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Ref. No.:
1426-06271247

Overview and Technical Data:

WALDRICH POREBA PF-S-75 Portal Milling Machine 8.4m with Siemens

WALDRICH COBURG



WALDRICH

Year of Build:
Jan 1974
Rebuild year:
Jan 2006

Description:

Used WALDRICH SIEGEN / POREBA PF S 75 8.4m Portal Milling Machine

Retrofitted with New Siemens 840D CNC Controls

Technical Data:

- Table length: 8400mm x 2400mm
- Distance between Columns: 2.350 mm
- Table Weight: max. 35 tons
- Axis

- X-Axis 8400mm - max travels 3.2 metres per minute
- Y-Axis: 3000mm - max travels 2.5 metres per minute
- W-Axis: 2500mm - max travels 2.5 metres per minute
- Z-Axis: quill extension: 500 mm - max travels 0.5 metres per minute length
- Spindle: 600 rpm
- Tool Holder: SK 60
- Square Head can be fitted under Quill:
 - Max Length 800 mm
 - Extension : 250 mm
- With many spare parts
- With Tool setter Gildemeister

Still in Operation !!!

Further Data on request.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Spindle Speed:

600 rpm

Tool Holder:

[SK 60](#)

Travels:

X-Axis:

8.400 mm

Y-Axis:

3.000mm

Z-Axis:

500 mm

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[21 %](#)

Buyers Premium:

[18 %](#)

Location:

Netherlands

Images:



WALDRICH
SIEGEN

PROBAB

Waldrich Siegen
1970
1000
1000

Waldrich Siegen
1970
1000
1000

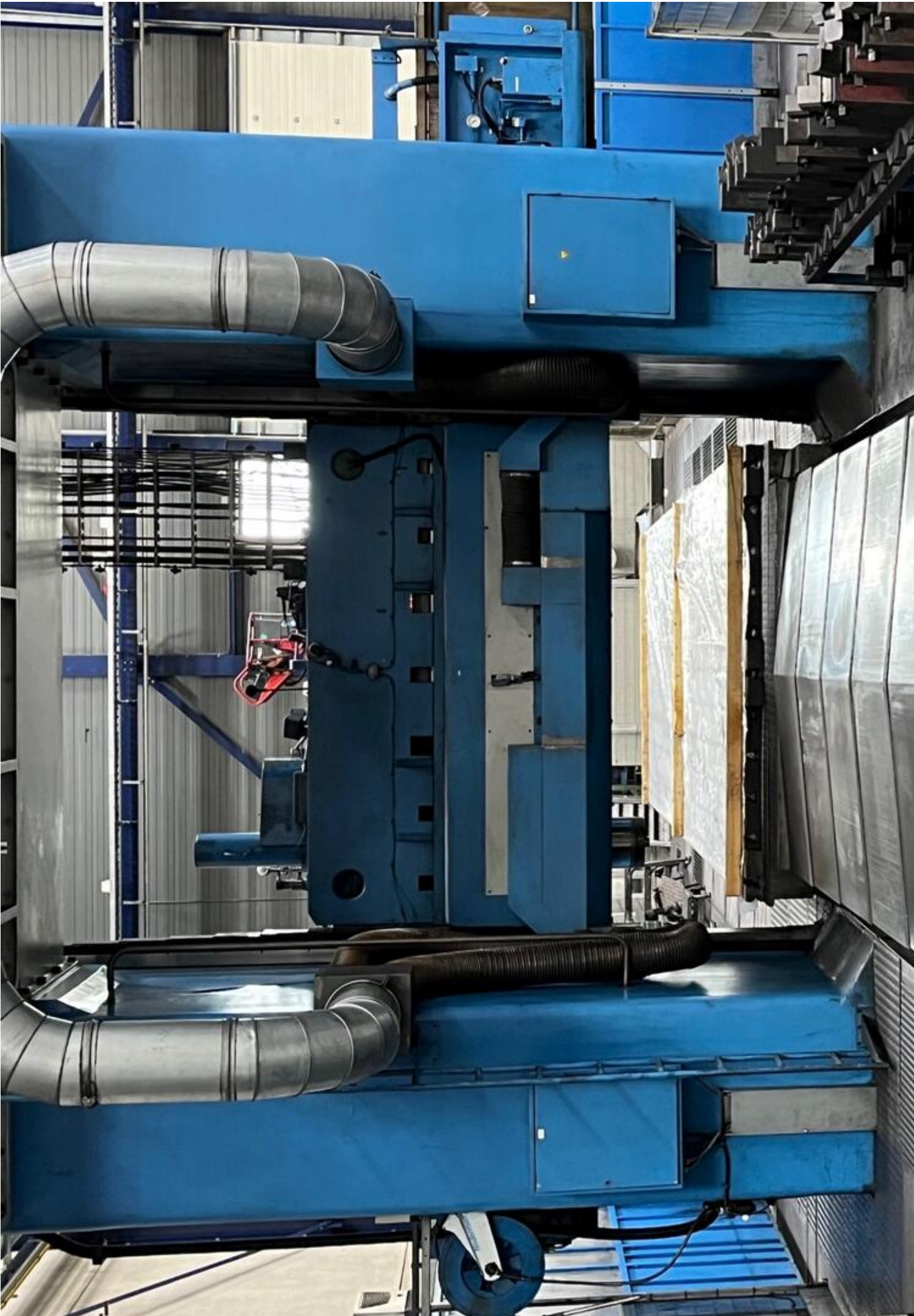




 **KONECRANES**

JCS316 **20.0t**

WALDRICH
SIEDEN
POREBA





WALDRICH
SIEGEN
POREBA

007 700 250 000
HALLE 17
1
1000963548

27/3'23

11580





SPIELBELASTING

SIEMENS

POWER TEMP

SINUMERIK

Machine CHAN1 JOG SYF DIR OSTORE1.SYF
 Programma geannuleerd

Kanaal onderbroken
 Stop: geen BAG - Ready
 3000 Noodstop

TCS	Positie	Repos-versch	Masterspil	S1
X	3272.000 mm	0.000	Act.	0 elmin
Y	1638.947 mm	0.000	Ing.	0 elmin
W	1895.790 mm	0.000	Pos.	0 grd
Z	115.625 mm	0.000	Vermogen	105.0 %

Voeding [mm/min]
 Act. 0.000 0.0 %
 Ing. 0.000

Geredschap
 Geseleleerd geredschap
 G01 G40

Handrein. P.C. Denken

SIEMENS

SIEMENS keyboard with function keys and a numeric keypad.

SIEMENS

SIEMENS control panel with a large red emergency stop button, a yellow stop button, and various function buttons.

