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Ref. No.:
1426-06291612

Overview and Technical Data:

SCHNEEBERGER Gemini DMR - AWL 5-Axis CNC tool grinder

SCHNEEBERGER



SCHNEEBERGER

Year of Build:
Jan 2008

Description:

Used SCHNEEBERGER Gemini DMR - AWL

5 axes CNC tool grinding machine

CNC control Fanuc 160i MB

Technical data

- Travels - Glass scales X, Y, Z
 - X-axis 400 mm / 20'000 mm/min
 - Y-axis 300 mm / 5'000 mm/min
 - Z-axis 280mm / 20'000 mm/min
 - Resolution X/Y/Z : 0,0001 mm
- Centre height: 210 mm
- Spindle:
 - Spindle speed: 10000 Rpm
 - Drive power 15KW
 - Grinding wheel holder: HSK 50
 - Wheel diameter up to: 50-250 mm
 - Grinding wheel changer 8 pieces
 - Grinding wheel button
- Other
 - CO2 fire extinguishing system
 - 3D tracer
 - Hydr. voltage ISO 50
 - Network connection
 - Interface to Zoller measuring devices
- Grinding software Standard-WZ
 - Kennermetal-Hertel SE, TX, TF, Unidrill B9XX
 - Sandvik
 - Profile tools
 - Woodworking tools
 - 3D simulation

The SCHNEEBERGER GEMINI DMR is a high-performance 5-axis CNC grinding machine with high performance and autonomy for the serial production of end mills, drills, profile tools, profile grinding of pinion cutters and hob peeling cutters, as well as production grinding tasks such as profile grinding and flat grinding.

The gemini is the 5-axis CNC grinding machine for the serial production of cutting tools. Complete processing around OD and face, up to 300 mm cutting length, diameter up to 300 mm, maximum workpiece length that can be clamped 400 mm.

Cutting tools such as end mills, ball nose cutters for mold making, high-performance drills, reamers and profile end mills are all part of the standard requirement.

There are specific software packages, grinding processes and clamping systems for the production of shaper cutters with highly dynamic segmented hob grinding, the regrinding of gear cutting tools, end mills, shaper cutters and bevel gear cutters.

CNC grinding of knives for the paper, foodstuffs and plastics industries, profile grinding, cylindrical grinding and surface grinding.

Technical Data:

Technical Data:

Control:

[Series 16i](#)

Dimensions and Weight:

Height:

220 mm

Length:

3.000 mm

Width:

2.500 mm

Weight:

8.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:

GEMINI

SCHNEEBERGER







GE Fanuc Series 160i-MB

Tool: NIETLOCHREIBAREL-014

Axis Position: Fastang

X	0.000	mm	Spindel	0.000	mm
Y	0.000	mm	Spindel	0.000	mm
Z	0.000	mm	Vorstich	0.000	mm
A	0.000	mm	Schleife	1.474114735	mm
B	0.000	mm			
C	-35.705	mm			

Mach: Finished

100%

Item	Unit	Problem	
1	12.000 mm	Arbeitsmittel	0
2	0.000 mm	Schneidstange	0.570
3	32.846 mm	Prüfung Zeitsumme	230.000 mm
4	2.000 mm	Maßnahme Start	108.054
5	0.500 mm	Schleife 1	3.000 mm
6	0.000 mm	Fassmaße	0.000 mm

Spindel: 45.707 mm
Empfang: 34.017 mm
Werk: 1

AB1-010

QUINTX by SCHNEIDER



Function key panel:

- Esc
- F1 - F12
- Page Up
- Page Down
- End
- Home
- Insert
- Delete
- Print Screen
- Num Lock
- Num Row

