



Ref. No.:

1409-02271223

Overview and Technical Data:

Used AMADA HFE-100-3 Hydraulic press brake

AMADA



Year of Build:
Jun 2006

Description:

Used AMADA press brake HFE-100-3 for sale – Ideal for precise sheet metal processing!

This hydraulic press brake offers outstanding performance and precision for your metalworking needs. The AMADA HFE-100-3 press brake used comes with an AMADA OP 2000 control and has been carefully maintained to ensure the highest quality and efficiency in your workshop.

- Control - AMADA OP 2000

Technical data:

- Pressing pressure: 100 tons
- Joint length: 3110 mm
- Distance between columns: 2700 mm
- Controlled axes: 7
- Stroke of the mold: 420 mm
- Maximum stroke: max. 200 mm
- Light height: 470 mm

- Noise level: 75 dB
- Weight of the machine: approx. 6.75 tons

The price of the machine includes:

- Complete set of 3-4 complete upper and lower tools worth approx. 25,000
- Amada DIGIPRO angle measuring system

The machine is in daily use and can be tested at any time.

This press brake for sheet metal processing offers excellent metal processing options and is ideal for processing large workpieces with high precision. You can test the hydraulic press for metal processing at any time in our company.

Don't miss this opportunity to purchase a used AMADA press brake in very good condition at an attractive price!

Technical Data:

Technical Data:

Control:

CNC

Machine Hours:

28138

Dimensions and Weight:

Height:

2.700 mm

Length:

4.210 mm

Width:

2.450 mm

Weight:

6.750 kg

Buyer Information:

Condition:

Very good condition

Available:

On Request

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:
Slovenia

Images:



AMADA

100-5



GENERAL STOP





DANGER OF ELECTRIC SHOCK

ATTENTION
DANGER OF ELECTRIC SHOCK
DANGER OF ELECTRIC SHOCK
DANGER OF ELECTRIC SHOCK

! DANGER OF ELECTRIC SHOCK



mm / Mem. HFE V6.02 A 29/01/24

ROZNE NASTAVKY

PROG-C OZN.DILU:N:1

TP	NS	NM	MATRI.	R	RAZNIK	R	MAT.	Ø
0,30	0	0	04400	0	04500	0	03282	100

UHEL E2.0 POZ.-POS SKUT.-POS

CHR.DELKA	Y1	-4.90	20.01
555	Y2	-4.90	21.95
OZN.DILU	X1	15.05	15.96
0	X2	15.05	15.97
OHYB C	R1	0	-0.02
0	R2	0	-0.02
CELK.OHYBU	Z1	227.50	227.46
0	Z2	227.50	227.43

OPOKOVANI : 22
KROK : 0
LISOVANI (0/1) : 0
LIS.SILA (kN) : 75
ZP ZD. (s) : 0
POM.FUNKCE : 000000
VNJS/VNI (1/0) : 1

CEKANI ZD (s) : 0
ODJEZ ZD (mm) : 0
ZPUS ZD 0/1/2 : 0
V OHYBU (mm/s) : 10
Z OHYBU (mm/s) : 20
CTEVRENÍ (mm) : 20

125: MOTOR NASTARTOVAT & ZADNI DVERE ZAVRIT

UVOLNIT STROJ

TEST

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AMADA

indicative uniquement/Quick reference only/Nur Cirka-Werte/Valore indicativo únicamente

