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Ref. No.:

1423-06111032

Overview and Technical Data:

AXA VHC-2 XTS/50 5 Axis Traveling Column Machine Center

[AXA](#)



Year of Build:
Jul 2006

Description:

Used AXA VHC-2 XTS/50 5+Axis, 3M Traveling Column Machine Center vertical

CNC Controls: Siemens 840 D ShopMill

Technical Data:

- Travel:
 - X-Axis: 2360 mm
 - Y-Axis: 600 mm
 - Z-Axis: 800 mm
 - C-Axis: NC-Round table 630mm (RTA3-520) 360 x 0,001 °
 - B-Axis: Swivel Spindle +/-90°
 - Fast travel X/Y/Z: 25/25/20 m/min
- Spindel Speed: 4000 rpm / 45KW/286 NM (Kessler)
- Table:
 - Table: 2750x 600 mm 4-T
 - Max Table load: 800 kg
 - Shuttle operation
- Tooling
 - Toolholder: 26x SK50/DIN 69871 A
 - Tool Change Time: 6 sec
 - Max Tool diameter: 85 mm
 - max Tool lenght: 300 mm
 - Max Tool Weight: 8 kg
- IKZ
- Hand wheel Type BHG Siemens
- Chip Conveyor
- Spray Gun
- Power: 3x400V/230V/N/PE 50 hz 69KVA
- Space Requirement: 7,0 x 4,0 x 3,2 m
- with some toolholder

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

26.764 hrs.

Spindle Speed:

4.000 rpm

Tool Holder:

[SK50](#)

Tool Capacity:

26 x

Travels:

X-Axis:

2.360 mm

Y-Axis:

600mm

Z-Axis:

800 mm

Dimensions and Weight:

Height:

3.150 mm

Width:

3.500 mm

Length:

7.500 mm

Weight:

17.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[Free Loaded on Truck \(LOT\)](#)

VAT:

[19 %](#)

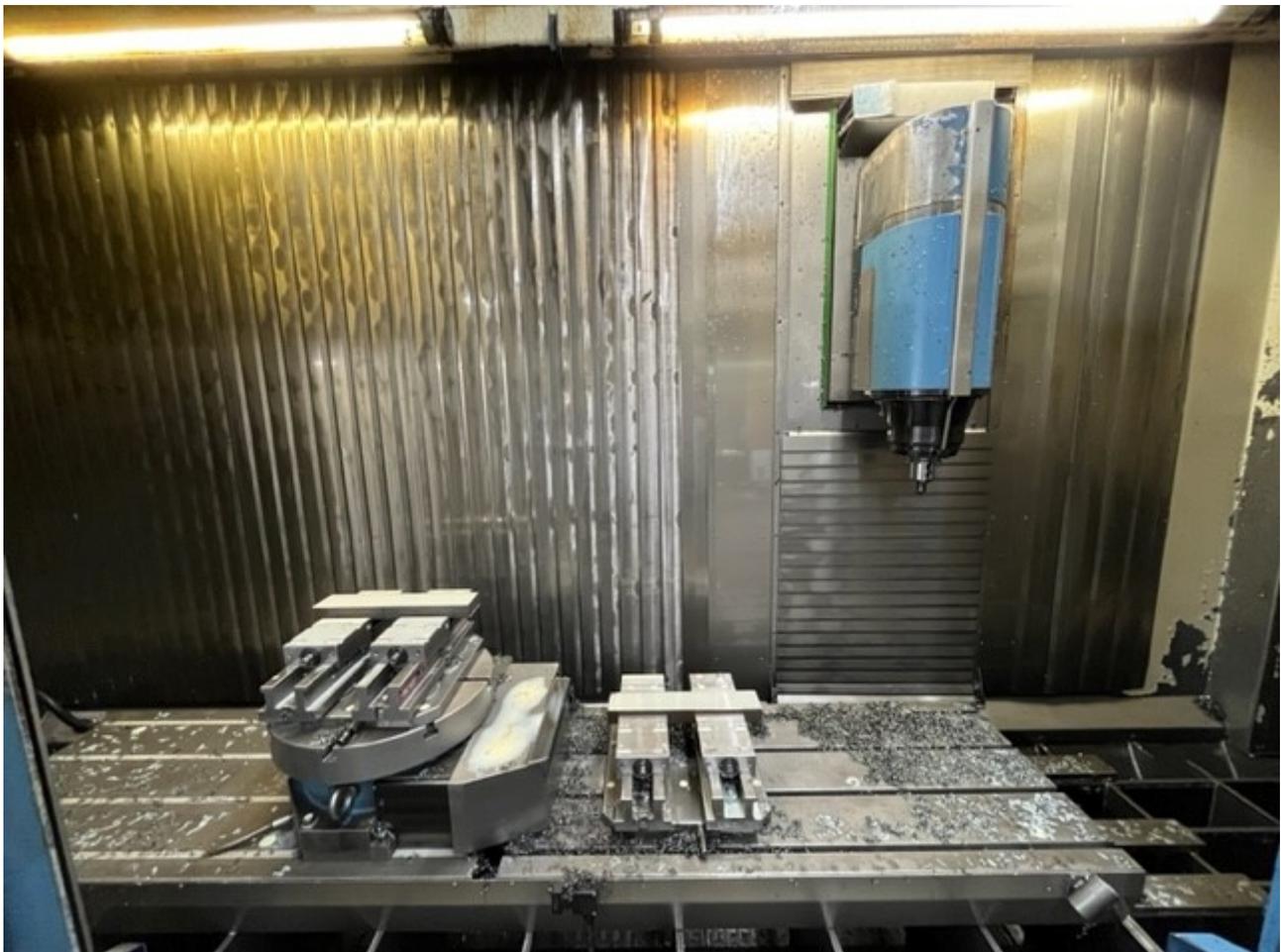
Location:

Germany

Images:



