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Ref. No.:  
1452-12181925

## Overview and Technical Data:

# 3x Used TOYOTA FH 500j Horizontal Machine Center for Sale

[TOYOTA](#)



TOYOTA

Year of Build:

Sep 2010

## Description:

# Buy 3x used TOYODA FH 500j horizontal machining centers - High precision and efficiency

Are you looking for high-quality used horizontal machining centers? The used TOYODA FH 500j are ideal for precise machining and versatile applications in various industries. These TOYODA FH 500j horizontal machining centers offer exceptional performance and reliability for your manufacturing needs.

CNC control: Fanuc 32i for precise control and efficient machining.

## Technical Data of FH500J Horizontal Machining Center

- **Dimensions of Tool Holder:** 500 mm
- **Rotary Table Positioning Angle:** 0.001°
- **Table Height (Palette):** 1100 mm
- **Travel Ranges:**
  - X-Axis: 730 mm
  - Y-Axis: 730 mm
  - Z-Axis: 850 mm
  - Distance (Spindle Tip to Table Center): 100–950 mm
  - Distance (Spindle Axis to Top of Work Holder): 50–780 mm
- **Feed Rates:**
  - Rapid Traverse (X, Y, Z): 60 m/min
  - Rapid Traverse (B-Axis): 14400°/min
  - Cutting Feed (X, Y, Z): 0.001–30 m/min
- **Spindle for different machining requirements:**
  - Speed Range: 50–15000 RPM
  - Diameter (Inner of Front Bearing): 80 mm
  - Spindle Nose Taper: ISO R297, Taper #40
- **Tool System:**
  - Number of Tools: 60
  - Tool Dimensions: Ø75 × 470 mm
  - Maximum Tool Weight: 8 kg
  - Tool Change Time: 0.9 sec (Tool-to-Tool)
- **Motors:**
  - Spindle Motor: 22/18.5 kW (15 min/Continuous Operation)
  - Hydraulic Pump Motor: 2.2 kW (4 HP)
- **Machine Size and Weight:**
  - Floor Area: 2330 × 4530 mm
  - Machine Weight: 13500 kg
- **Fluid and Air Requirements:**
  - Operating Oil: 18 L
  - Spindle Cooling Oil: 15 L
  - Compressed Air: 800 NL/min (0.4–0.5 MPa)
- **Electrical Connection:** 51 kVA
- **Precision:**
  - Positioning Accuracy: ±0.003 mm

- Repeatability:  $\pm 0.0015$  mm
  - **Maximum Load:** 500 kg on the work table.
- 

## Advantages of the FH500J Horizontal Machining Center

- **High Precision and Reliability**
  - Exceptional positioning accuracy of  $\pm 0.003$  mm and repeatability of  $\pm 0.0015$  mm ensures precise machining even for complex parts.
  - Durable construction supports a long service life with minimal downtime.
- **Versatile Machining Capabilities**
  - Supports high-speed spindle operations with a range of 50–15,000 RPM, suitable for cutting, drilling, and finishing various materials.
  - Wide tool capacity of 60 tools enhances flexibility for multi-operation jobs.
- **Efficiency and Productivity**
  - Rapid traverse speeds of 60 m/min (X, Y, Z) and a fast tool change time of 0.9 seconds reduce cycle times.
  - The robust table load capacity (up to 500 kg) accommodates large or heavy workpieces.
- **Compact and Space-Saving Design**
  - With a footprint of  $2330 \times 4530$  mm, the machine fits efficiently in most manufacturing spaces while maintaining excellent functionality.
- **Advanced Motor Performance**
  - A high-powered spindle motor (22/18.5 kW) ensures smooth and powerful machining, even on tough materials.
  - High-speed rotary B-axis ( $14,400^\circ/\text{min}$ ) enables complex angular machining and 4-axis work.
- **Ease of Maintenance**
  - Optimized oil and air systems, with clear sight glasses and maintenance indicators, simplify daily checks.
  - Built-in cooling systems for spindle and control ensure stable operation during long production runs.
- **Flexible Tooling and Standards Compliance**
  - Tool holders comply with JIS BT40 standards, ensuring compatibility with a wide range of tooling options.
  - Meets various safety and operational standards for global export and deployment.

## Typical Usage Scenarios for the FH500J Machine

- **Automotive Industry**
  - Ideal for machining complex engine components, gear housings, and other critical automotive parts with high precision.
- **Aerospace Sector**
  - Suited for creating lightweight yet robust parts such as brackets, frames, and connectors with tight tolerances.
- **Industrial Equipment Manufacturing**
  - Supports the production of heavy-duty components like hydraulic pumps, motor housings, and gear assemblies.
- **Tool and Die Making**
  - Facilitates the manufacturing of molds, dies, and tooling equipment requiring intricate designs and surface finishes.

- **General Engineering**
  - Useful in workshops that cater to custom or batch production of machined parts for various industries.
- **Medical Device Manufacturing**
  - Provides the precision needed for creating surgical tools, implants, and diagnostic equipment components.

## **Why buy a TOYODA FH 500j horizontal machining center?**

The used TOYODA FH 500j offers excellent performance and precision for all types of machining projects. Whether you are looking for used horizontal machining centers in Germany or starting a new project, this used horizontal machining center is a reliable and cost-effective solution for your production needs.

Optimize your production with a used TOYODA FH 500j horizontal machining centre from our industrial machinery dealers. Take the opportunity to increase your efficiency with a durable and powerful horizontal machining center.

### **Technical Data:**

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Control:

[Series 32i](#)

Machine Hours:

92.450 hrs.