PLIAGE EN L'AIR
AIR BENDING
FREIES ABKANTEN
PLEGADO EN AIRE

kN/mm² x 10

6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	320	400	500
4	5,6	7	8,5	11	14	17,5	22	28	35	45	55	71	89	112	140	178	226	280	350
5	6,2	8	10	14	18	23	30	38	48	63	80	100	125	160	200	250	320	400	500
6	7,5	10	13	18	24	32	42	55	72	95	120	150	185	225	275	335	415	535	685
7	9	13	17	23	32	42	55	72	95	120	150	185	225	275	335	415	535	685	
8	11	16	22	32	42	55	72	95	120	150	185	225	275	335	415	535	685	835	
9	13	19	26	36	46	58	75	95	120	150	185	225	275	335	415	535	685	835	
10	16	23	32	42	52	65	80	100	125	150	185	225	275	335	415	535	685	835	
11	19	27	36	46	56	68	85	105	130	155	185	225	275	335	415	535	685	835	
12	23	32	42	52	62	72	85	105	130	155	185	225	275	335	415	535	685	835	
13	27	36	46	56	66	76	86	106	130	155	185	225	275	335	415	535	685	835	
14	31	41	51	61	71	81	91	101	111	121	131	141	151	161	171	181	191	201	
15	35	45	55	65	75	85	95	105	115	125	135	145	155	165	175	185	195	205	
16	39	49	59	69	79	89	99	109	119	129	139	149	159	169	179	189	199	209	
17	43	53	63	73	83	93	103	113	123	133	143	153	163	173	183	193	203	213	
18	47	57	67	77	87	97	107	117	127	137	147	157	167	177	187	197	207	217	
19	51	61	71	81	91	101	111	121	131	141	151	161	171	181	191	201	211	221	
20	55	65	75	85	95	105	115	125	135	145	155	165	175	185	195	205	215	225	
21	59	69	79	89	99	109	119	129	139	149	159	169	179	189	199	209	219	229	
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23	67	77	87	97	107	117	127	137	147	157	167	177	187	197	207	217	227	237	
24	71	81	91	101	111	121	131	141	151	161	171	181	191	201	211	221	231	241	
25	75	85	95	105	115	125	135	145	155	165	175	185	195	205	215	225	235	245	
26	79	89	99	109	119	129	139	149	159	169	179	189	199	209	219	229	239	249	
27	83	93	103	113	123	133	143	153	163	173	183	193	203	213	223	233	243	253	
28	87	97	107	117	127	137	147	157	167	177	187	197	207	217	227	237	247	257	
29	91	101	111	121	131	141	151	161	171	181	191	201	211	221	231	241	251	261	
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31	99	109	119	129	139	149	159	169	179	189	199	209	219	229	239	249	259	269	
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33	107	117	127	137	147	157	167	177	187	197	207	217	227	237	247	257	267	277	287
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38	127	137	147	157	167	177	187	197	207	217	227	237	247	257	267	277	287	297	307
39	131	141	151	161	171	181	191	201	211	221	231	241	251	261	271	281	291	301	311
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42	143	153	163	173	183	193	203	213	223	233	243	253	263	273	283	293	303	313	323
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46	159	169	179	189	199	209	219	229	239	249	259	269	279	289	299	309	319	329	339
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48	167	177	187	197	207	217	227	237	247	257	267	277	287	297	307	317	327	337	347
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50	175	185	195	205	215	225	235	245	255	265	275	285	295	305	315	325	335	345	355
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53	187	197	207	217	227	237	247	257	267	277	287	297	307	317	327	337	347	357	367
54	191	201	211	221	231	241	251	261	271	281	291	301	311	321	331	341	351	361	371
55	195	205	215	225	235	245	255	265	275	285	295	305	315	325	335	345	355	365	375
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58	207	217	227	237	247	257	267	277	287	297	307	317	327	337	347	357	367	377	387
59	211	221	231	241	251	261	271	281	291	301	311	321	331	341	351	361	371	381	391
60	215	225	235	245	255	265	275	285	295	305	315	325	335	345	355	365	375	385	395
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70	255	265	275	285	295	305</td													