1



2



SIEMENS

SINUMERIK

WKS	Position [mm]	T, F, S
X	643.959	T BOHRER17.5
Y	64.096	F 0.250 1800 mm/U
Z	639.668	S 1000 1000 I 100%

Block	Content
P	M5 70031 Multiaktiv. 99 Q099
G	M30 g590
G	M05 M0
T	M05 Tiefbohren T-BOHRER17.5 F8.25/U V05n Z1-25
N	M08 M01: Positionen Z8-1 X8-0 Y8-22.812 X1-0 Y1-08.325mk
G	M05 L0
G	M08 g591

Spindelrecht links 0/1
Spindelrecht rechts 0/1
B-Achse verneigen
0 Act. / Einachse 0/1
WZ-Speicher

Buttons: [Start] [Stop] [Reset] [Feed Hold] [Rapid] [WZ-Speicher]

Key: [Key]

Stickers: [Blue duck] [Yellow duck]

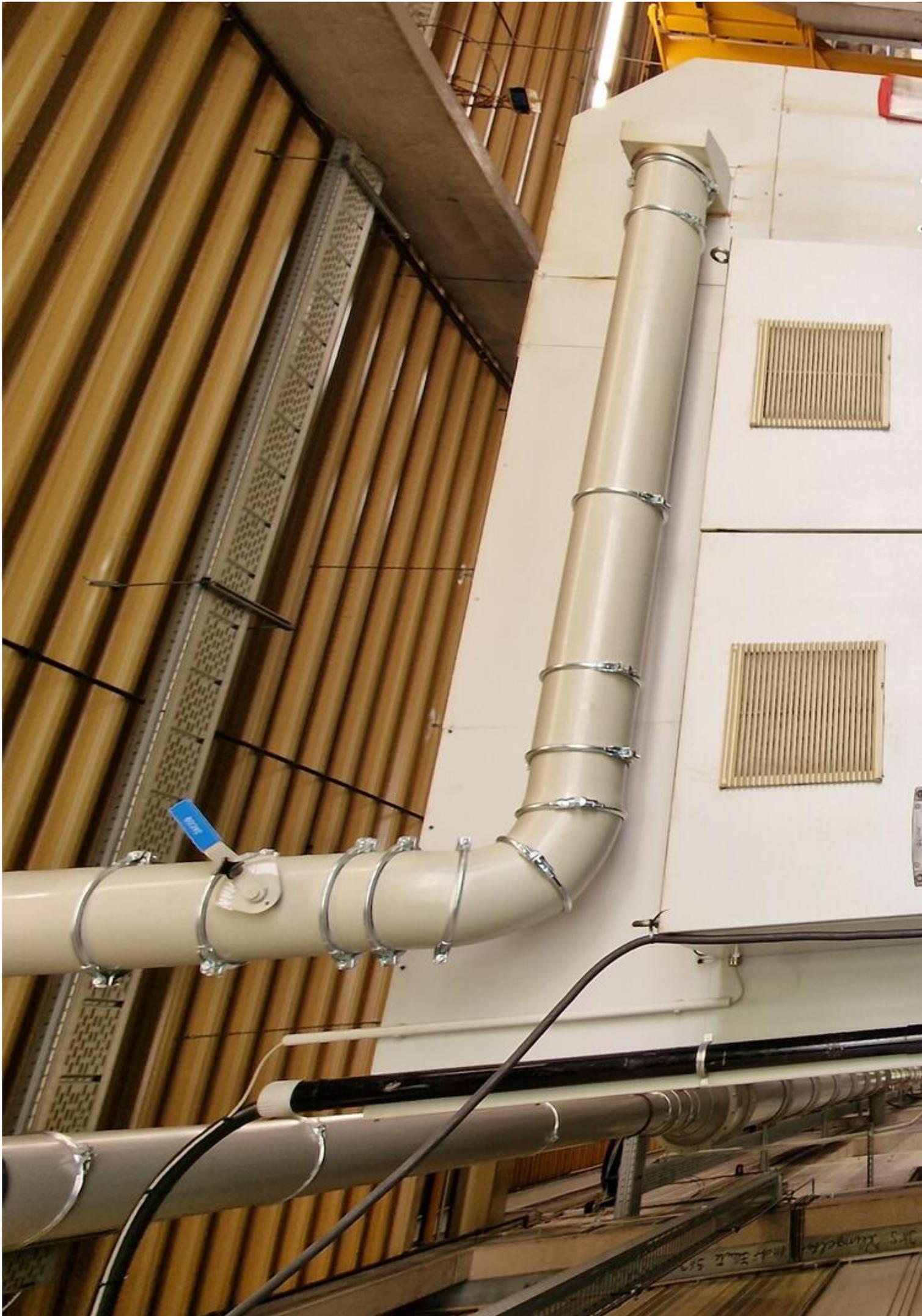


Keypad with various function buttons:

- W, B, C
- U1, Q1
- Q2, Q3
- Color-coded buttons (red, green)

Rotary dials for speed and feed rate control.

Additional function buttons and a small dial.