SCROLL

Der Zentrin ist nur dann hier beschlagnahmt, wenn dies Permissum gestattet

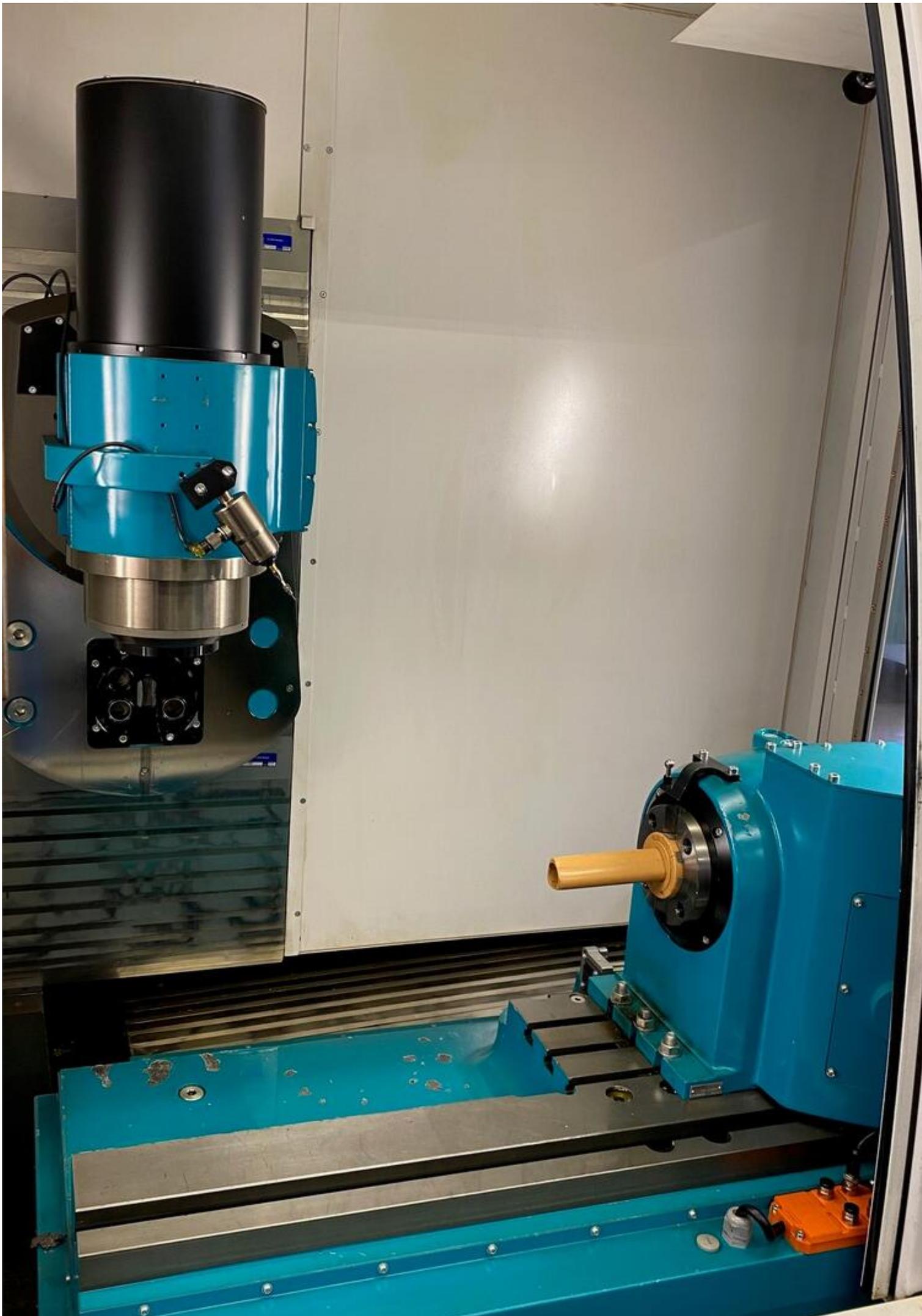


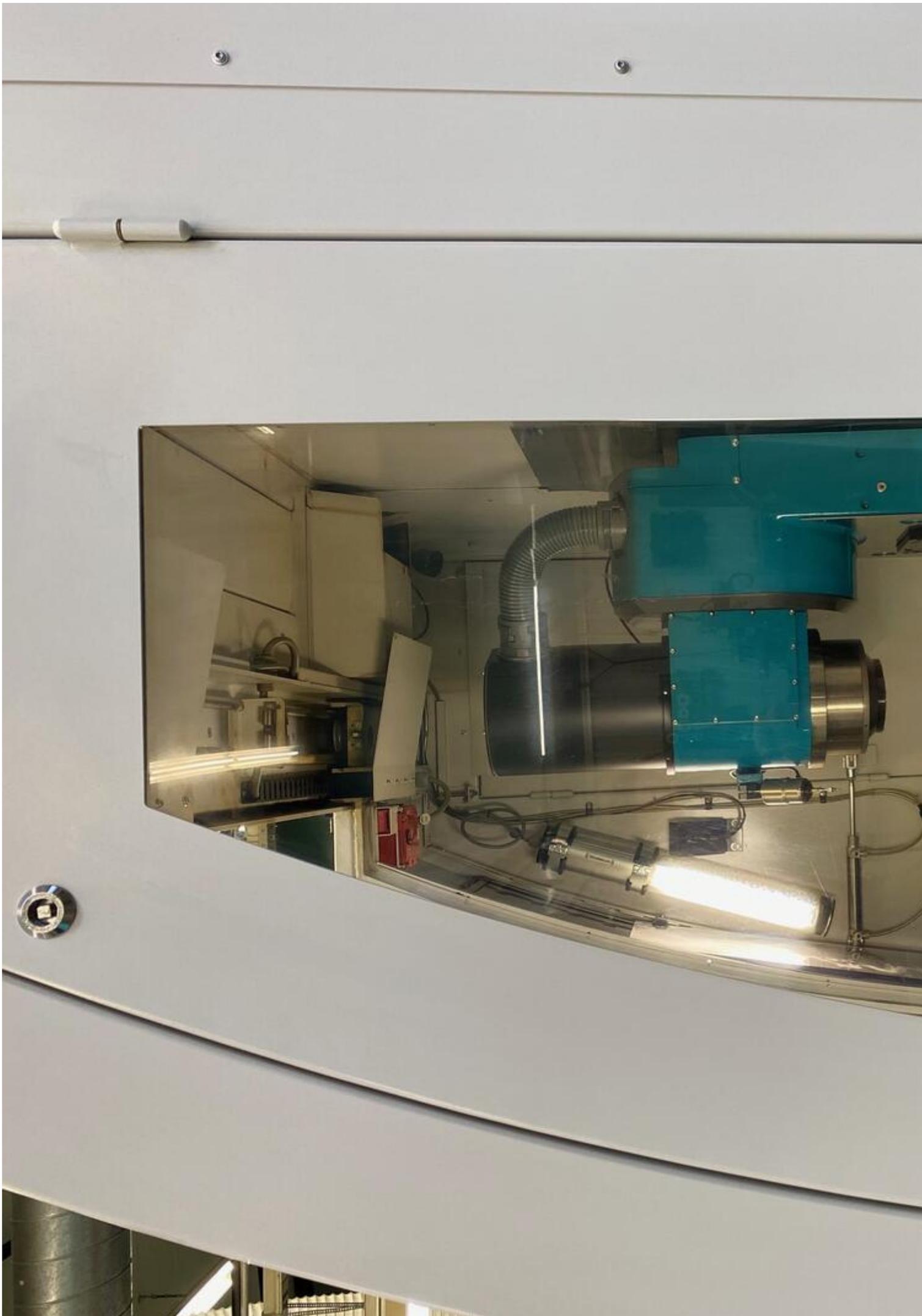






