

Image not found or type unknown



Ref. No.:

1443-10171512

Overview and Technical Data:

HELLER MCT 250 CNC Horizontal Machining Center

[HELLER](#)

HELLER

Year of Build:
Jan 2005

Description:

Used HELLER MCT250 double spindle horizontal machining center with A-axis and 2 x B-axis

The used HELLER MCT 250 is a horizontal machining center with a double spindle that is designed for precise CNC machining. It offers 5 NC axes and a generous work area with a travel of 650 mm in the X, Y and Z axes. With the Siemens 840D CNC control and a new spindle from 2012, the machine offers high performance. Precision machining is supported by fast tool changes and a 2x40-fold tool magazine. Ideal for versatile applications in the machine tool industry.

- CNC control: Siemens 840D
- New spindle in 2012

Technical data:

WORKING AREA:

- Travel
 - X-axis 650 mm
 - Y-axis 650 mm
 - Z-axis 650 mm
 - Number of NC axes 5

TABLE:

- Rotatability 360 °
- Positionability 0.001 ° rotation speed 30 / min swiveling 210 °
- Positionability 0.001 ° rotation speed 10 / min

WORKPIECE / HEAD

- Spindle speed 45 - 18000 / min Kessler
- Spindle diameter 80 mm tool holder
- Drive power (max.) 38 kW
- Spindle power (continuous) 25 kW
- Torque (max.) 132 Nm

The following restrictions apply:

- Maximum permissible weight of the moment absorbed by the gripping tool. 1 000 Ncm
- Maximum permissible tool weight 12 daN
- Fast tool change up to a tool weight of 3 daN

Axis drives

- Feed of 1 mm/min
- Feed speed up to 60000 mm/min
- Rapid traverse speed 60000 mm/min

TOOL MAGAZINE

- Number of tool positions 2x40
- Tool diameter max. 70 mm
- Free adjacent position 163 mm
- Tool length max. 300 mm
- Tool change time 3.2 s

DIMENSIONS / WEIGHTS

- Total weight approx. 16000 kg

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

68.511 hrs.

Spindle Speed:

10.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

80 x

Travels:

X-Axis:

650 mm

Y-Axis:

650mm

Z-Axis:

650 mm

Dimensions and Weight:

Height:

4.000 mm

Width:

4.000 mm

Length:

10.000 mm

Weight:

16.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Bulgaria

Images:



HELLE 3

SINUMERIK



ALPHA

Q	W	E	R	T	Y	
A	B	C	D	E	F	
G	H	I	J	K	L	
M	N	O	P	Q	R	
S	T	U	V	W	X	
Y	Z	-	/	7	8	9
4	5	6				
1	2	3				
-	0					

NUMERIC KEYS: 0-9, ., /, -, =, +, * (MUL), / (DIV), % (MOD), ^ (EXP), < (LEFT), > (RIGHT), << (HOME), >> (END), < (UP), > (DOWN), << (PREV), >> (NEXT), < (LEFT), > (RIGHT), << (HOME), >> (END), < (UP), > (DOWN), << (PREV), >> (NEXT)

Red emergency stop button

Q	W	E	R	T	Y	
A	B	C	D	E	F	
G	H	I	J	K	L	
M	N	O	P	Q	R	
S	T	U	V	W	X	
Y	Z	-	/	7	8	9
4	5	6				
1	2	3				
-	0					

Rotary dials: R (RPM), F (FEED RATE), S (SPINDLE SPEED), W (WHEEL DIAMETER)

Red emergency stop button

Buttons: STOP, FEED HOLD, RESET, JOG, AUTO, MACH STOP, MACH ON, MACH OFF, MACH PAUSE, MACH RESUME, MACH STOP, MACH ON, MACH OFF, MACH PAUSE, MACH RESUME