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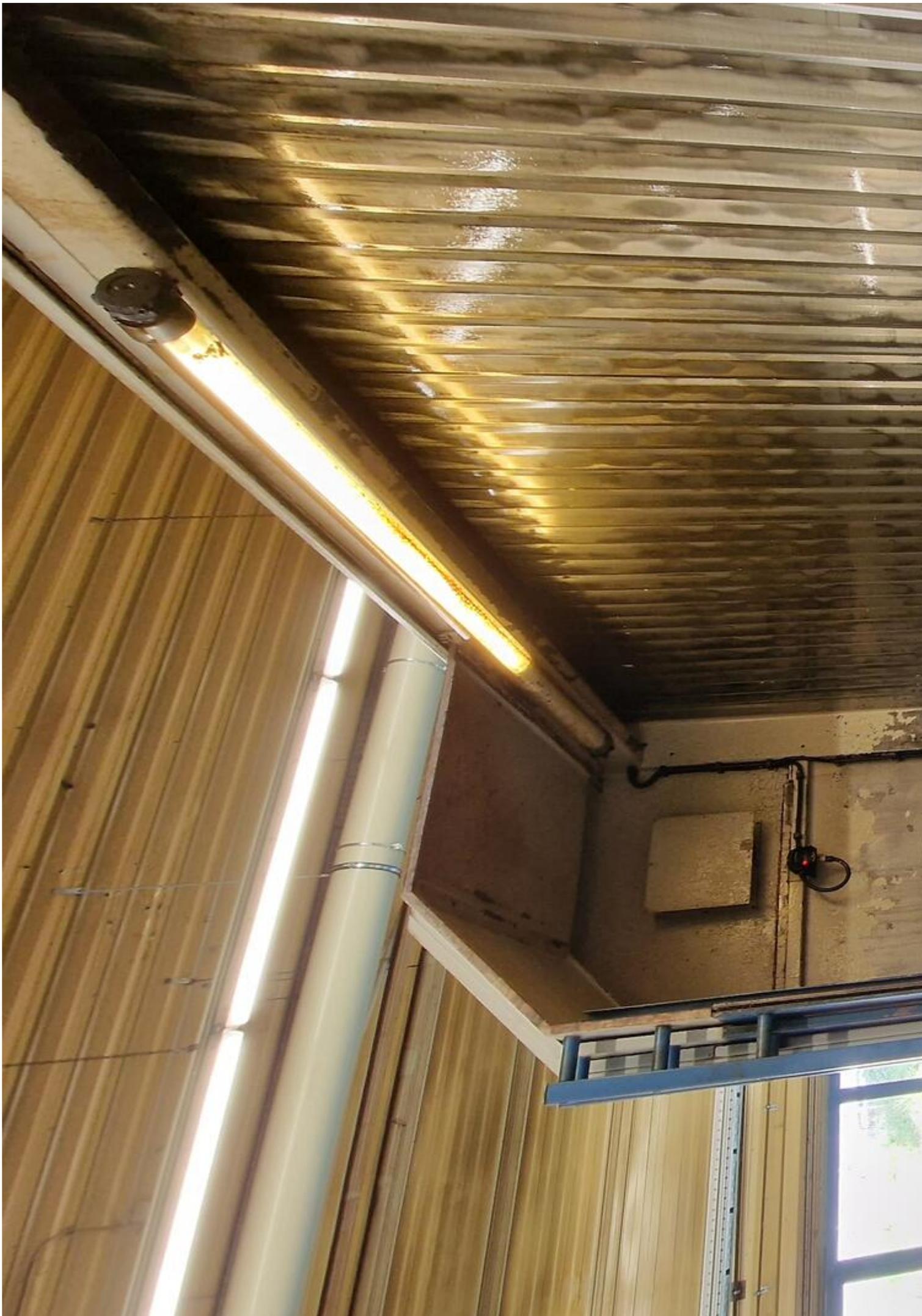










