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Ref. No.:

1426-06291612

Overview and Technical Data:

SCHNEEBERGER Gemini DMR - AWL 5-Axis CNC tool grinder

SCHNEEBERGER

SCHNEEBERGER

Year of Build:

Jan 2008

Description:

Used SCHNEEBERGER Gemini DMR - AWL

5 axes CNC tool grinding machine

CNC control Fanuc 160i MB

Technical data

- Travels - Glass scales X, Y, Z
 - X-axis 400 mm / 20'000 mm/min
 - Y-axis 300 mm / 5'000 mm/min
 - Z-axis 280mm / 20'000 mm/min
 - Resolution X/Y/Z : 0,0001 mm
- Centre height: 210 mm
- Spindle:
 - Spindle speed: 10000 Rpm
 - Drive power 15KW
 - Grinding wheel holder: HSK 50
 - Wheel diameter up to: 50-250 mm
 - Grinding wheel changer 8 pieces
 - Grinding wheel button
- Other
 - CO2 fire extinguishing system
 - 3D tracer
 - Hydr. voltage ISO 50
 - Network connection
 - Interface to Zoller measuring devices
- Grinding software Standard-WZ
 - Kennermetal-Hertel SE,TX,TF,Unidrill B9XX
 - Sandvik
 - Profile tools
 - Woodworking tools
 - 3D simulation

The SCHNEEBERG GEMINI DMR is a high-performance 5-axis CNC grinding machine with high performance and autonomy for the serial production of end mills, drills, profile tools, profile grinding of pinion cutters and hob peeling cutters, as well as production grinding tasks such as profile grinding and flat grinding.

The gemini is the 5-axis CNC grinding machine for the serial production of cutting tools. Complete processing around OD and face, up to 300 mm cutting length, diameter up to 300 mm, maximum workpiece length that can be clamped 400 mm.

Cutting tools such as end mills, ball nose cutters for mold making, high-performance drills, reamers and profile end mills are all part of the standard requirement.

There are specific software packages, grinding processes and clamping systems for the production of shaper cutters with highly dynamic segmented hob grinding, the regrinding of gear cutting tools, end mills, shaper cutters and bevel gear cutters.

CNC grinding of knives for the paper, foodstuffs and plastics industries, profile grinding, cylindrical grinding and surface grinding.

Technical Data:

Technical Data:

Control:

[Series 16i](#)

Dimensions and Weight:

Height:

220 mm

Length:

3.000 mm

Width:

2.500 mm

Weight:

8.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

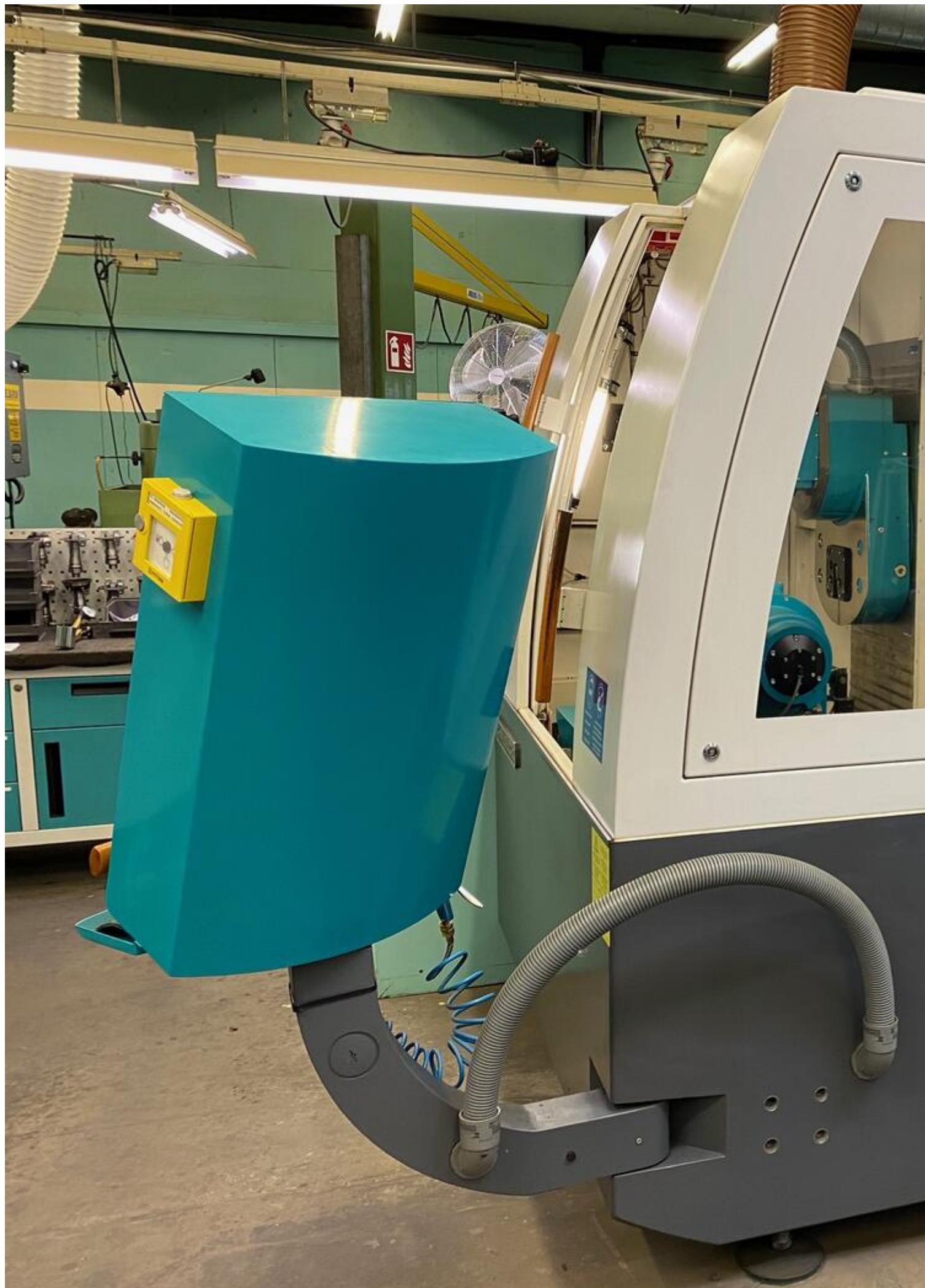
Germany

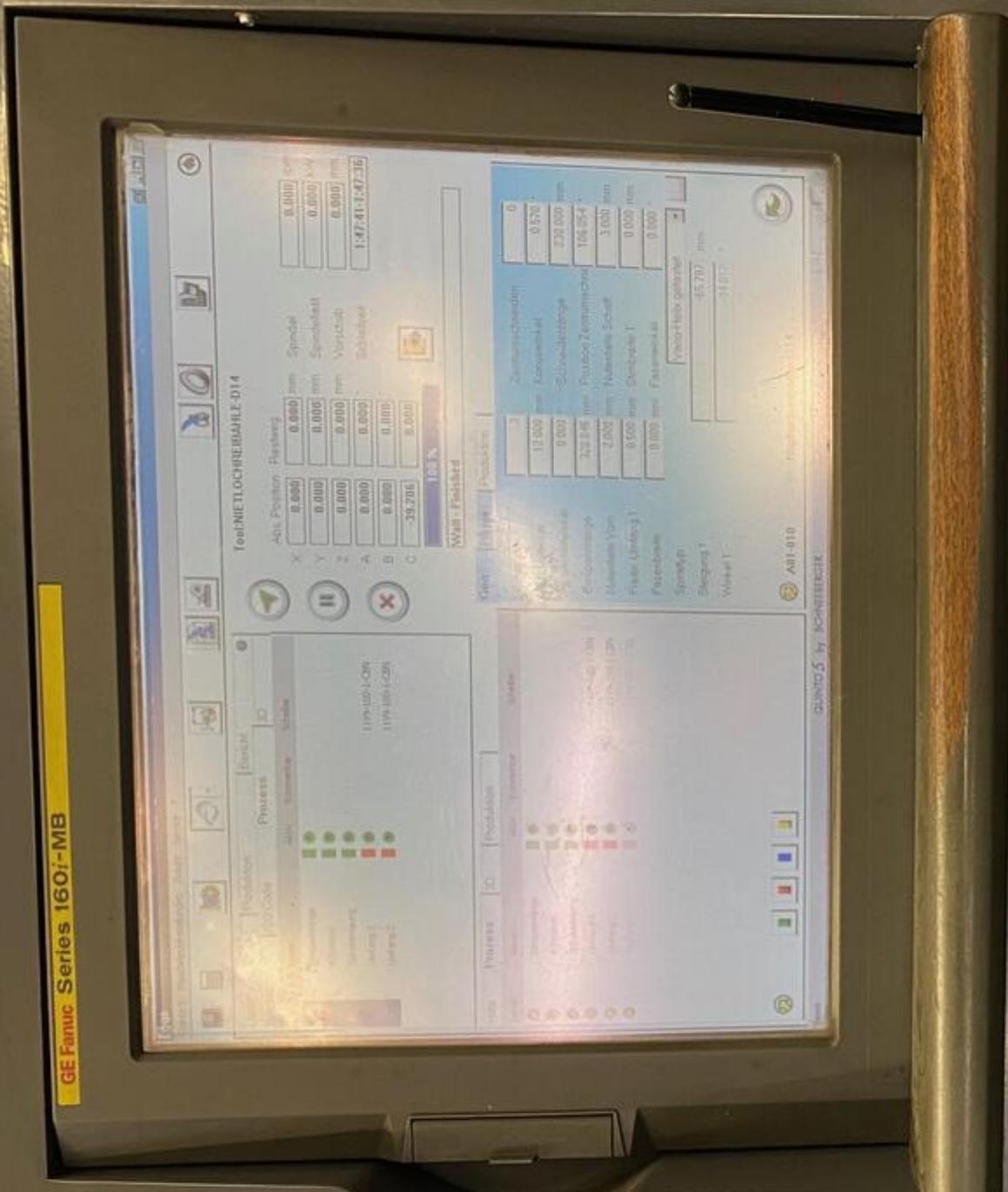
Images:

GEMINI

SCHNEEBERGER







GE Fanuc Series 160i-MB

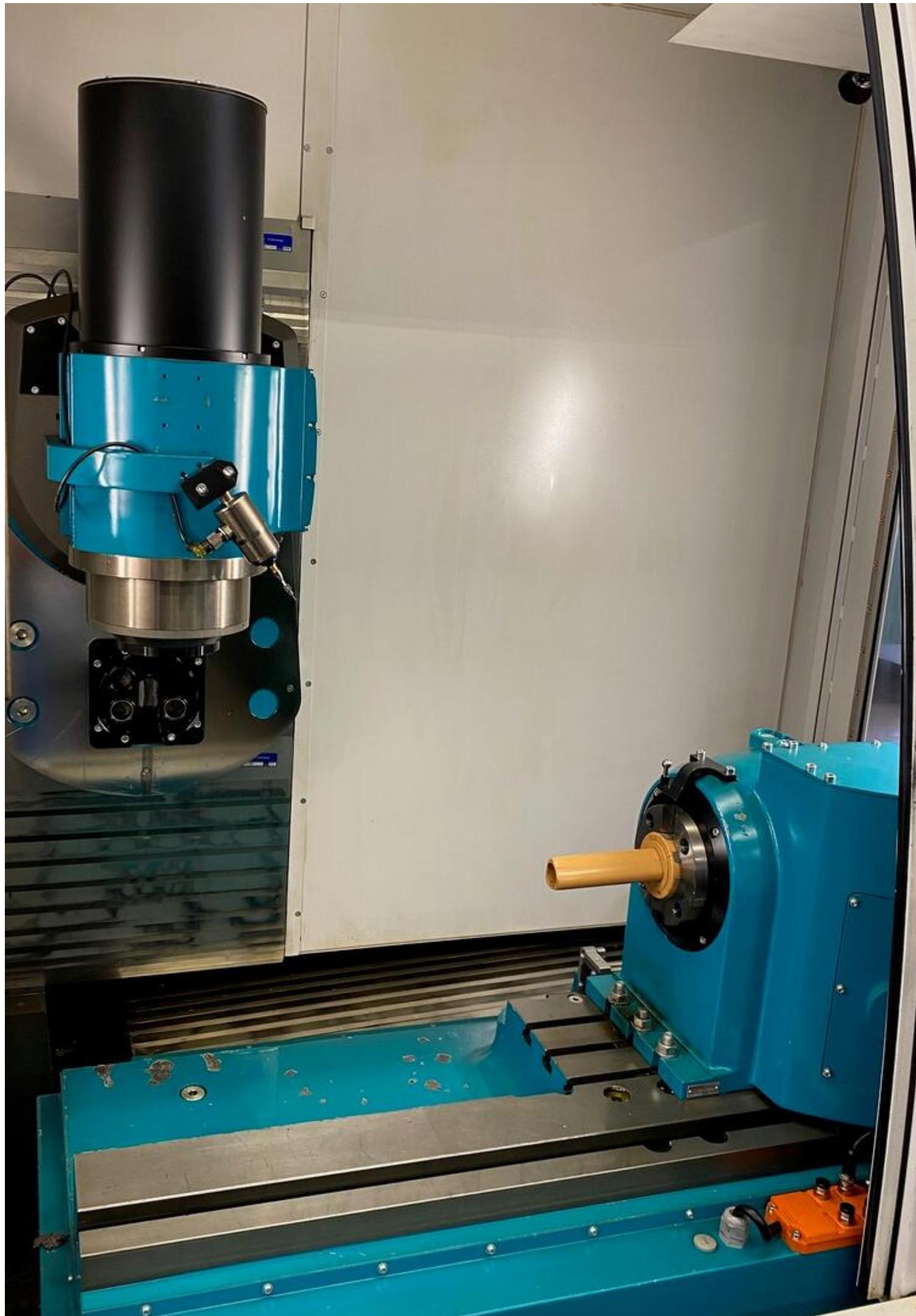
Der Zensus
ist nur das
der beständigen
Personenstatistik











