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Ref. No.:

1435-08301156

Overview and Technical Data:

CHIRON FZ 12 W Magnum high Speed VMC dual pallet

CHIRON

chiron



Year of Build:

Jan 2000

Description:

Used Chiron FZ 12W Magnum high Speed - Vertical machining center

The used **CHIRON FZ 12 W MAGNUM** is a high-speed machining center with a pendulum table, ideal for precise and fast machining processes. Equipped with a Fanuc 21i-M CNC control, this vertical machining center offers travel paths of 550 mm in the X-axis, 300 mm in the Y-axis and 425 mm in the Z-axis. With a rapid traverse speed of 30,000 mm/min and a spindle speed of up to 10,500 rpm, it delivers outstanding machining speeds and efficiency. CNC machining is optimized by a 12-position tool changer device.

CNC control Fanuc 21i-M

Technical data:

- Travels:
 - X-way: 550 mm
 - Y-way: 300 mm
 - Z-way: 425 mm
- table size: (2x) 660 x 400 mm
- max. table load: 500 kg
- rapid traverse speed: 30000 mm/min
- tool changing device: 12 pos.
- tool change time chip-to-chip: 2,9 s
- spindle mounting: ISO 40
- spindle speeds: 20 - 10500 rpm
- spindle drive motor 5,5 kW
- Total power requirement: 15 kVA
- Weight: approx. 3590 kg

Do you want to produce quality and precision in cycles, at favorable unit costs? The machining centers of the 12 series combine these requirements and are among the best in their class in terms of speed, compact design and versatility of use. All models can be perfectly tailored to your requirements with high-tech modules - spindles and spindle systems, tool changing systems, table variants and additional automation.

Technical Data:

Technical Data:

Control:

[Series 21i](#)

Spindle Speed:

10.500 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

12 x

Travels:

X-Axis:

550 mm

Y-Axis:

300mm

Z-Axis:

425 mm

Dimensions and Weight:

Height:

2.920 mm

Width:

1.500 mm

Length:

2.850 mm

Weight:

3.950 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

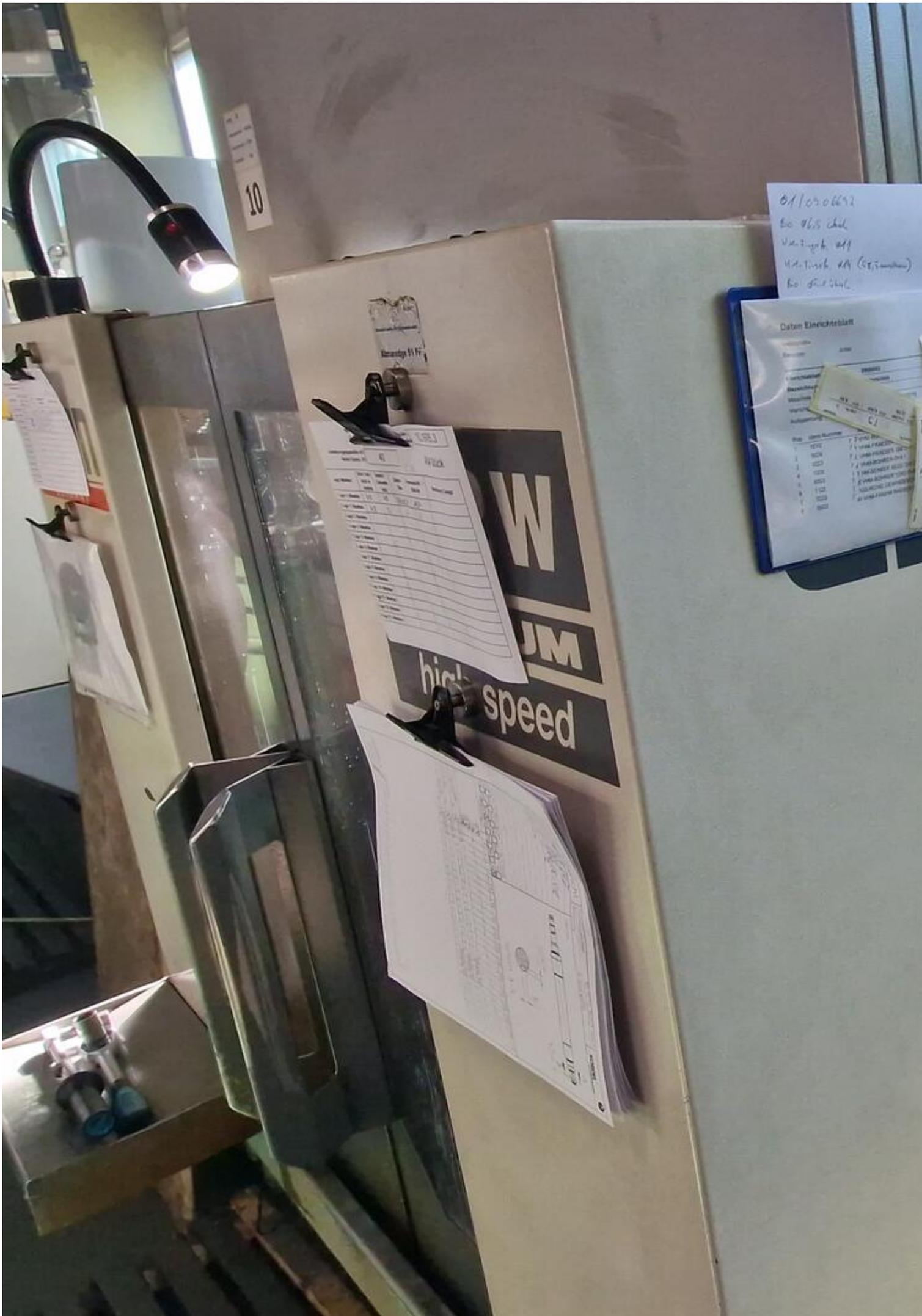
Buyers Premium:

[18 %](#)

Location:

Germany

Images:



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01/03/0692
Bo 965 chd
Vx 7-geh 011
H.M. Tisch 011 (ST. 1000mm)
Bo 965 chd

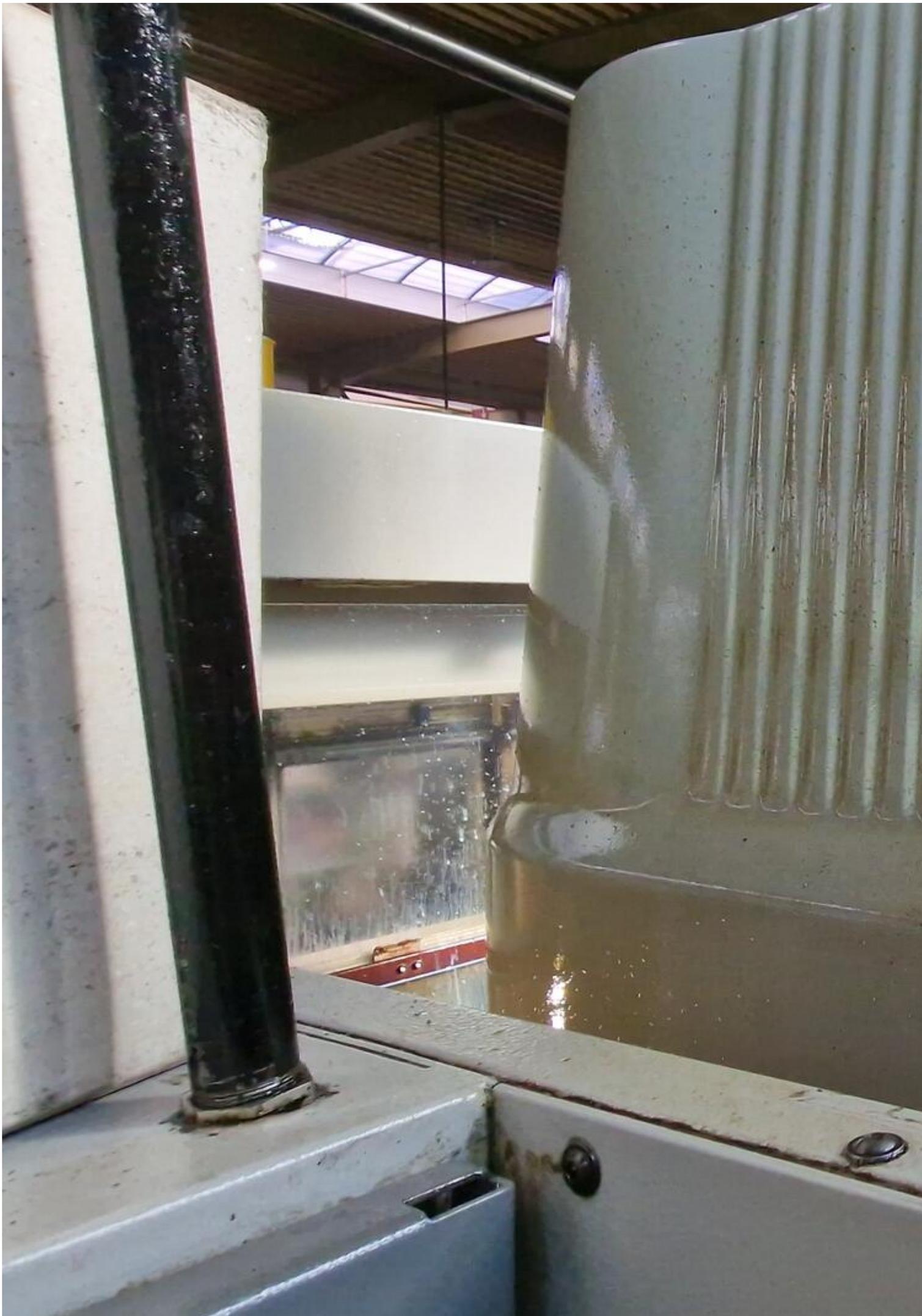
Daten Einrichtblatt

Pos.	Werkzeuge	Werkzeuge
1	1014	1. 3-geh. 1014
2	1024	1. 3-geh. 1024
3	1025	1. 3-geh. 1025
4	1026	1. 3-geh. 1026
5	1027	1. 3-geh. 1027
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95	1117	1. 3-geh. 1117
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Die Maschine darf nur von ausgebildeten
und autorisierten Personen bedient werden.
Alle Person, die an der Aufstellung, Bedienung, Wartung, Reparatur
und Inspektion des Fertigungsprozesses beteiligt ist, muß die Bedienungs-
anleitung und Sicherheitsvorschriften gelesen und verstanden haben.

The machine may only be operated by trained
and authorized personnel.
The personnel involved in install, operate, maintain, repair and
inspect the machine must have read and understood the
operating instructions and safety regulations.

Seules des personnes autorisées et formées
peuvent utiliser la machine.
Tous les services impliqués de installation, entretien, entretien,
réparation et inspection du centre d'usinage doit avoir lu et compris
le instructions de service et les prescriptions de sécurité.

La macchina deve essere manovrata e controllata
unicamente da personale opportunamente addestrato
ed autorizzato.
Solo personale autorizzato dell'installazione del lavorazione della
macchinaria potrà eseguire l'installazione e l'assistenza del centro di
lavoro e la manutenzione di sicurezza.

La máquina solamente puede ser manejada por
personal autorizado, instruido y autorizado.
Solo personal que se ajuste los requisitos de seguridad del
personal de instalación y mantenimiento del centro de
trabajo y de instrucciones de seguridad.