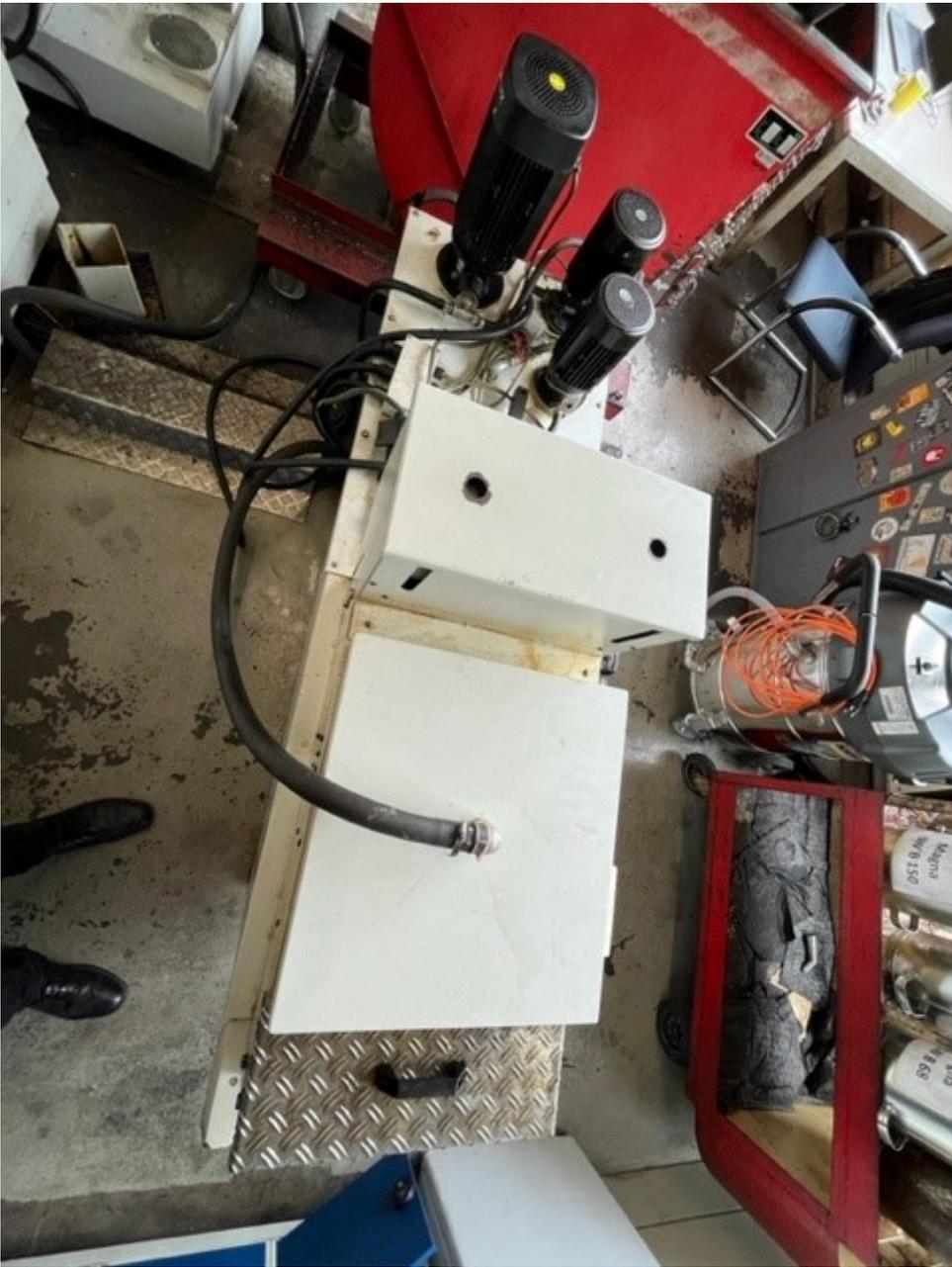


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14









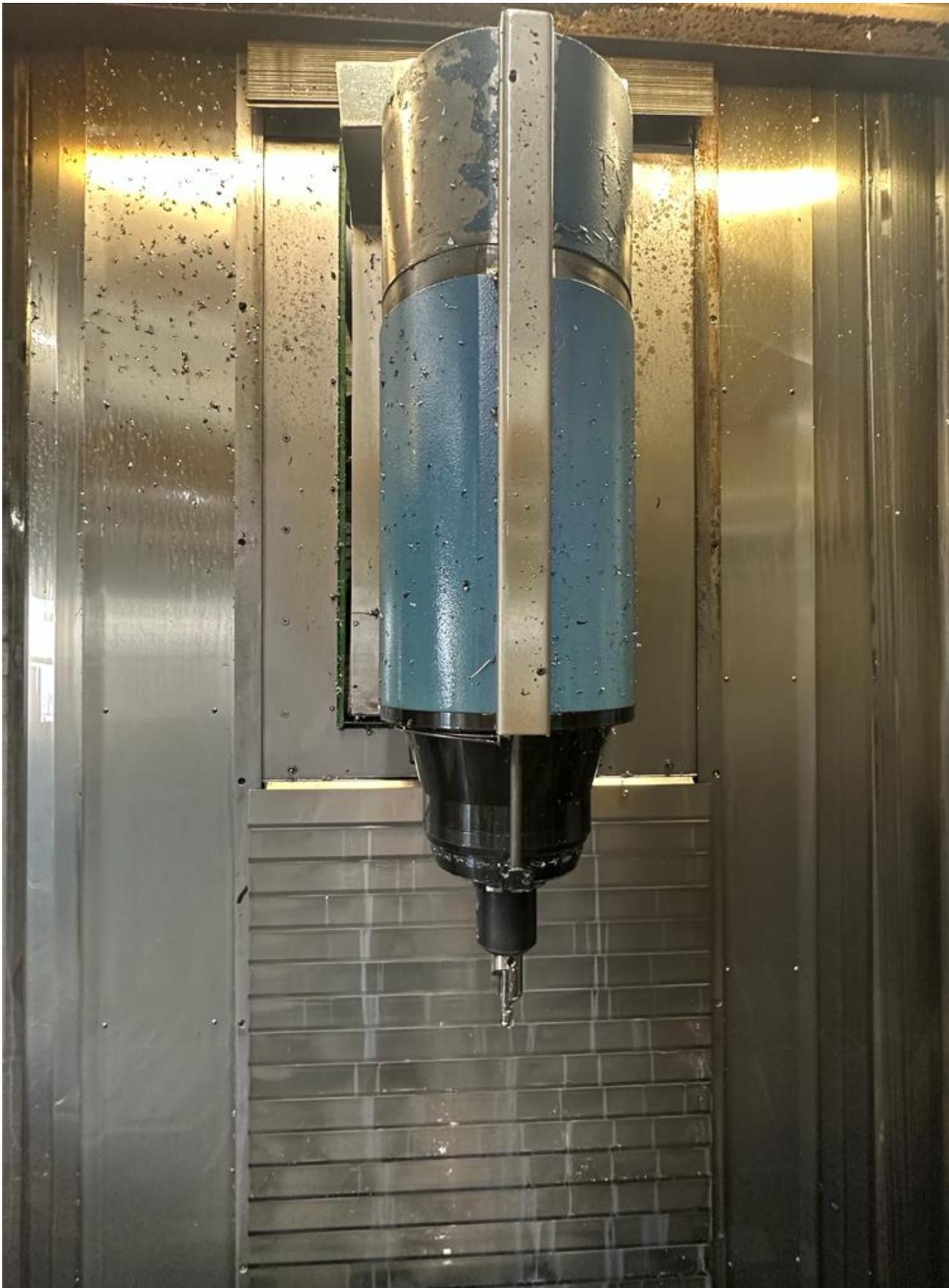






























2676403



**ENTWICKLUNGS-UND MASCHINEN
D 48624 SCHÖPPINGEN TEL.:02**

Baujahr:	2006	Anschluss-Spg.: 3x4
Typ:	VHC-2-XTS / 50	Frequenz:
CNC:	Sinumerik 840 D	Anschluss-Lstg.:
Masch.-Nr.:	86667	Vorsicherung:
Schaltplan Nr. CAD:	86667	Steuerspannung:



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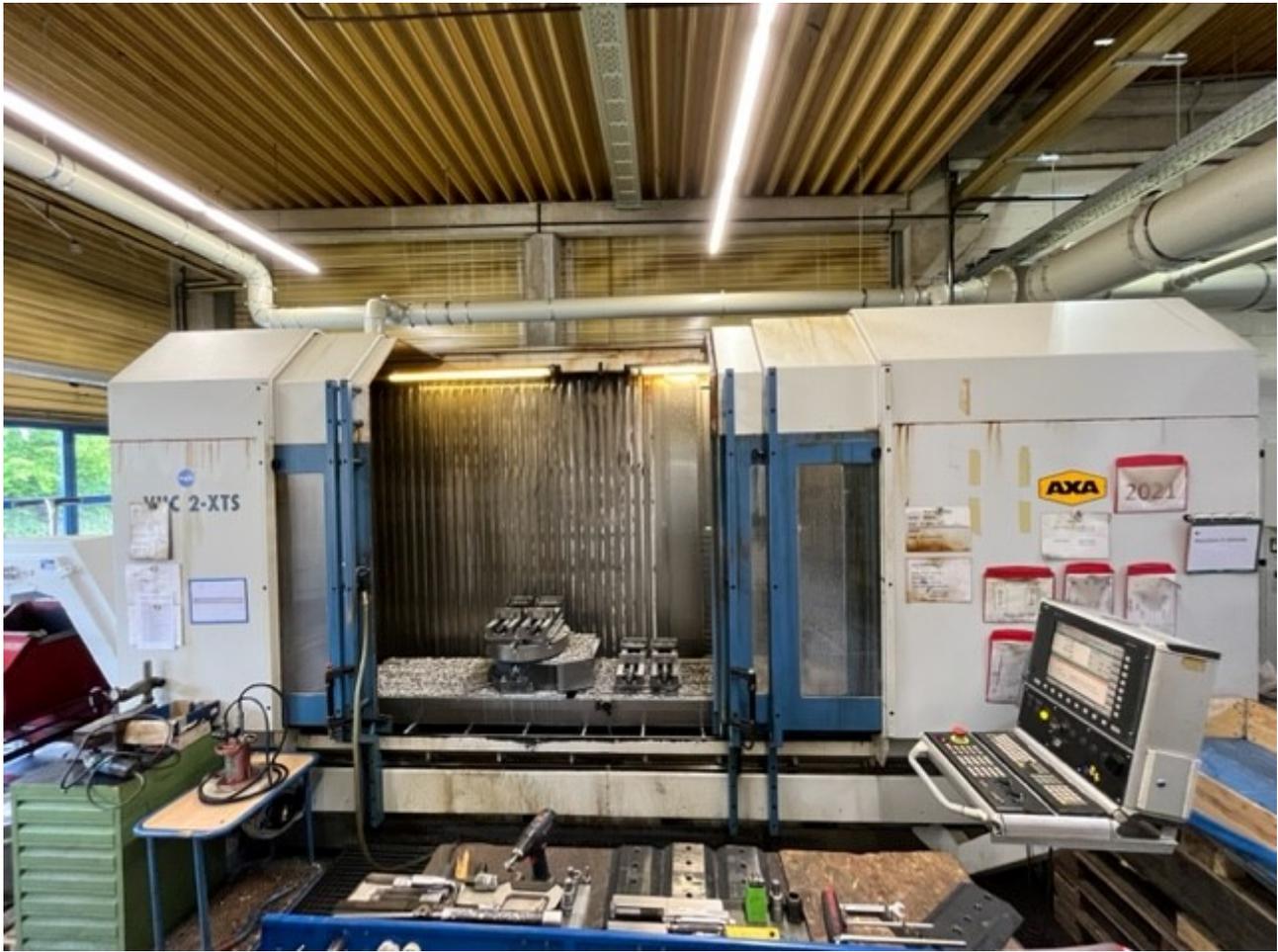
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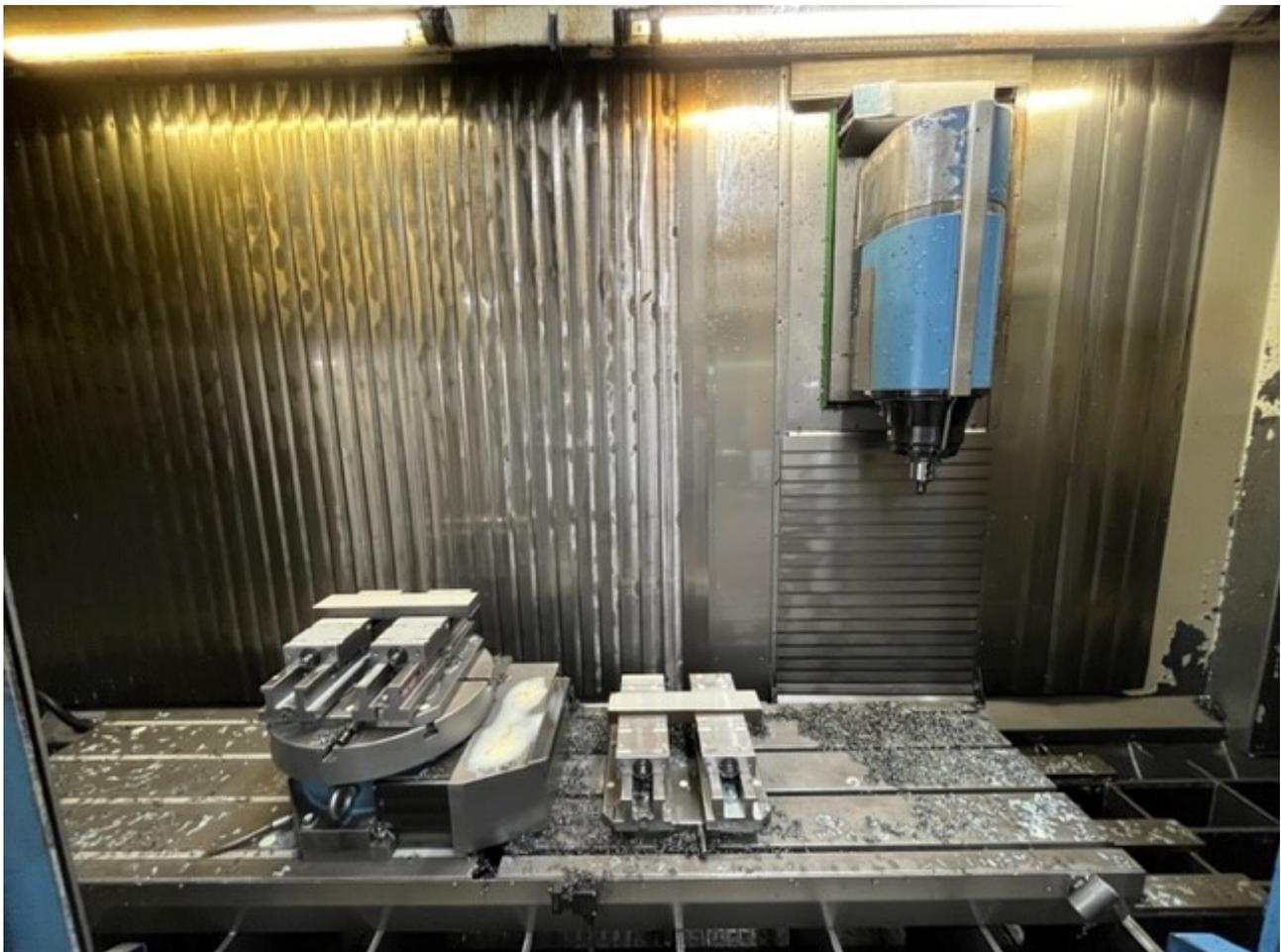
Location:

Germany

Images:



1



2



SIEMENS

SINUMERIK

PROGRAMMIERUNG / EDITOR

/ H_MKS_DIR/ H_BRODIT_MFO

70531

AKS	Position [mm]	T,F,S
X	643.959	T BOHRER17.5
Y	64.096	F 0.250 100% mm/U
Z	639.668	S 1000. 100% I
B	0.000	
C	0.000	

Multiaktiv:

P	MS	Multiaktiv	99 02/09
G	M30 g590		
G	M30 M0		
G	M30 Tiefbohren	T-BOHRER17.5 F8.25/U V25n Z1-25	
N	M30 001: Positionen	Z0-1 X0-0 Y0-23.812 X1-0 Y1-00.325mk	
G	M30 L0		
G	M30 g591		

Über-
speichern

Prog-
Beenden

Satz-
wechsel

Mod

MS-
zeich.

Prog-
kopf

Spannschalt links 0/1

Spannschalt rechts 0/1

5-Achse verriegeln

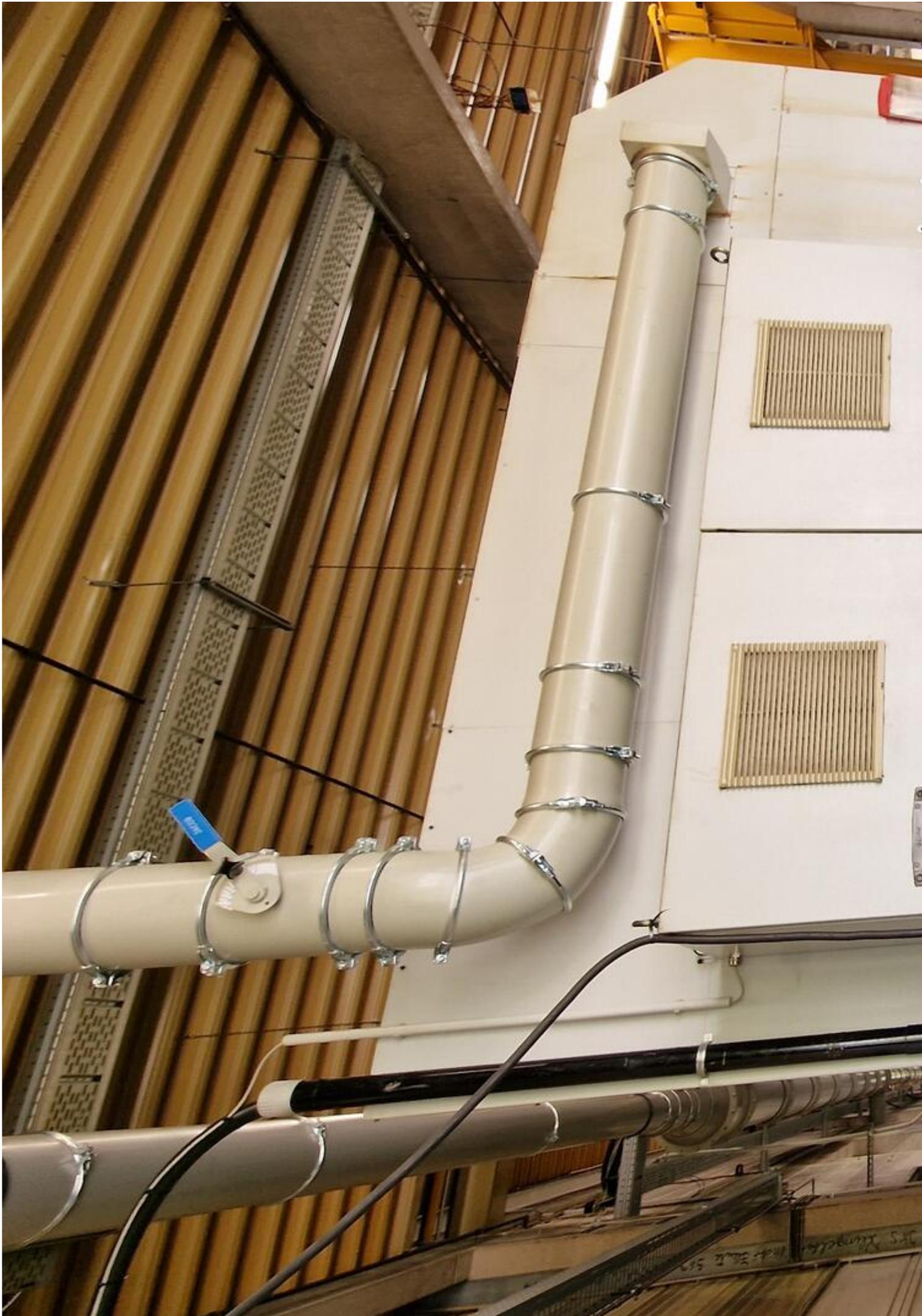
0 Act. / Einachse 0/1

WZ-Speicher



Keypad with various function keys including G, M, T, F, S, and coordinate keys.