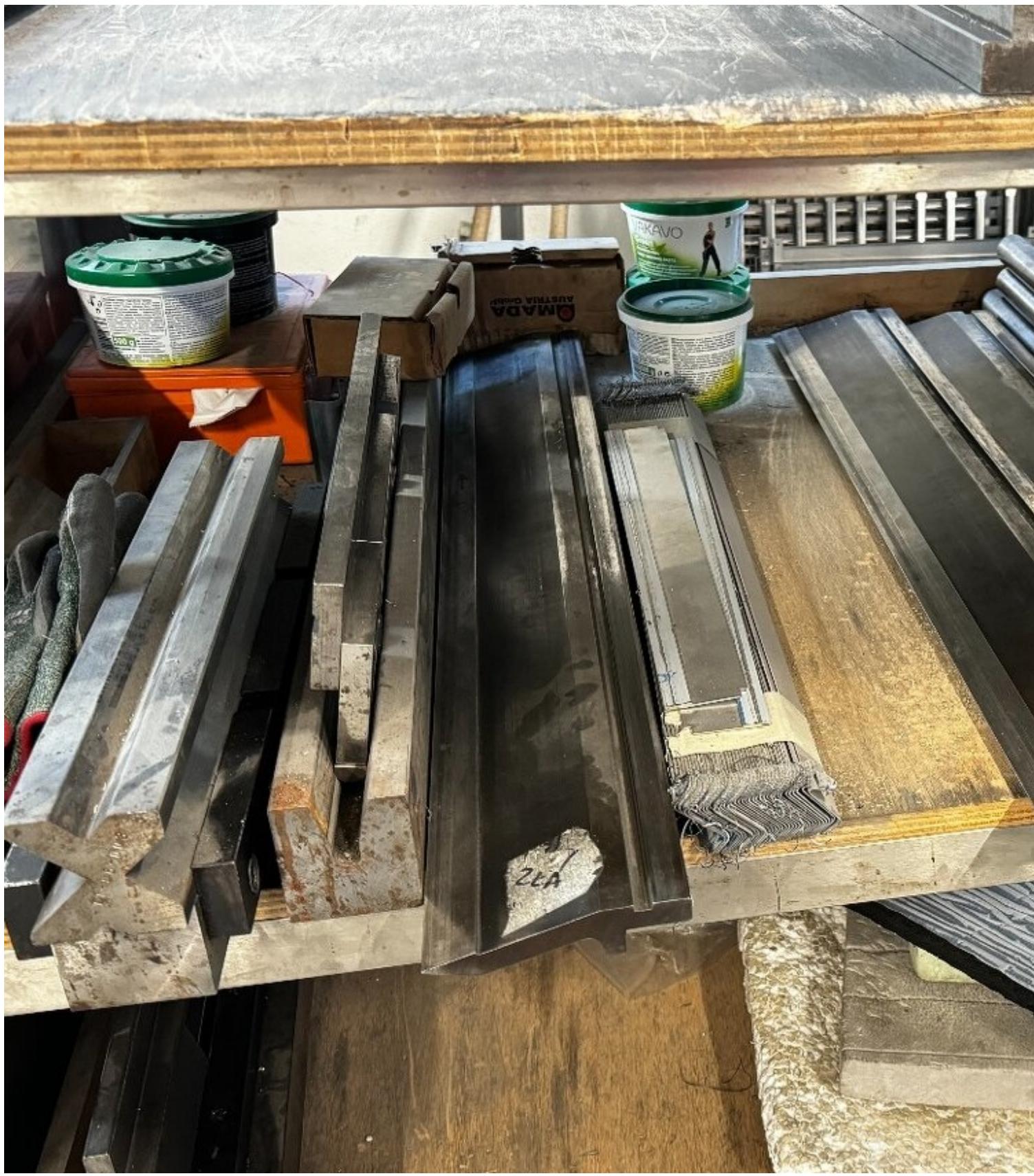


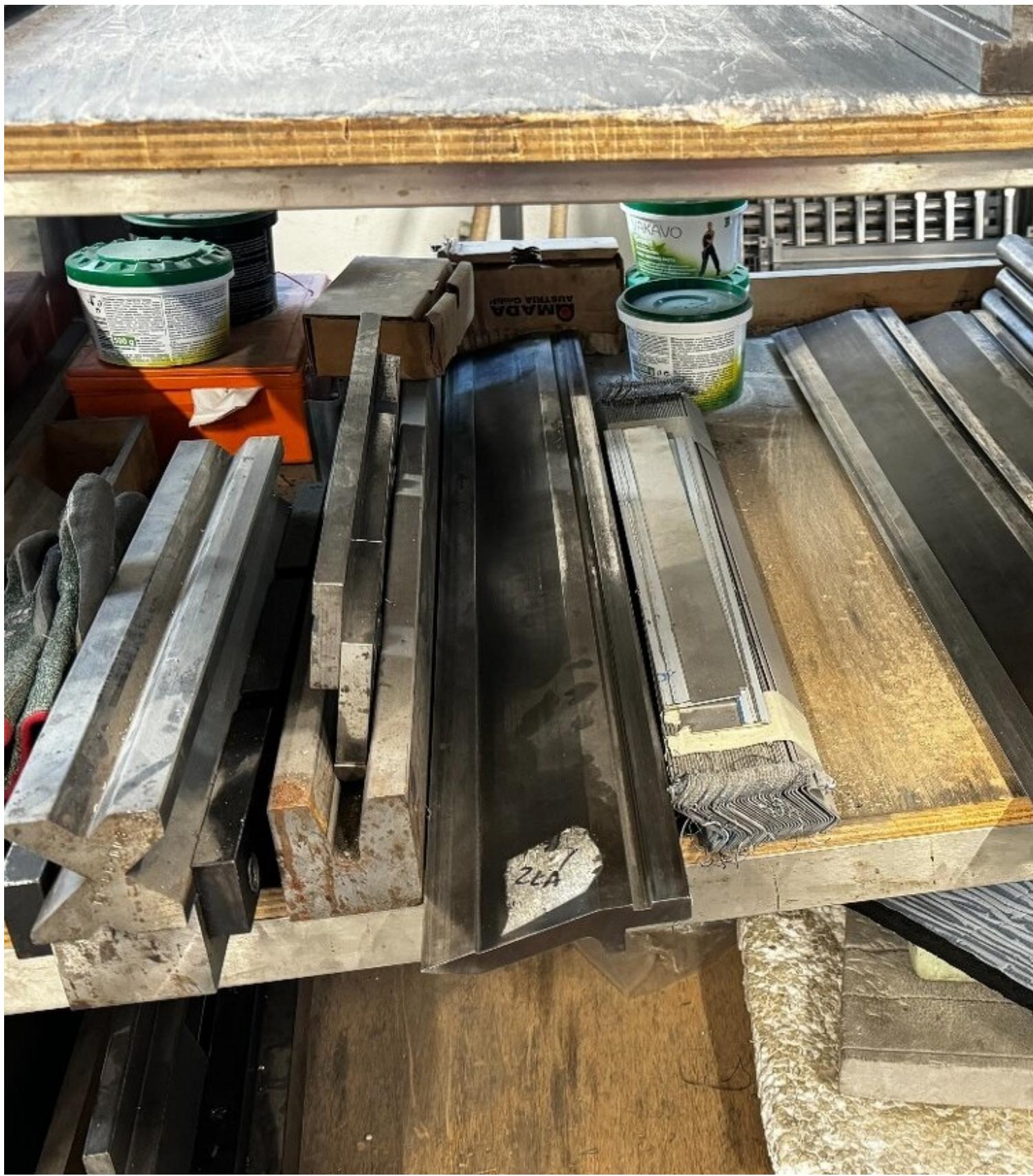
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Fax.: +49 2151 65 29 22

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Web.: <https://www.asset-trade.de/en>

Ref. No.:

1409-02271223

Overview and Technical Data:

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Jun 2006

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Technical data:

- Pressing pressure: 100 tons
- Joint length: 3110 mm
- Distance between columns: 2700 mm
- Controlled axes: 7
- Stroke of the mold: 420 mm
- Maximum stroke: max. 200 mm
- Light height: 470 mm
- Noise level: 75 dB
- Weight of the machine: approx. 6.75 tons

The price of the machine includes:

- Complete set of 3-4 complete upper and lower tools worth approx. 25,000
- Amada DIGIPRO angle measuring system

The machine is in daily use and can be tested at any time.

This press brake for sheet metal processing offers excellent metal processing options and is ideal for processing large workpieces with high precision. You can test the hydraulic press for metal processing at any

time in our company.

Don't miss this opportunity to purchase a used AMADA press brake in very good condition at an attractive price!