KLEMMEN
 GEREEDSCHAP KLEMMEN
 LOSSEN
 OVERBRUGGING
 ZAS















FEESTORGEN 2020

STORCK

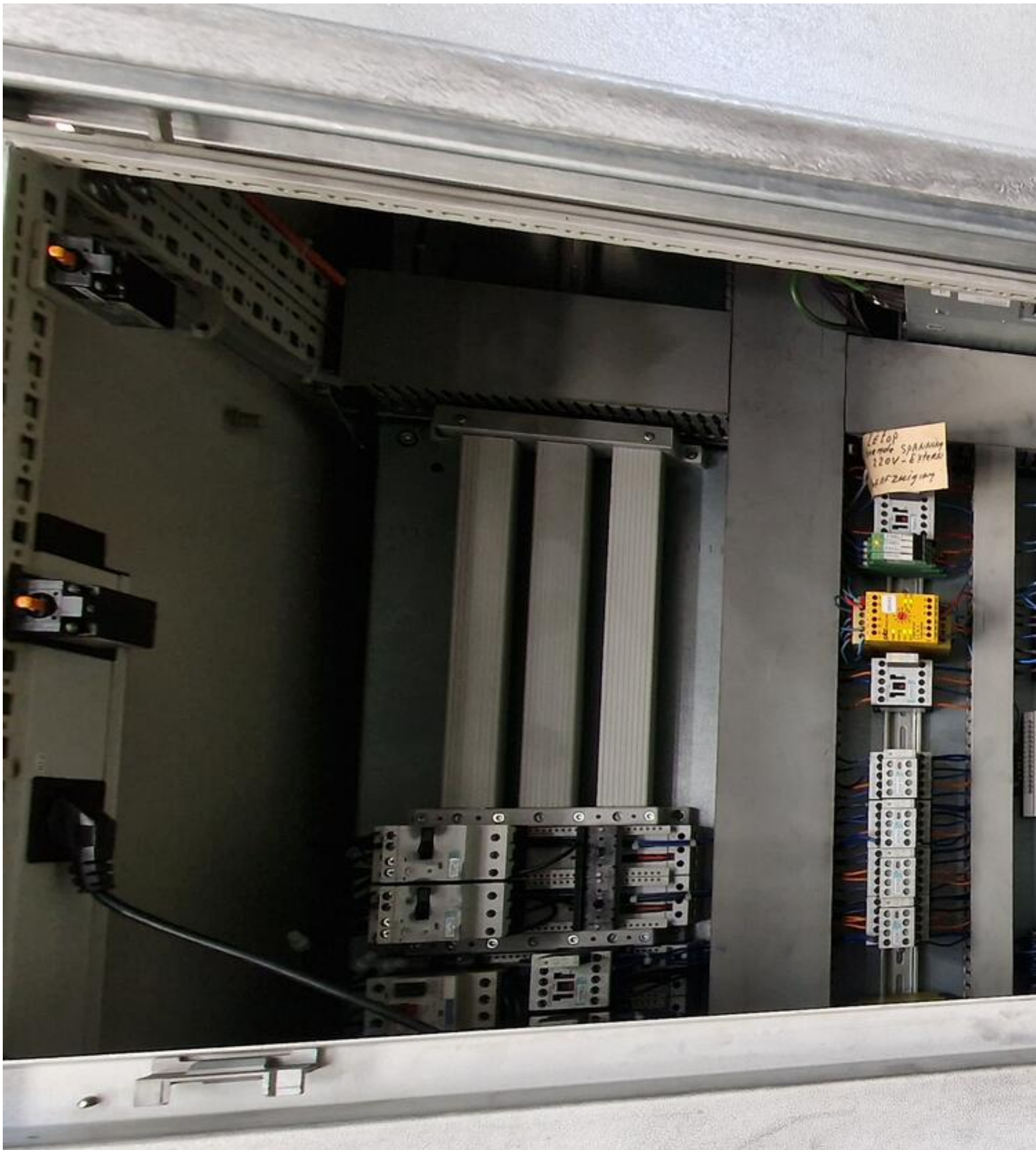
STORCK



220
1000
500
100







L2 Top
120V - External
120V Zmigniy



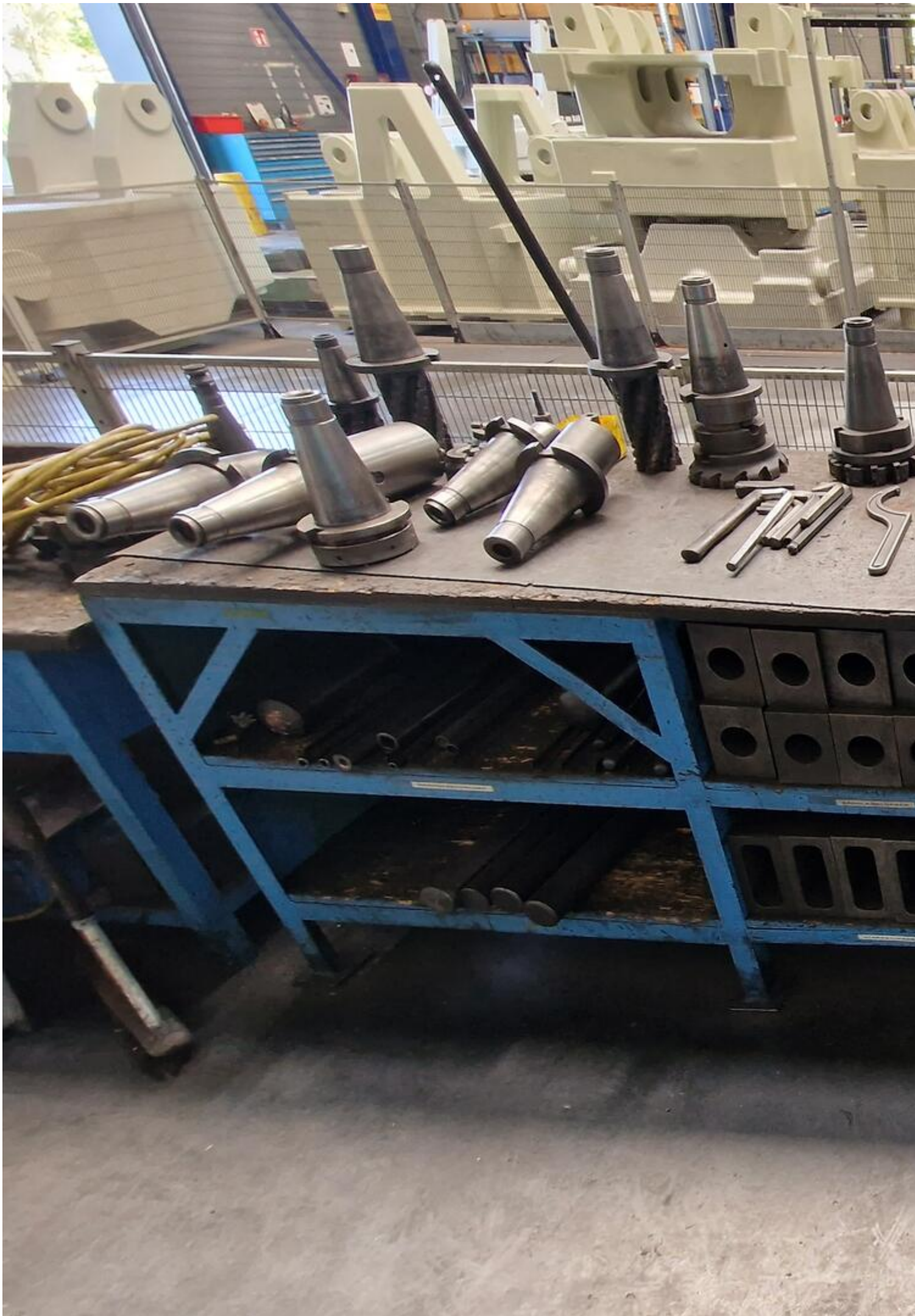














B





SPELBELASTING

SIEMENS

SINUMERIK



SIEMENS



KLEMMEN

LOSSEN

OVERBRUGGING

GEREEDSCHAP KLEMMING

ZAS

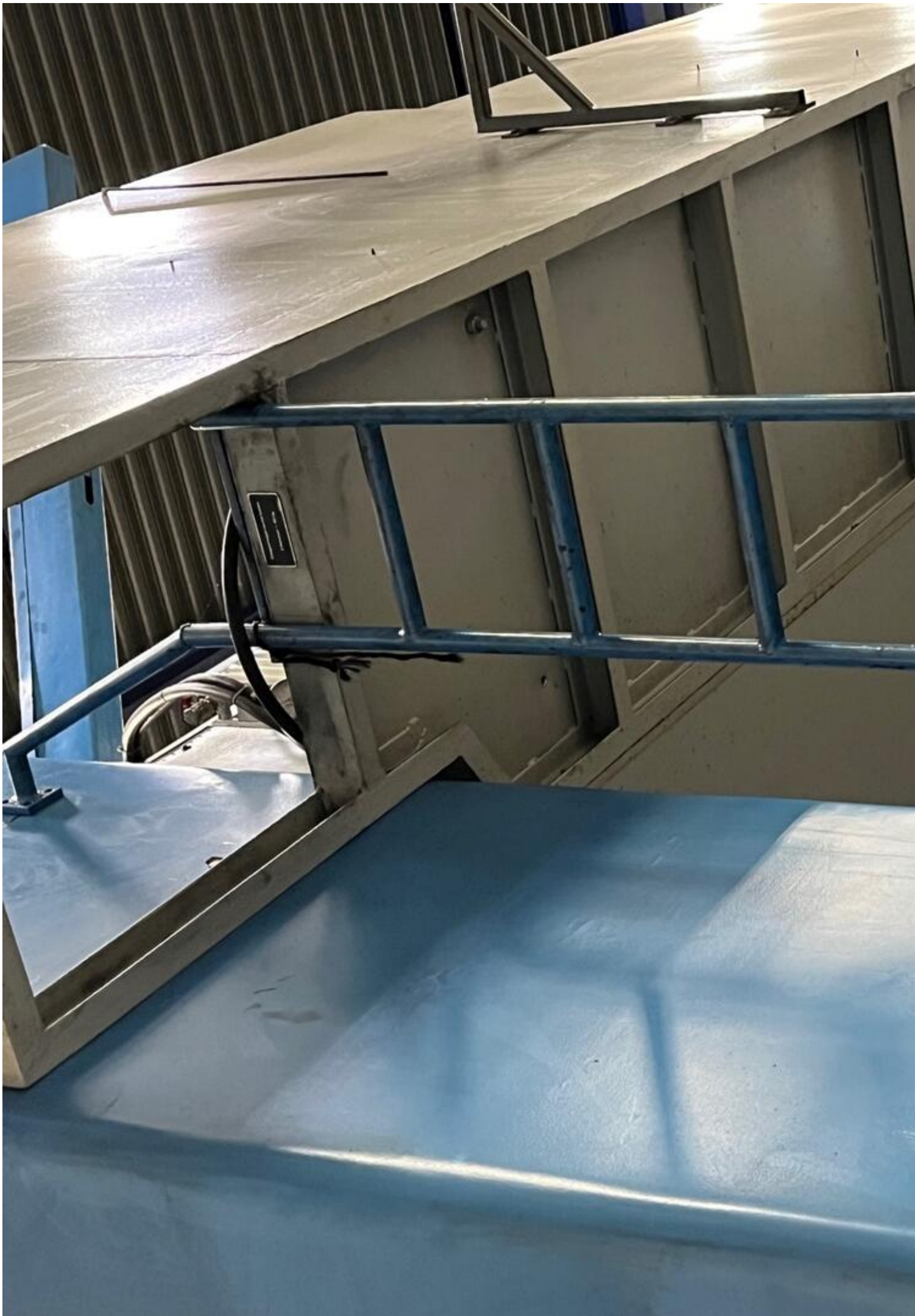
VRUGA

GEREEDSCHAPSWISSEL



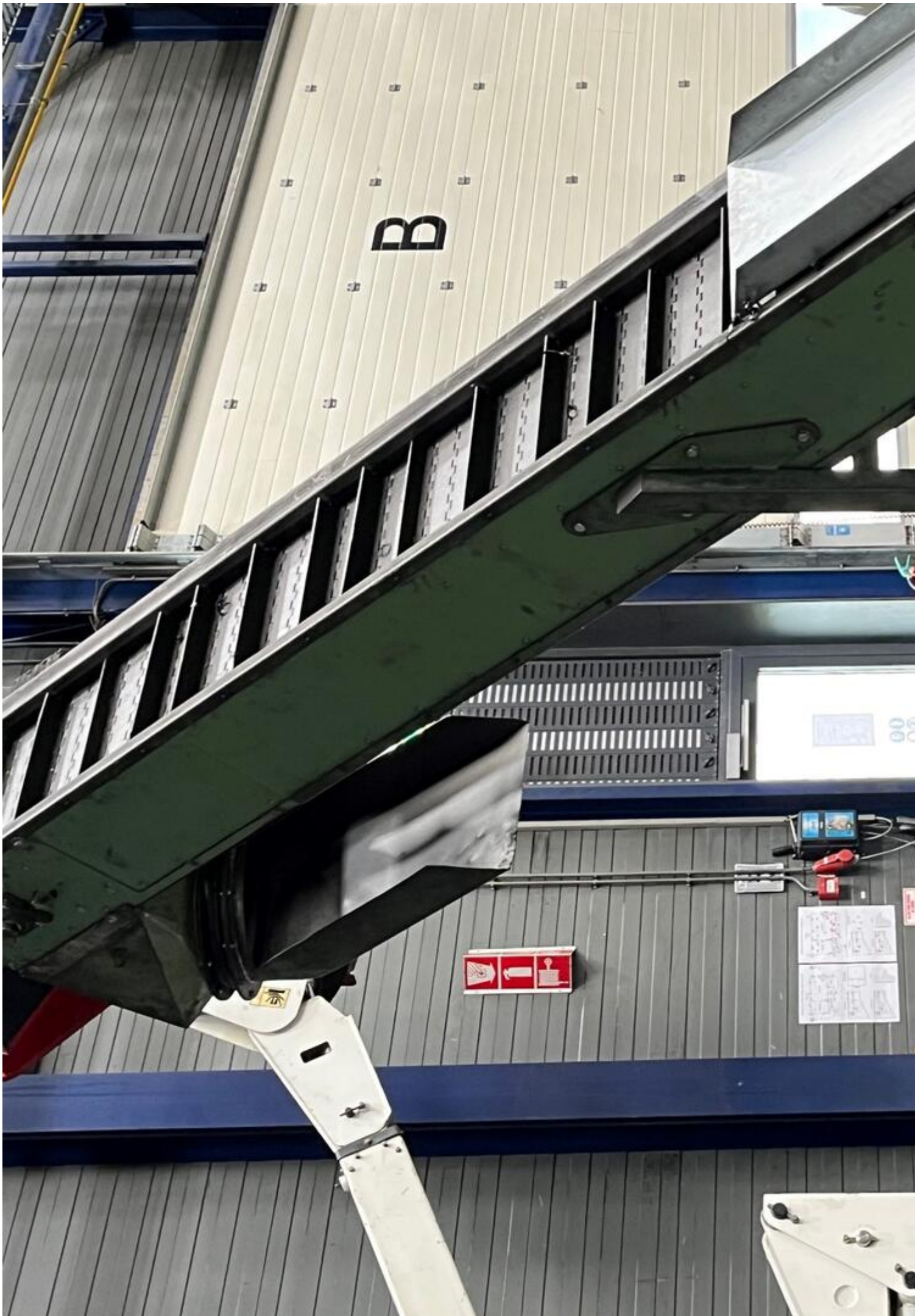






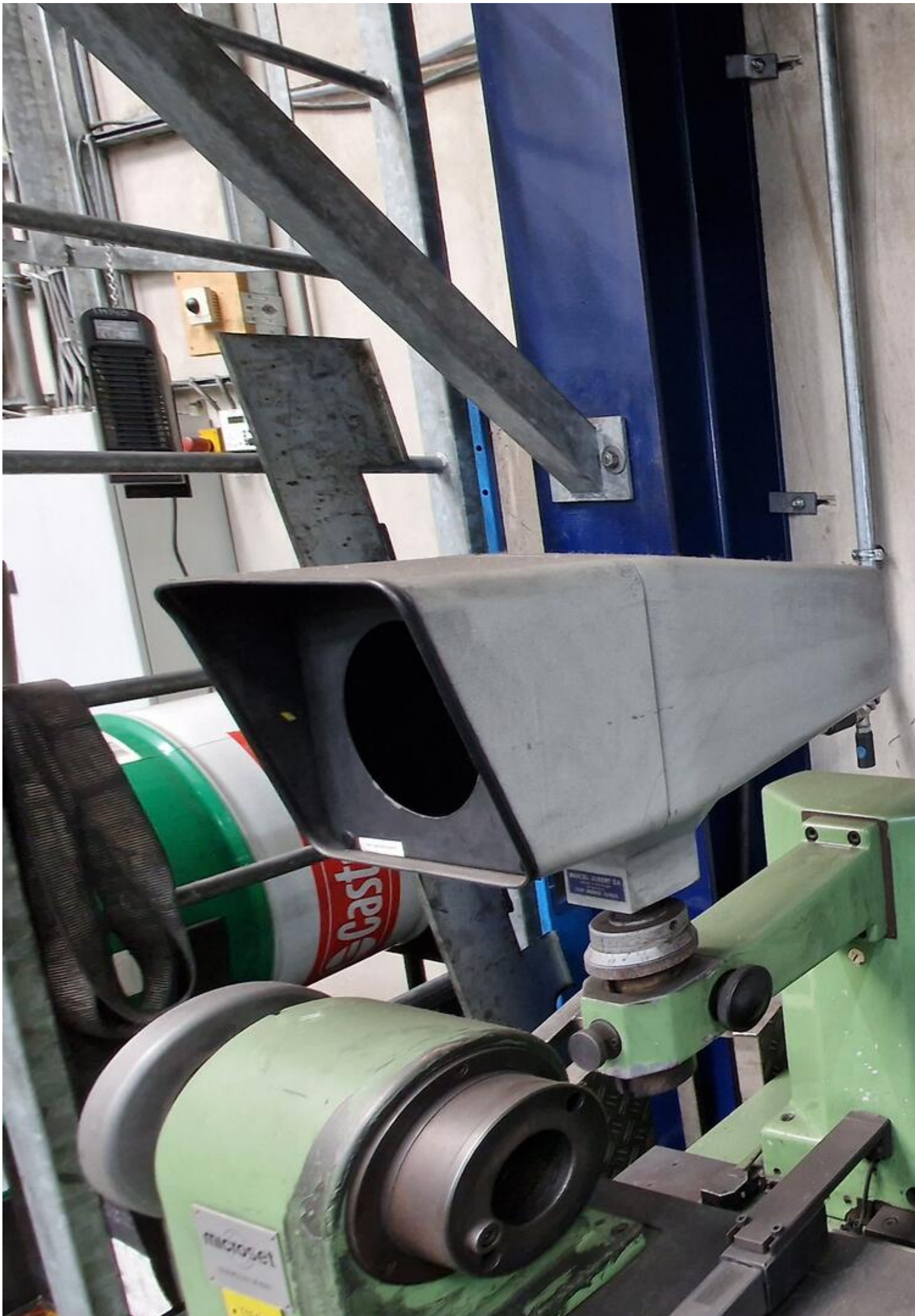


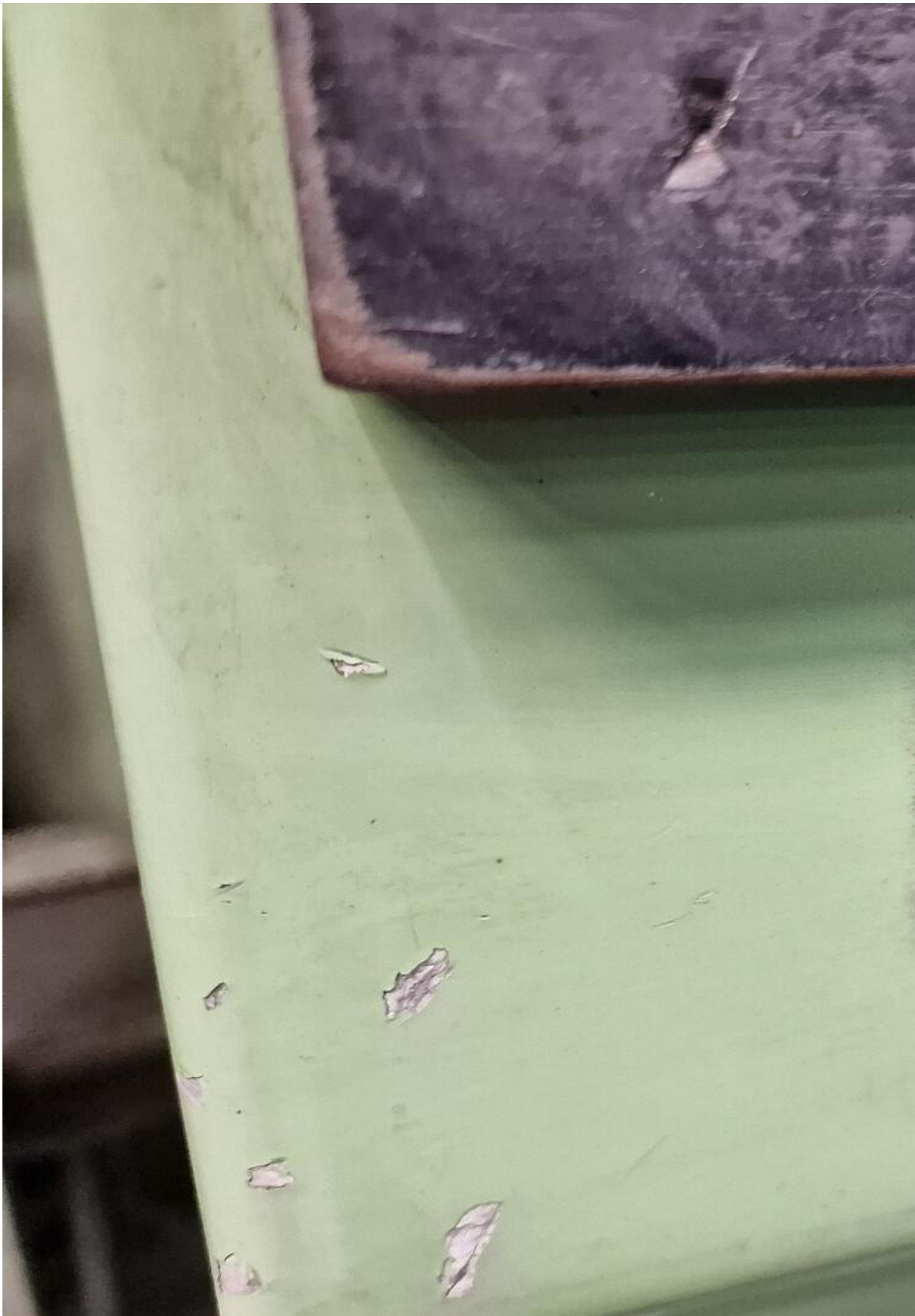






