

Image not found or type unknown



Ref. No.:  
1409-02271223

## Overview and Technical Data:

### Used AMADA HFE-100-3 Hydraulic press brake

[AMADA](#)



Year of Build:  
Jun 2006

#### Description:

### Used AMADA press brake HFE-100-3 for sale – Ideal for precise sheet metal processing!

**This hydraulic press brake offers outstanding performance and precision for your metalworking needs. The AMADA HFE-100-3 press brake used comes with an AMADA OP 2000 control and has been carefully maintained to ensure the highest quality and efficiency in your workshop.**

- Control - AMADA OP 2000

#### Technical data:

- Pressing pressure: 100 tons
- Joint length: 3110 mm
- Distance between columns: 2700 mm
- Controlled axes: 7
- Stroke of the mold: 420 mm
- Maximum stroke: max. 200 mm
- Light height: 470 mm

- Noise level: 75 dB
- Weight of the machine: approx. 6.75 tons

The price of the machine includes:

- Complete set of 3-4 complete upper and lower tools worth approx. 25,000
- Amada DIGIPRO angle measuring system

The machine is in daily use and can be tested at any time.

---

This press brake for sheet metal processing offers excellent metal processing options and is ideal for processing large workpieces with high precision. You can test the hydraulic press for metal processing at any time in our company.

Don't miss this opportunity to purchase a used AMADA press brake in very good condition at an attractive price!

## **Technical Data:**

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Control:

[CNC](#)

Machine Hours:

28138

## **Dimensions and Weight:**

Height:

2.700 mm

Length:

4.210 mm

Width:

2.450 mm

Weight:

6.750 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[On Request](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:  
Slovenia

**Images:**









! Zadržte své oči od světla při provozu přístroje

! Časí - opatrně - nastavte brzo v pokoji



VÝBĚH TYP000

**Pozor!**  
Všechny práce provádějte pouze po odpojení od napájení.  
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mm / Mem. HFE V5.02 A 29/01/24

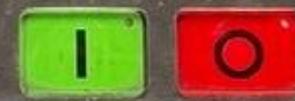
PROGRAM: 112 OZN: DILU: 0

TP	INS	NM	MATRI.	R	RAZNIK	R	HAT.	IO
0000	0	0	00000	0	0000	0	00000	0000

CHR. DELKA	UHBL	POZ. - POS	SKUT. - POS
555	Y1	-4.90	20.01
	Y2	-4.90	19.95
OZN. DILU	X1	15.05	13.96
	X2	15.05	13.97
OHYB c	R1	0	-0.02
	R2	0	-0.02
CELK. OHYBU	Z1	227.50	227.46
	Z2	227.50	227.43

OPAKOVANI	22	CEKANI ZD (#)	0
KROK	0	ODJEZ ZD (mm)	0
LISOVANI (0/1)	0	ZPUS. ZD 0/1/2	0
LIS. SILA (kN)	75	V OHYBU (mm/s)	1.0
ZP. ZD. (#)	0	Z OHYBU (mm/s)	1.0
POH. FUNKCE	000000	OТВЕРНИ (mm)	2.0
VNJS/VNI (1/0)	1		

125: MOTOR NASTARTOVAT & ZADNI DVERE ZAVRIT  
UVOLNIT STROJ



4



5

**AMADA**

...icativo unicamente/Quick reference only/Nur Cirka-Werte/Valore indicativo unicamente



PLIAGE EN L'AIR  
AIR BENDING  
FREIES ABKANTEN  
PLEGADO EN AIRE

±Nmm10

	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	320	400	500
1	1.3	1.6	2	2.6	3.3	4	5	6.3	8	10	13	16	20	26	33	41	53	65	83	
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2	5	5	4																	
2.5	11	11	7	6																
3	16	12	10	8	6															
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5.5				54	42	36	27	21												
6					67	53	40	33	26											
6.5						75	60	48	38	30										
7							107	85	68	53	43									
7.5								134	105	82	67	53								
8									129	96	75	60								
8.5									150	120	95	75								
9										215	172	136	108	85						
9.5											265	210	165	130	105					
10												300	240	190	150	120				
10.5													430	340	270	215				
11														575	420	340				



Zariadenie smie  
obsluhovať  
len poverený  
pracovník



Čisti - opravuj  
- nastavuj







7



8









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