

Image not found or type unknown



Ref. No.:
1501-01101120

Overview and Technical Data:

Used Grob G 350 universal machining center

GROB



Year of Build:
Jan 2012

Description:

Used GROB G 350 universal machining center – precision and performance combined

Discover the used Grob G 350 CNC machining center, equipped with the latest SIEMENS SINUMERIK 840D sl M Dynamics control. With 61,900 operating hours, this used high-precision machining center offers a first-class solution for your manufacturing needs.

- CNC control: SIEMENS SINUMERIK 840D sl MDynamics
- Operating hours: 61,900

Technical data of the Grob G 350:

- Travels:
 - X/Y/Z axis: 600x770x805 mm
 - Rotary table (B' axis)

- Z-axis feed drive
 - X/Y/Z speeds: 70/45/90m/min
 - Positioning accuracy X/Y/Z: 0.006 mm
 - Spindle:
 - Motor spindle: 16,000 min-1, 160/223 Nm, 25/35 kW,
 - Cooling system for the spindle
 - Tool:
 - Single disk magazine HSK-A 63 with 34 tool positions
 - Additional tool magazine TM99 with 99 tools (HSK-A 63)
 - Chip-to-chip time: 2.7s
 - Tool length: 365 mm
 - Pallet changing system
 - Automatic 2-way pallet changer with setup station
 - Pallet 400 x 400 mm with grid drilling pattern
 - a zero-point clamping system on the rotary table (B-axis)
 - Rotary distributor in the rotary table (B-axis)
 - an additional hydraulic system for pallet clamping
 - Table diameter: 570mm
 - Table load: 340 kg
 - Infrared measuring probe
 - Renishaw
 - Flushing gun & Blow gun
 - Decentralized work area extraction, 600 m3/h
 - Remote machine diagnostics
-

This GROB universal machining center is an ideal choice for companies looking to purchase a universal machining center to achieve the highest precision and efficiency in manufacturing. Trust Industrie Maschinenhandel Deutschland to purchase high-quality used machines like this one.

1. Precision lathes used for demanding applications in the automotive, mechanical engineering and aerospace industries.
2. Cost efficiency: Significantly cheaper than buying new machines.
3. Availability: Ready for inspection and delivery - ideal if you want to buy a CNC lathe quickly.
4. Trust: From the stock of a leading manufacturer, known for quality and reliability

Ideal for:

- Automotive industry
- Heavy industry
- Aerospace
- General industrial applications

Rely on an experienced partner in the industrial CNC machine trade to purchase this high-quality lathe. Benefit from tested quality and first-class performance with a used lathe Germany! Contact us now for more information or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:

99 x

Travels:

X-Axis:

600 mm

Y-Axis:

855mm

Z-Axis:

750 mm

Dimensions and Weight:

Height:

3.200 mm

Width:

6.150 mm

Length:

3.300 mm

Weight:

20.000 kg

Buyer Information:

Condition:

[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:



109

GROB

aufgenommen
21.12.22
Mitarbeiter: 13214930
Anzahl der Stücke: 315
Produktions Nr. 15. 2.0







TM 99

GROB

aufgenommen
31.12.22
43284130
395 Stück
UK AS





G

Spannhaken

Stellplatz
Material zur
imprägniere

Stellplatz
leere Wagen

GROB-SERVICE-HOTLINE für
Schnelle Unterstützung +49 (0)261 996-8000

Handwritten document pinned to the wall with a red pushpin.

SIEMENS SINUMERIK control panel with a color touchscreen display. The screen shows a CNC program editor interface for a GROB machine.