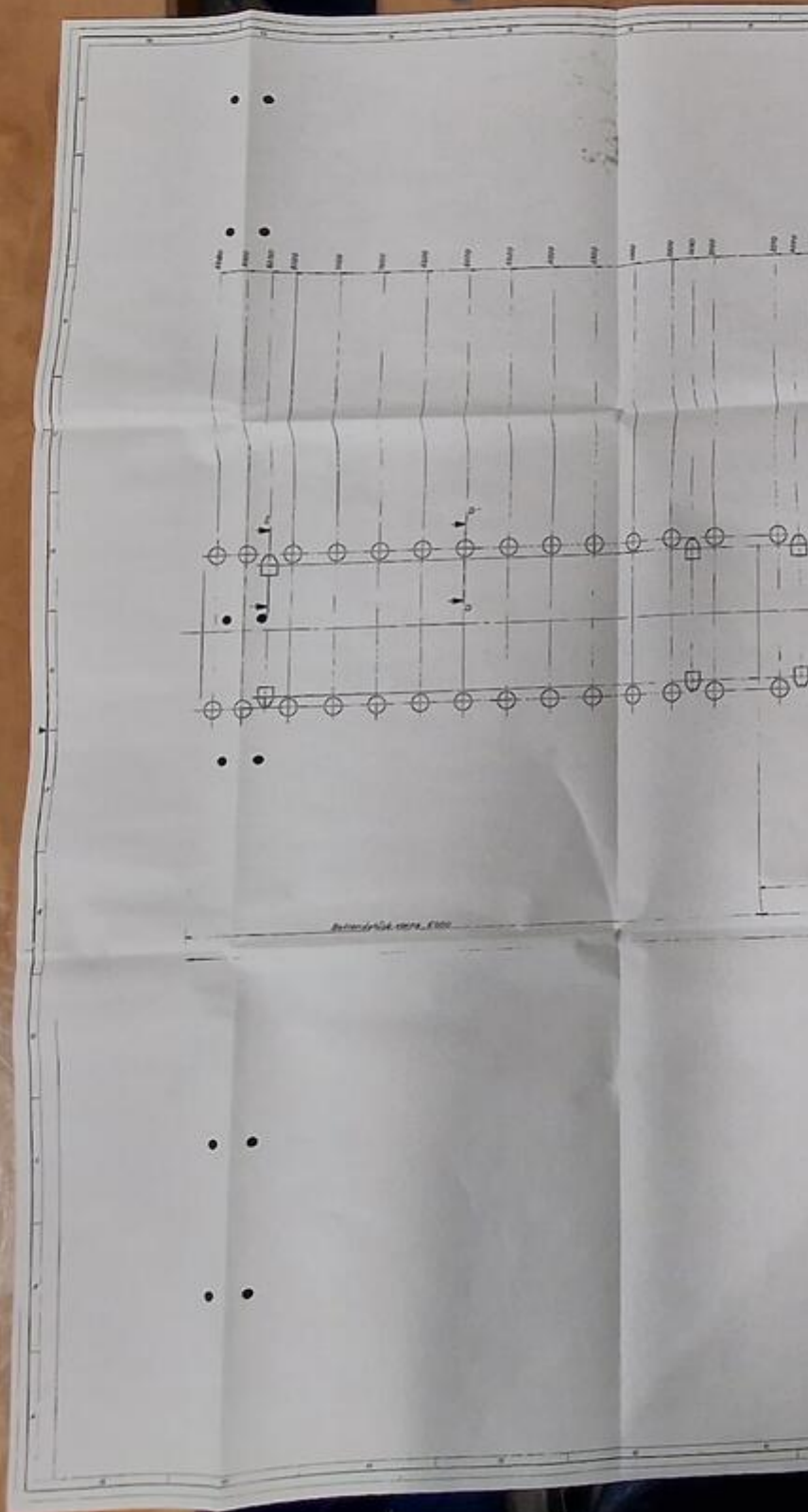












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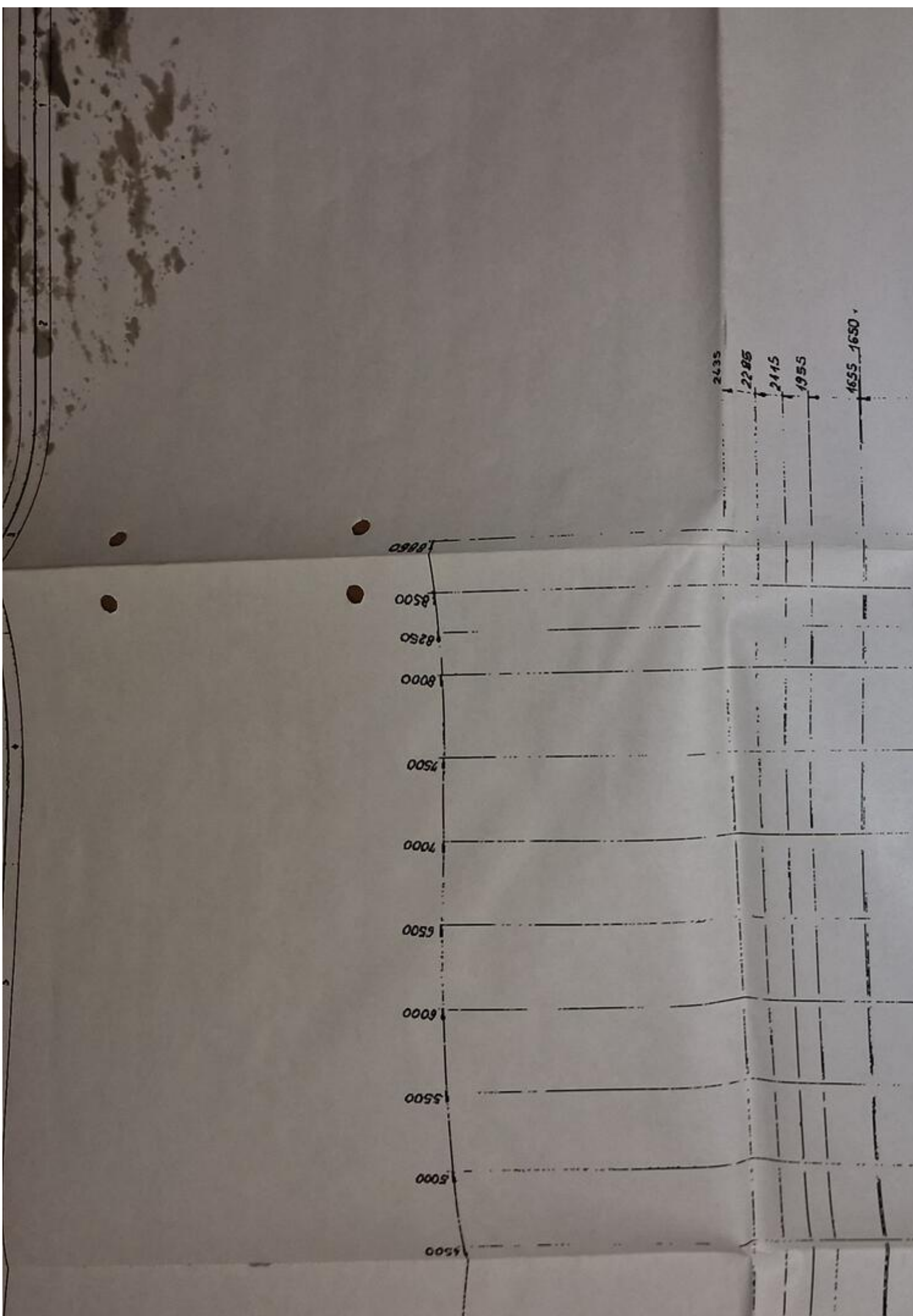
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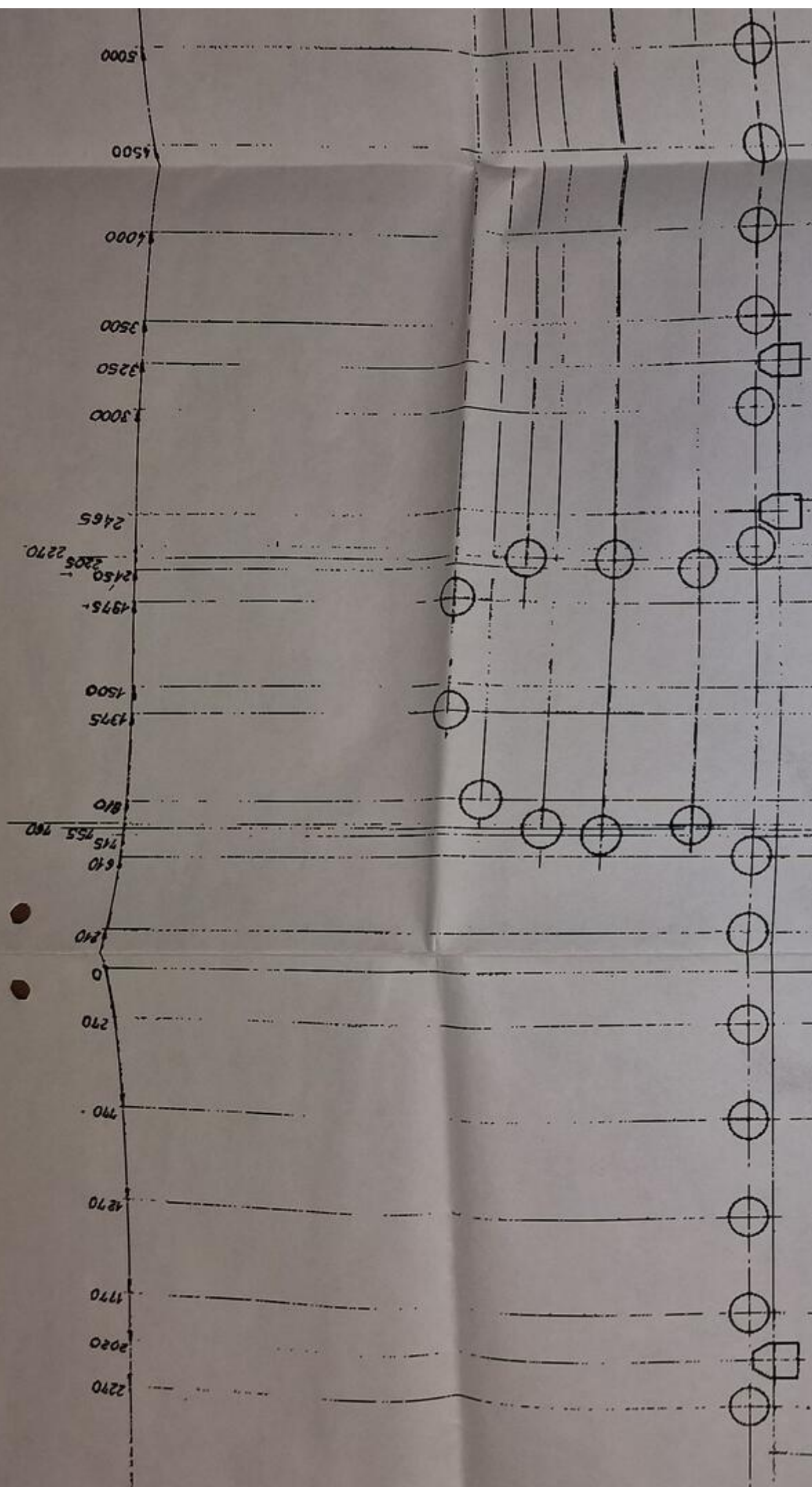
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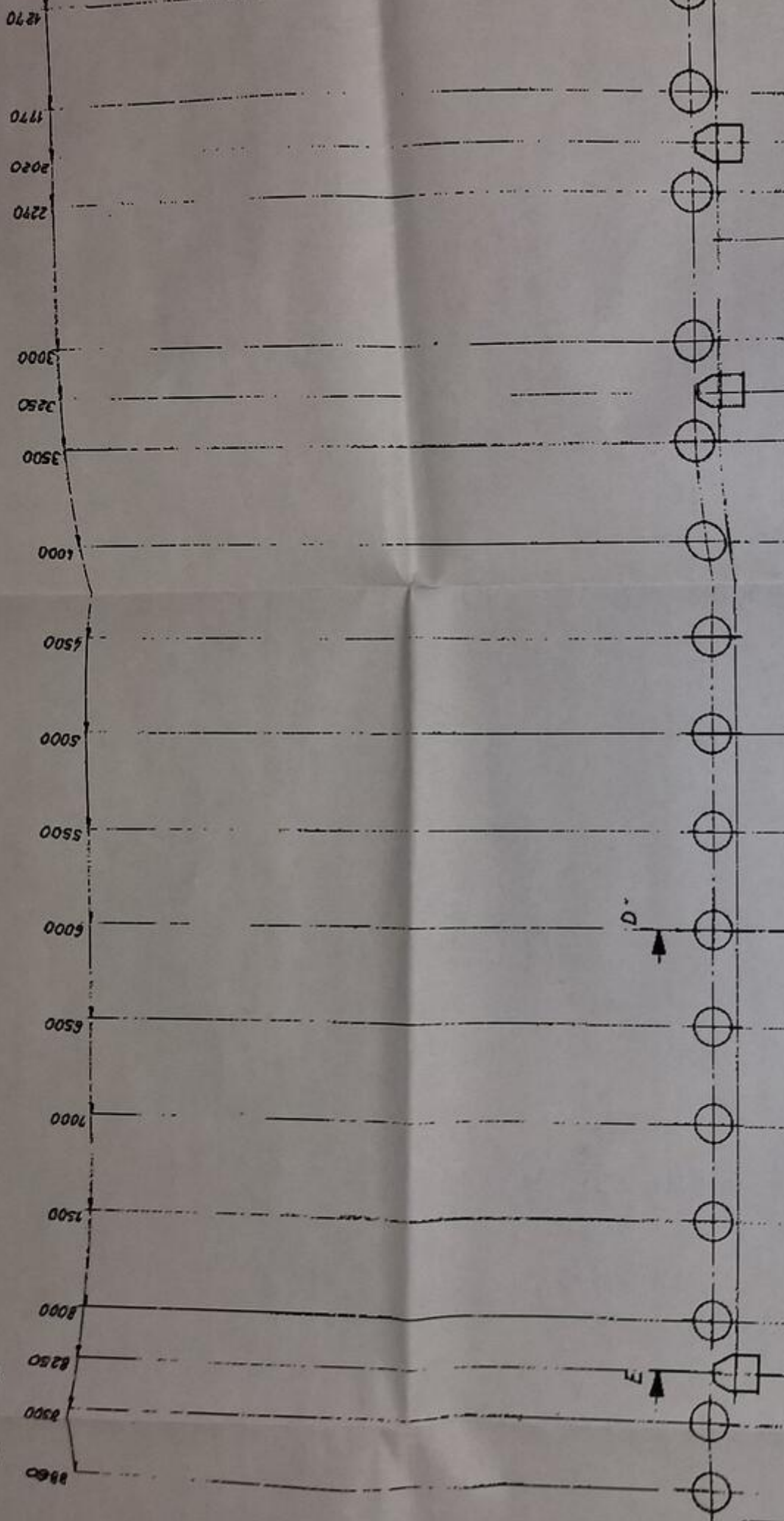
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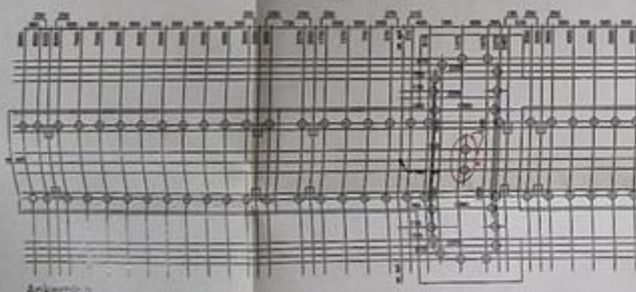
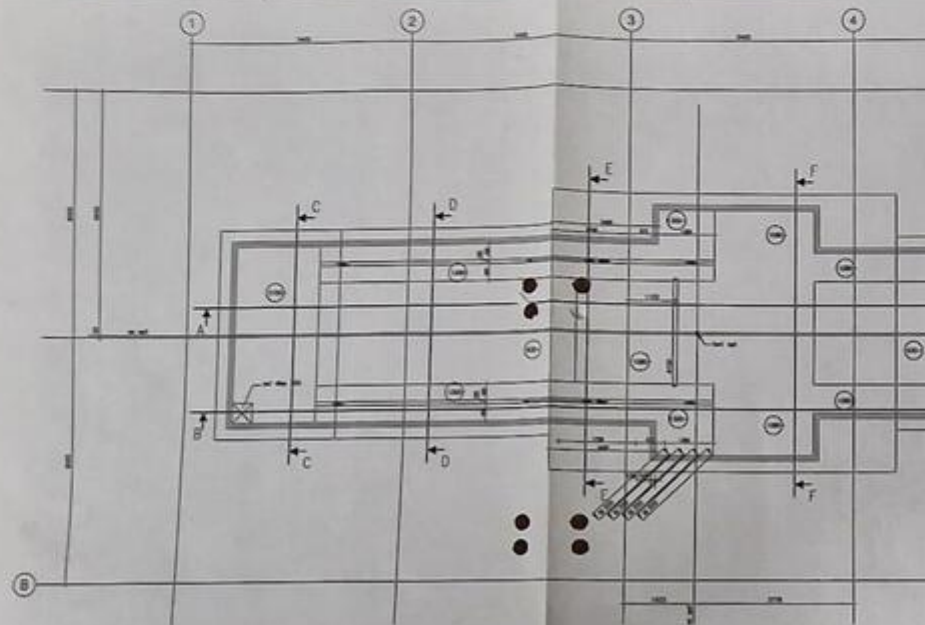
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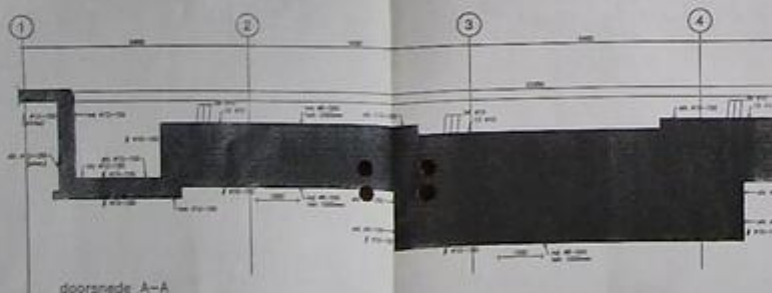