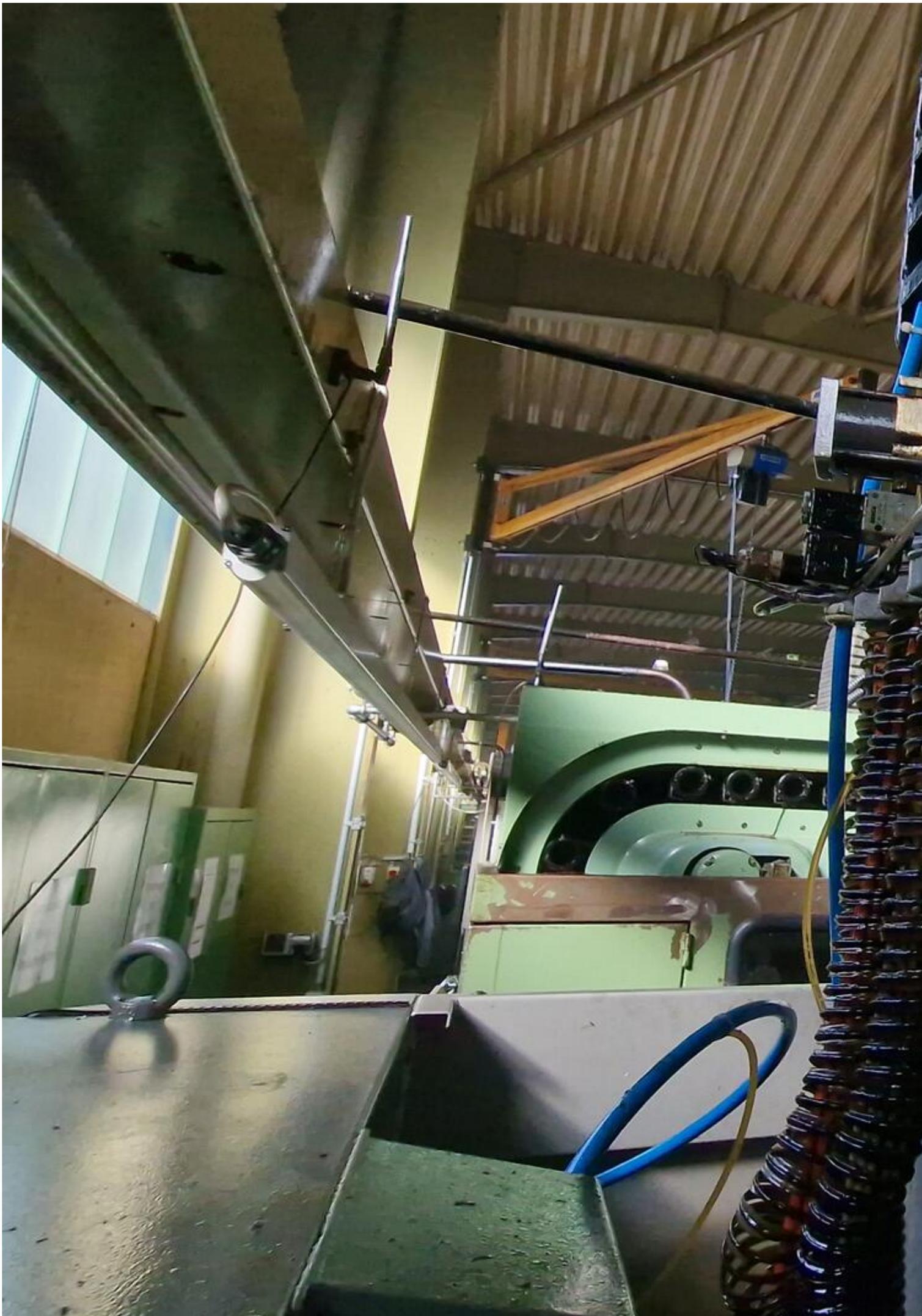
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KNOLL

Typ
Type
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340 K-1/300

Auftr.-Nr.
Order No.
No. de commande

200003545

Ref.-Nr.
Ref. No.
No. Ref.

B05470500012

Baujahr
Year of const.
Année de const.

2000

Serien-Nr.
Serial No.
No. de Série

93801

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Schwarzachstr. 20
D-88348 Saulgau

Telefon : 07581 / 2008-0
Telefax : 07581 / 2008-140
E-mail : info@knoll-mb.de

Füllmenge
Filling capacity
Capacité de remplissage
- 300 l.