Axis	Value	Unit
+X	4.451	6.437
Y	47.500	0.000
Z	7.500	0.000

Additional parameters shown on the screen:
F 800.000
S1 4000

The screen also displays a list of program lines, including:
N1000 G1 G41 G54 Y=0.0 S=0 F1500
N1010 G0 G48 G55 Y=0.0 S=0
N1020 G0 Z0.1
N1030 G0 Z0.1
N1040 G01 X1.0 Y0.0
N1050 G01 X2.0 Y0.0
N1060 G01 X3.0 Y0.0
N1070 G01 X4.0 Y0.0
N1080 G01 X5.0 Y0.0
N1090 G01 X6.0 Y0.0
N1100 G01 X7.0 Y0.0
N1110 G01 X8.0 Y0.0
N1120 G01 X9.0 Y0.0
N1130 G01 X10.0 Y0.0
N1140 G01 X11.0 Y0.0
N1150 G01 X12.0 Y0.0
N1160 G01 X13.0 Y0.0
N1170 G01 X14.0 Y0.0
N1180 G01 X15.0 Y0.0
N1190 G01 X16.0 Y0.0
N1200 G01 X17.0 Y0.0
N1210 G01 X18.0 Y0.0
N1220 G01 X19.0 Y0.0
N1230 G01 X20.0 Y0.0
N1240 G01 X21.0 Y0.0
N1250 G01 X22.0 Y0.0
N1260 G01 X23.0 Y0.0
N1270 G01 X24.0 Y0.0
N1280 G01 X25.0 Y0.0
N1290 G01 X26.0 Y0.0
N1300 G01 X27.0 Y0.0
N1310 G01 X28.0 Y0.0
N1320 G01 X29.0 Y0.0
N1330 G01 X30.0 Y0.0
N1340 G01 X31.0 Y0.0
N1350 G01 X32.0 Y0.0
N1360 G01 X33.0 Y0.0
N1370 G01 X34.0 Y0.0
N1380 G01 X35.0 Y0.0
N1390 G01 X36.0 Y0.0
N1400 G01 X37.0 Y0.0
N1410 G01 X38.0 Y0.0
N1420 G01 X39.0 Y0.0
N1430 G01 X40.0 Y0.0
N1440 G01 X41.0 Y0.0
N1450 G01 X42.0 Y0.0
N1460 G01 X43.0 Y0.0
N1470 G01 X44.0 Y0.0
N1480 G01 X45.0 Y0.0
N1490 G01 X46.0 Y0.0
N1500 G01 X47.0 Y0.0
N1510 G01 X48.0 Y0.0
N1520 G01 X49.0 Y0.0
N1530 G01 X50.0 Y0.0
N1540 G01 X51.0 Y0.0
N1550 G01 X52.0 Y0.0
N1560 G01 X53.0 Y0.0
N1570 G01 X54.0 Y0.0
N1580 G01 X55.0 Y0.0
N1590 G01 X56.0 Y0.0
N1600 G01 X57.0 Y0.0
N1610 G01 X58.0 Y0.0
N1620 G01 X59.0 Y0.0
N1630 G01 X60.0 Y0.0
N1640 G01 X61.0 Y0.0
N1650 G01 X62.0 Y0.0
N1660 G01 X63.0 Y0.0
N1670 G01 X64.0 Y0.0
N1680 G01 X65.0 Y0.0
N1690 G01 X66.0 Y0.0
N1700 G01 X67.0 Y0.0
N1710 G01 X68.0 Y0.0
N1720 G01 X69.0 Y0.0
N1730 G01 X70.0 Y0.0
N1740 G01 X71.0 Y0.0
N1750 G01 X72.0 Y0.0
N1760 G01 X73.0 Y0.0
N1770 G01 X74.0 Y0.0
N1780 G01 X75.0 Y0.0
N1790 G01 X76.0 Y0.0
N1800 G01 X77.0 Y0.0
N1810 G01 X78.0 Y0.0
N1820 G01 X79.0 Y0.0
N1830 G01 X80.0 Y0.0
N1840 G01 X81.0 Y0.0
N1850 G01 X82.0 Y0.0
N1860 G01 X83.0 Y0.0
N1870 G01 X84.0 Y0.0
N1880 G01 X85.0 Y0.0
N1890 G01 X86.0 Y0.0
N1900 G01 X87.0 Y0.0
N1910 G01 X88.0 Y0.0
N1920 G01 X89.0 Y0.0
N1930 G01 X90.0 Y0.0
N1940 G01 X91.0 Y0.0
N1950 G01 X92.0 Y0.0
N1960 G01 X93.0 Y0.0
N1970 G01 X94.0 Y0.0
N1980 G01 X95.0 Y0.0
N1990 G01 X96.0 Y0.0
N2000 G01 X97.0 Y0.0
N2010 G01 X98.0 Y0.0
N2020 G01 X99.0 Y0.0
N2030 G01 X100.0 Y0.0

SIEMENS SINUMERIK control panel featuring a full QWERTY keyboard, a red emergency stop button, and various function keys. Below the keyboard are two rotary dials and several indicator lights.