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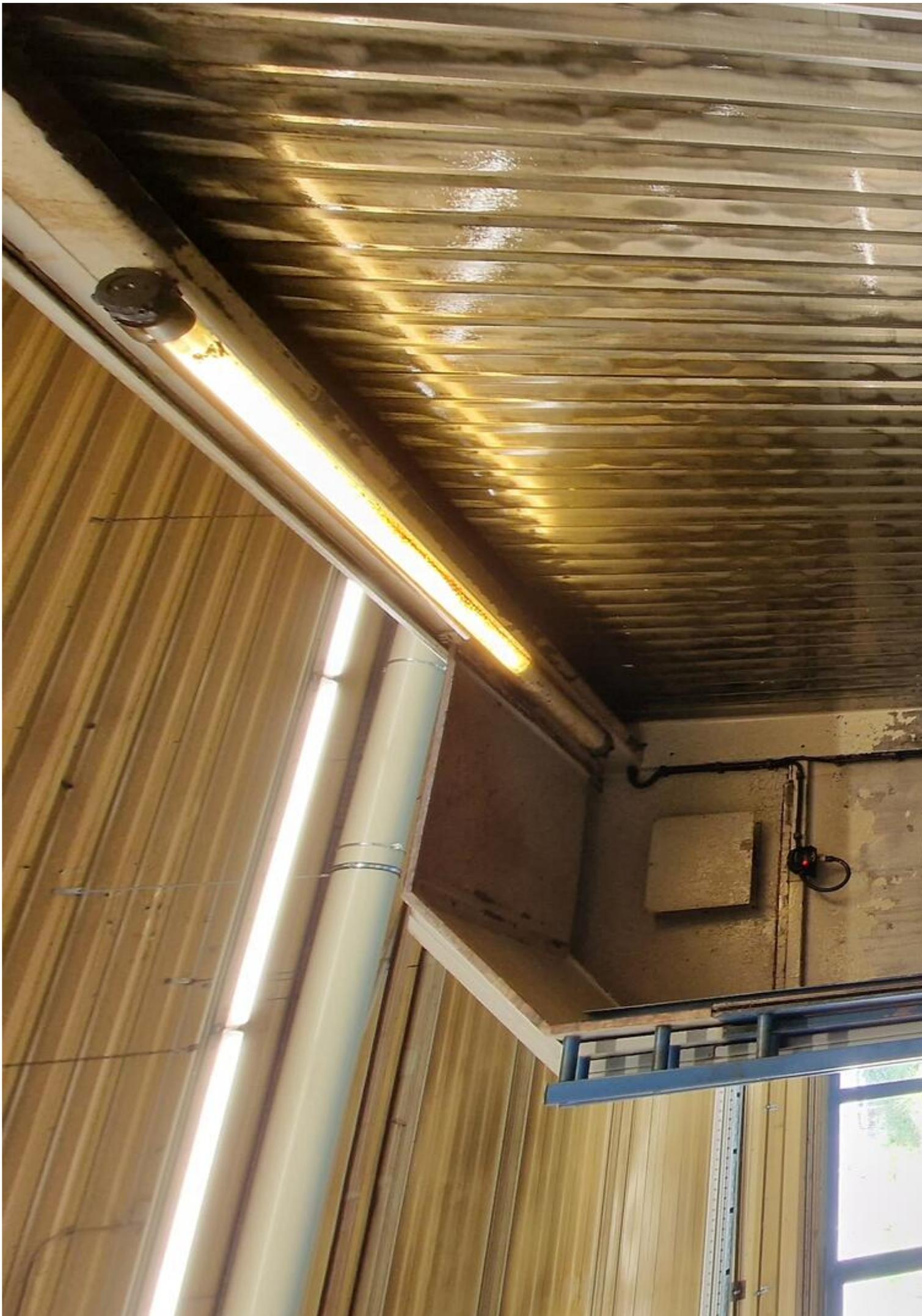