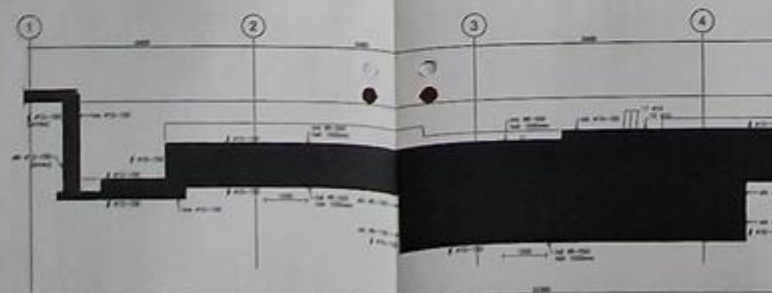
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NA 770



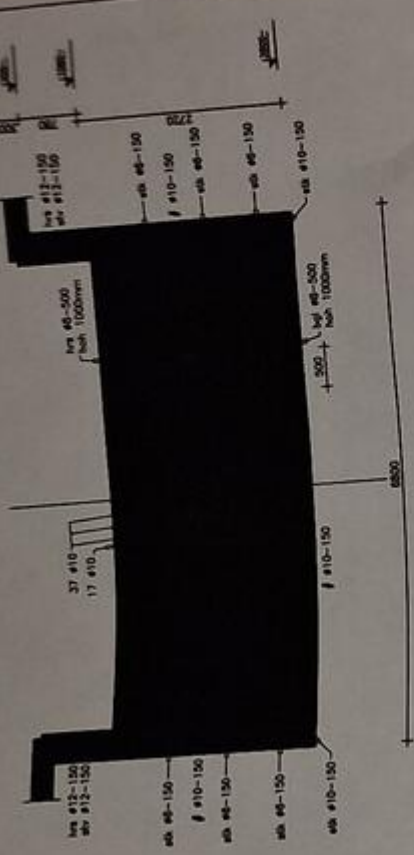
Ankerplan



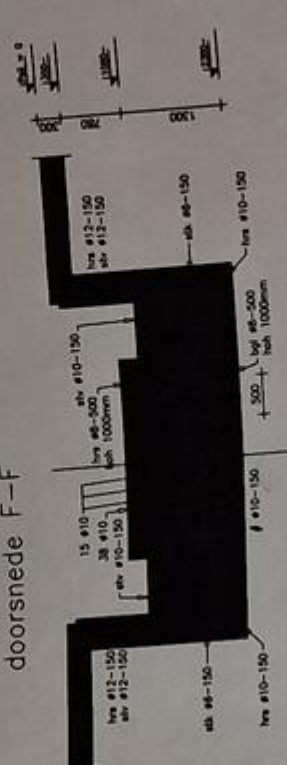
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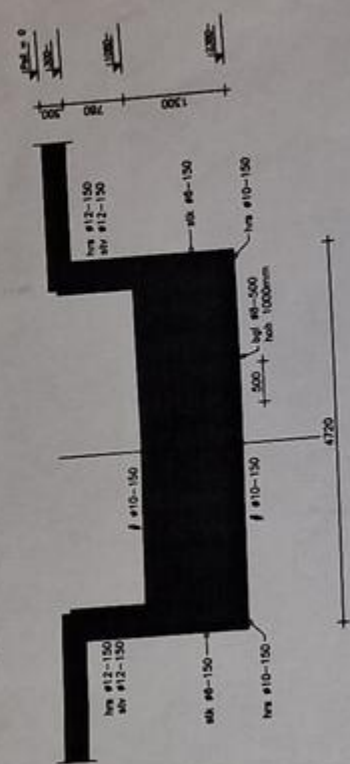
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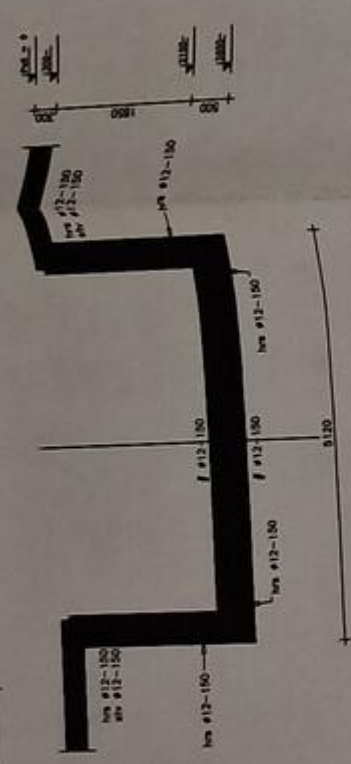
doorsnede F-F



doorsnede G-G



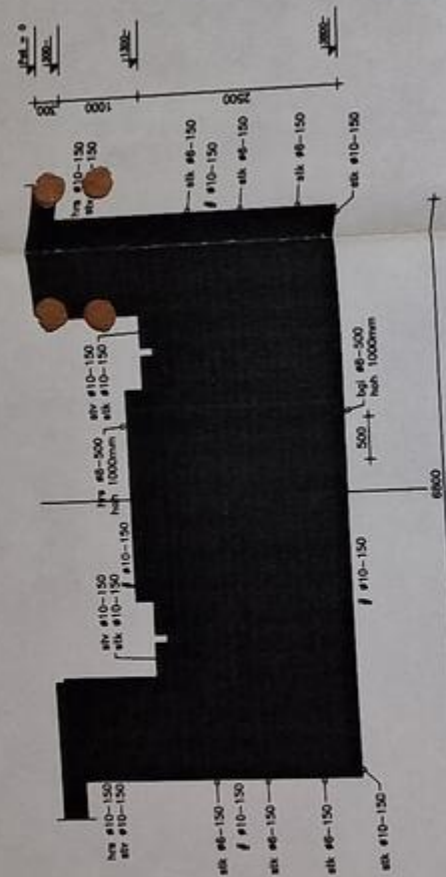
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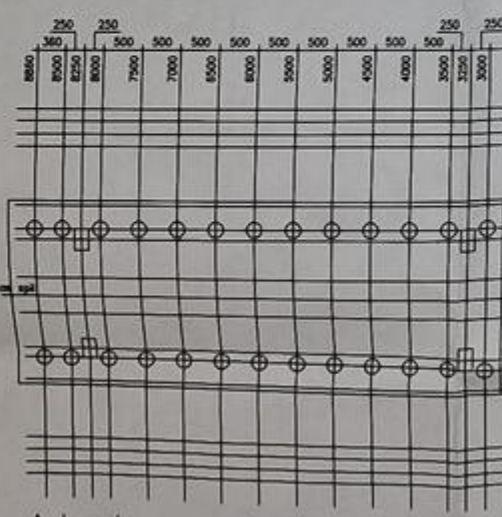
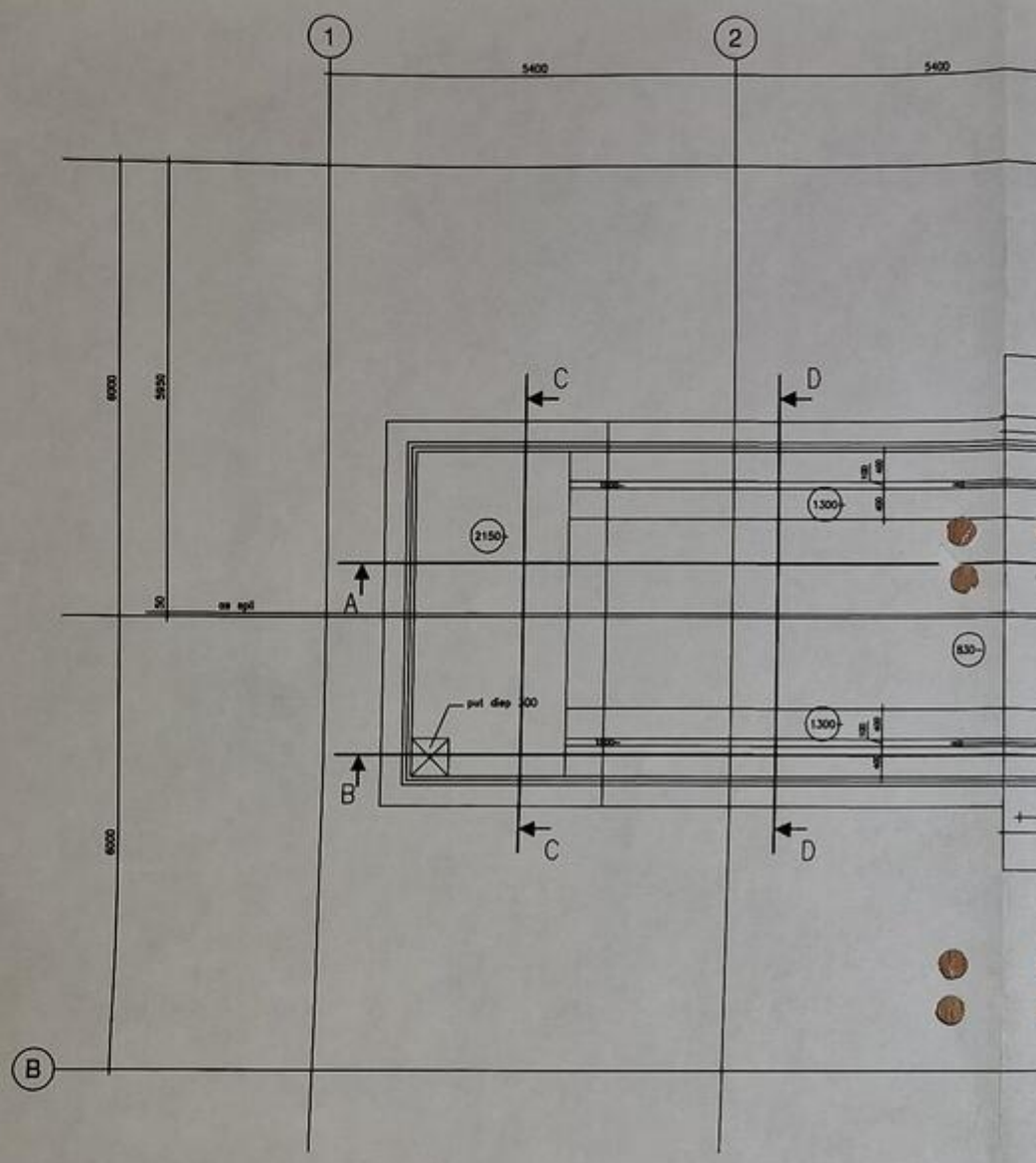


doorsnede C-C

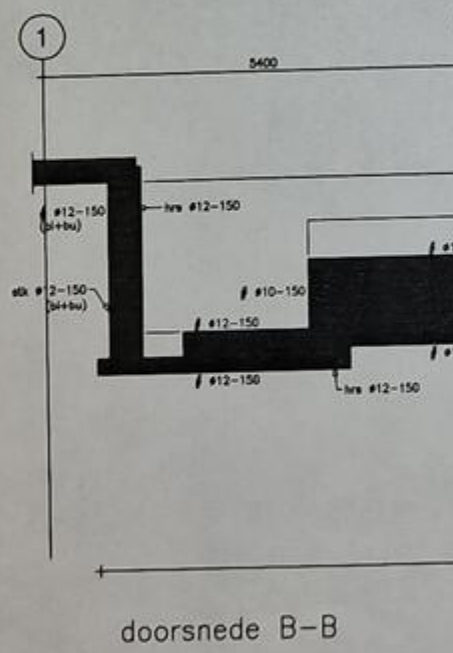
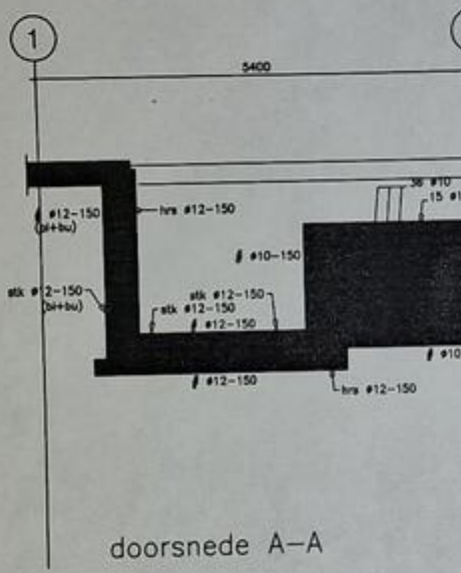
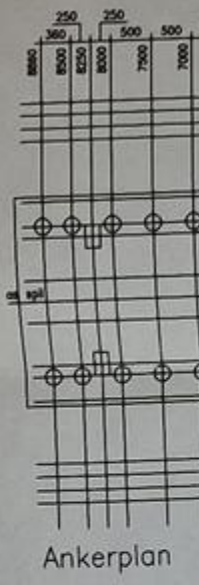


doorsnede D-D





Ankerplan





Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
1426-06271247

Overview and Technical Data:

WALDRICH POREBA PF-S-75 Portal Milling Machine 8.4m with Siemens

WALDRICH COBURG

A large, stylized logo for WALDRICH COBURG. The word "WALDRICH" is written in a bold, white, sans-serif font, set against a dark blue background. The letters are slightly shadowed, giving a 3D effect. The logo is contained within a rounded rectangular frame with a thick blue border and a white inner border.