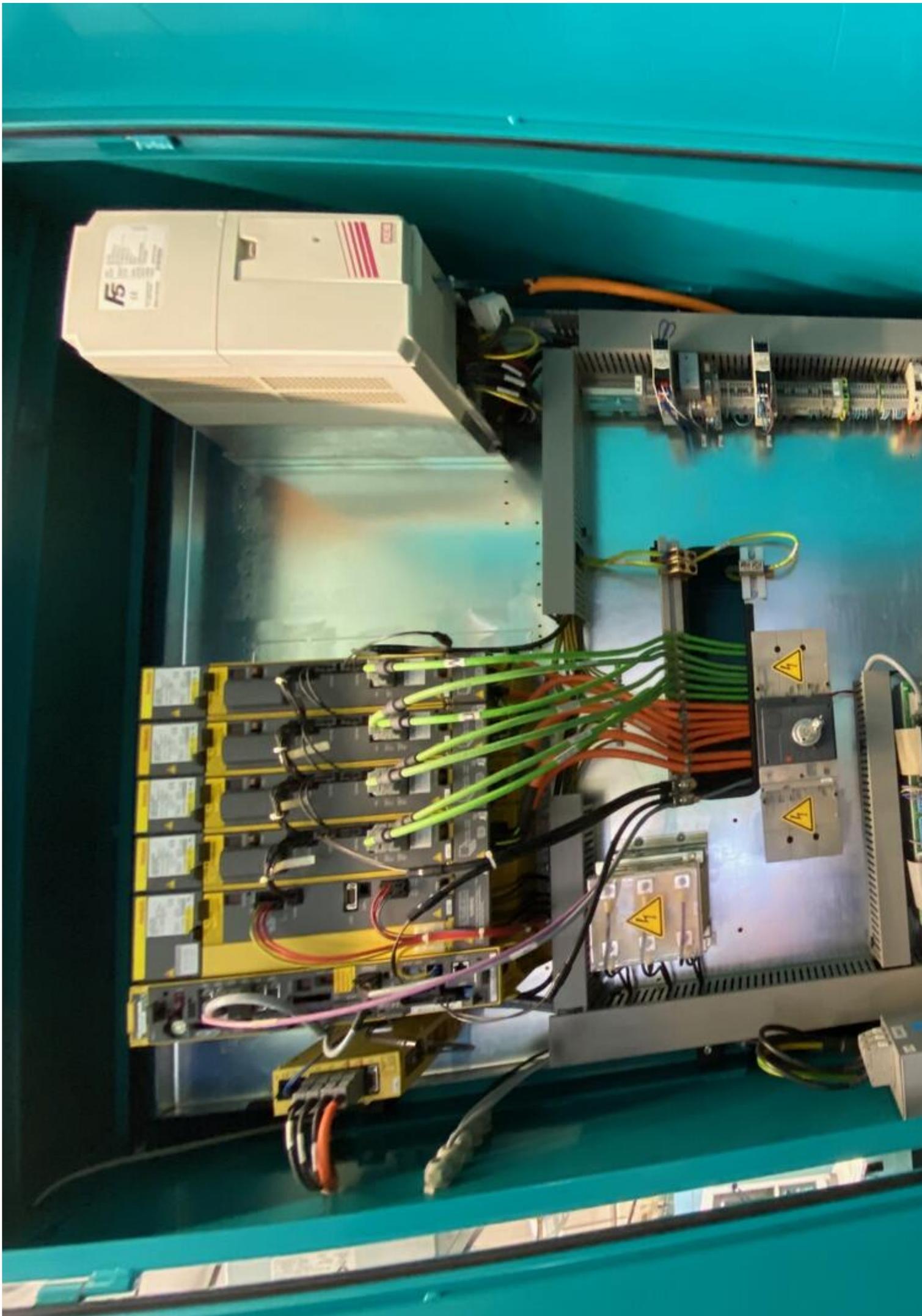
GEMINI





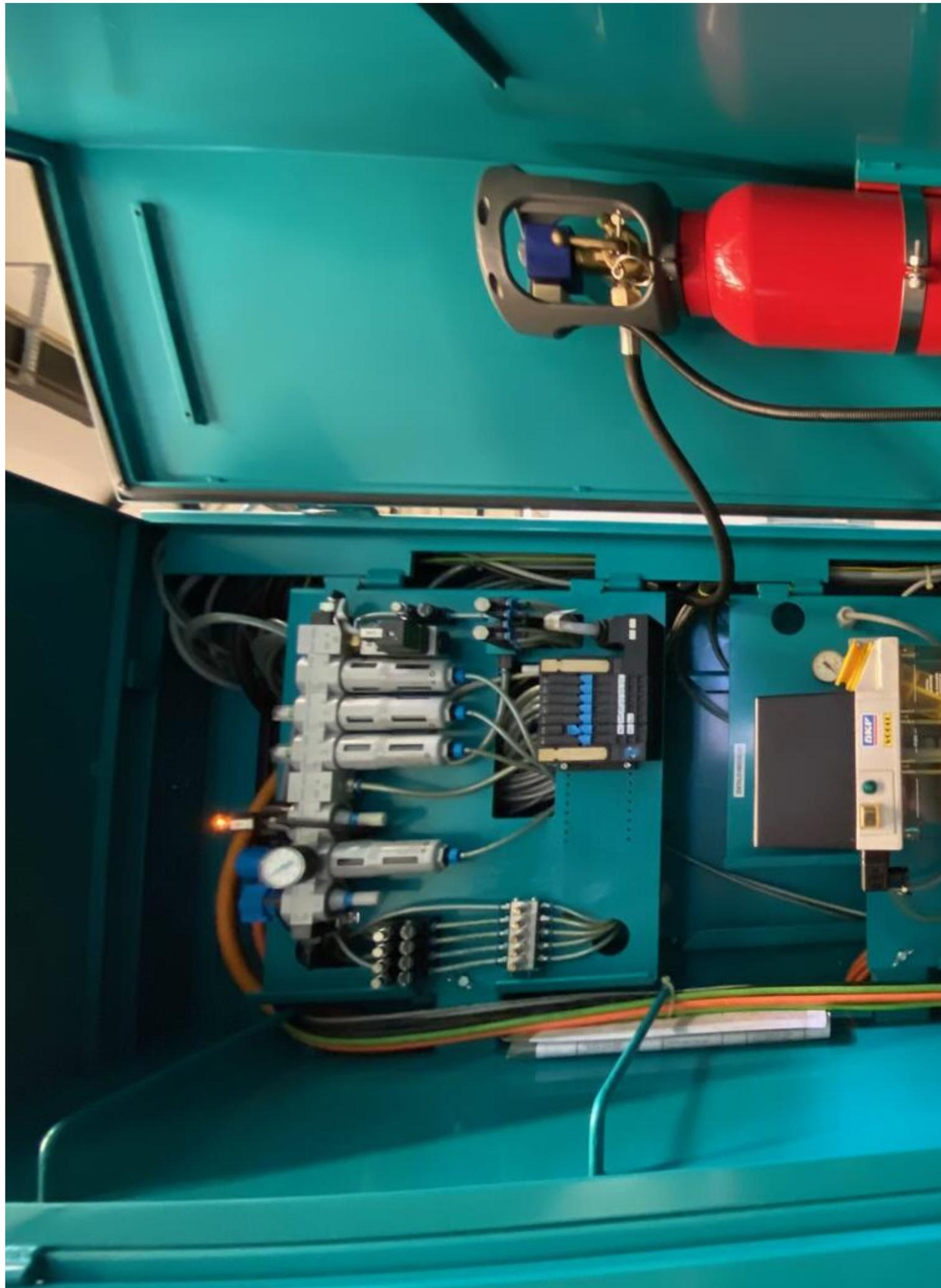














Kohlendioxid CO₂

kg Löschmittel

Vorsicht bei Verwendung in engen, schlecht belüfteten Räumen (z.B. in geschlossenen Räumen mit schlechten Gase). Die Auslösung der Feuerlöschanlage durch Drücktaster.