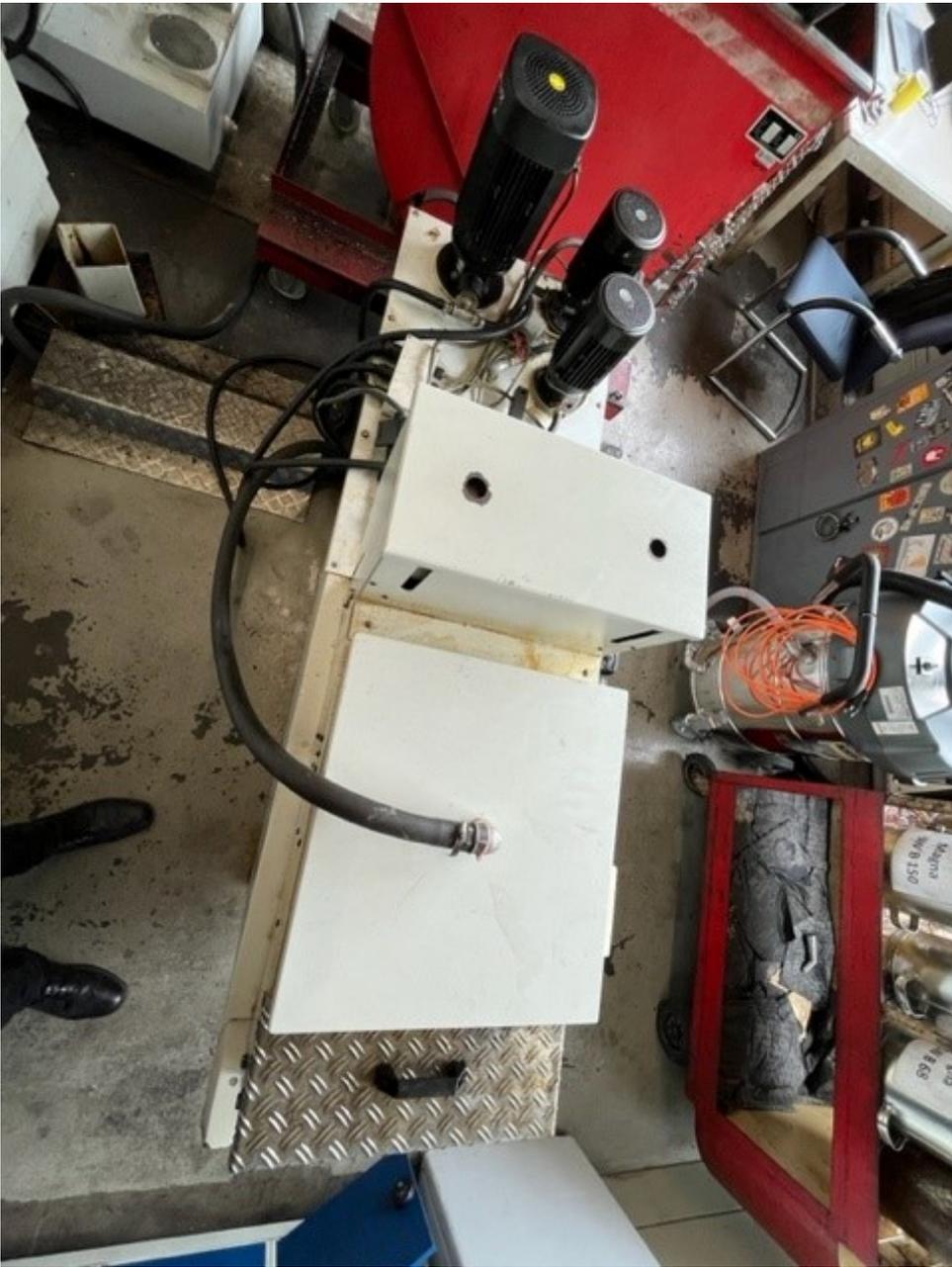


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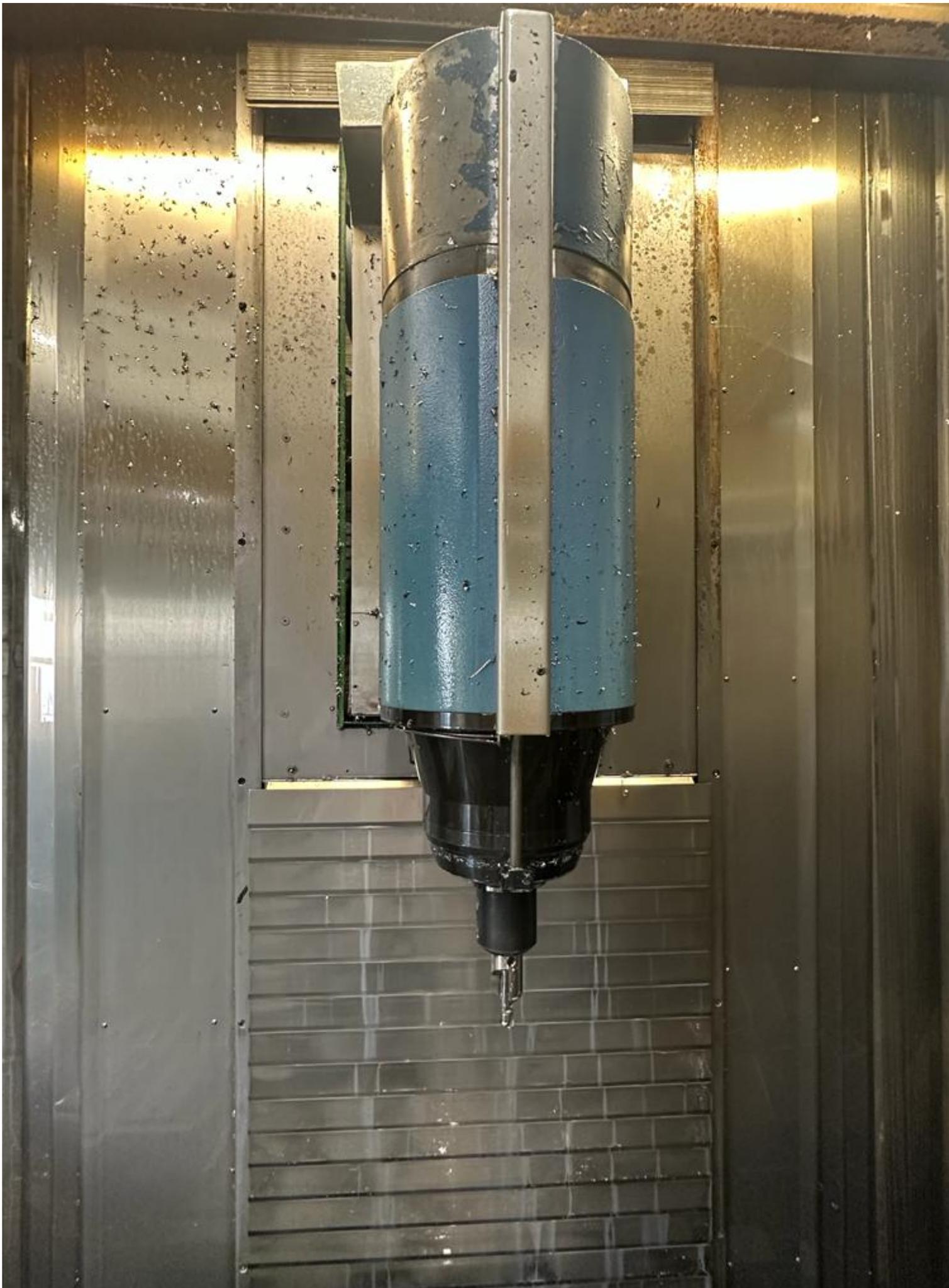






























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Generated on 20.05.2026

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