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Ref. No.:
1416-04161641

Overview and Technical Data:

Used DMG CTX Beta 1250 TC CNC turning and milling centre

DMG GILDEMEISTER



DMG

Year of Build:
Jan 2014

Description:

Used DMG CTX Beta 1250 TC CNC turning and milling centre

CNC control Siemen Solution Line with ShopTurn

Technical data:

- Working area:
 - Turning length max: 1.250mm
 - Turning diameter max: 470mm
 - distance main spindle to counter spindle (without chuck) : 1.470mm
 - Fast displacement X, Z, Y: 40, 40, 50 m / min
- Turn-mill spindle
 - Spindle speed: 12.000 rpm
 - X-axis travel: 490 (+480/-10)mm
 - Y-axis travel: ± 125mm
 - Z-axis travel: 1.300mm

- Swivel range B-axis : $\pm 120^\circ$ degrees
- Drive power: 22,5kW
- Speed range
 - Main spindle: max. 5,000 min/-1
 - Drive power: 25/34 KW
 - C-axis: 0.001° 2000 rpm
 - B-axis: ± 110 36000 $^\circ/\text{min}$ 0.001°
- Counter spindle right as integrated spindle motor ISM 76 synchronous (instead of tailstock)
 - Drive power: max. 5,000 min/-1
 - Rapid traverse speed Z : 30 m/min
 - Max. bar diameter: 65 mm
- Tool disc magazine
 - Tools: 48 x HSK 63 DIN 69893 (chain)
 - Max. tool diameter / length: 80/300 mm
 - Max. tool weight: 8kg
- Renishaw measuring device
- Oil mist separator 600m³/h
- Coolant 80 bar, 980L, with belt filter, cooler
- Hinged belt chip conveyer
- DMG NetService
- Electrical energy requirement
 - Connected load: 72 KVA
 - Operating voltage: 400 V / 50 Hz

Highlights

- TC expansion stage: counter spindle (optional) and turning/milling spindle for 1250 mm turning length
- Generously dimensioned assemblies (guideway size 45), high stability, long service life
- Powerful turning/milling spindle with torque motor for B-axis as standard
- Linear guides in X- and Z-axis for high machine dynamics
- Disc magazine with 24 tools
- Large, transparent work area with low space requirement
- User-friendly ERGO/ine Control with 19" TFT wide screen, freely assignable DMG SOFTkeys

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

11615.00 hrs.

Spindle Hours:

2474.00 hrs.

Turning length:

1250.00 mm

Turning diameter:

500.00 mm

Spindle Speed:

5000.00 rpm

Tool Holder:

[HSK-A63](#)

Driven Tools:

48.00

Tool Capacity:

48 x

Tailstock:

No

Bezel:

Yes

Dimensions and Weight:

Height:

2067 mm

Length:

5671 mm

Width:

2721 mm

Weight:

8000 kg

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:





Futtermaß Hpt-Spindel
123,289 mm

CTX beta 1250 TC
GILDEMEISTER

A8-07P21



I-15057 Tortona (AL)