Spindle Speed:

15.000 rpm

Tool Holder:

[SK40](#)

Tool Capacity:

60 x

#### **Travels:**

X-Axis:

730 mm

Y-Axis:

730mm

Z-Axis:

850 mm

#### **Dimensions and Weight:**

Width:

4.530 mm

Length:

2.330 mm

Weight:

13.500 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

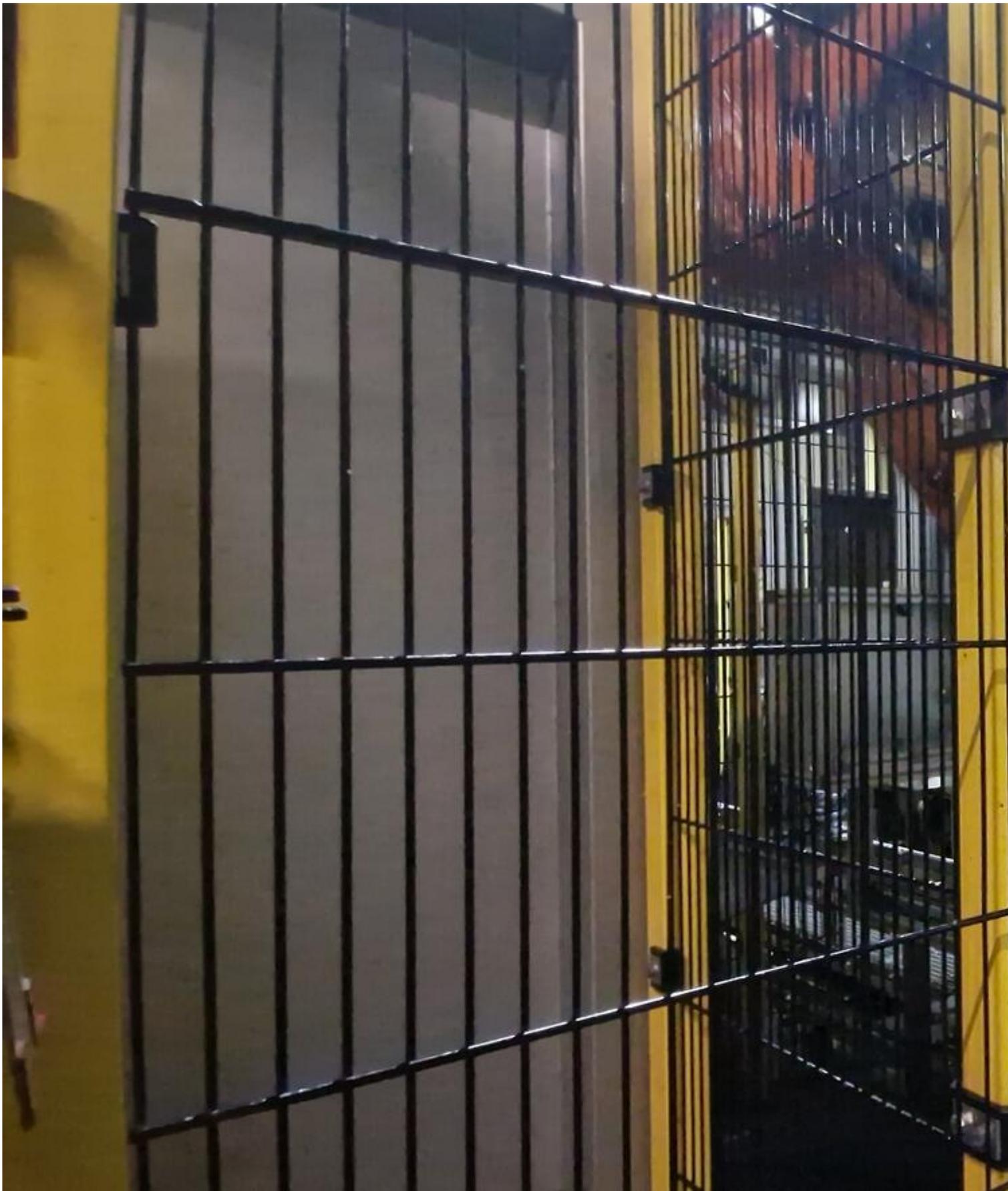
Buyers Premium:

[18 %](#)

Location:

Germany

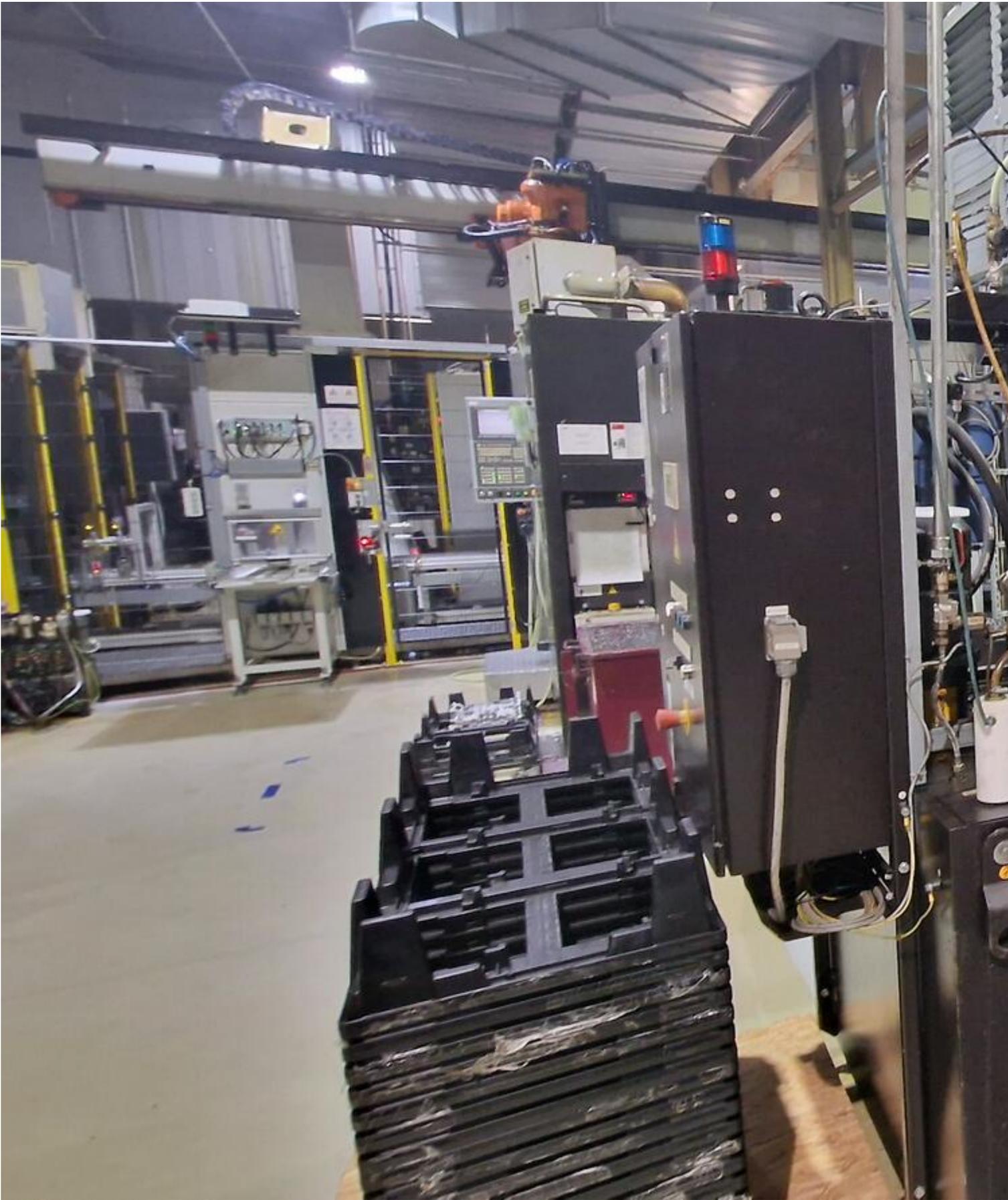
## **Images:**





























GEFAHR  
DANGER  
DANGER  
PERICOLO  
DANGER



Werkzeuge und W  
sich automatisch

Kann zu Schnitt- und Quets  
sogar zum Tode führen.

Diesen Bereich nicht betre  
Sicherheitsbestimmungen

Maschine ausschalten, we  
Bereich gearbeitet wird.



The machine will r  
without warning a

cause severe crushing inju  
Do not enter this area unles

Isolate power when workin



Les outils dans l'e  
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avertissement.

Les outils peuvent engendr  
blessures.

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s'assurer de l'absence de

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Gli utensili e i per  
quest'area posso

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preavviso.

Ciò può causare gravi les  
Accedere a quest' area so

sicurezza.

Disinserire l'alimentazion  
lavora in quest' area.



Elementos del in  
moverse inespere

producir en consecuenca  
incluso la muerte.

No entren en esta zona  
puedan hacer con total

Desconecten la corriente  
trabajen en esta zona.

