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Ref. No.:  
1501-01101120

## Overview and Technical Data:

### Used Grob G 350 universal machining center

## GROB



Year of Build:  
Jan 2012

## Description:

### Used GROB G 350 universal machining center – precision and performance combined

Discover the used Grob G 350 CNC machining center, equipped with the latest SIEMENS SINUMERIK 840D sl M Dynamics control. With 61,900 operating hours, this used high-precision machining center offers a first-class solution for your manufacturing needs.

- CNC control: SIEMENS SINUMERIK 840D sl MDynamics
- Operating hours: 61,900

Technical data of the Grob G 350:

- Travels:
  - X/Y/Z axis: 600x770x805 mm
  - Rotary table (B' axis)

- Z-axis feed drive
  - X/Y/Z speeds: 70/45/90m/min
  - Positioning accuracy X/Y/Z: 0.006 mm
  - Spindle:
    - Motor spindle: 16,000 min-1, 160/223 Nm, 25/35 kW,
    - Cooling system for the spindle
  - Tool:
    - Single disk magazine HSK-A 63 with 34 tool positions
    - Additional tool magazine TM99 with 99 tools (HSK-A 63)
    - Chip-to-chip time: 2.7s
    - Tool length: 365 mm
  - Pallet changing system
    - Automatic 2-way pallet changer with setup station
    - Pallet 400 x 400 mm with grid drilling pattern
    - a zero-point clamping system on the rotary table (B-axis)
    - Rotary distributor in the rotary table (B-axis)
    - an additional hydraulic system for pallet clamping
    - Table diameter: 570mm
    - Table load: 340 kg
  - Infrared measuring probe
  - Renishaw
  - Flushing gun & Blow gun
  - Decentralized work area extraction, 600 m3/h
  - Remote machine diagnostics
- 

This GROB universal machining center is an ideal choice for companies looking to purchase a universal machining center to achieve the highest precision and efficiency in manufacturing. Trust Industrie Maschinenhandel Deutschland to purchase high-quality used machines like this one.

1. Precision lathes used for demanding applications in the automotive, mechanical engineering and aerospace industries.
2. Cost efficiency: Significantly cheaper than buying new machines.
3. Availability: Ready for inspection and delivery - ideal if you want to buy a CNC lathe quickly.
4. Trust: From the stock of a leading manufacturer, known for quality and reliability

**Ideal for:**

- Automotive industry
- Heavy industry
- Aerospace
- General industrial applications

Rely on an experienced partner in the industrial CNC machine trade to purchase this high-quality lathe. Benefit from tested quality and first-class performance with a used lathe Germany! Contact us now for more information or to arrange a viewing appointment.

**Technical Data:**

**Technical Data:**

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

99 x

## **Travels:**

X-Axis:

600 mm

Y-Axis:

855mm

Z-Axis:

750 mm

## **Dimensions and Weight:**

Height:

3.200 mm

Width:

6.150 mm

Length:

3.300 mm

Weight:

20.000 kg

## **Buyer Information:**

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

## **Images:**



109

GROB

aufgenommen  
21.12.22  
Mitarbeiter: 13219930  
Produktions-Nr.: 315  
Produktions-Nr.: 15 2.0











TM 99

GROB

aufgenommen  
31.12.22  
43284130  
395 Stück  
UK MS SdL











GROB-SERVICE-HOTLINE für  
Schnelle Unterstützung +49 (0261) 996-8000

Handwritten document pinned to the wall with a red pushpin.

SIEMENS SINUMERIK control panel with a color touchscreen display. The screen shows a CNC program editor interface for a GROB machine.

Axis	Value	Unit
+X	4.451	6.437
Y	47.500	0.000
Z	7.500	0.000

Additional parameters shown on the screen:  
F 800.000  
S1 4000

The screen also displays a list of program lines with line numbers and coordinates.

SIEMENS SINUMERIK control panel featuring a physical keyboard, a red emergency stop button, and various function keys.

The panel includes a full QWERTY keyboard, a numeric keypad, and several function keys. A prominent red emergency stop button is located on the left side. Below the keyboard are two rotary dials and several push buttons. At the bottom, there are three indicator lights (red, white, grey) and two potentiometers.