Made in Italy

DMG MORI Service: www.dmgmori.com

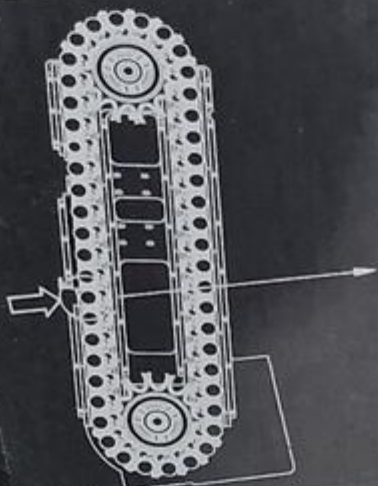


MURR
ELEKTRONIK

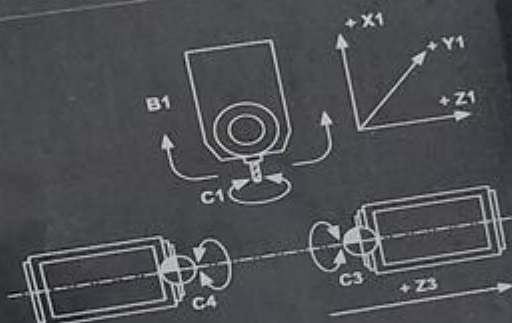
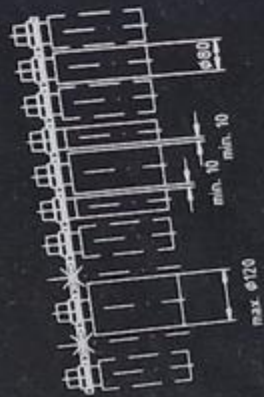
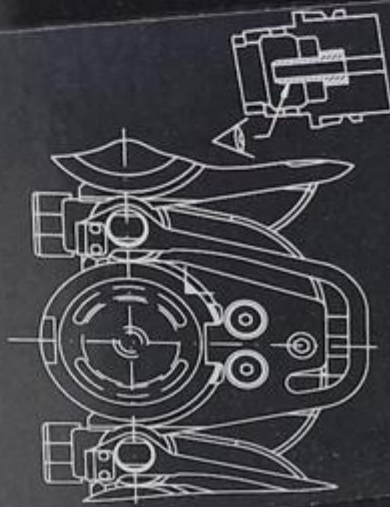
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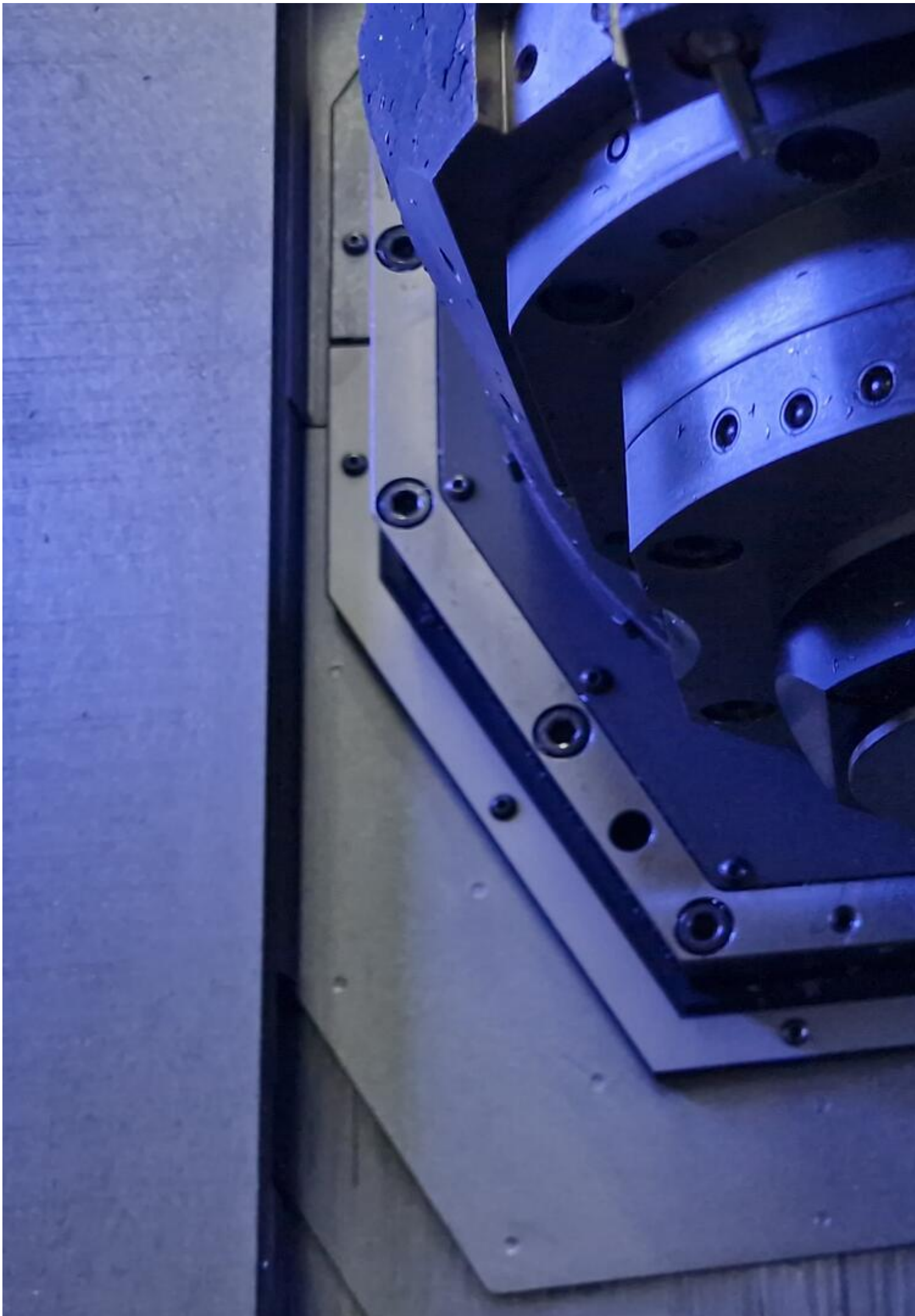