WILMANN



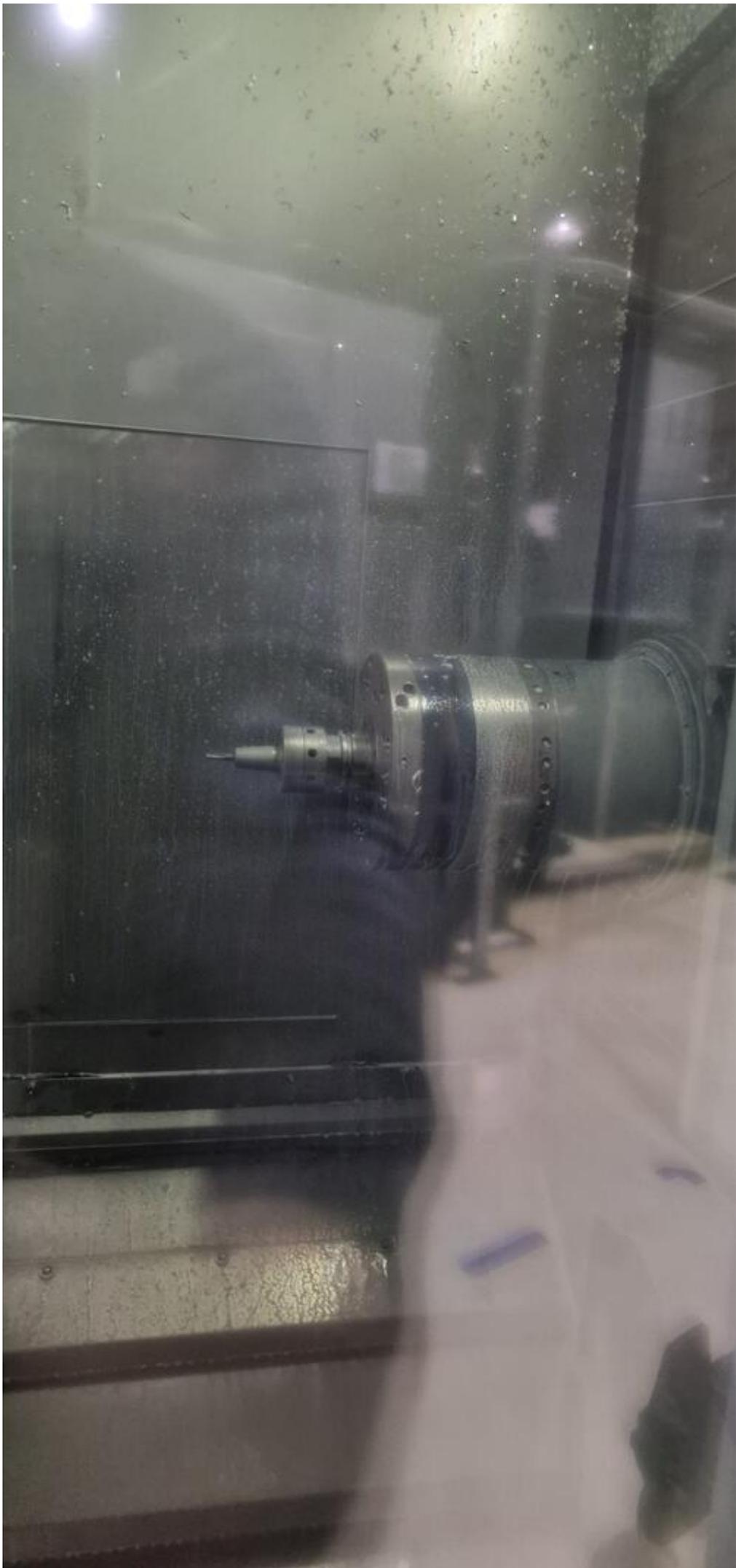


















**GEFAHR  
DANGER  
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PERICOLO  
DANGER**

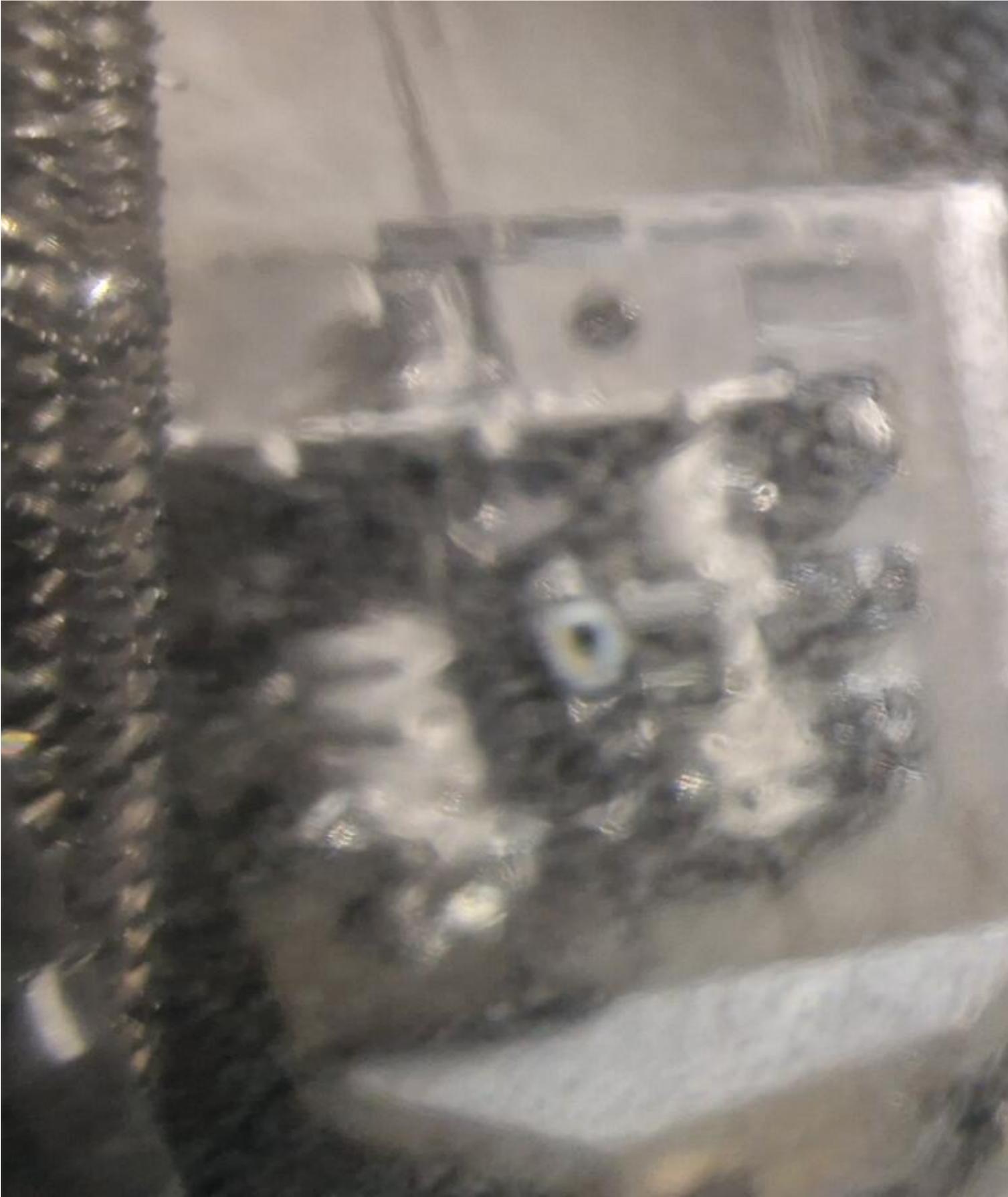


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PD-CA612001-A



















CONTROL

JTEKT CO

MACH. No. NS34

SUPPLY VOLTAGE AC

PHASE 3 FU

I.C. OF CIRCUIT BR

SCCR OF CONTROL

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MAX. BREAKER S

ELECTRICAL DIAGR

DATE A.J.C. 20

1-1, Asahimach

外国為替及び外国貿易  
て、該当品を日本  
て、該当品を日本  
て、該当品を日本





CONTROL SYSTEM	
JTEKT CORPORATION	
MACH. No. _____	TYPE _____ Hz
SUPPLY VOLTAGE _____ V	FREQ. _____ A
PHASE _____	FULL LOAD AMP. _____ VA
I.C. OF CIRCUIT BREAKER _____	_____ kVA
I.C. OF CONTROL PANEL _____	_____ A
SCCR OF SUPPLY CAPACITY _____	_____ A
POWER SUPPLY CAPACITY _____	_____ A
AMP. OF LARGEST LOAD _____	_____ A
MAX. BREAKER SIZE _____	_____ A
ELECTRICAL DIAGRAM No. _____	_____
DATE _____	_____

L-1, Asahimachi, Kariya, Aichi, Japan

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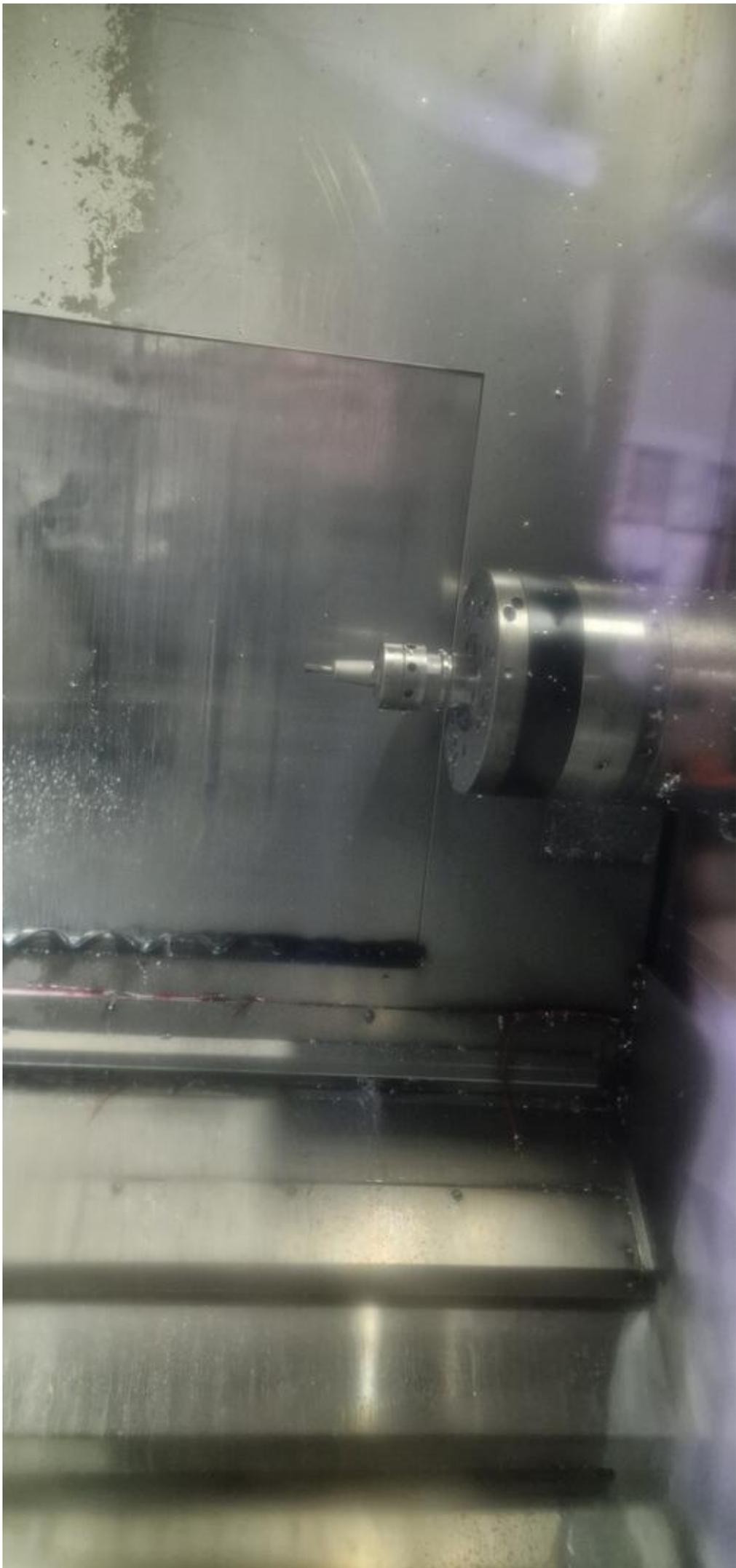


