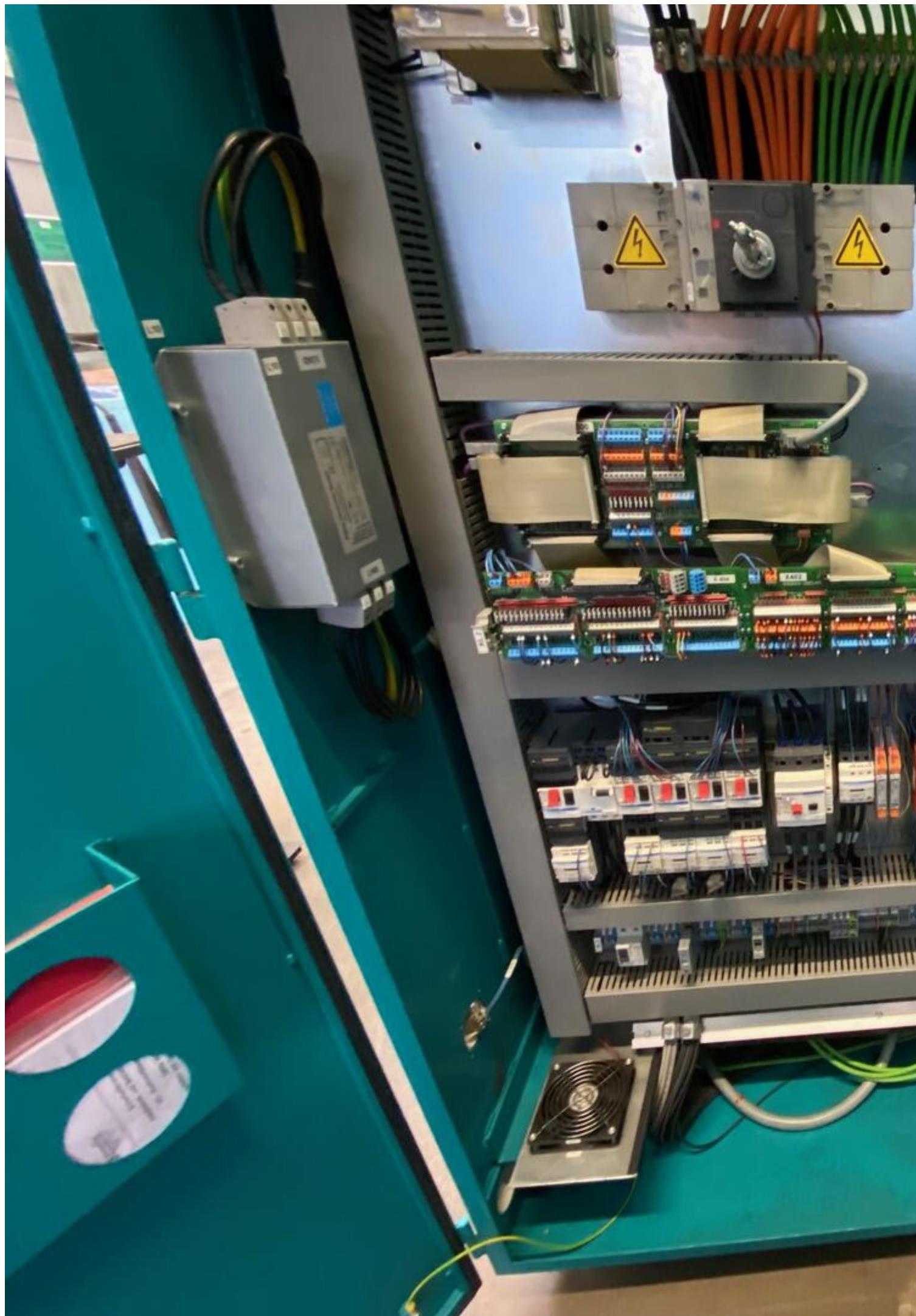
















Kohlendioxid CO₂

kg Löschmittel

Vorsicht bei Verwendung in engen, schlechten Gase). Die Auslösung der Feuerlöschanlage Drucktaster.

Bei Feueralarm Raum sofort verlassen oder einhalten.

ACHTUNG: Gesundheitsgefahr!

Hinweis: CO₂ fließt in tieferliegende Räume

Nach jeder Auslösung und gründlichem Durcheinander der Löschanlage durch einen vorherstellen lassen.

Die Löschanlage ist mindestens einmal jährlich legitimierten Sachkundigen zu überprüfen.

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Fax (+49)(0) 7031-41036-11
e-mail: info@kraft-bauer.com
www.kraft-bauer.com

TYP **DMR GEMINI AWL** SERI

Masch. Nr **21179** Stam

BAUJAHR **2008** GEWIC

Spindelleistung: **15kW**

STROMART / KIND OF CURRENT

BETRIESSPANNUNG / WORKING VOLTAGE

STEUERSPANNUNG / CONTROL VOLTAGE

LEISTUNG / RATING

NENNSTROM / RATED CURRENT

STROMLAUFPLAN / CIRCUIT DIAGRAM NR.

Video:



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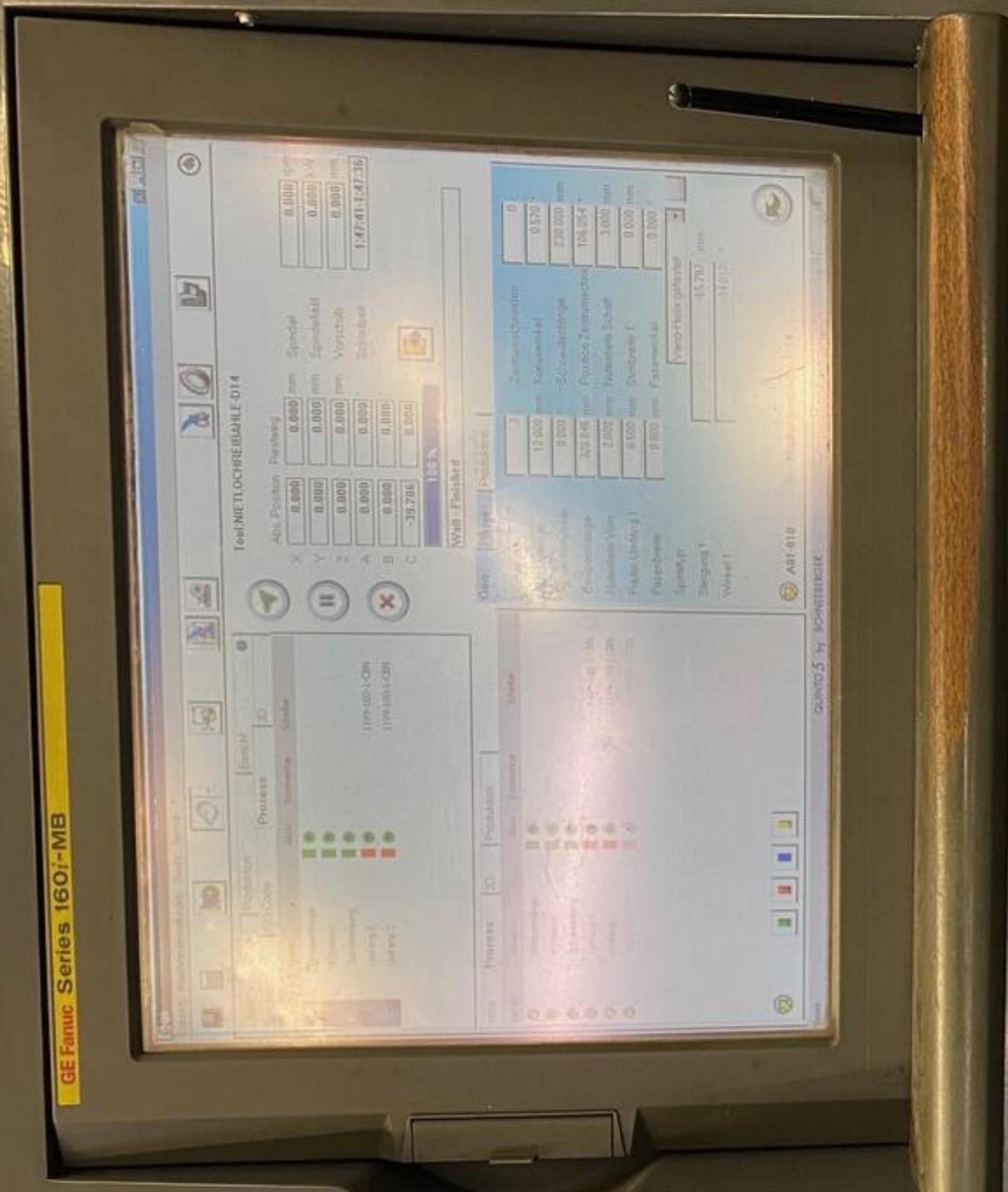
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GEMINI