Technical Data:

Technical Data:

Control:

CNC

Machine Hours:

28138

Dimensions and Weight:

Height:

2.700 mm

Length:

4.210 mm

Width:

2.450 mm

Weight:

6.750 kg

Buyer Information:

Condition:

Very good condition

Available:

On Request

Sold as:

EXW (Ex Works - Incoterm)

VAT:

19 %

Buyers Premium:

18 %

Location:

Slovenia

Images:



AMADA

100-5



GENERAL STOP





100



Digitized by srujanika@gmail.com



mm / Mem. HFE V6.02 A 29/01/24

ROZNE NASTAVKY

PROG-C OZN.DILU:N:1

TP	NS	NM	MATRI.	R	RAZNIK	R	MAT.	Ø
0,30	0	0	04400	0	04500	0	03282	100

UHEL E2.0 POZ.-POS SKUT.-POS

CHR.DELKA	Y1	-4.90	20.01
555	Y2	-4.90	21.95
OZN.DILU	X1	15.05	15.96
0	X2	15.05	15.97
OHYB C	R1	0	-0.02
0	R2	0	-0.02
CELK.OHYBU	Z1	227.50	227.46
0	Z2	227.50	227.43

OPOKOVANI : 22
KROK : 0
LISOVANI (0/1) : 0
LIS.SILA (kN) : 75
ZP ZD. (s) : 0
POM.FUNKCE : 000000
VNJS/VNI (1/0) : 1

CEKANI ZD (s) : 0
ODJEZ ZD (mm) : 0
ZPUS ZD 0/1/2 : 0
V OHYBU (mm/s) : 10
Z OHYBU (mm/s) : 20
CTEVRENÍ (mm) : 20

125: MOTOR NASTARTOVAT & ZADNI DVERE ZAVRIT

UVOLNIT STROJ

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AMADA

indicative uniquement/Quick reference only/Nur Cirka-Werte/Valore indicativo/unicamente