CONTROL SYSTEM	
JTEKT CORPORATION	
MACH. No.	TYPE
SUPPLY VOLTAGE	FREQ.
PHASE	FULL LOAD AMP.
I.C. OF CIRCUIT BREAKER	
SCCR OF CONTROL PANEL	
POWER SUPPLY CAPACITY	
AMP. OF LARGEST LOAD	
MAX. BREAKER SIZE	
ELECTRICAL DIAGRAM No.	
DATE	

I-1, Asahimachi, Kariya, Aichi, Japan

Toyoda - NS 3494  
Inventarnummer  
440440262

Prüfung  
General Electric  
Munich, Germany  
440440262

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TEL: 0565-222222 FAX: 0565-222222  
E-MAIL: JTEKT@JTEKT.COM











**Video:**



Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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## Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

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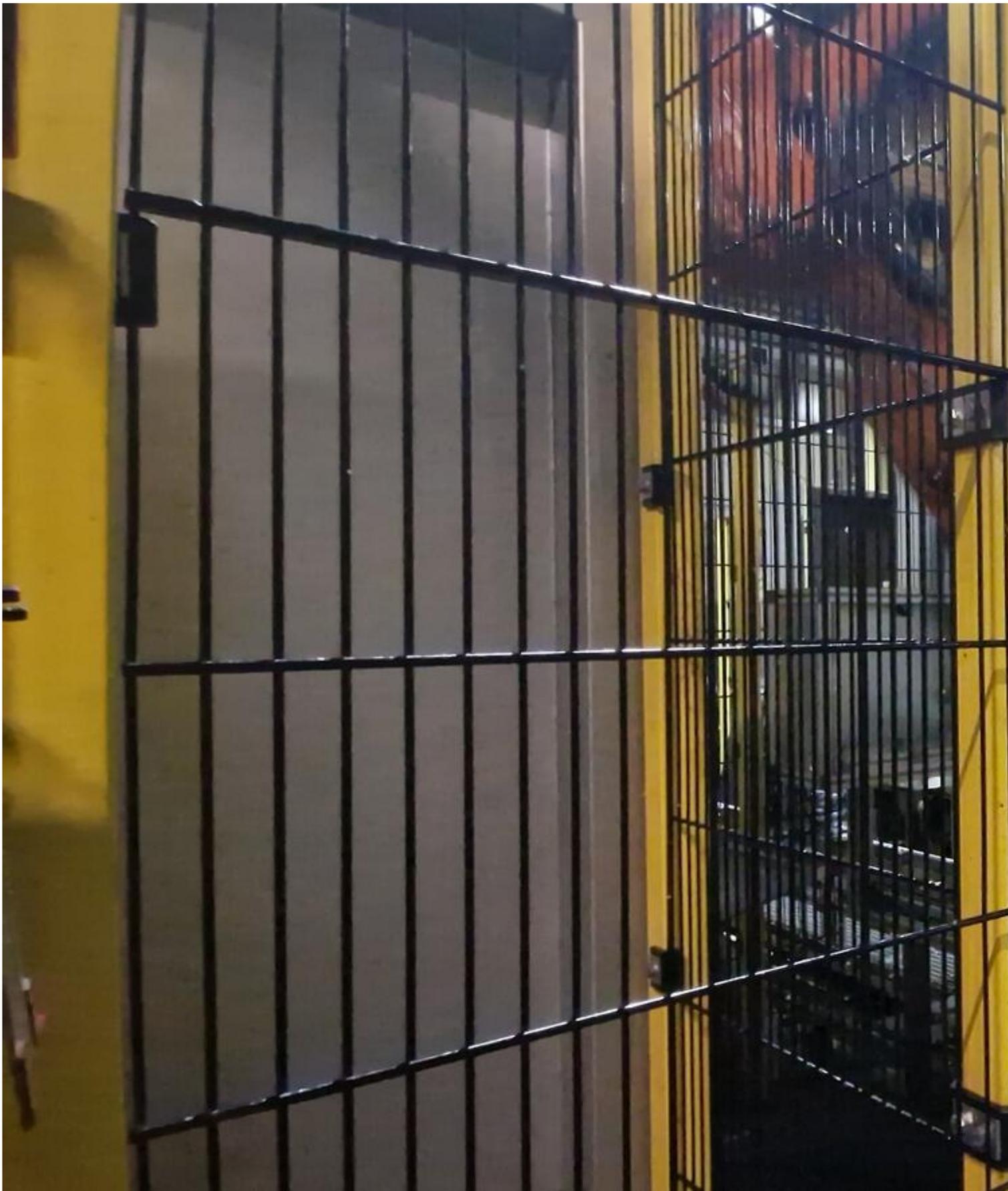
Buyers Premium:

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Location:

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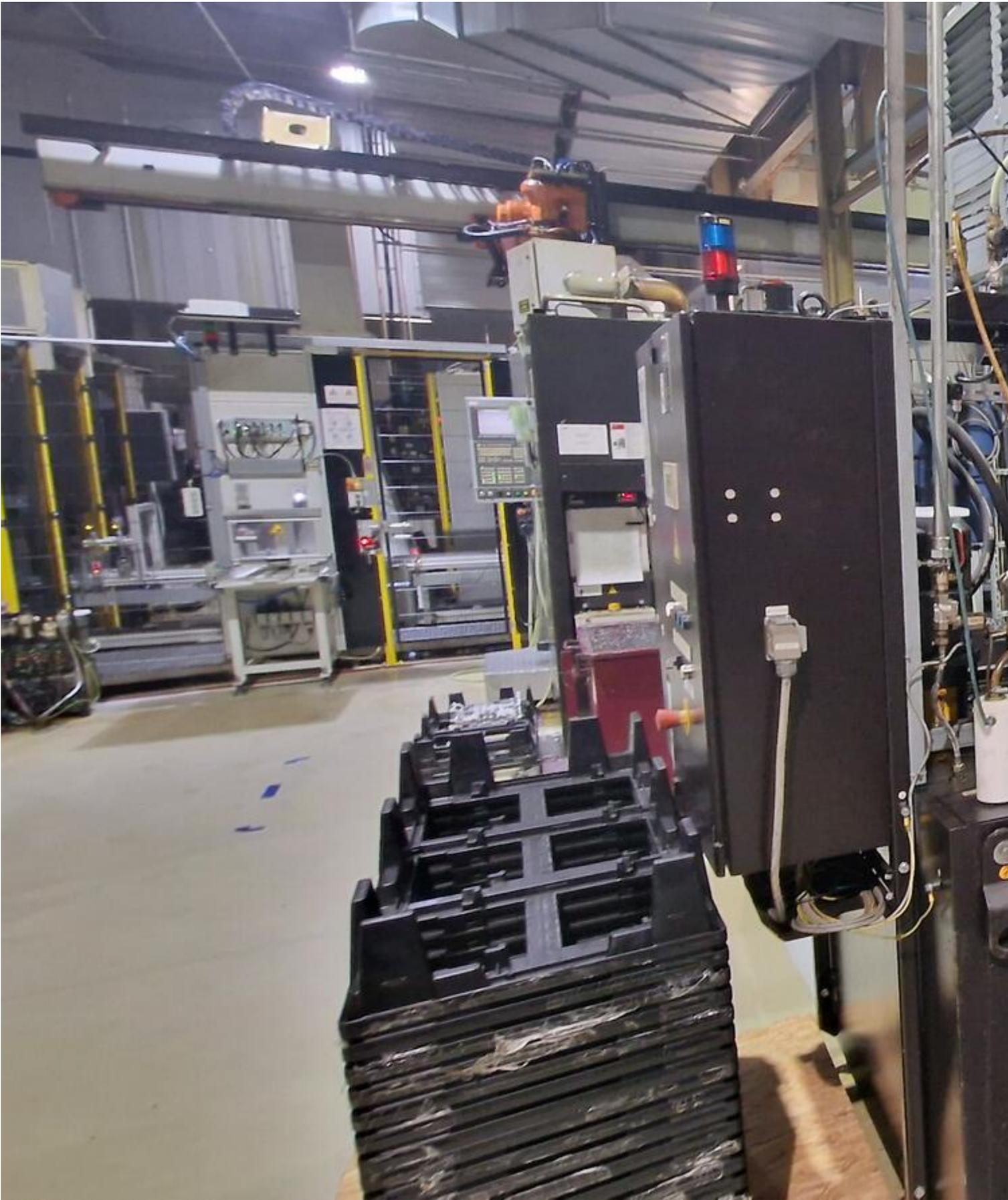
## Images:



















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LINEMAR  
**Toyota 4**  
OP10/20

  
**ACHTUNG**  
Die Gefahr des Absturzes besteht bei Arbeiten an der Maschine. Die Maschine ist nicht für den Einsatz als Arbeitsplattform geeignet. Die Benutzung der Maschine als Arbeitsplattform ist untersagt.  
**ACHTUNG**  
Die Gefahr des Stromschlages besteht bei Arbeiten an der Maschine. Die Maschine ist nicht für den Einsatz als Arbeitsplattform geeignet. Die Benutzung der Maschine als Arbeitsplattform ist untersagt.  
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**INVERTER**

1 200















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DANGER  
DANGER  
PERICOLO  
DANGER



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Couper puissance en cas  
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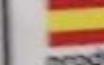
Gli utensili e i per  
quest'area posso

movimento automaticame  
preavviso.

Ciò può causare gravi les  
Accedere a quest' area so

sicurezza.

Disinserire l'alimentazion  
lavora in quest' area.



Elementos del in  
moverse inespere

producir en consecuenca  
incluso la muerte.

No entren en esta zona  
puedan hacer con total

Desconecten la corriente  
trabajen en esta zona.