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
1435-08301156

Overview and Technical Data:

CHIRON FZ 12 W Magnum high Speed VMC dual pallet

CHIRON



Year of Build:
Jan 2000

Description:

Used Chiron FZ 12W Magnum high Speed - Vertical machining center

The used CHIRON FZ 12 W MAGNUM is a high-speed machining center with a pendulum table, ideal for precise and fast machining processes. Equipped with a Fanuc 21i-M CNC control, this vertical machining center offers travel paths of 550 mm in the X-axis, 300 mm in the Y-axis and 425 mm in the Z-axis. With a rapid traverse speed of 30,000 mm/min and a spindle speed of up to 10,500 rpm, it delivers outstanding machining speeds and efficiency. CNC machining is optimized by a 12-position tool changer device.

CNC control Fanuc 21i-M

Technical data:

- Travels:
 - X-way: 550 mm
 - Y-way: 300 mm
 - Z-way: 425 mm
 - table size: (2x) 660 x 400 mm
 - max. table load: 500 kg
 - rapid traverse speed: 30000 mm/min
 - tool changing device: 12 pos.
 - tool change time chip-to-chip: 2,9 s
 - spindle mounting: ISO 40
 - spindle speeds: 20 - 10500 rpm
 - spindle drive motor 5,5 kW
 - Total power requirement: 15 kVA
 - Weight: approx. 3590 kg
-

Do you want to produce quality and precision in cycles, at favorable unit costs? The machining centers of the 12 series combine these requirements and are among the best in their class in terms of speed, compact design and versatility of use. All models can be perfectly tailored to your requirements with high-tech modules - spindles and spindle systems, tool changing systems, table variants and additional automation.

Technical Data:

Technical Data:

Control:

[Series 21i](#)

Spindle Speed:

10.500 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

12 x

Travels:

X-Axis:

550 mm

Y-Axis:

300mm

Z-Axis:

425 mm

Dimensions and Weight:

Height:

2.920 mm

Width:

1.500 mm

Length:

2.850 mm

Weight:

3.950 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



10

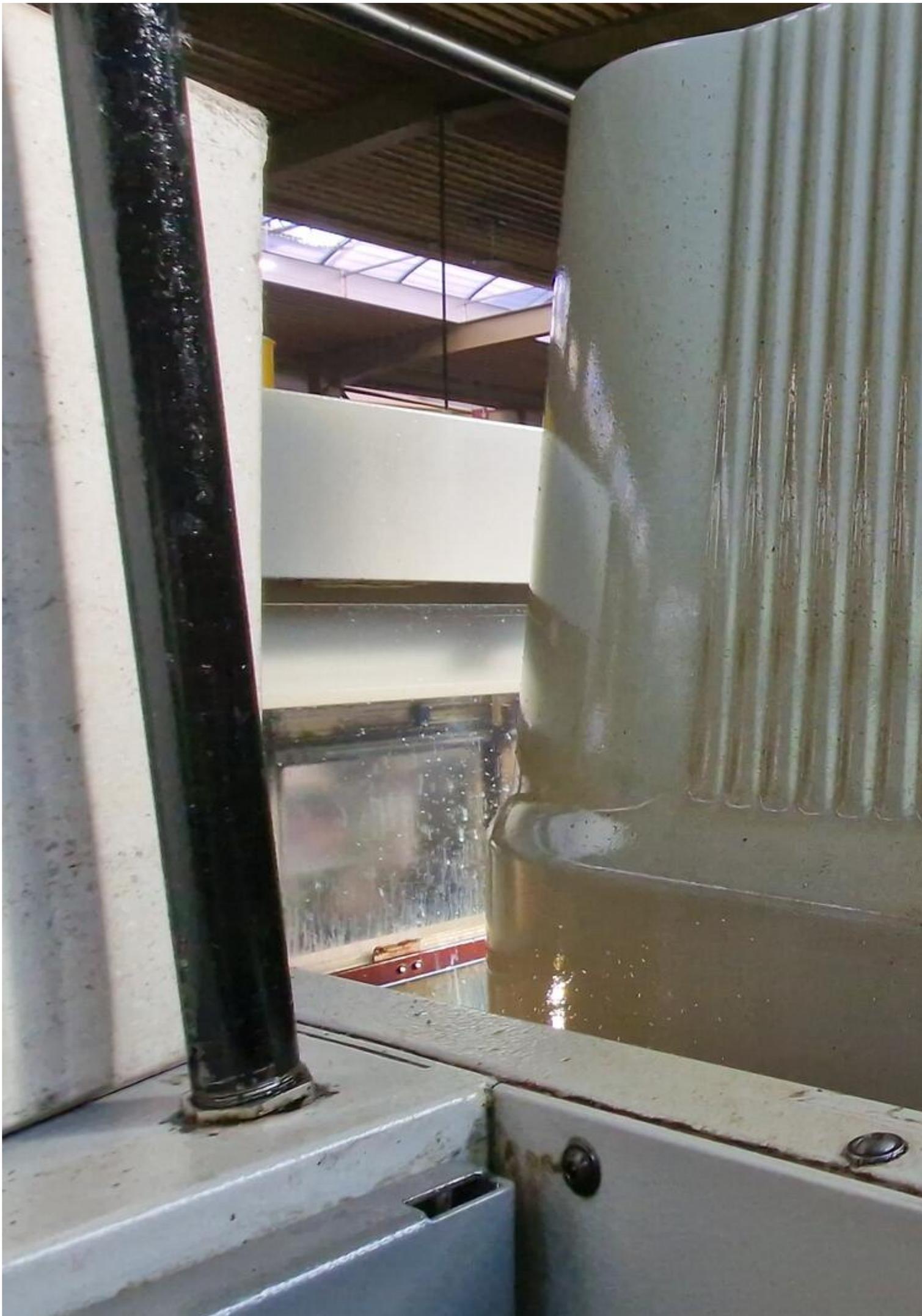
№	Имя	Фамилия	Год рождения	Специальность	Стаж	Средняя з/п	Средняя з/п	Средняя з/п
1	Иванов	Иван	1980	Токарный	5	15000	15000	15000
2	Петров	Петр	1975	Токарный	10	20000	20000	20000
3	Сидоров	Сидор	1985	Токарный	3	12000	12000	12000
4	Климов	Климов	1970	Токарный	15	25000	25000	25000
5	Васильев	Василий	1982	Токарный	7	18000	18000	18000
6	Попов	Попов	1978	Токарный	12	22000	22000	22000
7	Смирнов	Смирнов	1988	Токарный	2	10000	10000	10000
8	Морозов	Морозов	1972	Токарный	18	28000	28000	28000
9	Новиков	Новиков	1983	Токарный	6	16000	16000	16000
10	Харьков	Харьков	1977	Токарный	14	24000	24000	24000











Die Maschine darf nur von ausgebildeten
und autorisierten Personen bedient werden.
Alle Person, die an der Aufstellung, Bedienung, Wartung, Reparatur
und Inspektion des Fertigungsprozesses beteiligt ist, muß die Bedienungs-
anleitung und Sicherheitsvorschriften gelesen und verstanden haben.

The machine may only be operated by trained
and authorized personnel.
The personnel involved in install, operate, maintain, repair and
inspect the machine must have read and understood the
operating instructions and safety regulations.

Seules des personnes autorisées et formées
peuvent utiliser la machine.
Tous les services impliqués de installation, entretien, entretien,
réparation et inspection du centre d'usinage doit avoir lu et compris
le instructions de service et les prescriptions de sécurité.

La macchina deve essere manovrata e controllata
unicamente da personale opportunamente addestrato
ed autorizzato.
Solo personale autorizzato dell'installazione del lavorazione della
macchinario potrà operare e dell'ispezione del centro di
produzione deve leggere attentamente e capire le istruzioni per l'uso
e le norme di sicurezza.

La máquina solamente puede ser manejada por
personal autorizado, instruido y autorizado.
Solo personal que se ajuste con el equipo de servicio del
maquinario de la instalación y se le instruido del centro de
producción podrá operar, inspeccionar y mantener la instalación para el
servicio y las instrucciones de seguridad.