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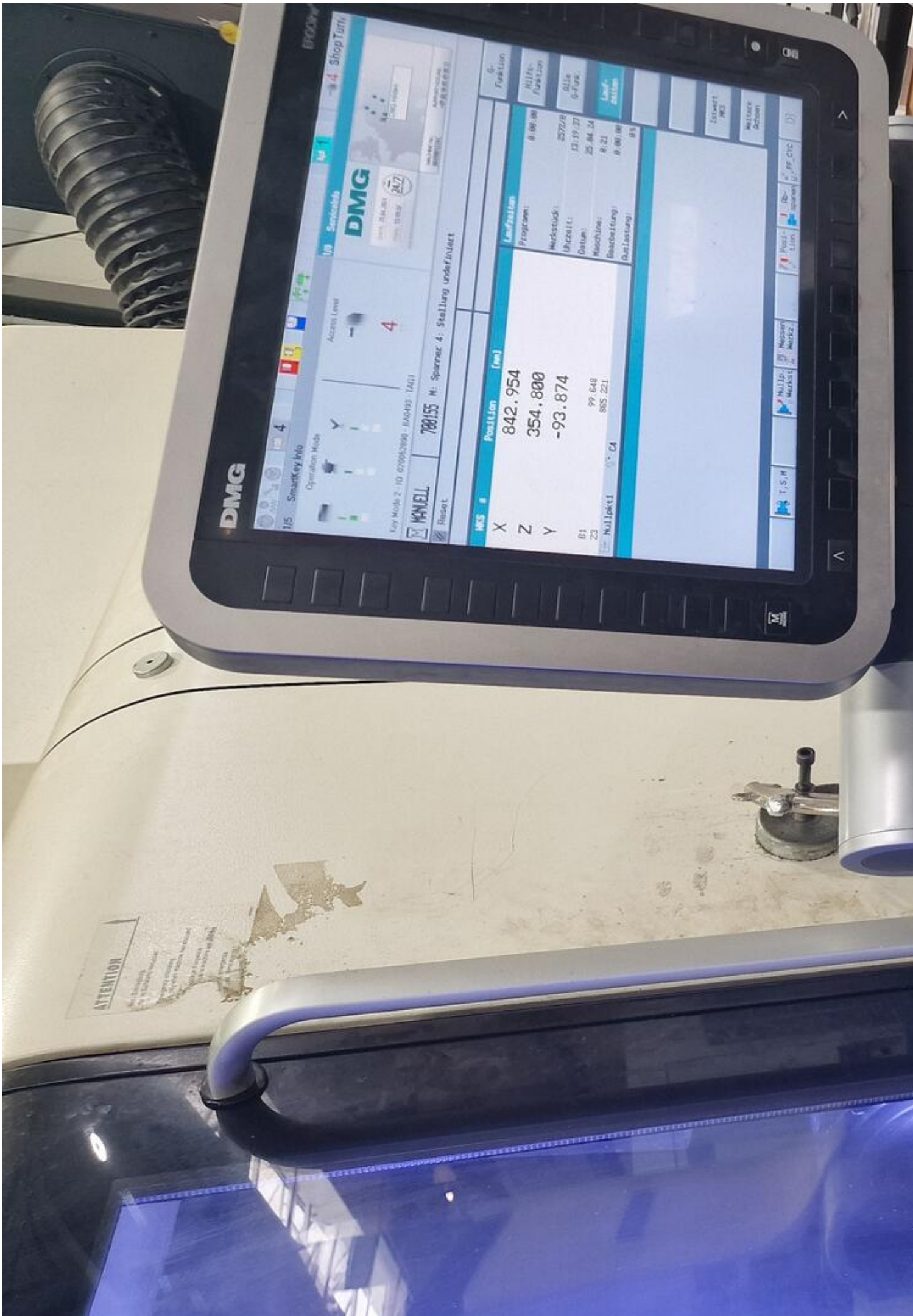