WILMANN



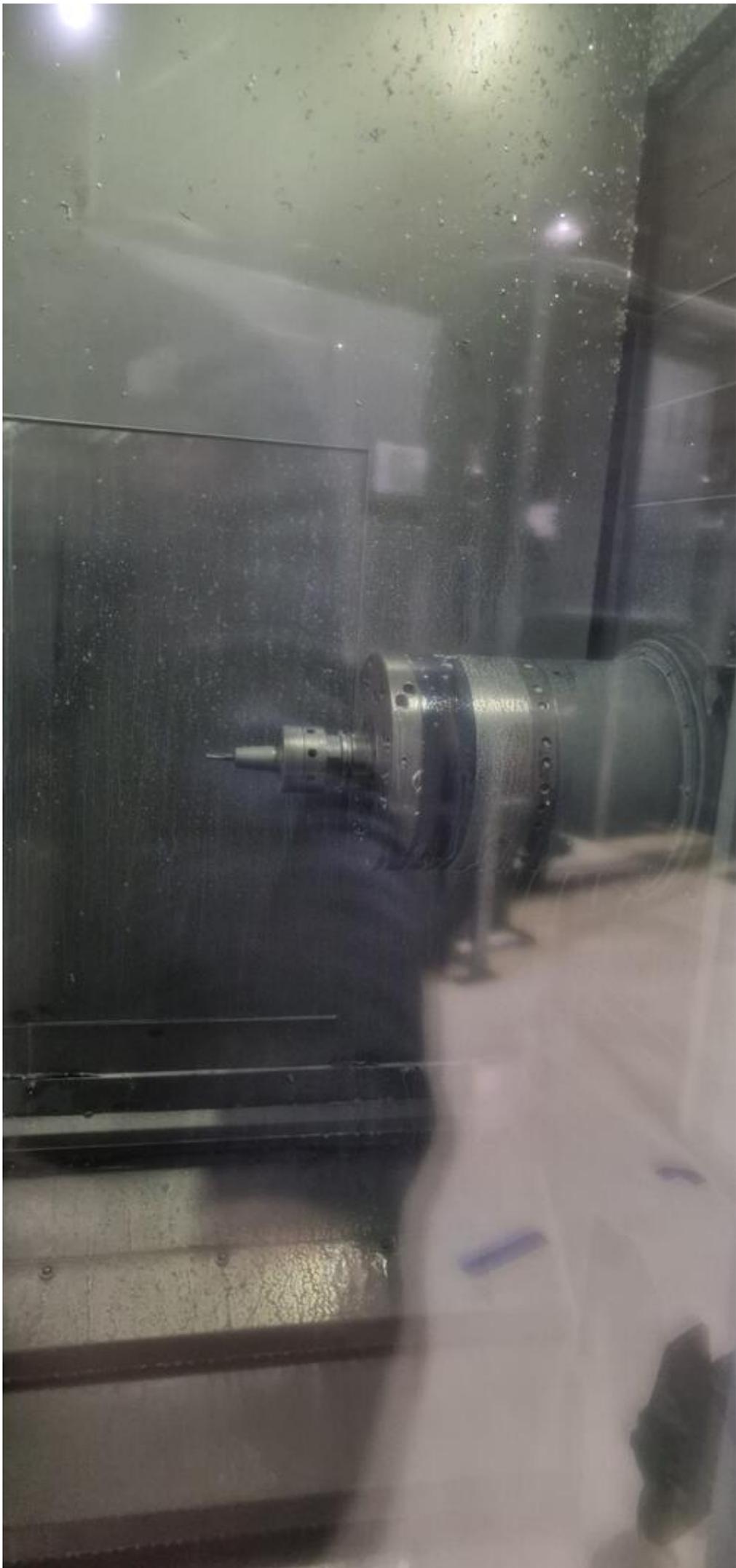
















Air-Fresh-Service  
Industriefilter  
Hotline: +49 (0) 2203 92547-0

FH5000

Control panel with screen and buttons



**GEFAHR  
DANGER  
DANGER  
PERICOLO  
DANGER**




**PD-CA612001-A**

**Germany:** Werk  
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Do not enter  
Isolate power

**France:** Les  
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Les outils pe  
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Ne pas péne  
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Couper puls  
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**Italy:** Gli  
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Ciò può ca  
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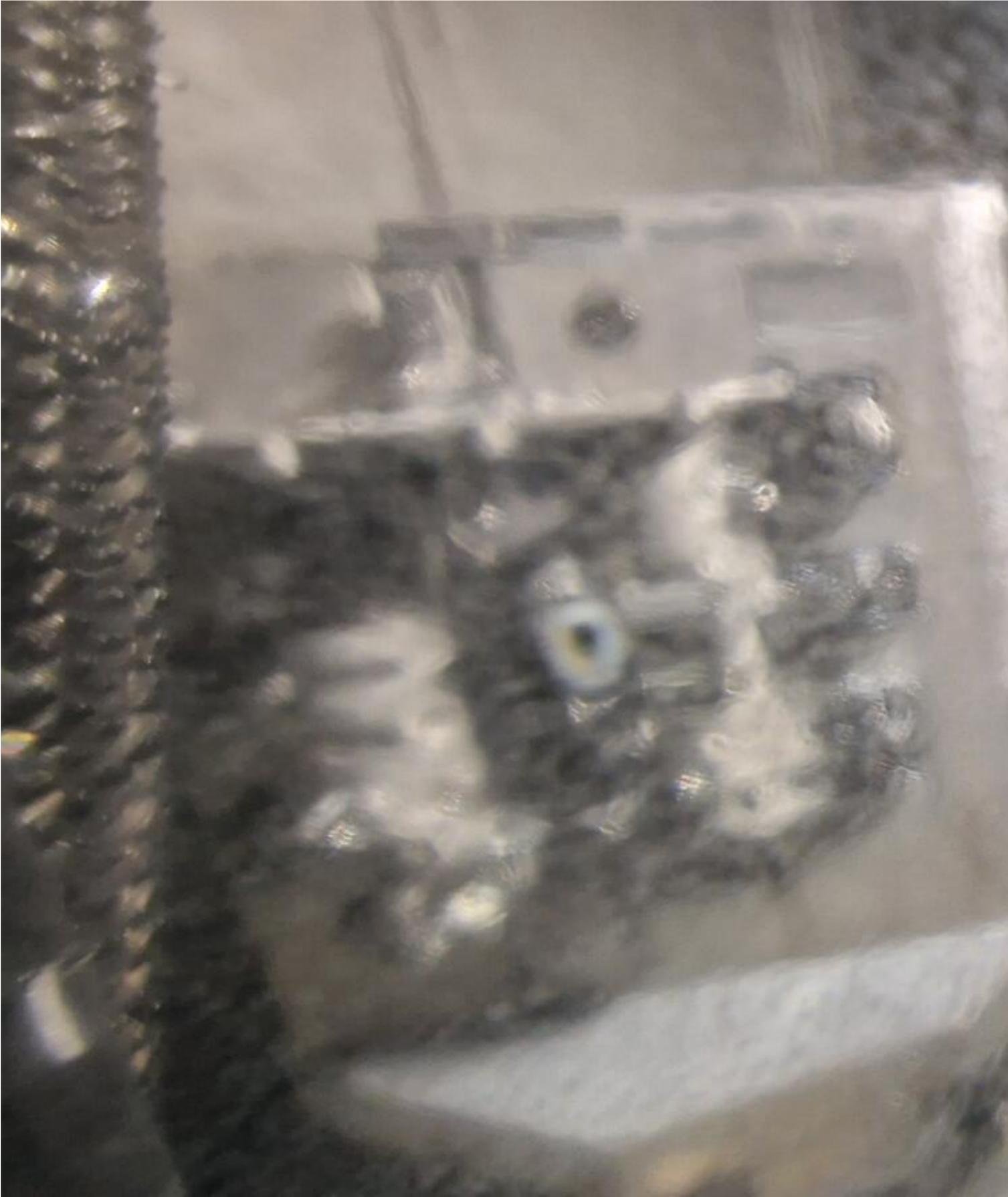
**Spain:** E  
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F21 F22 F23 F24 F25 F26 F27 F28 F29 F30  
F31 F32 F33 F34 F35 F36 F37 F38 F39 F40  
F41 F42 F43 F44 F45 F46 F47 F48 F49 F50  
F51 F52 F53 F54 F55 F56 F57 F58 F59 F60  
F61 F62 F63 F64 F65 F66 F67 F68 F69 F70  
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F391 F392 F393 F394 F395 F396 F397 F398 F399 F400  
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F411 F412 F413 F414 F415 F416 F417 F418 F419 F420  
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F471 F472 F473 F474 F475 F476 F477 F478 F479 F480  
F481 F482 F483 F484 F485 F486 F487 F488 F489 F490  
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F501 F502 F503 F504 F505 F506 F507 F508 F509 F510  
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F931 F932 F933 F934 F935 F936 F937 F938 F939 F940  
F941 F942 F943 F944 F945 F946 F947 F948 F949 F950  
F951 F952 F953 F954 F955 F956 F957 F958 F959 F960  
F961 F962 F963 F964 F965 F966 F967 F968 F969 F970  
F971 F972 F973 F974 F975 F976 F977 F978 F979 F980  
F981 F982 F983 F984 F985 F986 F987 F988 F989 F990  
F991 F992 F993 F994 F995 F996 F997 F998 F999 F1000