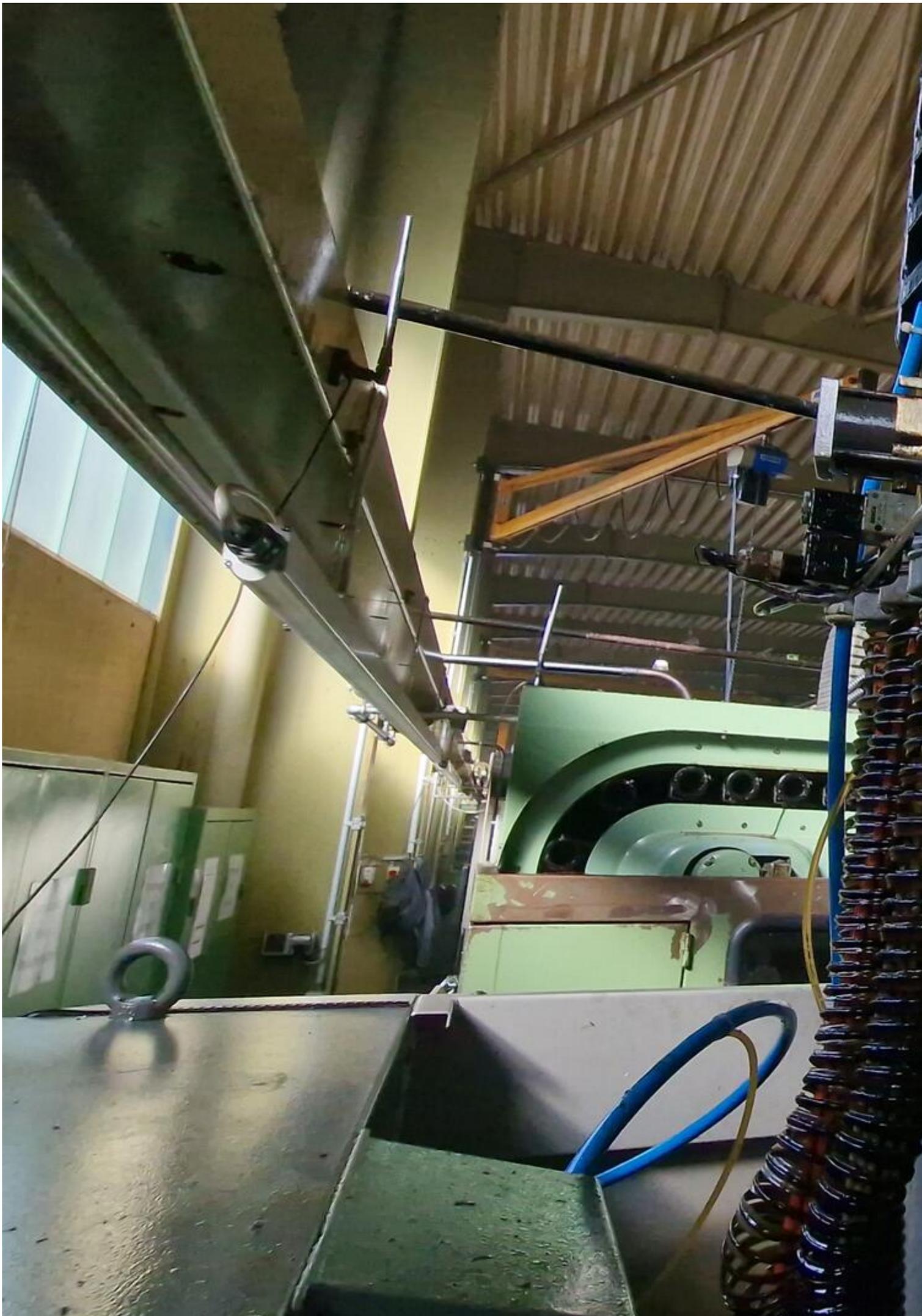
• FZ

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KNOLL

Typ
Type
Type

340 K-1/300

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No. de commande

200003545

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No. Ref.

B05470500012

Baujahr
Year of const.
Année de const.

2000

Serien-Nr.
Serial No.
No. de Serie

93801

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Schwarzachstr. 20
D-88348 Saulgau

Telefon : 07581 / 2008-0
Telefax : 07581 / 2008-140
E-mail : info@knoll-mb.de

Füllmenge
Filling capacity
Capacité de remplissage
- 300 l.

Video:



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Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

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