Bei Feueralarm Raum sofort verlassen oder sich in Sicherheit bringen.

ACHTUNG: Gesundheitsgefahr!

Hinweis: CO₂ fließt in tieferliegende Räume.

Nach jeder Auslösung und gründlichem Durchlüften der Räumlichkeiten der Löschanlage durch einen vorqualifizierten Fachmann herstellen lassen.

Die Löschanlage ist mindestens einmal jährlich durch einen qualifizierten Sachkundigen zu überprüfen.

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Fax (+49)(0) 7031-41036-11
e-mail: info@kraft-bauer.com
www.kraft-bauer.com

TYP **DMR GEMINI AWL**

SERI

Masch. Nr

21179

Stam

BAUJAHR

2008

GEWIC

Spindelleistung:

15kW

STROMART / KIND OF CURRENT

BETRIESSPANNUNG / WORKING VOLTAGE

STEUERSPANNUNG / CONTROL VOLTAGE

LEISTUNG / RATING

NENNSTROM / RATED CURRENT

STROMLAUFPLAN / CIRCUIT DIAGRAM NR.

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

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Germany

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VAT:

[19 %](#)

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[18 %](#)

Location:

Germany

Images:

A vertical lathe machine with a white door open to the left. The machine has a blue and black spindle assembly. The door has a wooden handle and the word "GEMINI" printed on it. The base of the machine is dark grey with a "SCHNEEBERGER" logo.

GEMINI

SCHNEEBERGER





GE Fanuc Series 160i-MB



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Y	0.000	mm	Spendel	0.000	mm
Z	0.000	mm	Vorstich	0.000	mm
A	0.000	mm	Schuldris	1.474114735	mm
B	0.000	mm			
C	-35.705	mm			

Mach: Freisicht

100%

Zentrumswandeln	0
Arbeitsmittel	0.570
Schneidabstöße	230.000
Prüfung Zeitmischer	108.054
Maximum Vorn	3.000
Flank Leindeg 1	0.500
Flank Leindeg 2	0.000
Flank Leindeg 3	0.000
Flank Leindeg 4	0.000
Flank Leindeg 5	0.000
Flank Leindeg 6	0.000
Flank Leindeg 7	0.000
Flank Leindeg 8	0.000
Flank Leindeg 9	0.000
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Flank Leindeg 47	0.000
Flank Leindeg 48	0.000
Flank Leindeg 49	0.000
Flank Leindeg 50	0.000