Year of Build:
Jan 1974
Rebuild year:
Jan 2006

Description:

Used WALDRICH SIEGEN / POREBA PF S 75 8.4m Portal Milling Machine

Retrofitted with New Siemens 840D CNC Controls

Technical Data:

- Table length: 8400mm x 2400mm
- Distance between Columns: 2.350 mm
- Table Weight: max. 35 tons
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- Square Head can be fitted under Quill:
 - Max Length 800 mm
 - Extension : 250 mm
- With many spare parts
- With Tool setter Gildemeister

Still in Operation !!!

Further Data on request.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Spindle Speed:

600 rpm

Tool Holder:

[SK 60](#)

Travels:

X-Axis:

8.400 mm

Y-Axis:

3.000mm

Z-Axis:

500 mm

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[21 %](#)

Buyers Premium:

[18 %](#)

Location:

Netherlands

Images:



WALDRICH
SIEGEN

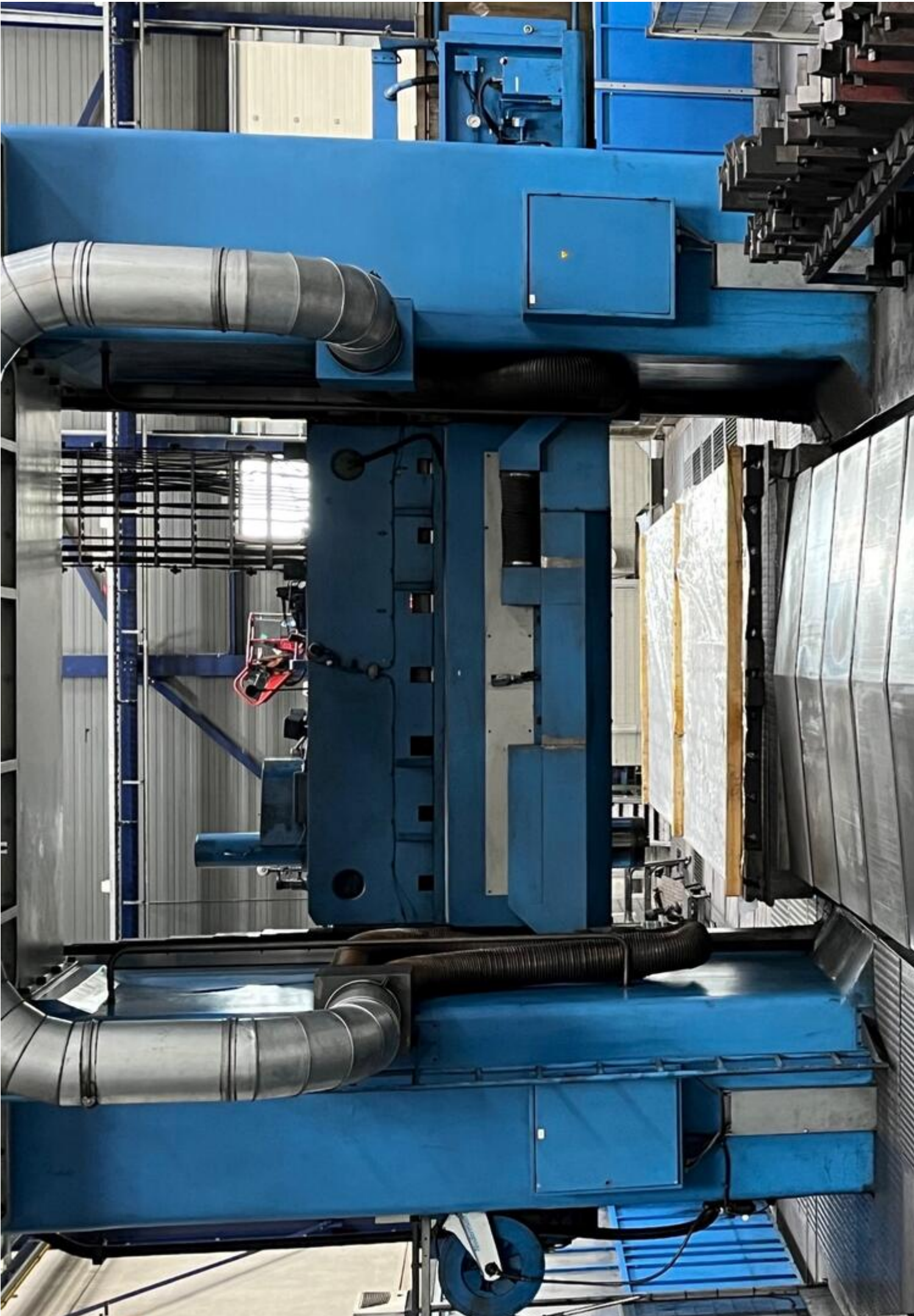
PROBAB

Waldrich Siegen
1970

Waldrich Siegen
1970









WALDRICH
SIEGEN
POREBA

007 700 250 000
HALLE 17
1
1000963548

27/3'23

11580



KONECRANES

10704

WALDR
PORE



SPIELBELASTING

SIEMENS

POWER TEMP

SINUMERIK

Machine CHAN1 JOG SYF DIR OSTORE1.SYF
 Programma geannuleerd

Kanaal onderbroken
 Stop: geen BAG - Ready
 3000 Noodstop

TCS	Positie	Repos-versch	Masterspil	S1
X	3272.000 mm	0.000	Act.	0 elmin
Y	1638.947 mm	0.000	Ing.	0 elmin
W	1895.790 mm	0.000	Pos.	0 grd
Z	115.625 mm	0.000	Vermogen	105.0 %

Voeding [mm/min]
 Act. 0.000 0.0 %
 Ing. 0.000

Geredschap
 Geseleleerd geredschap
 G01 G40

Handrein. P.C. Denken

SIEMENS

SIEMENS keyboard with function keys and a numeric keypad.

SIEMENS

SIEMENS control panel with a large red emergency stop button, a numeric keypad, and various function buttons.

KLEMMEN
 GEREEDSCHAP KLEMMEN
 LOSSEN
 OVERBRUGGING
 ZAS







ELADT

Castrol







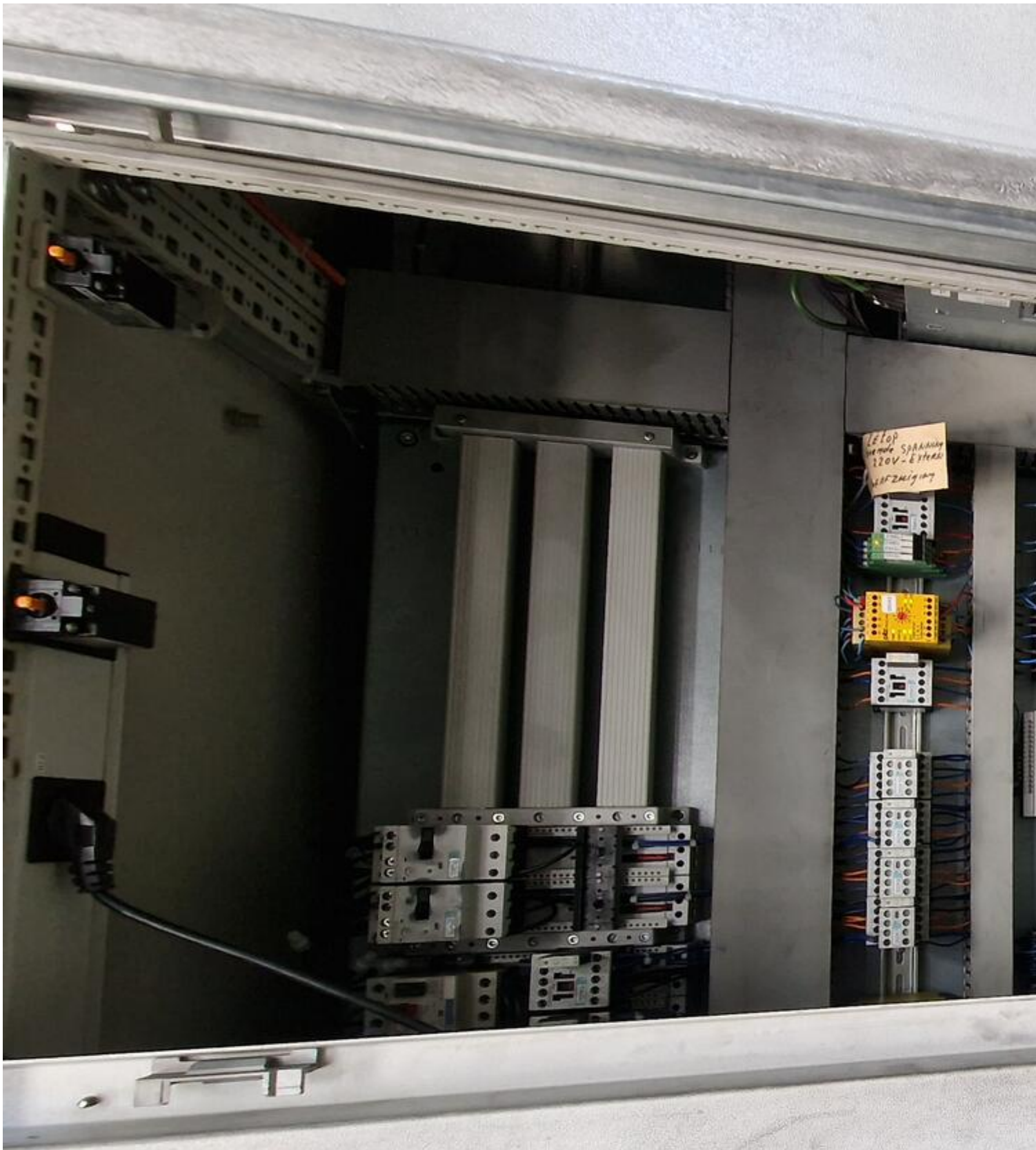




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L6 Top
120V - External
120V Zmigniy