SCHNEEBERGER







GE Fanuc Series 160i-MB

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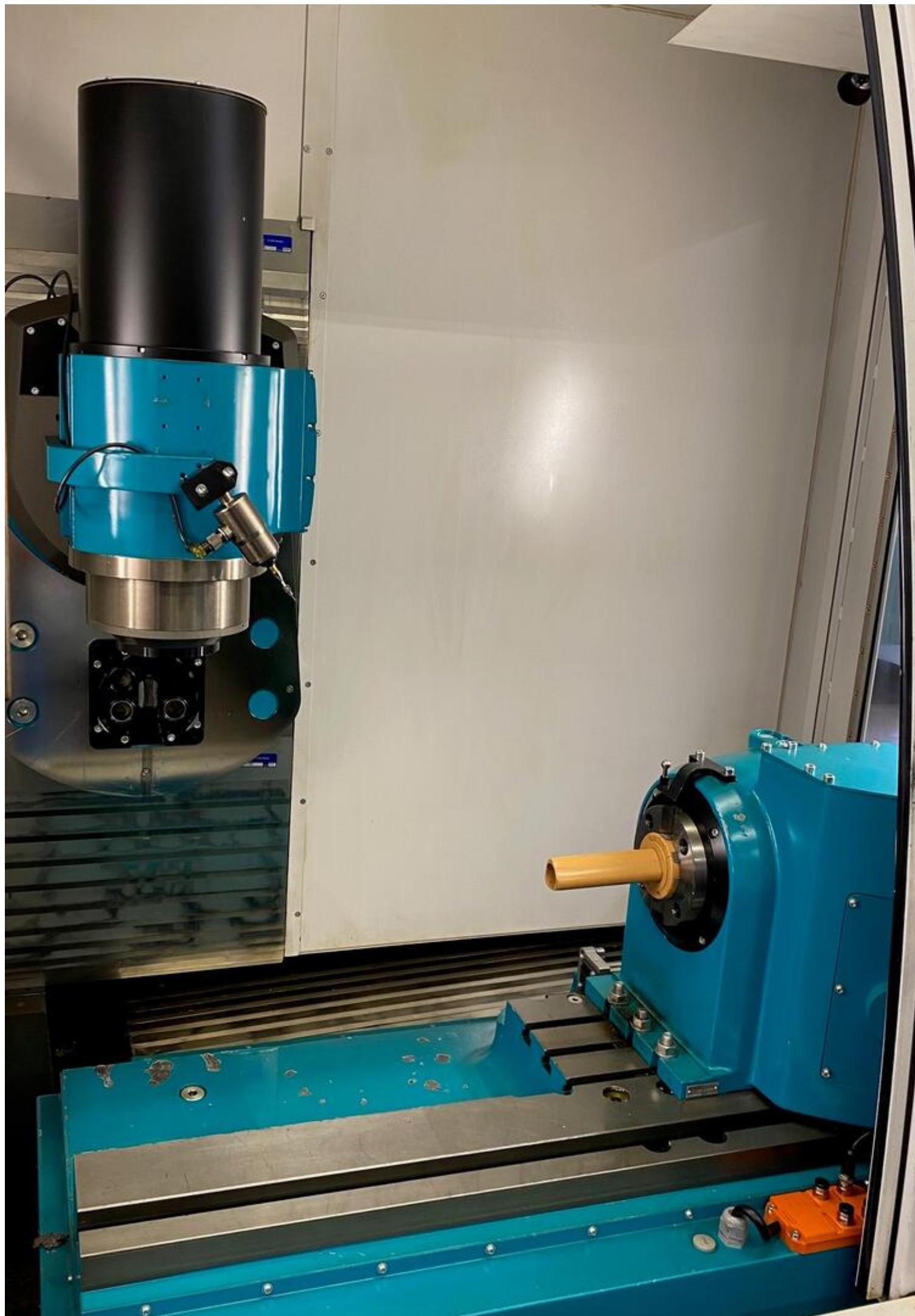
