

Image not found or type unknown



Ref. No.:

1501-01101120

Overview and Technical Data:

Used Grob G 350 universal machining center

GROB



Year of Build:

Jan 2012

Description:

Used GROB G 350 universal machining center – precision and performance combined

Discover the used Grob G 350 CNC machining center, equipped with the latest SIEMENS SINUMERIK 840D sl M Dynamics control. With 61,900 operating hours, this used high-precision machining center offers a first-class solution for your manufacturing needs.

- CNC control: SIEMENS SINUMERIK 840D sl MDynamics
- Operating hours: 61,900

Technical data of the Grob G 350:

- Travels:
 - X/Y/Z axis: 600x770x805 mm
 - Rotary table (B' axis)

- Z-axis feed drive
 - X/Y/Z speeds: 70/45/90m/min
 - Positioning accuracy X/Y/Z: 0.006 mm
 - Spindle:
 - Motor spindle: 16,000 min-1, 160/223 Nm, 25/35 kW,
 - Cooling system for the spindle
 - Tool:
 - Single disk magazine HSK-A 63 with 34 tool positions
 - Additional tool magazine TM99 with 99 tools (HSK-A 63)
 - Chip-to-chip time: 2.7s
 - Tool length: 365 mm
 - Pallet changing system
 - Automatic 2-way pallet changer with setup station
 - Pallet 400 x 400 mm with grid drilling pattern
 - a zero-point clamping system on the rotary table (B-axis)
 - Rotary distributor in the rotary table (B-axis)
 - an additional hydraulic system for pallet clamping
 - Table diameter: 570mm
 - Table load: 340 kg
 - Infrared measuring probe
 - Renishaw
 - Flushing gun & Blow gun
 - Decentralized work area extraction, 600 m3/h
 - Remote machine diagnostics
-

This GROB universal machining center is an ideal choice for companies looking to purchase a universal machining center to achieve the highest precision and efficiency in manufacturing. Trust Industrie Maschinenhandel Deutschland to purchase high-quality used machines like this one.

1. Precision lathes used for demanding applications in the automotive, mechanical engineering and aerospace industries.
2. Cost efficiency: Significantly cheaper than buying new machines.
3. Availability: Ready for inspection and delivery - ideal if you want to buy a CNC lathe quickly.
4. Trust: From the stock of a leading manufacturer, known for quality and reliability

Ideal for:

- Automotive industry
- Heavy industry
- Aerospace
- General industrial applications

Rely on an experienced partner in the industrial CNC machine trade to purchase this high-quality lathe. Benefit from tested quality and first-class performance with a used lathe Germany! Contact us now for more information or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

99 x

Travels:

X-Axis:

600 mm

Y-Axis:

855mm

Z-Axis:

750 mm

Dimensions and Weight:

Height:

3.200 mm

Width:

6.150 mm

Length:

3.300 mm

Weight:

20.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany



109

GROB

aufgenommen
21.12.24
Fabr.-Nr. 0324930
Anzahl der Bauteile: 375
Anzahl der Bauteile: 18





TM 99

GROB

aufgenommen
31.12.29
Nr. 4358430
Menge 395 Stück
geprüft von UK MS Selt





GROB-SERVICE-HOTLINE für
Schnelle Unterstützung: +49 (0)261 996-8000

Handwritten note pinned to the wall with a red pushpin.



STOP

WWW.VOZELN.DE

TchniPro Applikation

Kanal 1

Automatic

Active

TwinCAT

PLC

RUN

RUN

06.01.2025

04:57:24

TWINCAT

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

W Axes	Istposition	Schleppabstand
X	mm -819.200	0.000
Y	mm 1003.701	-0.001

Override

F

0%

100%

100%

Vorschub

m/min

Ist :

0.02

105.00

Technologiedaten

M M54

G G1 G17 G40 G52 G53 G90 G150 G12

S

T 0

H

Aktives Programm:

C:\TM\NcProg\TM.nc

Program

C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE : Pbx. Switch
Magazine 1 (disk)
N4100: X&V.P.ChangePosMagazine1[0]Y&V.P.ChangePosMagazine1[1]
N4110: M54_magazine1_actuator_return
N4120: M51_tool_seat_unclear
N4130: M71_change_tool_data_from_tool_seat_unit_to_magazine
N4140: M56_tool_seat_unit_return
N4150: \$IF V.E.FollowUpOrder == TRUE

Techno

Block Search

Syntax Check

TeachIn

Freigabe

BECKHOFF

2

ALARM CANCEL

NOT - HALT



TM 99

GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob







Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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[SINUMERIK 840D](#)

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Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:
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Travels:

X-Axis:
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Z-Axis:
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Dimensions and Weight:

Height:
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6.150 mm
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3.300 mm
Weight:
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Buyer Information:

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[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[18 %](#)
Location:
Germany



GROB

109

aufgenommen

21.12.24

Teil-Nr. 0320930

Material: St37

Stückzahl: 100

Gezeichnet: M. H. S.





TM 99

GROB

aufgenommen
31.12.29
Nr. 4358430
Menge 395 Stück
geprüft von UK MS Selt





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Schnelle Unterstützung: +49 (0)261 996-8000

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N4130: M71: change tool data from tool seat unit to magazine
N4140: M56: tool seat unit return
N4150: \$IF V.E.FollowUpOrder == TRUE

Techno

Block Search

Syntax Check

TeachIn

Freigabe

Admin account

Level Administrator (Deutsch)

F1

F2

F3

F4

F5

F6

F7

F8

F9

F10

F11

F12

Betriebs
Art

Start

Stopp

Reset

Störung
löschen

Maschine

Einricht
Bilder

Vor-
besetzun
gen

Zurück

BECKHOFF

2

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NOT - HALT







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