Knobs: JOG X, JOG Y, JOG Z, JOG R, JOG S, JOG W

Buttons: JOG X, JOG Y, JOG Z, JOG R, JOG S, JOG W

SIEMENS 6ES7 300-1EA00-0AB0

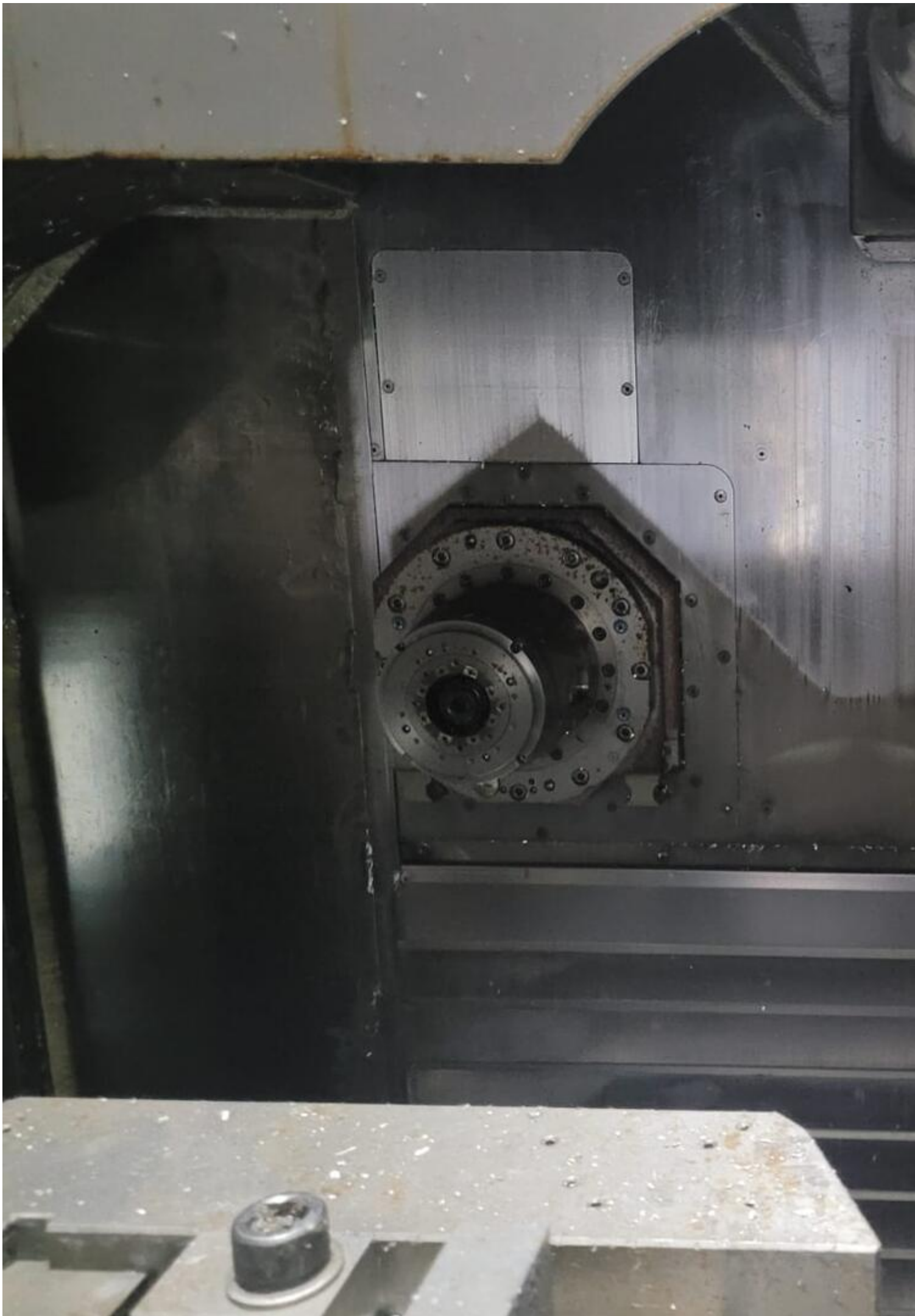
HELLER
MCT 250





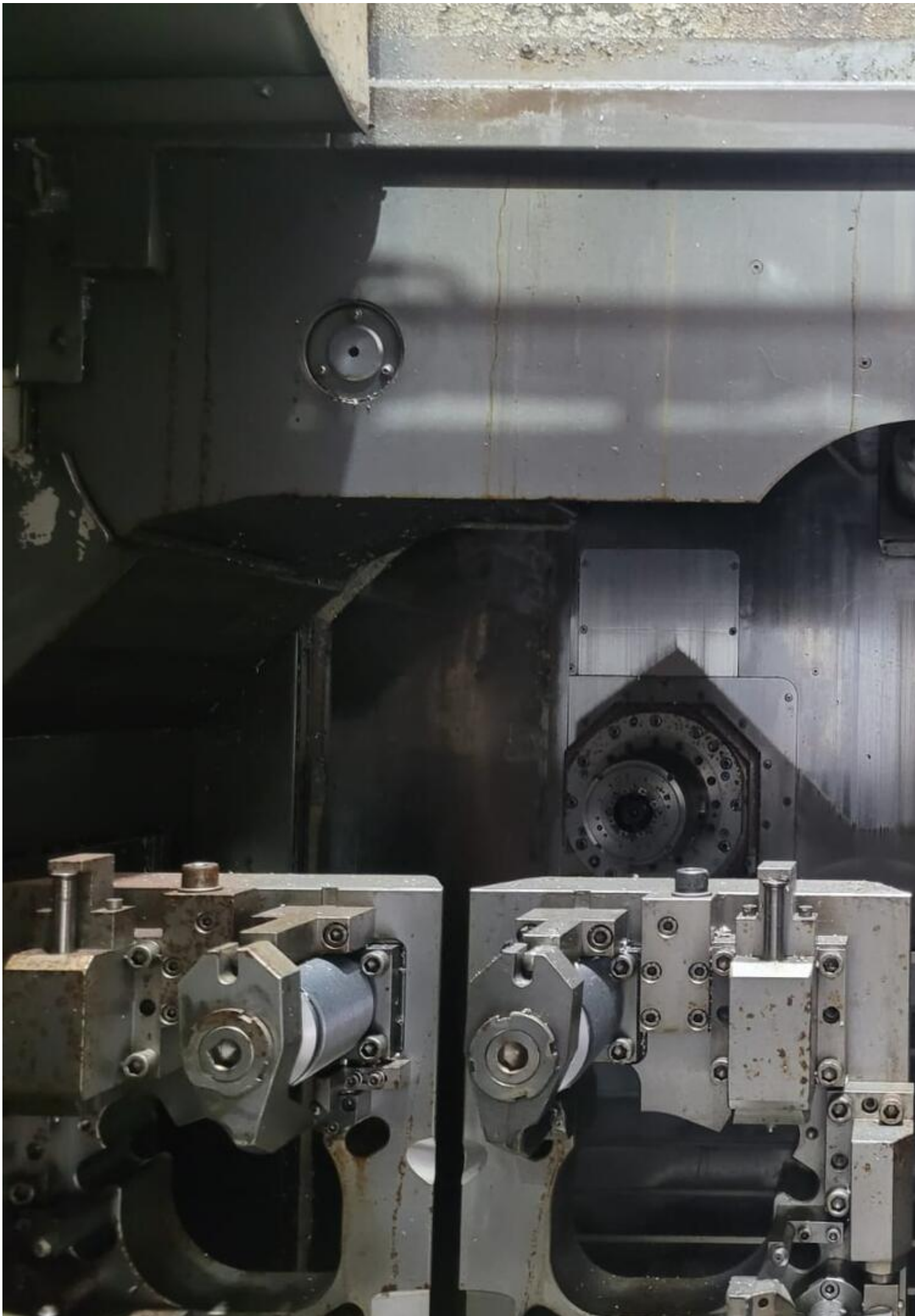


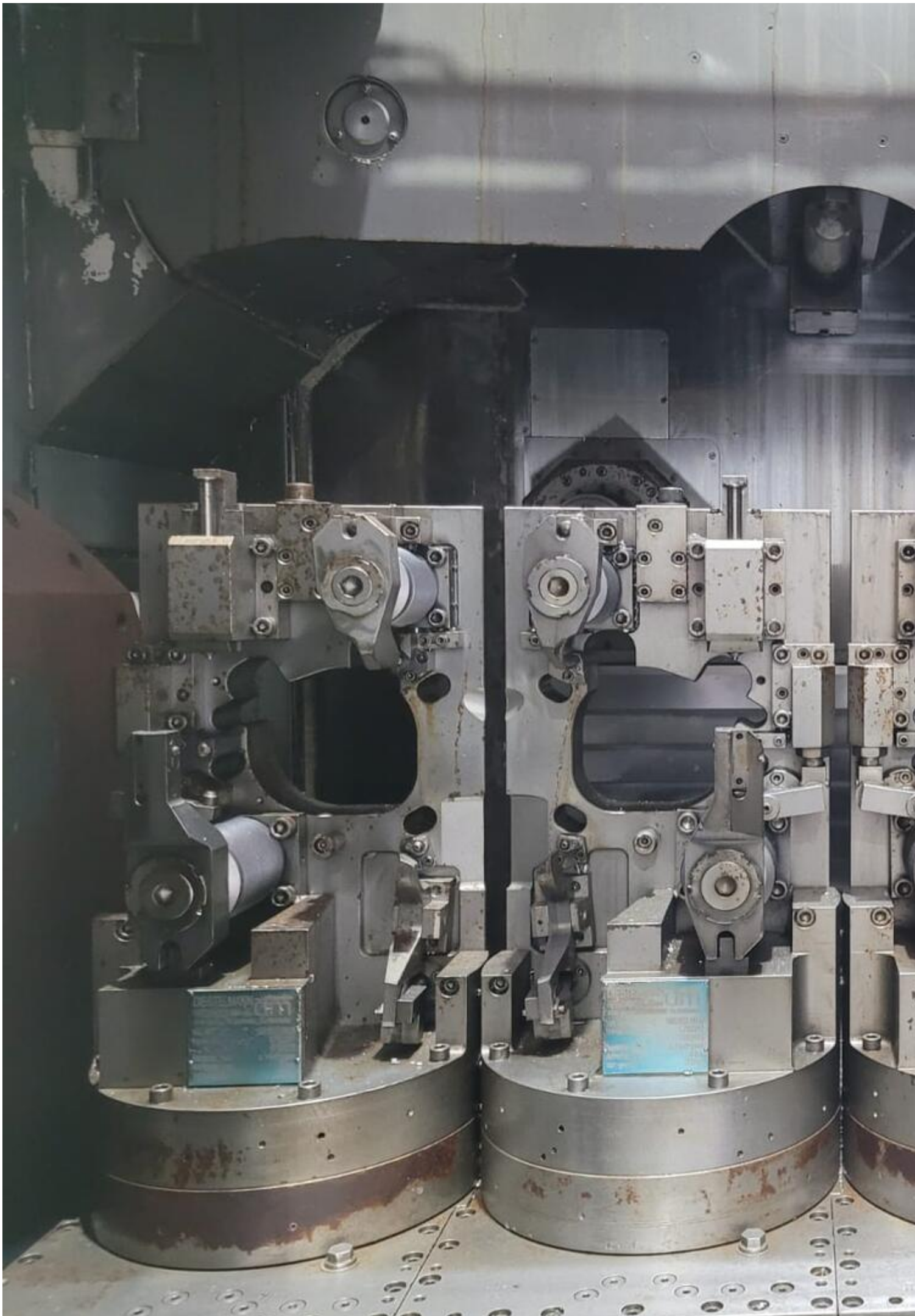












TS 61



Franz Kessler GmbH
D-88422 Bad Buchau Germany

3~Mot. I.
IEC 60034
VDE 0530

Typ DMS 100 46 4 FHS/F

01.096976

SN 207 169

IN.: 000.613.725

min⁻¹ 4740 - 18000 / 4740 - 15000 - 18000

kW 25 - 25 / / 36 - 36 - 30

V 350 - 418 / / 360 - 418 - 418

A 60 - 51 / / 79 - 65 - 52

Hz 158 - 608 / / 161 - 510 - 510

cosφ Δ / / Δ

S1 / S6/4096

Isol.Cl. F - Vibr.Cl. S1 Bar. IP 54 IC

IM Einschub J 0.038 kgm² m_{tot} 100 kg

W V A Hz

LCB GEL2442 - 256 Imp/U

Nm V A

12
=4

-P152

-P152

Hours

0 6 8 5 1 1





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:

1443-10171512

Overview and Technical Data:

HELLER MCT 250 CNC Horizontal Machining Center

HELLER



Year of Build:
Jan 2005

Description:

Used HELLER MCT250 double spindle horizontal machining center with A-axis and 2 x B-axis

The used HELLER MCT 250 is a horizontal machining center with a double spindle that is designed for precise CNC machining. It offers 5 NC axes and a generous work area with a travel of 650 mm in the X, Y and Z axes. With the Siemens 840D CNC control and a new spindle from 2012, the machine offers high performance. Precision machining is supported by fast tool changes and a 2x40-fold tool magazine. Ideal for versatile applications in the machine tool industry.

- CNC control: Siemens 840D
- New spindle in 2012

Technical data:

WORKING AREA:

- Travel
 - X-axis 650 mm
 - Y-axis 650 mm
 - Z-axis 650 mm
 - Number of NC axes 5

TABLE:

- Rotatability 360 °
- Positionability 0.001 ° rotation speed 30 / min swiveling 210 °
- Positionability 0.001 ° rotation speed 10 / min

WORKPIECE / HEAD

- Spindle speed 45 - 18000 / min Kessler
- Spindle diameter 80 mm tool holder
- Drive power (max.) 38 kW
- Spindle power (continuous) 25 kW
- Torque (max.) 132 Nm

The following restrictions apply:

- Maximum permissible weight of the moment absorbed by the gripping tool. 1 000 Ncm
- Maximum permissible tool weight 12 daN
- Fast tool change up to a tool weight of 3 daN

Axis drives

- Feed of 1 mm/min
- Feed speed up to 60000 mm/min
- Rapid traverse speed 60000 mm/min

TOOL MAGAZINE

- Number of tool positions 2x40
- Tool diameter max. 70 mm

- Free adjacent position 163 mm
- Tool length max. 300 mm
- Tool change time 3.2 s

DIMENSIONS / WEIGHTS

- Total weight approx. 16000 kg

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

68.511 hrs.

Spindle Speed:

10.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

80 x

Travels:

X-Axis:

650 mm

Y-Axis:

650mm

Z-Axis:

650 mm

Dimensions and Weight:

Height:

4.000 mm

Width:

4.000 mm

Length:

10.000 mm

Weight:

16.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

19 %

Buyers Premium:

18 %

Location:

Bulgaria

Images:



HELLE 3

SINUMERIK



ALPHA

Q	W	E	R	T	Y	
A	B	C	D	E	F	
G	H	I	J	K	L	
M	N	O	P	Q	R	
S	T	U	V	W	X	
Y	Z	-	/	7	8	9
4	5	6				
1	2	3				
-	0					

NUMERIC

DEL

ENTER

STOP

RESET

EMERGENCY STOP

Emergency Stop: Red button with yellow ring

Q	W	E	R	T	Y	
A	B	C	D	E	F	
G	H	I	J	K	L	
M	N	O	P	Q	R	
S	T	U	V	W	X	
Y	Z	-	/	7	8	9
4	5	6				
1	2	3				
-	0					

Rotary Dials: Two dials with letters and numbers for parameter selection

Buttons: Red and green buttons

Rotary Dials: Several dials for manual control

Buttons: Red, green, and white buttons

Emergency Stop: Red button with yellow ring

STOP: Red button

RESET: Green button

EMERGENCY STOP: Red button with yellow ring

20 300 992 541

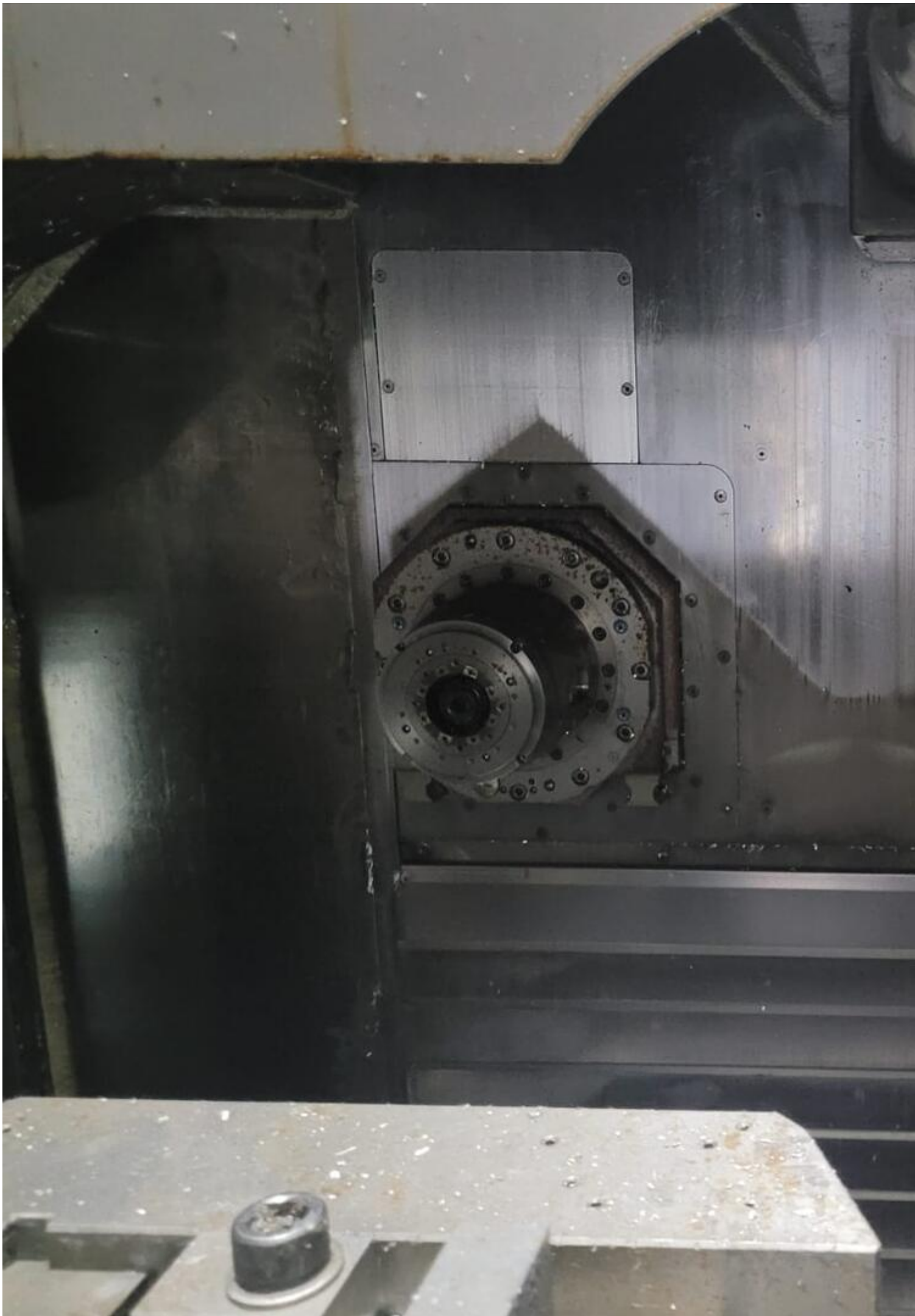
HELLER
MCT 250





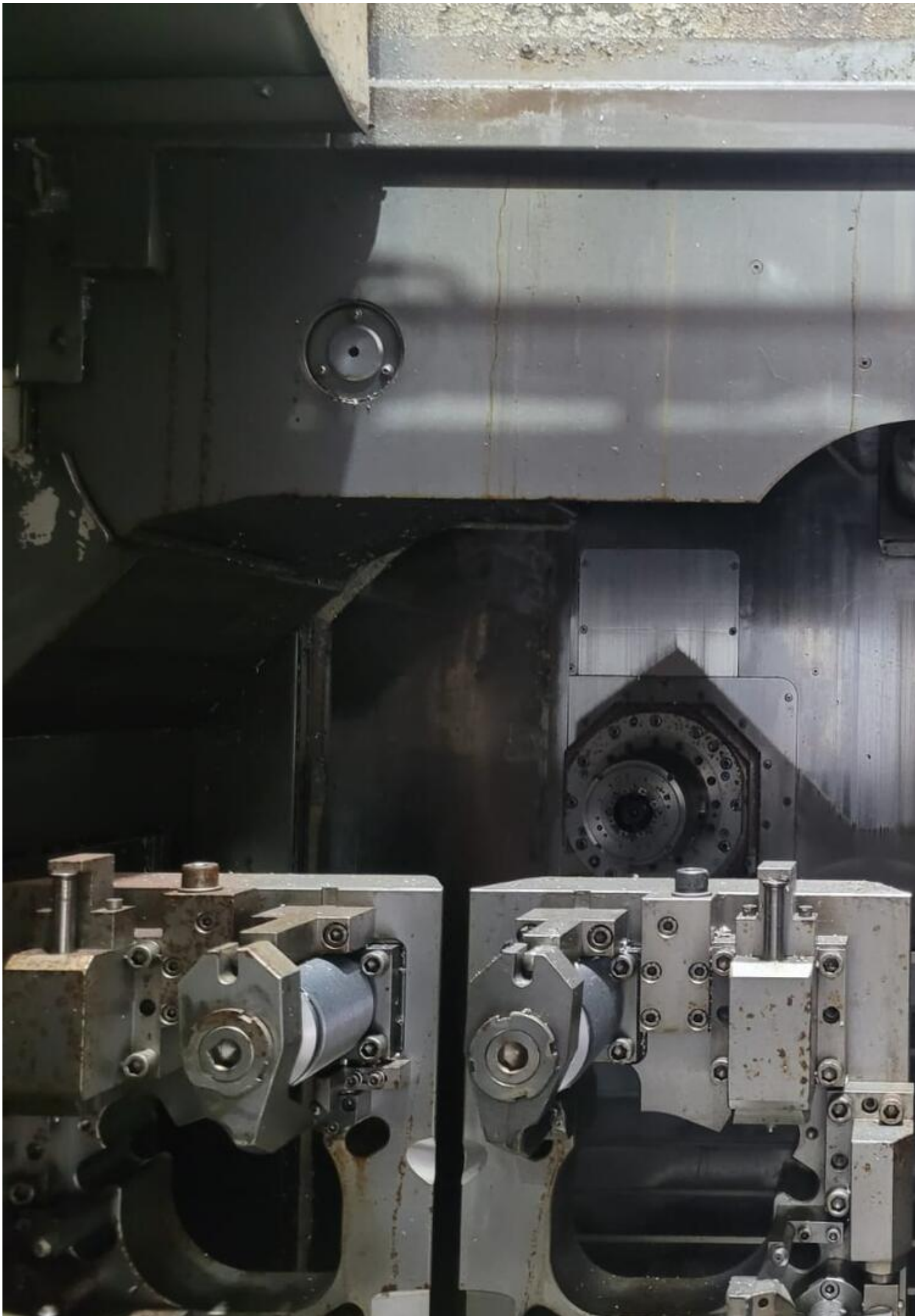


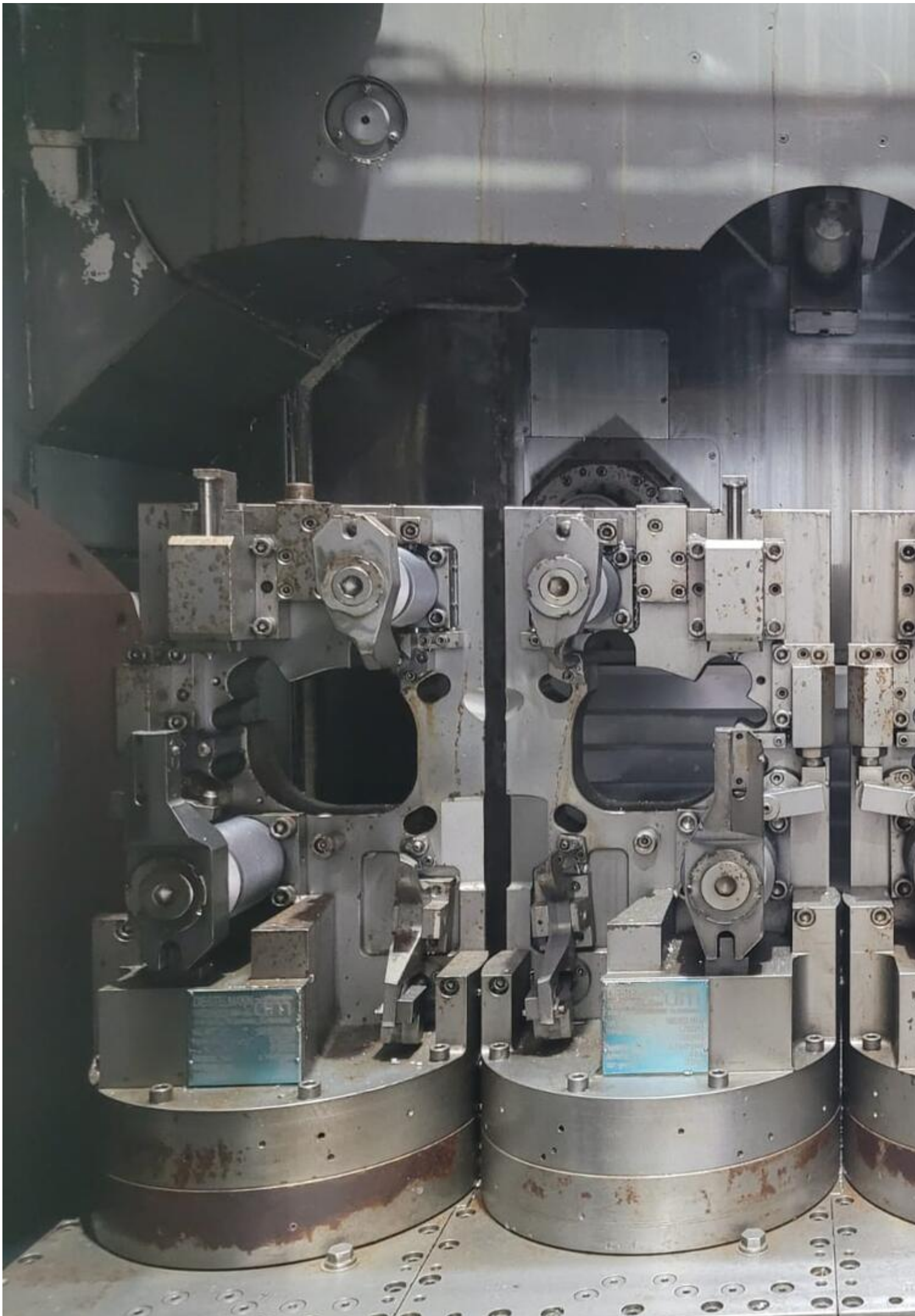












TS 61



Franz Kessler GmbH
D-88422 Bad Buchau Germany

3~ M1.1.
IEC 60034
VDE 0530

Typ DMS 100 46 4 FHS/F 01.096976

SN 207 169 IN.: 000.613.725

min⁻¹ 4740 - 18000 / 4740 - 15000 - 18000

kW 25 - 25 / / 36 - 36 - 30

V 350 - 418 / / 360 - 418 - 418

A 60 - 51 / / 79 - 65 - 52

Hz 158 - 608 / / 161 - 510 - 510

cosφ Δ / / Δ

S1 / S6/4096

Isol.Cl. F - Vibr.Cl. S1 Bar. IP 54 IC

IM Einschub J 0.038 kgm² m_{tot} 100 kg

W V A Hz

LCB GEL2442 - 256 Imp/U

Nm V A

12
=4

-P152

-P152

Hours

068511





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Generated on 20.05.2026

© Copyright 2026 - [Asset-Trade](#)

Page