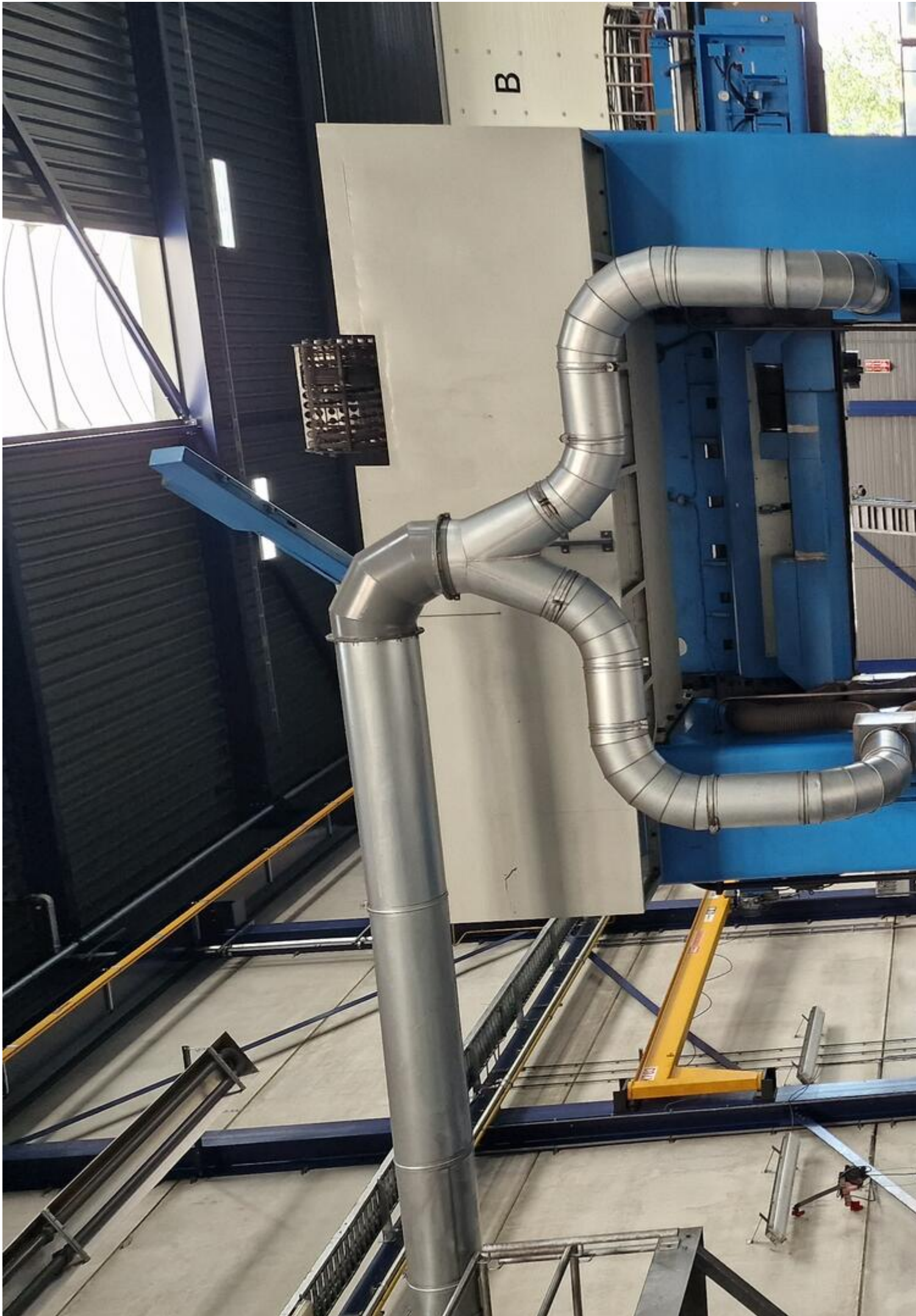








B





SPLBELASTNG

SIEMENS

SINUMERIK

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KLEMMEN

LOSSEN

OVERBRUGGING

GEREEDSCHAP
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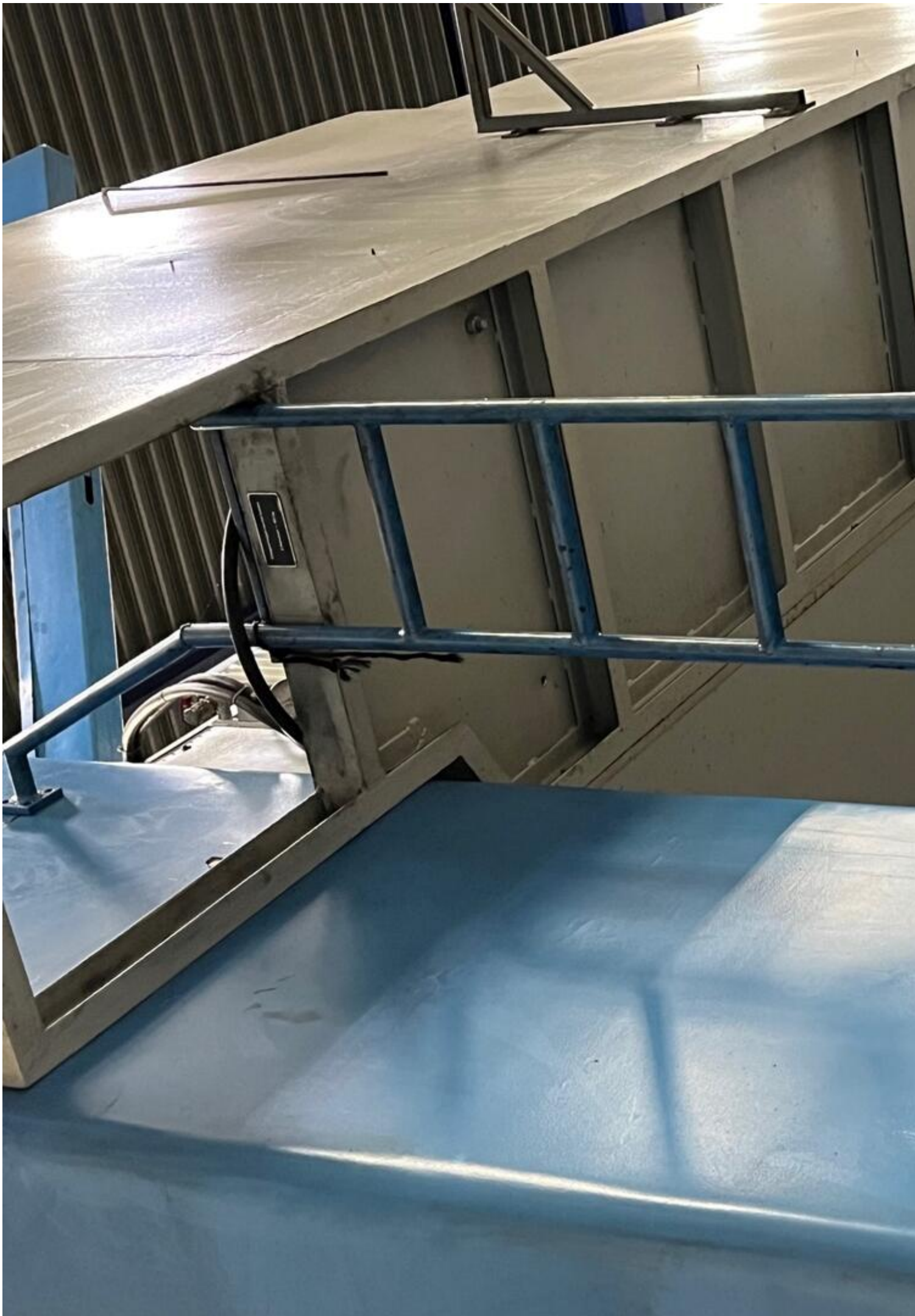
VRUGA