PLIAGE EN L'AIR
AIR BENDING
FREIES ABKANTEN
PLEGADO EN AIRE

kN/mm x 10

6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	320	400	500
4	5,6	7	8,5	11	14	17,5	22	28	35	45	55	71	89	112	140	178	226	280	350
5	6,2	8	10	14	18	23	30	38	48	63	80	100	125	160	200	250	320	400	500
6	7,5	10	13	18	24	32	42	55	72	95	120	150	185	230	280	350	430	550	
7	9	13	17	23	32	42	55	72	95	120	150	185	230	280	350	430	550	700	
8	11	16	22	32	42	55	72	95	120	150	185	230	280	350	430	550	700	900	
9	13	19	26	38	50	65	85	105	134	160	185	215	250	300	350	420	500	650	
10	16	23	32	42	55	72	95	120	150	185	215	250	300	350	420	500	650	800	
11	19	27	38	50	65	85	105	134	160	185	215	250	300	350	420	500	650	800	
12	23	32	42	55	72	95	120	150	185	215	250	300	350	420	500	650	800	1000	
13	27	38	50	65	85	105	134	160	185	215	250	300	350	420	500	650	800	1000	
14	32	42	55	72	95	120	150	185	215	250	300	350	420	500	650	800	1000	1200	
15	38	50	65	85	105	134	160	185	215	250	300	350	420	500	650	800	1000	1200	
16	42	55	72	95	120	150	185	215	250	300	350	420	500	650	800	1000	1200	1400	
17	55	72	95	120	150	185	215	250	300	350	420	500	650	800	1000	1200	1400	1600	
18	65	85	105	134	160	185	215	250	300	350	420	500	650	800	1000	1200	1400	1600	
19	85	105	134	160	185	215	250	300	350	420	500	650	800	1000	1200	1400	1600	1800	
20	105	134	160	185	215	250	300	350	420	500	650	800	1000	1200	1400	1600	1800	2000	
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22	160	185	215	250	300	350	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	
23	185	215	250	300	350	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	
24	215	250	300	350	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	
25	250	300	350	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	
26	300	350	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	
27	350	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	
28	420	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	
29	500	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	
30	650	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	
31	800	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	4200	
32	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	4200	4400	
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34	1400	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	4200	4400	4600	4800	
35	1600	1800	2000	2200	2400	2600	2800	3000	3200	3400	3600	3800	4000	4200	4400	4600	4800	5000	
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42	3000	3200	3400	3600	3800	4000	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	
43	3200	3400	3600	3800	4000	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	
44	3400	3600	3800	4000	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	
45	3600	3800	4000	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	
46	3800	4000	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	
47	4000	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	
48	4200	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	
49	4400	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	
50	4600	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	
51	4800	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	
52	5000	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	
53	5200	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	
54	5400	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	
55	5600	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	
56	5800	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	
57	6000	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	
58	6200	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	
59	6400	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	
60	6600	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	10000	
61	6800	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	10000	10200	
62	7000	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	10000	10200	10400	
63	7200	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	10000	10200	10400	10600	
64	7400	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	10000	10200	10400	10600	10800	
65	7600	7800	8000	8200	8400	8600	8800	9000	9200	9400	9600	9800	10000	10200	10400	10600	10800	11000	
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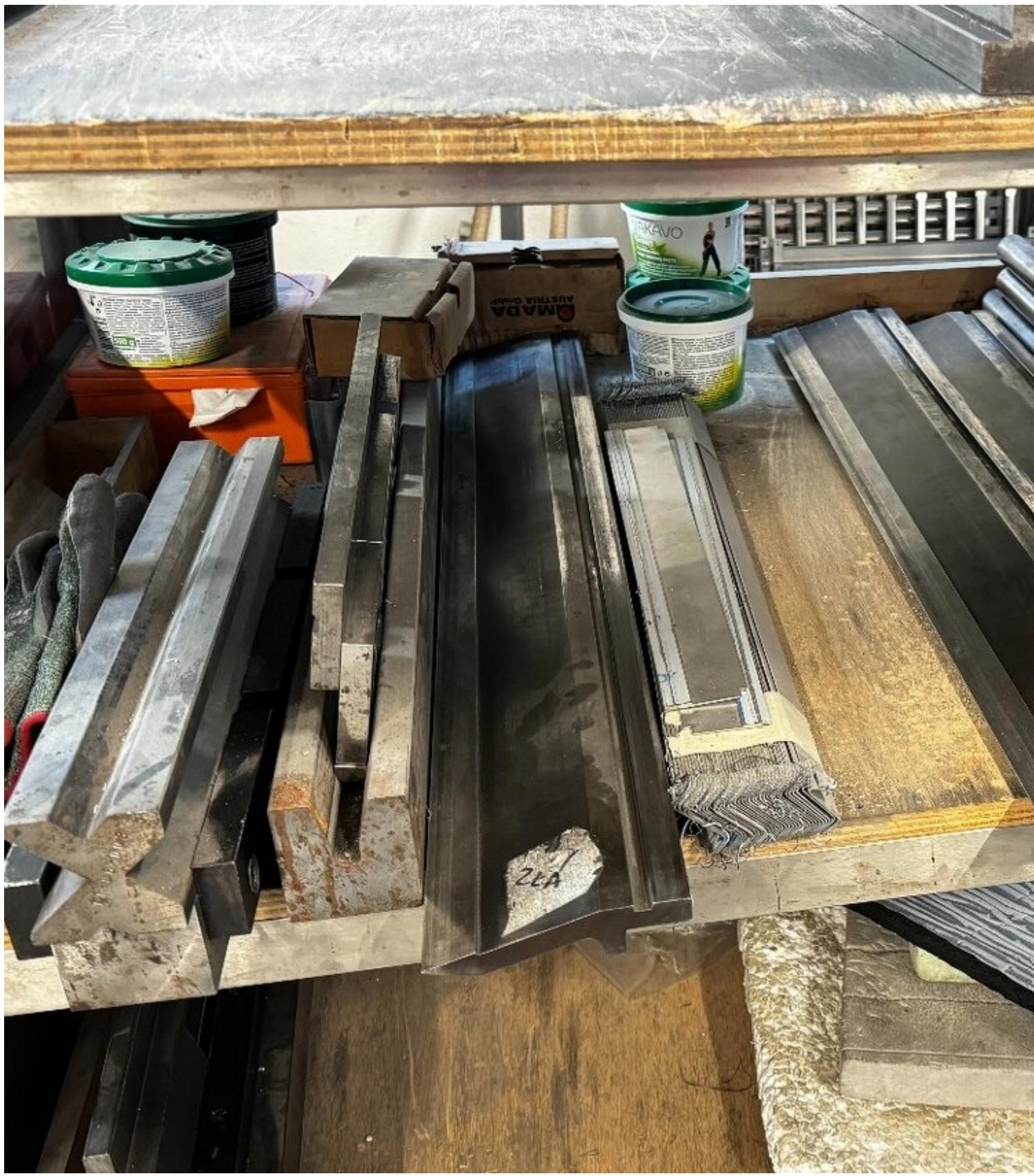