Small informational sign or notice posted on the wall to the right.





STOP

WWW.VOZELN.DE

TechnPro Applikation

Kanal 1 **Automatic** **Active** TwinCAT PLC RUN RUN  
06.01.2025 04:57:24

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

W   Axes	Istposition	Schleppabstand
X	mm -819.200	0.000
Y	mm 1003.701	-0.001

Override: F 0% 100% 100%

Vorschub m/min  
Ist: 0.02 105.00

Technologieseiten  
M M54  
G G1 G17 G40 G52 G53 G90 G150 G12  
S  
T 0  
H

Aktives Programm: C:\TM\NcProg\TM.nc  
Programm: C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE : Pbx\_Switch  
Magazine 1 (dik)  
N4100: X=V.P.ChangePosMagazine1[0] Y=V.P.ChangePosMagazine1[1]  
**N4110: M54\_magazine1\_actuator\_return**  
N4120: M51\_tool\_seat\_undlamp  
N4130: M71\_change\_tool\_data\_from\_tool\_seat\_unit\_to\_magazine  
N4140: M56\_tool\_seat\_unit\_return  
N4150: #IF V.E.FollowUpOrder == TRUE

Admin account: Level Administrator (Deutsch)

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Betriebsart Start Stopp Reset Störung löschen Maschine Einricht. Bilder Vor-besetzun gen Zurück

BECKHOFF

Emergency stop and alarm controls:

- Emergency stop button (red)
- ALARM CANCEL button
- Keyed lock (2)

NOT - HALT

Emergency stop button (red)





TM 99

GROB

TM99-44

Mechanische Bearbeitung  
Stellplatz  
Adapterpalette  
Grob



Bitte immer  
Durchschleife







GROB

G350

DEMAG 05 t





Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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**Technical Data:**

**Technical Data:**

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:  
99 x

## **Travels:**

X-Axis:  
600 mm  
Y-Axis:  
855mm  
Z-Axis:  
750 mm

## **Dimensions and Weight:**

Height:  
3.200 mm  
Width:  
6.150 mm  
Length:  
3.300 mm  
Weight:  
20.000 kg

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21.12.22  
Mitarbeiter: 13219930  
Produktions-Nr.: 315  
Produktions-Nr.: 15 2.0











TM 99

GROB

aufgenommen  
31.12.22  
Anzahl: 43284930  
Anzahl Menge: 395 Stück  
Produktion: WK 15. SdH

BRASS PARTS





GROB

TM 99

TM99-44

Stellplatz  
Adapterpalette  
Grob

TPM-Label BAZ 703

TPM-Label BAZ 703

TPM-Label BAZ 703

TPM-Label BAZ 703







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Schnelle Unterstützung +49 (0261) 996-8000

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SIEMENS SINUMERIK control panel screen showing a CNC program. The screen displays the following data:

Axis	Value	Unit
+X	4.451	mm
Y	47.500	mm
Z	7.500	mm
S	100.000	rpm
F	800.000	mm/min
S1	4000	rpm

The screen also shows program coordinates: X=6.437, Y=0.000, Z=0.000. Below the screen, the program code is visible:

```
MC/LAS/100044_TM/100044_TM_001_002  
N1010 G1 G41 G54 Y=0.0 S=0 F15000  
N1011 G0 G48 G50 Y=0.0 S=0  
N1012 END_001_1  
N1013 GR 2005  
N1014 ROT RPL=005  
N1015 REPEAT END_014 END_0145  
N1016 GR 2=10_2105
```

SIEMENS SINUMERIK control panel keypad and physical controls. It includes a full QWERTY keyboard, a numeric keypad, a red emergency stop button, and various function keys. Below the keypad are several indicator lights (red, white, grey) and two rotary switches.



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Program: C:\TM\NcProg\TM.nc

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 N4100: X=V.P.ChangePosMagazine1[0] Y=V.P.ChangePosMagazine1[1]  
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TM 99

GROB

TM99-44

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Stellplatz  
Adapterpalette  
Grob



Bitte immer  
Durchschleife







GROB

G350

DEMAG 05 t





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Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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