Attention
Aufmerksamkeit unter der
Verletzungsgefahr
It is prohibited to
vertical axis. Risk
It is not allowed to
vertical. Danger
L'attenzione prestare
verticale di pericolo



Turn/Milling center
...
...

Futtermaß Hpt.-Spindel
123,289 mm



DMG

1/5 SmartKey Info

Operation Mode

Access Level 4

Key Mode 2 - ID: 07095200 - IDA0403 - 1421

MANUELL 780155 M: Spinner 4: Stellung unter/über

Reset

MS #	Position [mm]	Lernfunktion
X	842.954	Program: 0 00 00
Z	354.800	Werkstück: 2572/B
Y	-93.874	Uhrzeit: 13.19.37
B1	99.648	Datum: 25.04.24
Z3	885.221	Maschine: 8-23
Nullpunkt	0 00 00	Beauftragung: 0 00 00
		Beleuchtung: 0 0

ATTENTION





200 kg

200 kg

200 kg

AUTOBLOCK
ME 8-10-10

8.10

AUTOBLOCK
ME 8-10-10

8.10

0.4

8

5.10

8.10

5.10

8.10

5.10

8.10

5.10













HSK63

HSK63

Video:



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

Ref. No.:
1416-04161641

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DMG GILDEMEISTER

The logo for DMG (Daimlerchrysler Machine Tools) is displayed in large, bold, white capital letters on a dark green background. The letters are slightly shadowed, giving a 3D effect. The 'D' is the largest, followed by 'M' and 'G'.

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Spindle Speed:
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Tool Holder:
[HSK-A63](#)
Driven Tools:
48.00
Tool Capacity:
48 x
Tailstock:
No
Bezel:
Yes

Dimensions and Weight:

Height:
2067 mm
Length:
5671 mm
Width:
2721 mm
Weight:
8000 kg

Buyer Information:

Condition:
[Very good condition](#)
Available:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[18 %](#)
Location:
Germany

Images:





Futtermaß Hpt-Spindel
123,289 mm

CTX beta 1250 TC
GILDEMEISTER

A8-07P21



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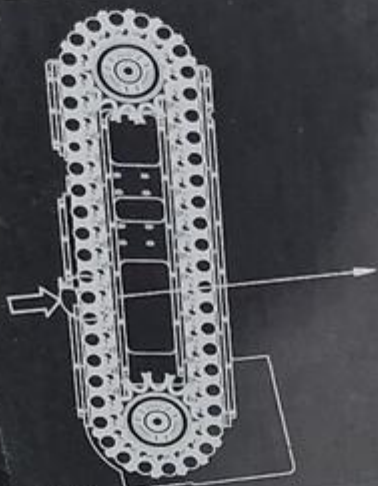


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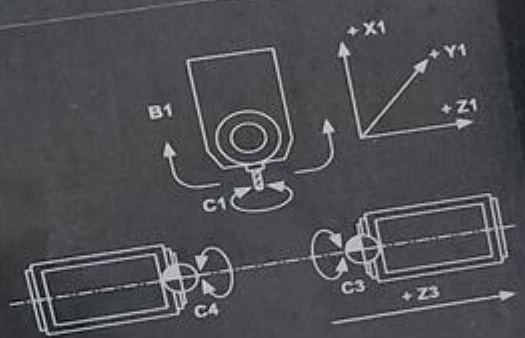
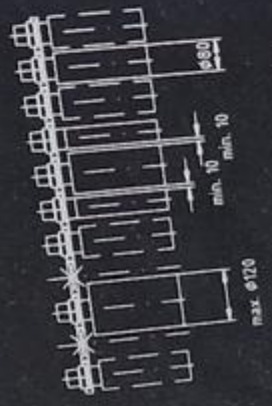
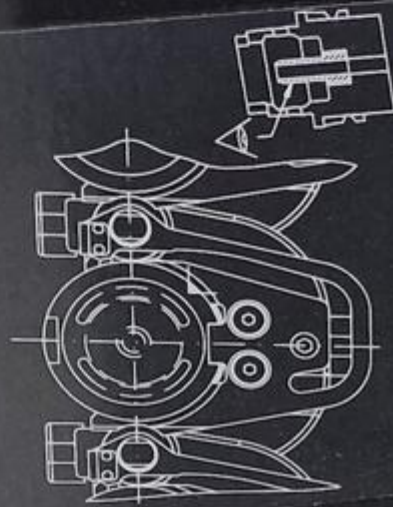
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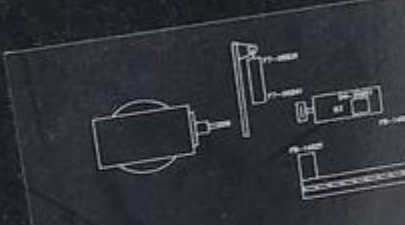