STOP

WWW.VOZELN.DE

TechnPro Applikation

Kanal 1 **Automatic** **Active** TwinCAT PLC RUN RUN
06.01.2025 04:57:24

(21) Auftrag: Werkzeug ins G-Magazin ablegen aktiv!

W Axes	Istposition	Schleppabstand
X	mm -819.200	0.000
Y	mm 1003.701	-0.001

Override: F 0% 100% 100%

Vorschub m/min
Ist: 0.02 105.00

Technologiesäten
M M54
G G1 G17 G40 G52 G53 G90 G150 G12
S
T 0
H

Aktives Programm: C:\TM\NcProg\TM.nc
Programm: C:\TM\NcProg\TM.nc

N4090: #WAIT FOR V.E.ToolPresentMagazine1 == FALSE: Pbx_Switch
Magazine 1 (dik)
N4100: X=V.P.ChangePosMagazine1[0] Y=V.P.ChangePosMagazine1[1]
N4110: M54_magazine1_actuator_return
N4120: M51_tool_seat_undlamp
N4130: M71_change_tool_data_from_tool_seat_unit_to_magazine
N4140: M56_tool_seat_unit_return
N4150: #IF V.E.FollowUpOrder == TRUE

Admin account: Level Administrator (Deutsch)

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12

Betriebs Art Start Stopp Reset Störung löschen Maschine Einricht Bilder Vor-besetzun gen Zurück

BECKHOFF

Emergency stop and alarm controls:

- Emergency stop button (red)
- ALARM CANCEL button
- Keyed lock (2)

NOT - HALT

Emergency stop button (red)



TM 99

GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob



Bitte immer
Durchschleife





GROB

G350

DEMAG 05 t





Asset-Trade

Assessment and Sale of Used Assets world wide

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47800 Krefeld

Germany

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Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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- Additional tool magazine TM99 with 99 tools (HSK-A 63)
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Technical Data:

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Control:

[SINUMERIK 840D](#)

Machine Hours:

61.900 hrs.

Spindle Speed:

16.000 rpm

Tool Holder:

[HSK-A63](#)

Tool Capacity:
99 x

Travels:

X-Axis:
600 mm
Y-Axis:
855mm
Z-Axis:
750 mm

Dimensions and Weight:

Height:
3.200 mm
Width:
6.150 mm
Length:
3.300 mm
Weight:
20.000 kg

Buyer Information:

Condition:
[Very good condition](#)
Availability:
[Sold](#)
Sold as:
[EXW \(Ex Works - Incoterm\)](#)
VAT:
[19 %](#)
Buyers Premium:
[18 %](#)
Location:
Germany

Images:



109

GROB

aufgenommen
21.12.22
Mater.Nr. 1324930
Anzahl der Bauteile: 375
Produktions Nr. 15. 2.0







TM 99

GROB

aufgenommen
31.12.22
43284130
395 Stück
UK MS SdL



GROB

TM 99

TM99-44

Stellplatz
Adapterpalette
Grob

TPM-Label BAZ 703

TPM-Label BAZ 703

TPM-Label BAZ 703

TPM-Label BAZ 703



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Schnelle Unterstützung +49 (0)261 996-8000

White paper with a red pushpin on the wall.

SIEMENS SINUMERIK control panel with a color touchscreen. The screen displays a G-code program for a GROB machine. The data shown on the screen is as follows:

Axis	Value	Unit
X	4.451	mm
Y	47.500	mm
Z	7.500	mm
Spindle Speed	800.000	rpm
Feed Rate	4000	mm/min

The screen also shows program coordinates: X0.000, Y0.000, Z0.000. Below the screen is a numeric keypad and function keys.

SIEMENS SINUMERIK control panel featuring a full QWERTY keyboard, a red emergency stop button, and various function keys. Below the keyboard are two rotary dials and several indicator lights. At the bottom, there are three status lights (red, white, grey) and two potentiometers.



White cabinet with a red emergency stop button and other safety-related labels.



STOP

WWW.VOZELN.DE

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N4140: M56_tool_seat_unit_return
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Emergency stop button (red)



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GROB

TM99-44

Mechanische Bearbeitung
Stellplatz
Adapterpalette
Grob



Bitte immer
Zurückspülen





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