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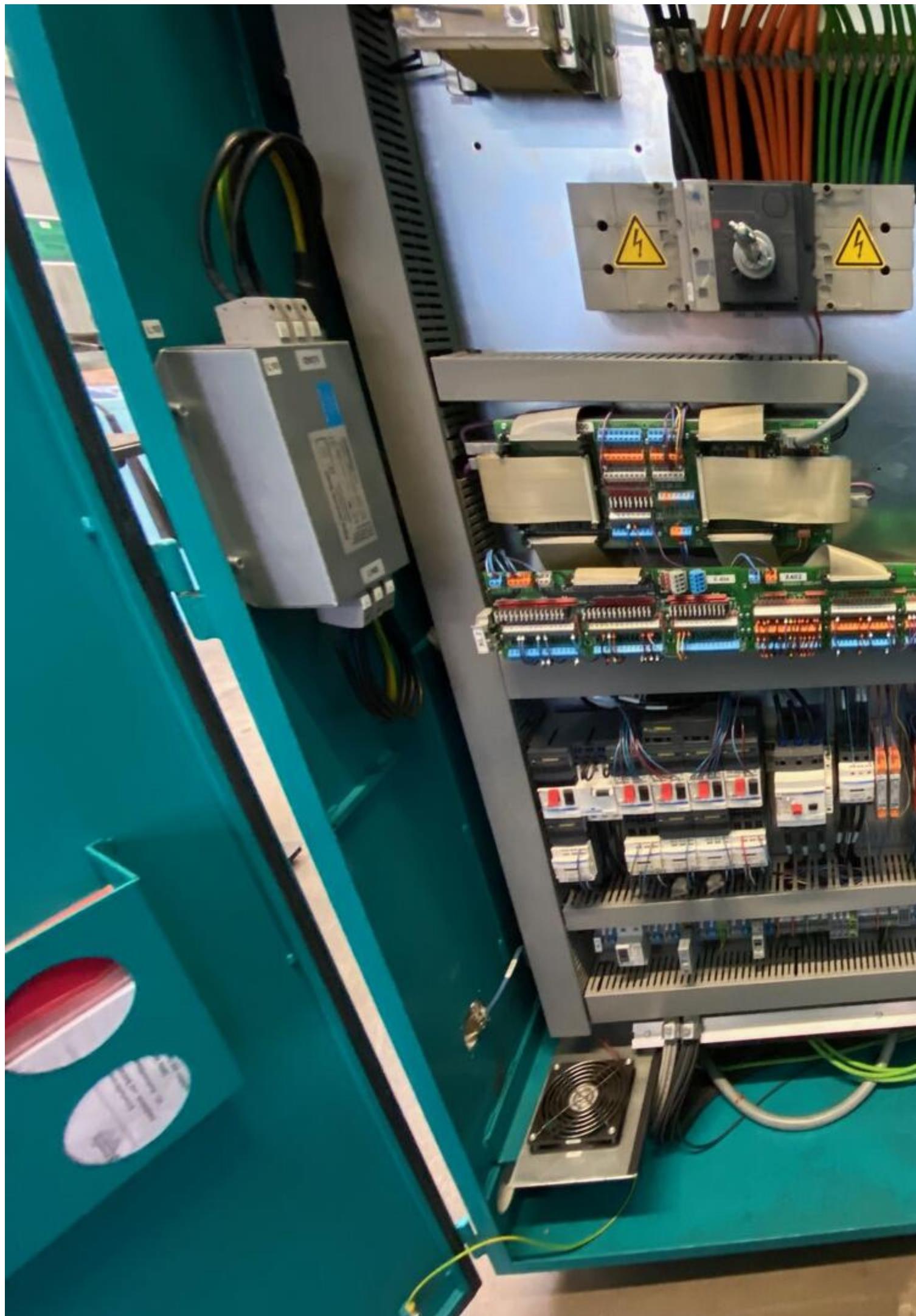
