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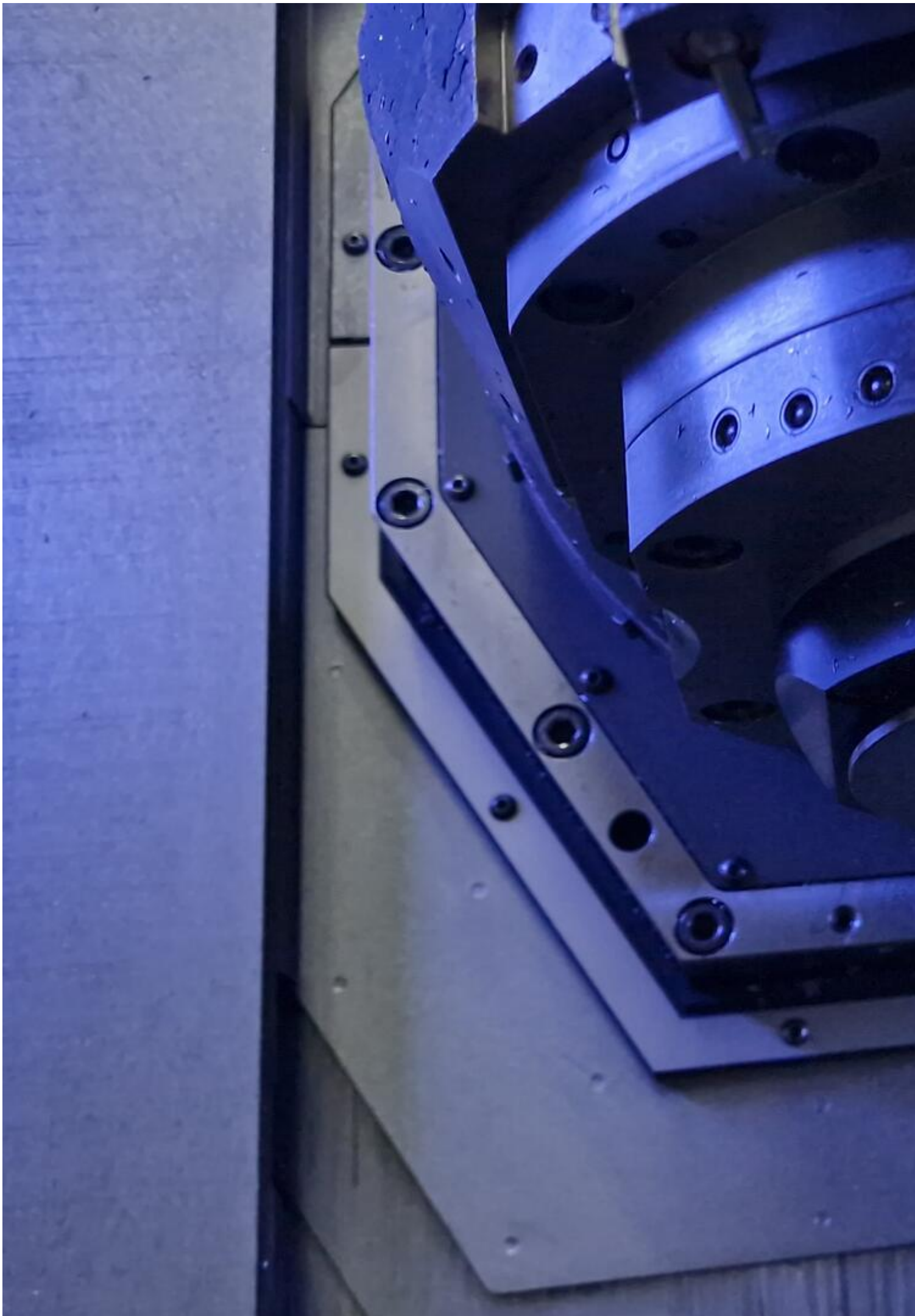


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Attention
Aufmerksamkeit unter der
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It is prohibited to
vertical axis. Risk
It est interdit de
vertical. Danger
Attenzione postare
verticale di pericolo



Futtermaß Hpt-Spindel
123,289 mm

Turn/Milling center
123,289 mm



DMG

1/5 SmartKey Info 4 1/30 Spindelhub -8.4 Shop Turn

Access Level 4

DMG 2417

Key Mode 2 - ID: 07095200 - IDA0493 - 1421
780155 M: Spinner 4: Stellung unter/über

MS #	Position	[mm]	Leistung
X	842.954		
Z	354.800		
Y	-93.874		
B1	99.648		
Z3	885.221		
Nullpunkt	1" C4		

Programme:
Nachstück: 2572/B
Uhrzeit: 13:19:37
Datum: 25.04.24
Machtime: 8:23
Bearbeitung: 0:00:08
Beleuchtung: 0:00:08
B 3

Life-Function
NLife-Function
Life-Function
Life-Function

Externe MDI
Machtime
Action

T.S.H
Nullpunkt-Reset
Nullpunkt-Reset
Post-Run
Spindel-Run
PF_C1C

ATTENTION





200 kg

200 kg

200 kg















HSK63

HSK63

Video:



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