AM-010

QUINTX 5 by SCHNEIDER

Esc

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Page Up Page Down

Home

Print Screen

SCROLL

Der Zentrin ist nur dann hier beschlagnahmt wenn Personen gestört

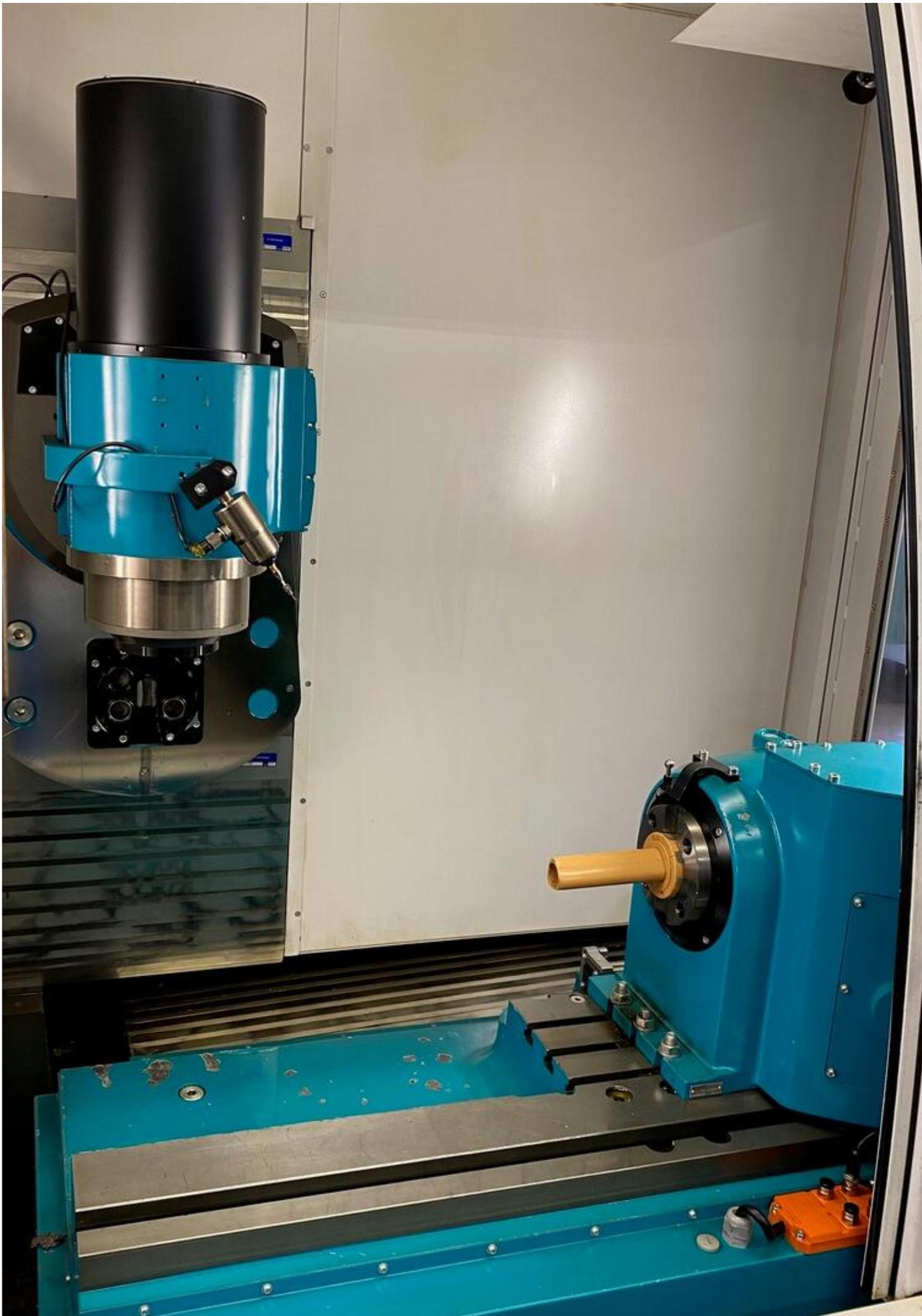


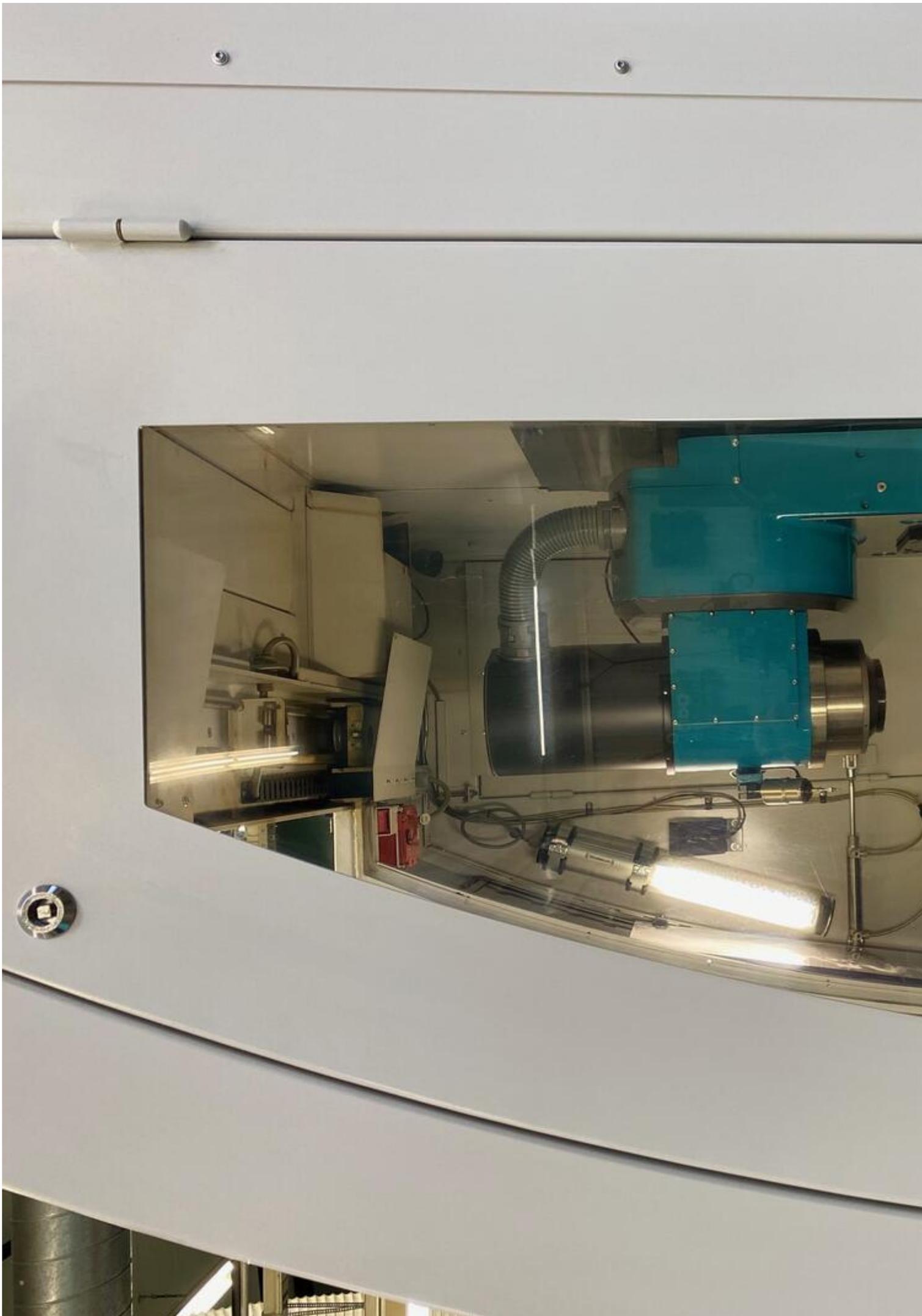




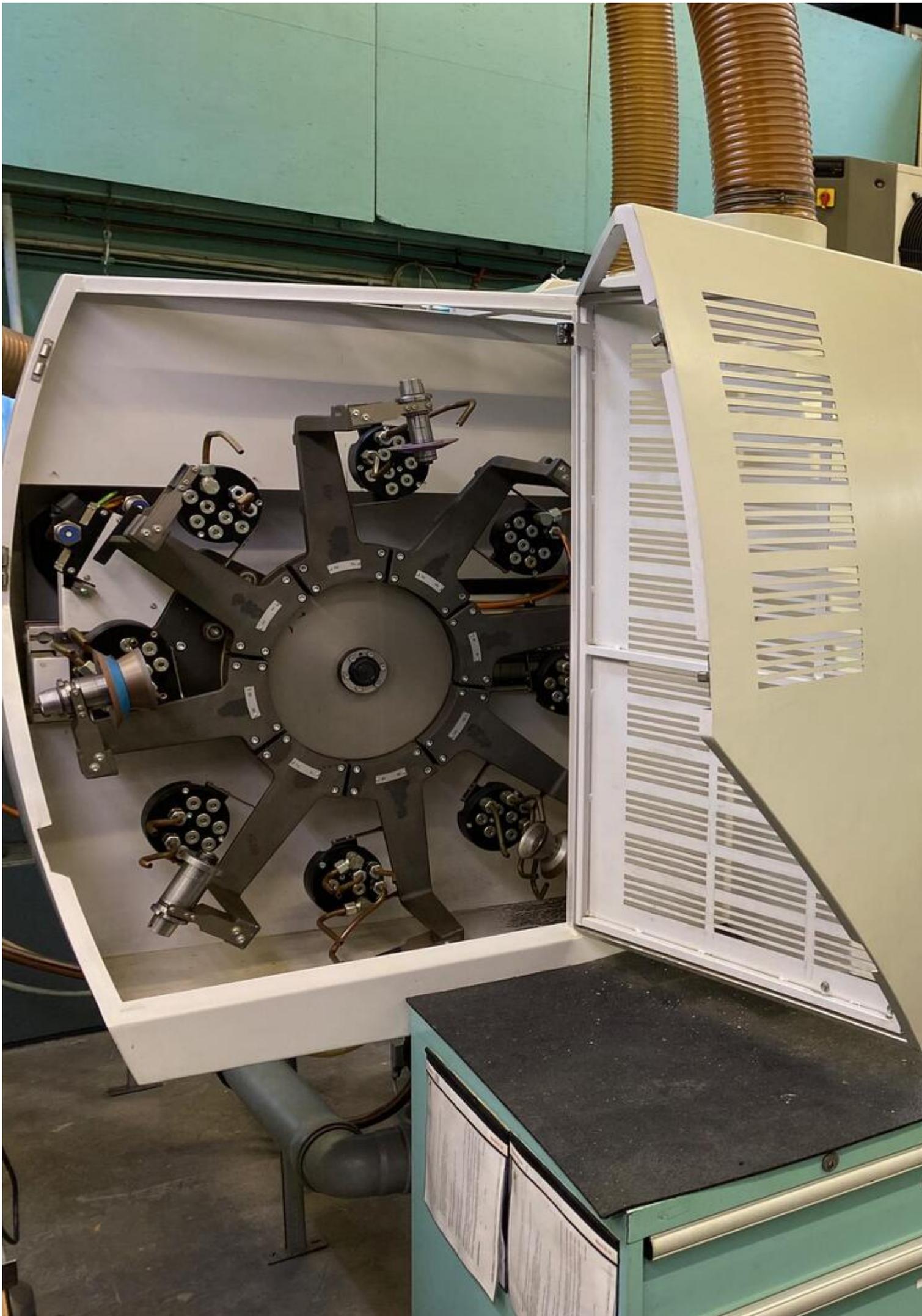


GEMINI





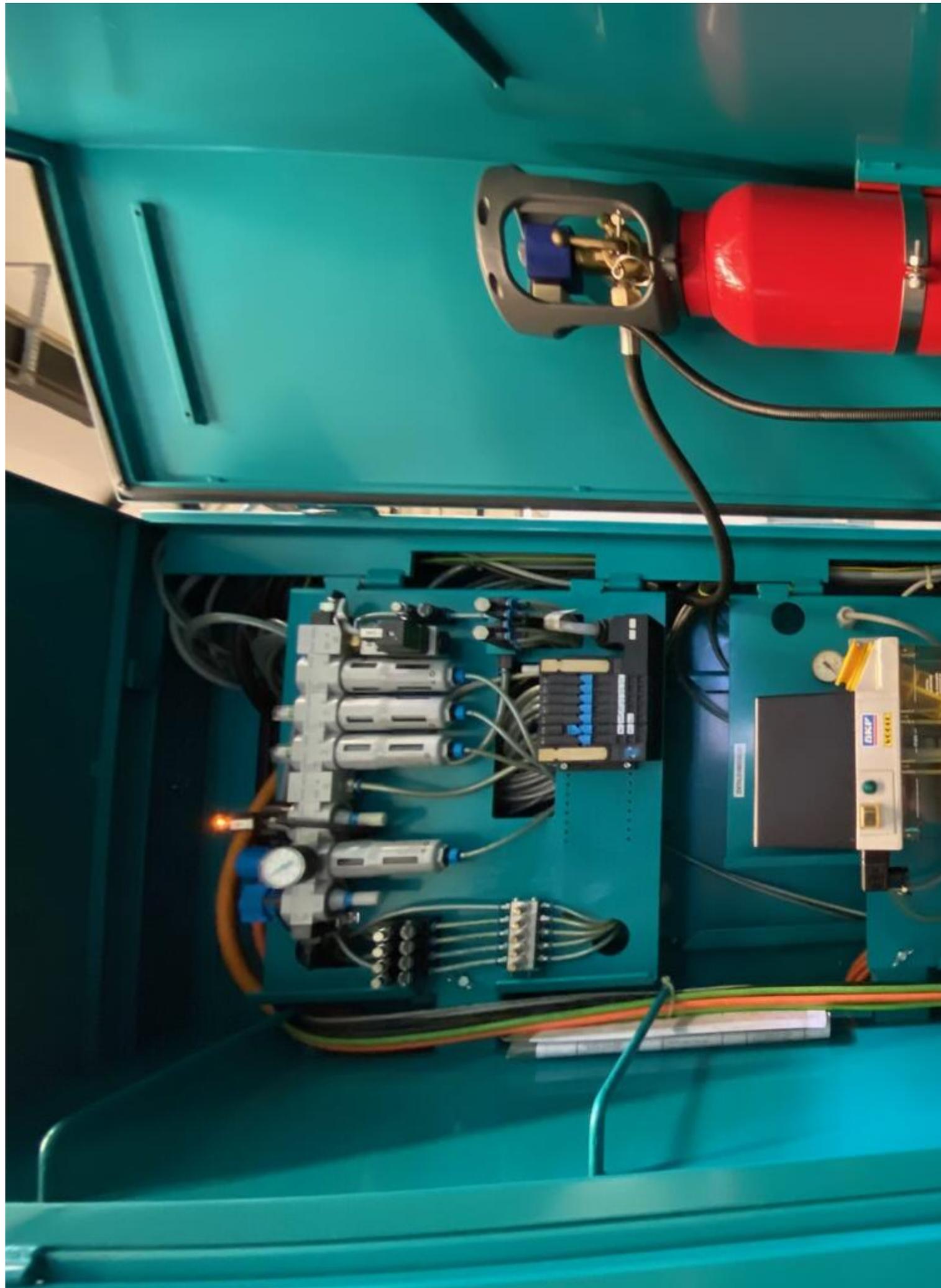














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TYP **DMR GEMINI AWL**

SERIE

Masch. Nr

21179

Stamm

BAUJAHR

2008

GEWICHT

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15kW

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