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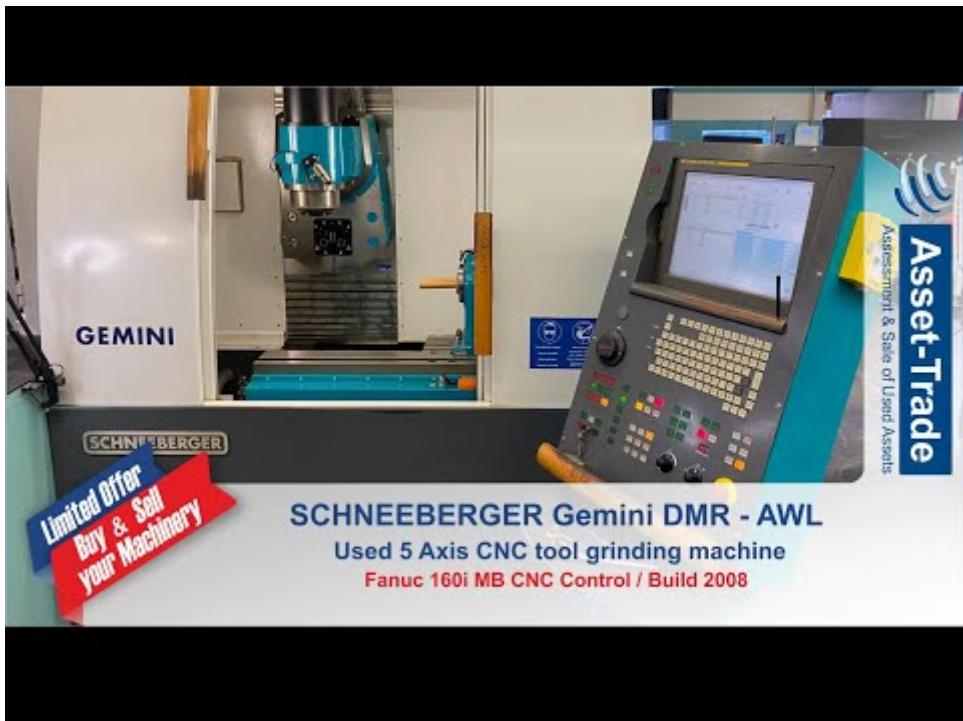
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