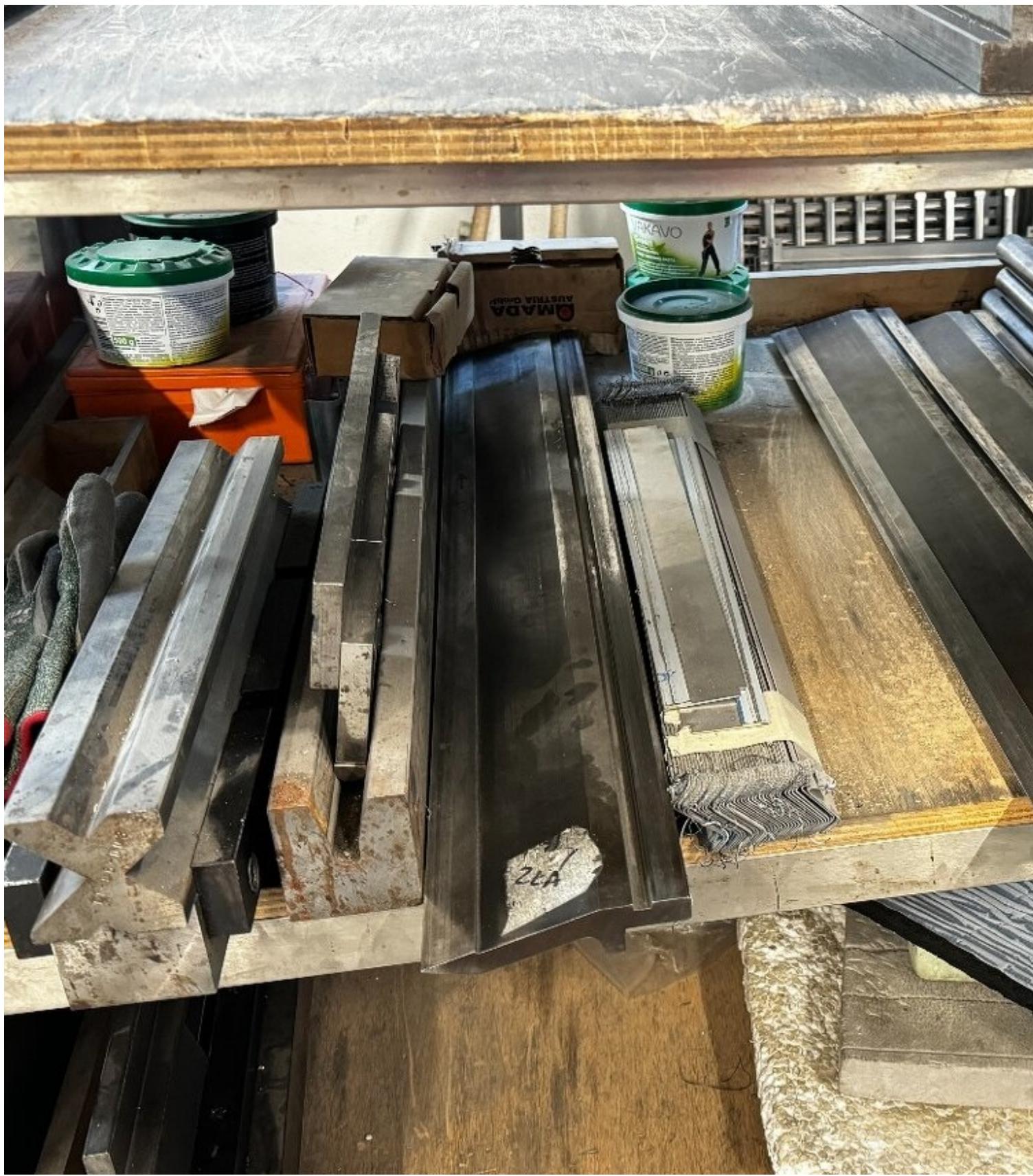
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