Emergency Stop (Red)





















CONTROL SYSTEM	
JTEKT CORPORATION	
MACH. No. _____	TYPE _____ Hz
SUPPLY VOLTAGE _____ V	FREQ. _____ A
PHASE _____	_____ kVA
I.C. OF CIRCUIT BREAKER _____	_____ kVA
SCCR OF SUPPLY CAPACITY _____	_____ A
POWER OF LARGEST LOAD _____	_____ A
MAX. BREAKER SIZE _____	_____ A
ELECTRICAL DIAGRAM No. _____	_____
DATE _____	_____

L-1, Asahimachi, Kariya, Aichi, Japan

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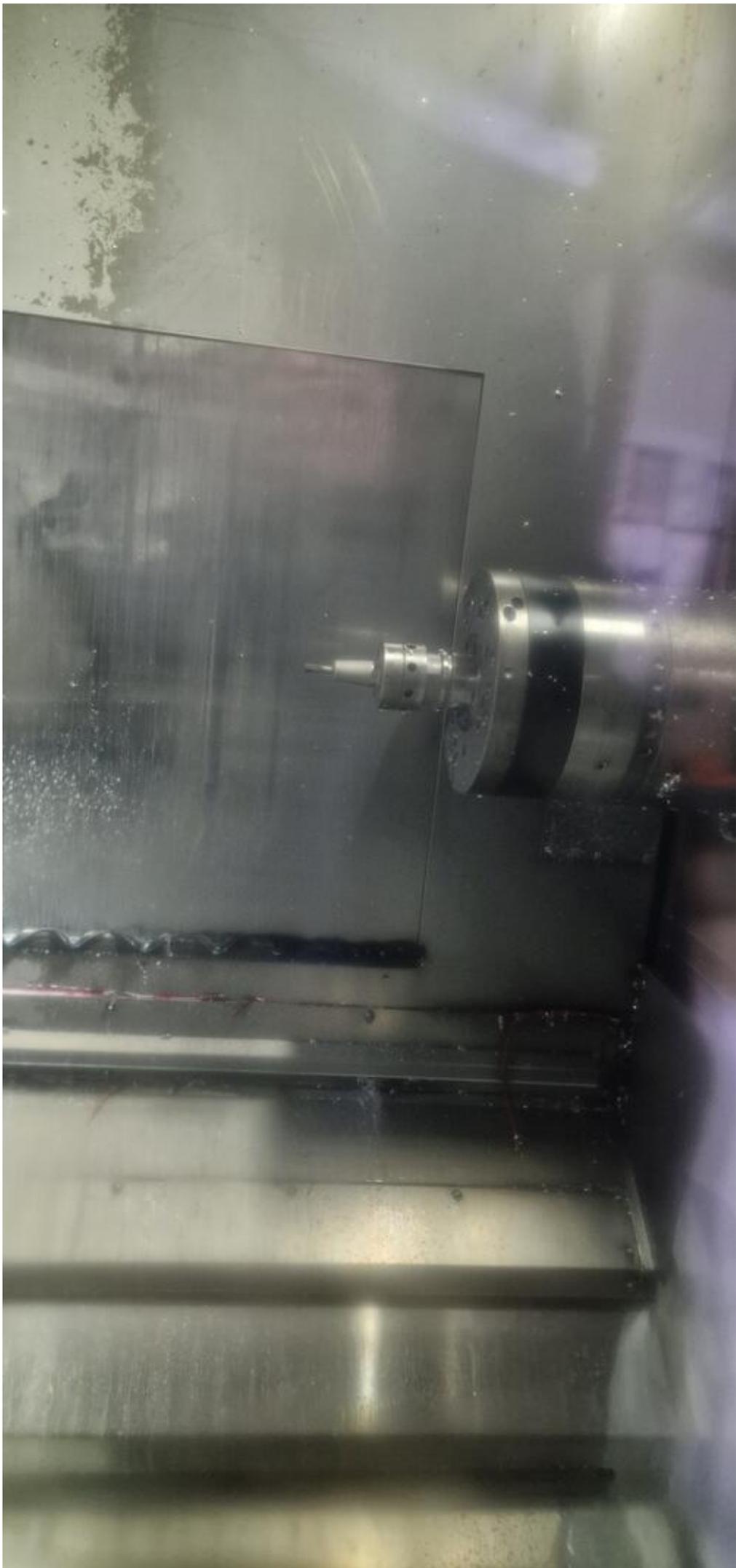


















CONTROL SYSTEM	
JTEKT CORPORATION	
MACH. No.	TYPE
SUPPLY VOLTAGE	FREQ.
PHASE	FULL LOAD AMP.
I.C. OF CIRCUIT BREAKER	
SCCR OF CONTROL PANEL	
POWER SUPPLY CAPACITY	
AMP. OF LARGEST LOAD	
MAX. BREAKER SIZE	
ELECTRICAL DIAGRAM No.	
DATE	

I-1, Asahimachi, Kariya, Aichi, Japan

Toyoda - NS 3494  
Inventarnummer  
440440262

Prüfung  
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**Video:**



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