GEREEDSCHAPSWISSEL



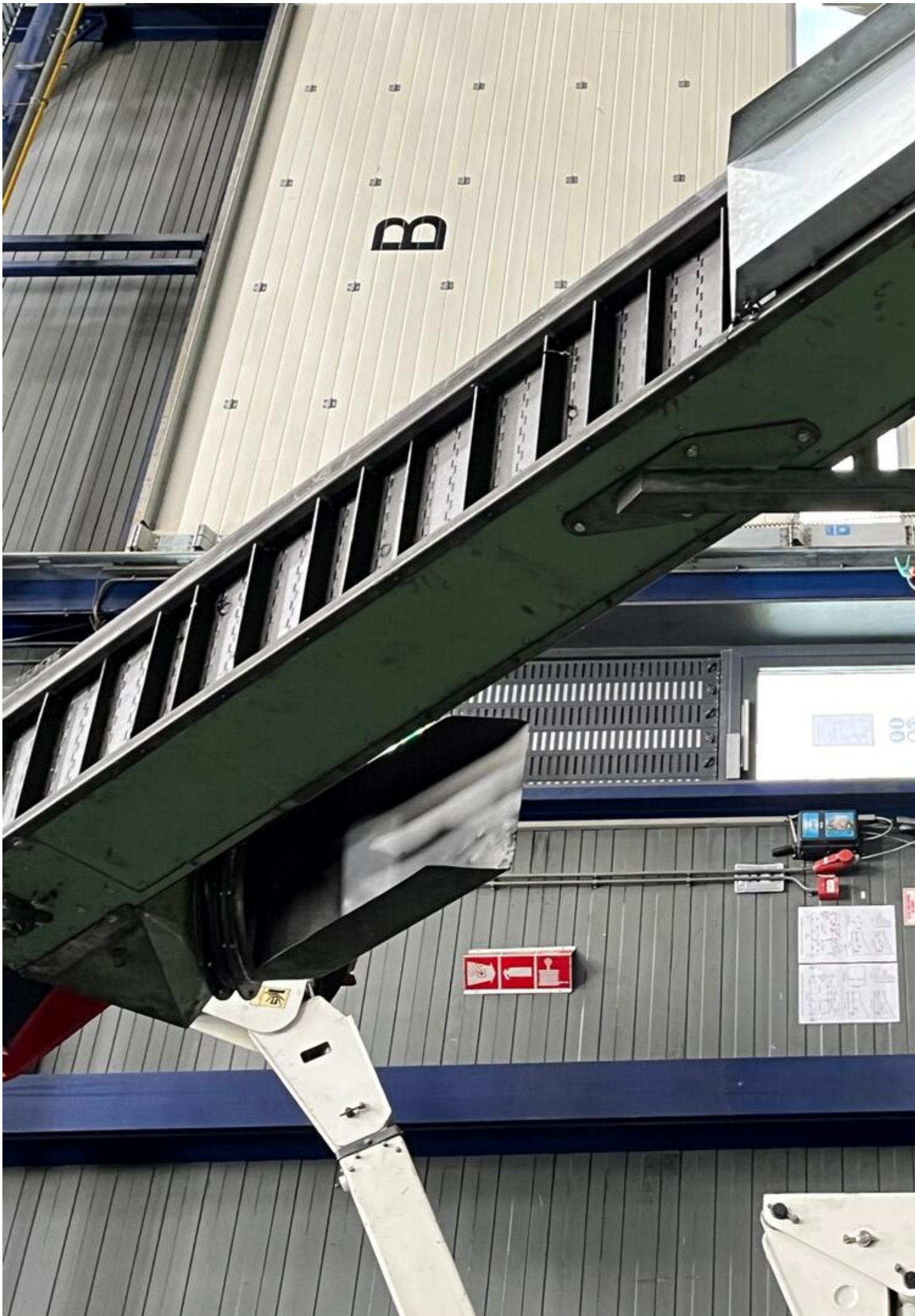








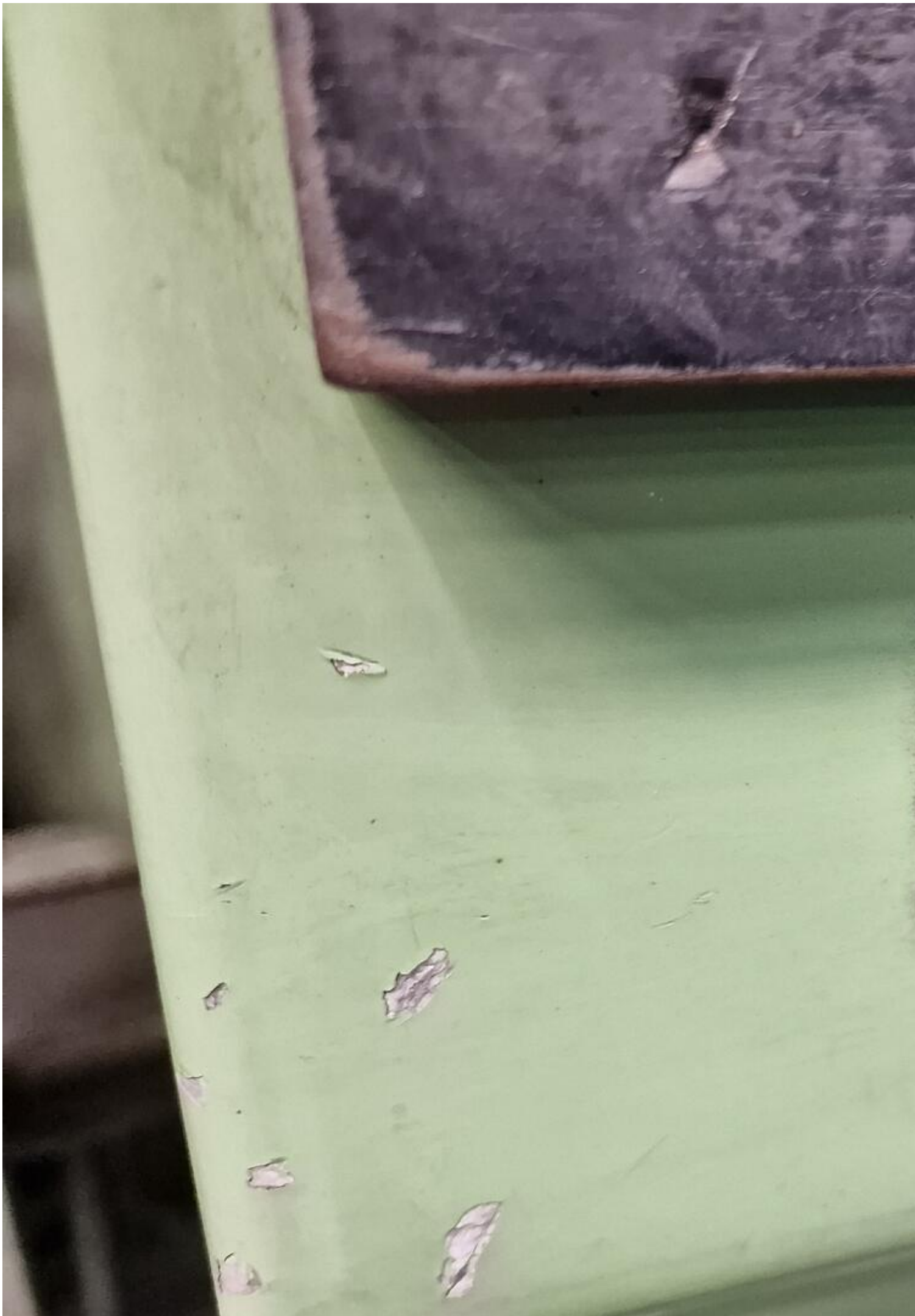






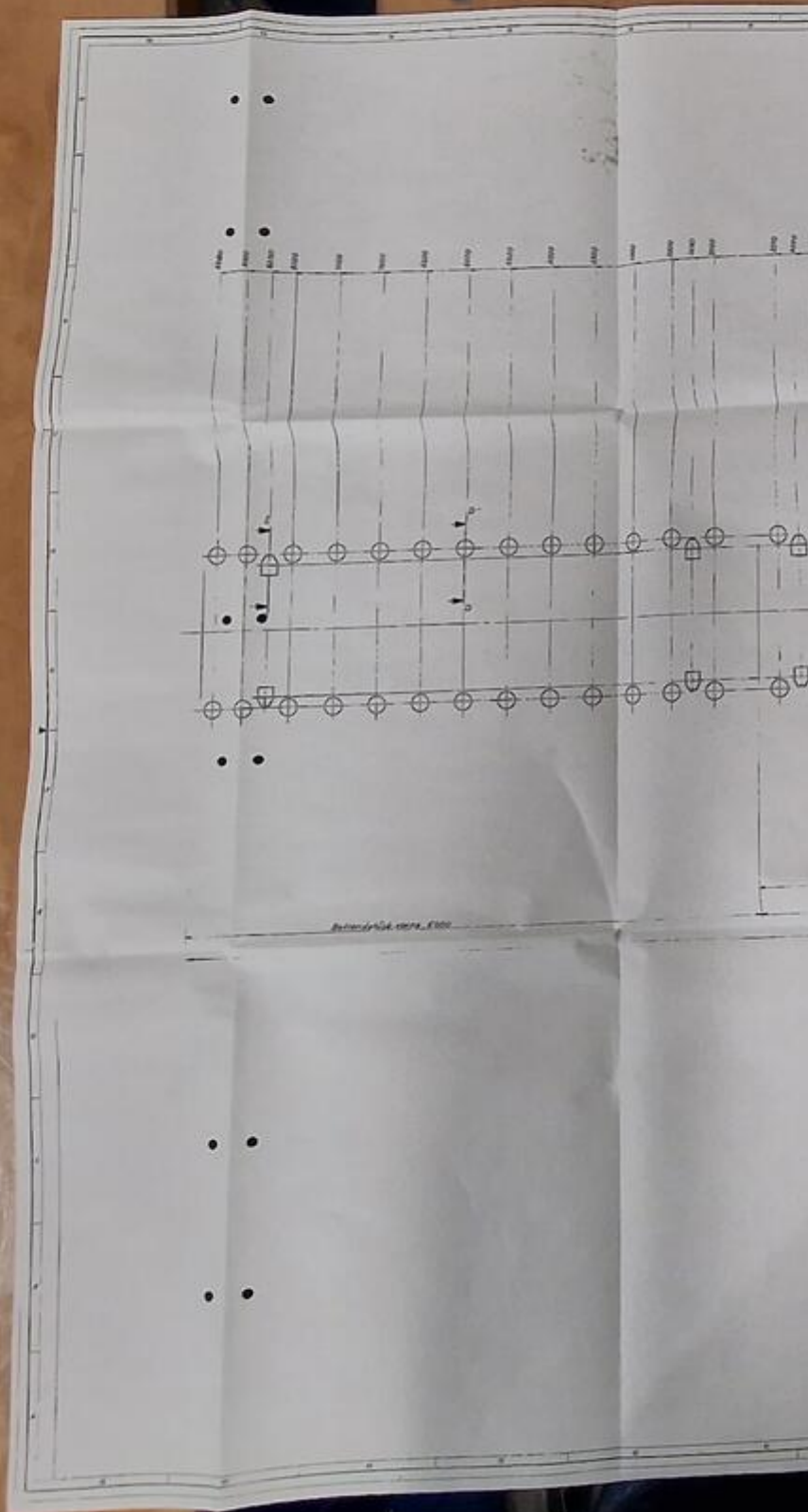












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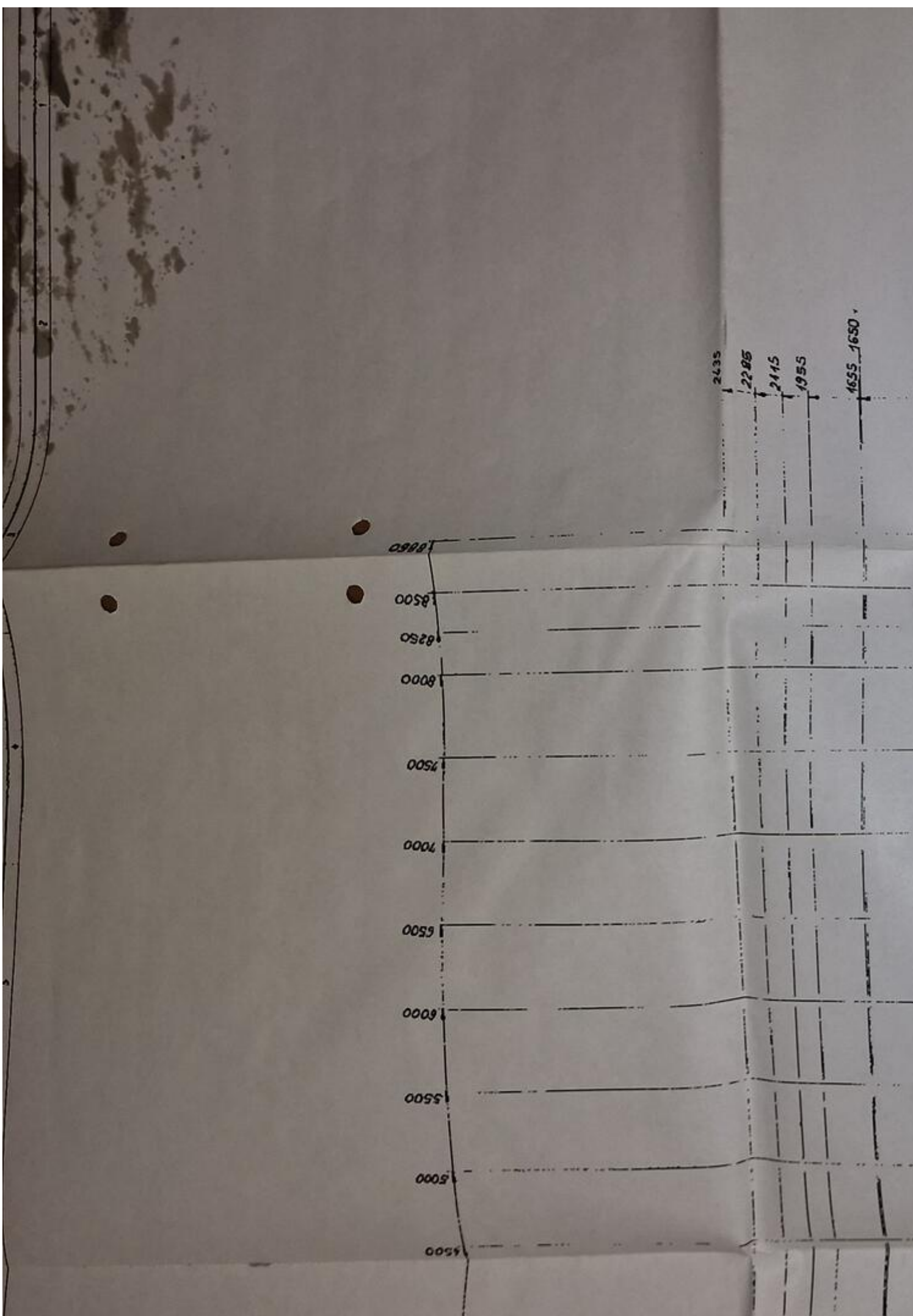
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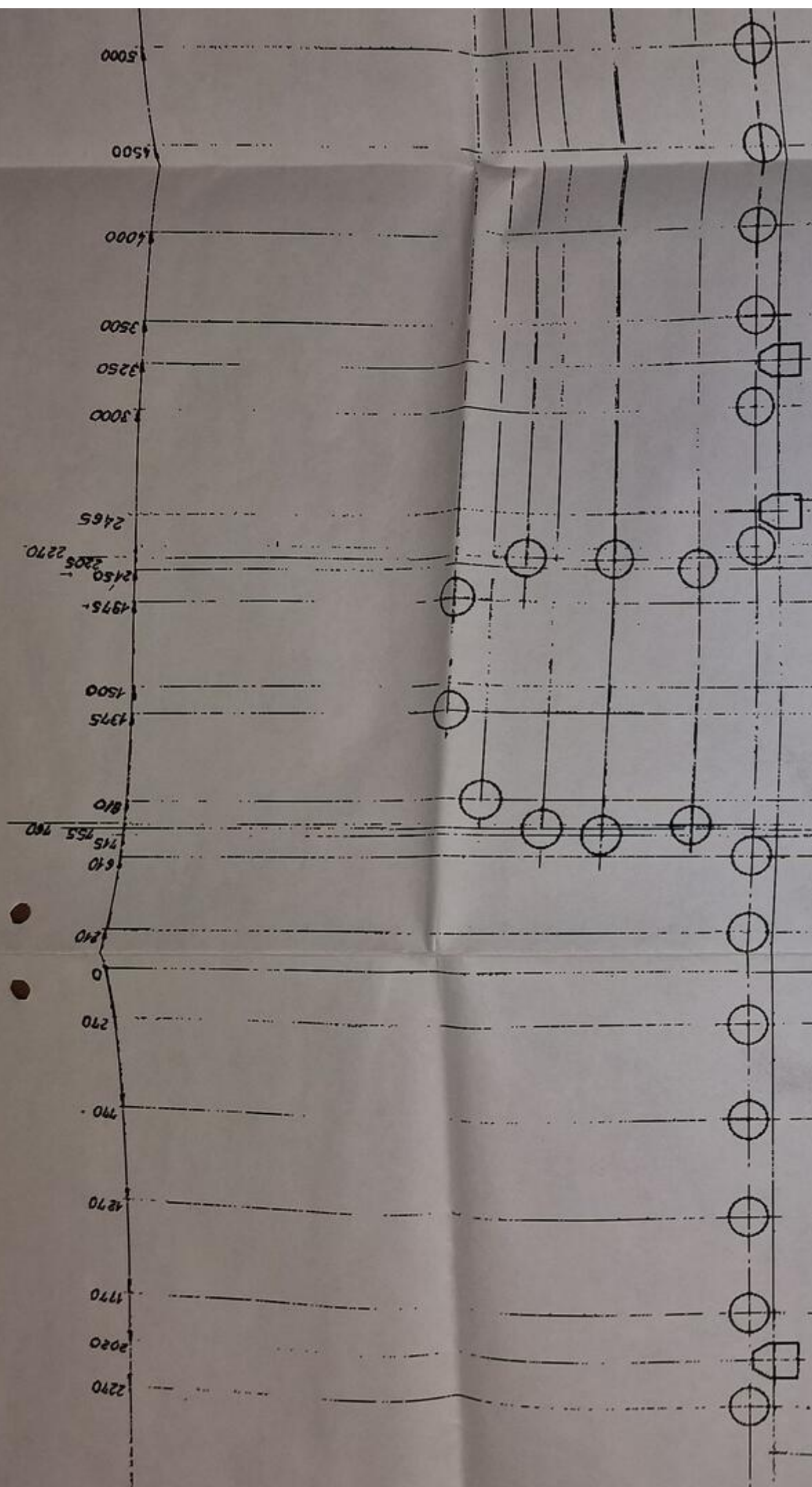
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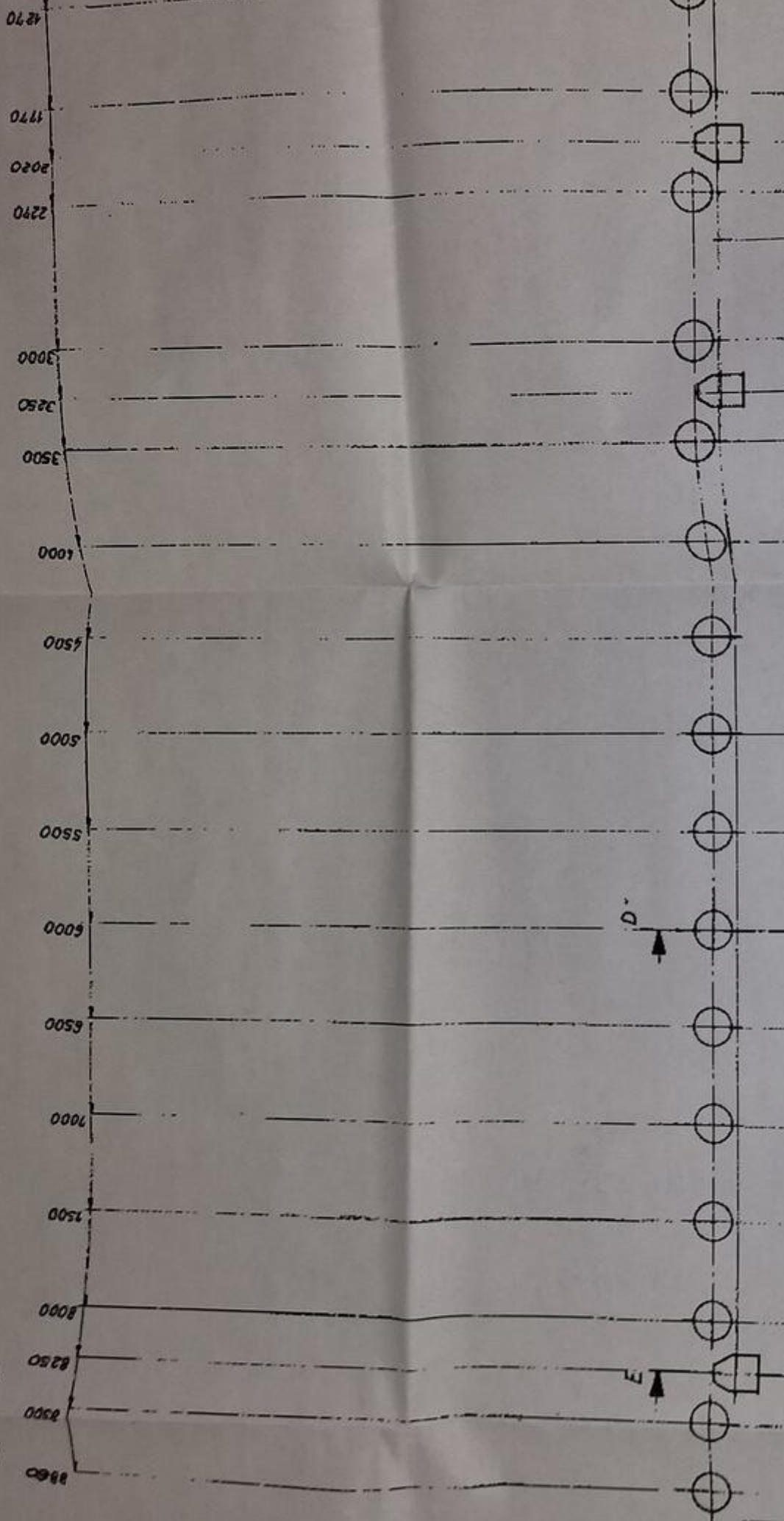
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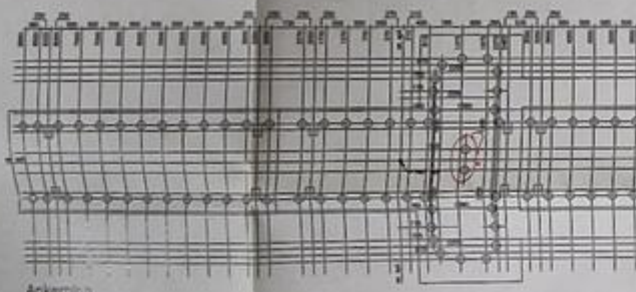
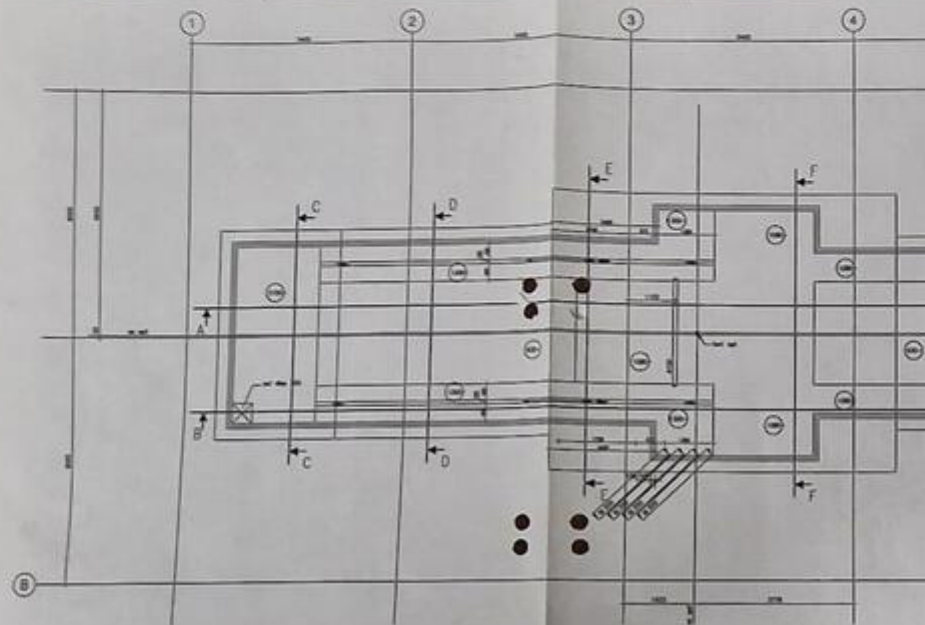
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1655 1680

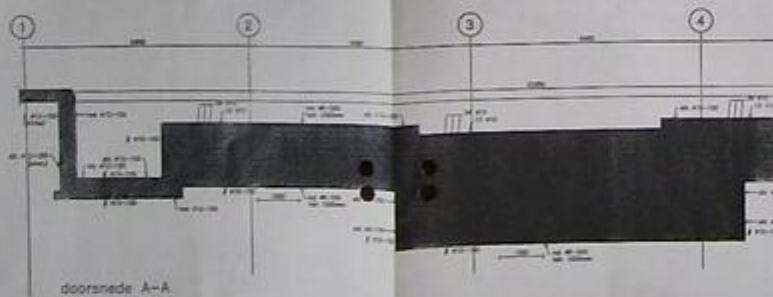




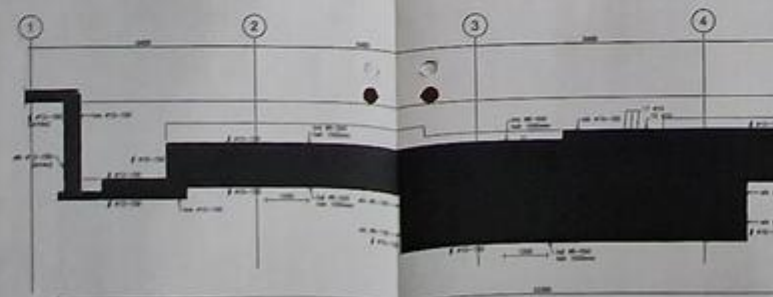




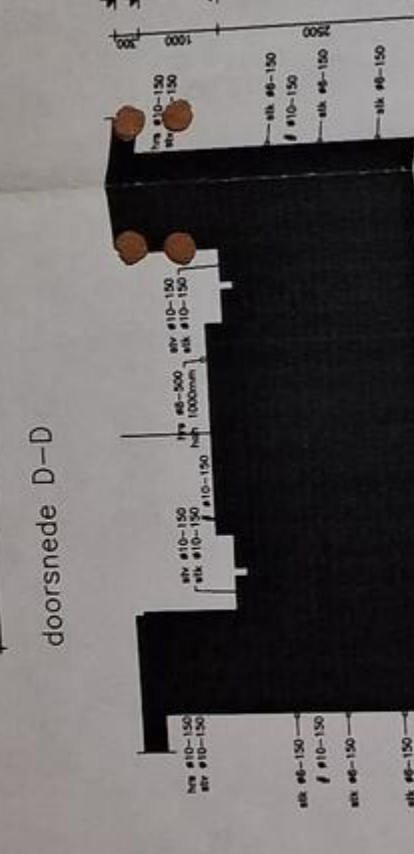
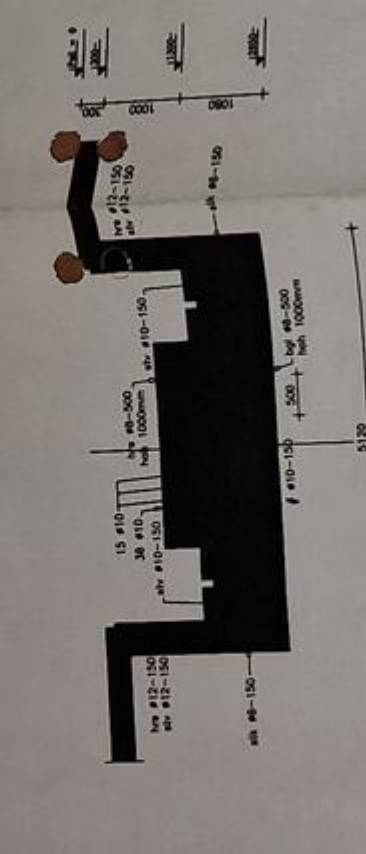
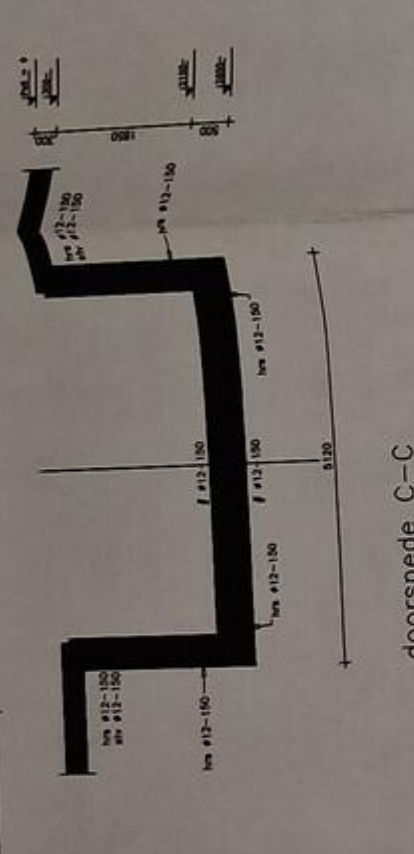
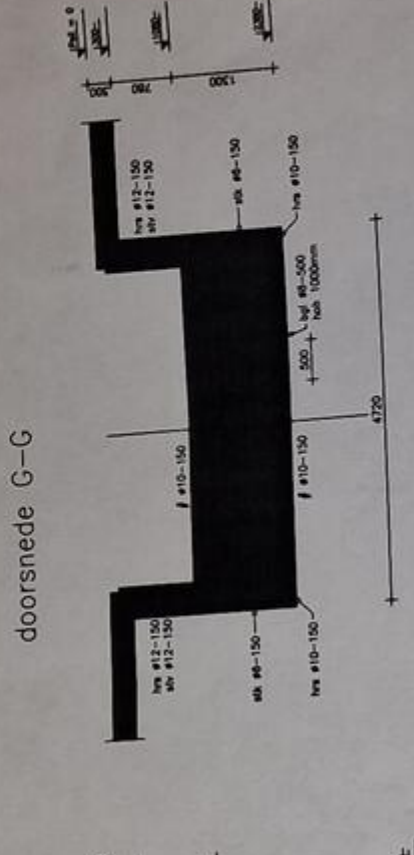
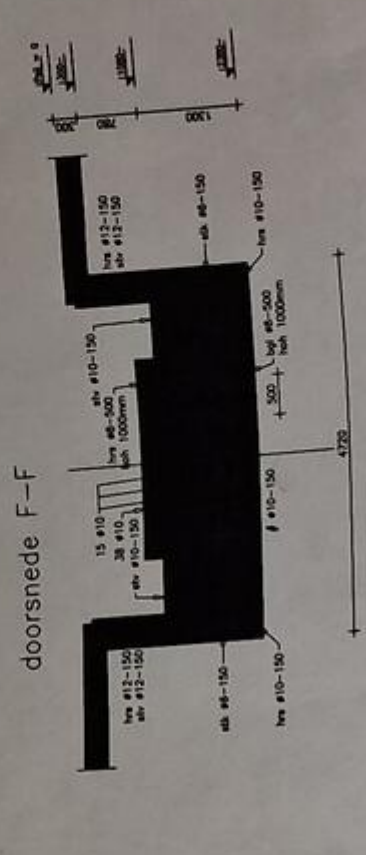
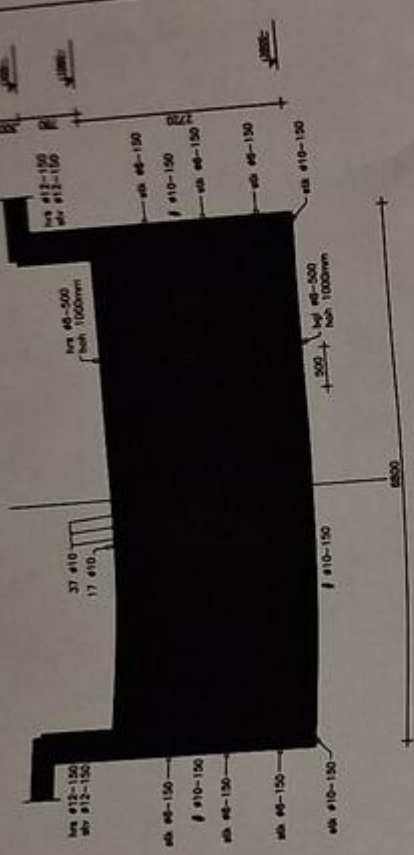
Ankerplan

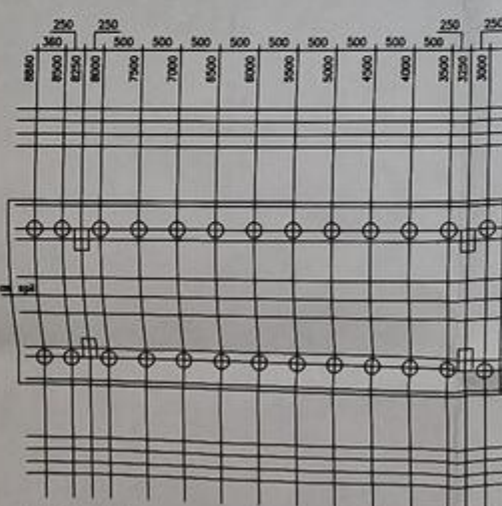
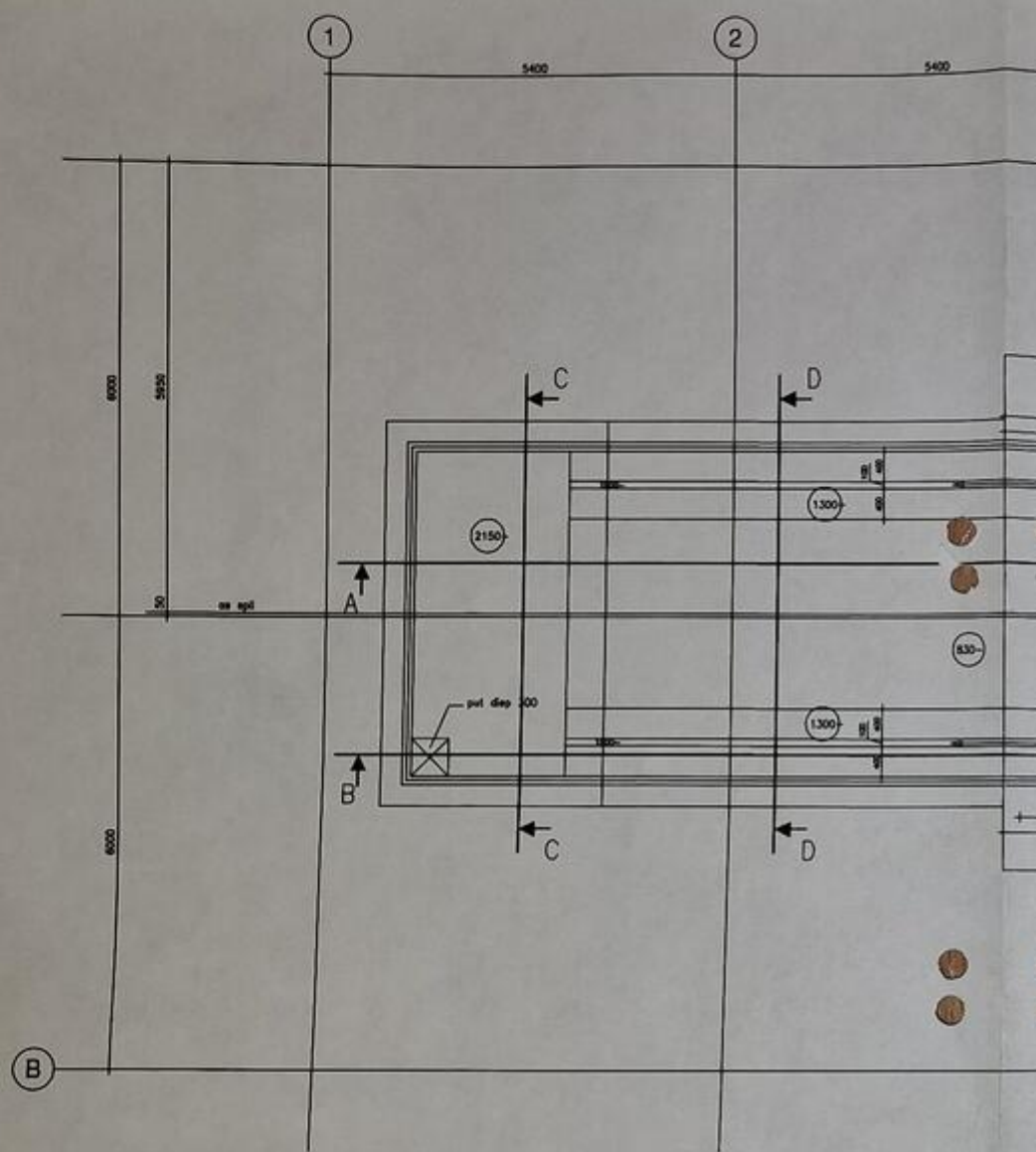


doorsnede A-A



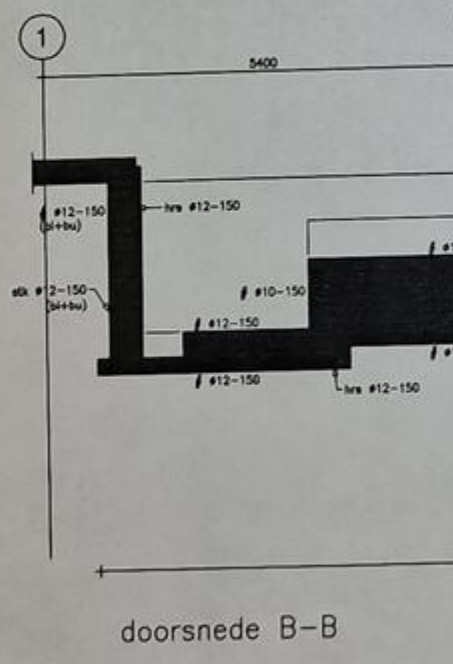
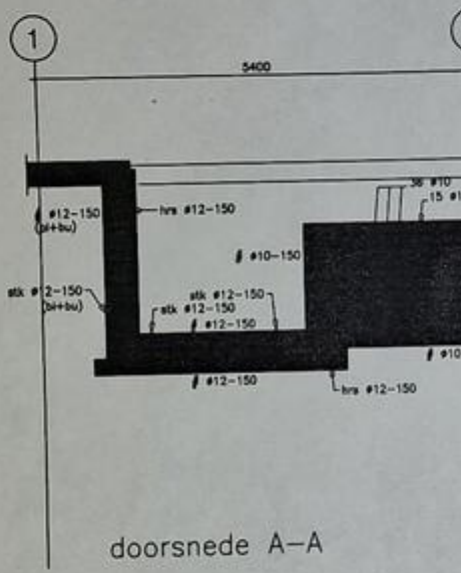
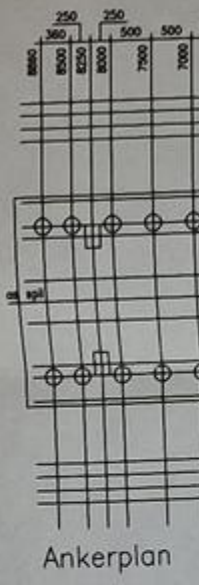
doorsnede B-B





Ankerplan







Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

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Web.: <https://www.asset-trade.de/en>

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