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Ref. No.:  
1525-06240800

## Overview and Technical Data:

# Used Wheel Disc Press Line with 4 Hydraulic Presses – Erfurt & Müller Weingarten

## SCHULER



Year of Build:  
Jan 2005

## Description:

For sale is a powerful press line specifically designed for the production of wheel discs and other demanding formed parts. The line consists of four hydraulic presses from renowned German manufacturers: three robust presses from Umformtechnik Erfurt with pressing forces from 800 to 1,250 tons, and a faster press from Müller Weingarten. A roller conveyor system for interlinking the individual stations is also part of the package.

This press line is ideally suited for the serial production of components from thick-walled sheet metal that require multiple forming stages. The combination of proven, durable technology (Erfurt) and precise force (Müller Weingarten) offers a flexible and powerful production solution.

Buy a used press line for wheel discs. 4 hydraulic presses from Umformtechnik Erfurt (1250t, 800t) & Müller Weingarten (7,000 kN). Ideal for heavy-duty forming.

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## Highlights of the Line overhauled in 2004 and 2005

- **Complete 4-Stage Press Line:** A logically structured line for multi-stage forming processes.
- **High Pressing Forces:** Pressing forces of 800 Mp (approx. 800 t), 1,250 Mp (approx. 1,250 t), and up to 14,000 kN (approx. 1,400 t impact force).
- **Proven German Manufacturers:** A combination of extremely robust presses from **Umformtechnik Erfurt** and a precision press from **Müller Weingarten**.
- **Interlinked System:** Includes a **roller conveyor system** for material transport between the presses.

## Technical Specifications of the Presses

| Position | Manufacturer | Type / Model | YOM Overhauled | Max. Pressing Force | Further Details |
|----------|--------------|--------------|----------------|---------------------|-----------------|
|----------|--------------|--------------|----------------|---------------------|-----------------|

|                     |                             |                 |             |             |  |   |
|---------------------|-----------------------------|-----------------|-------------|-------------|--|---|
| <b>Press 1</b>      | <b>Umformtechnik Erfurt</b> | <b>BKZE1250</b> | <b>1974</b> | <b>2004</b> | <b>1,250 Mp (approx. 1,250 t)</b>              | Ram stroke: 500 mm, Drawing force at 200 mm depth: 400 Mp, S/N 463014             |
| <b>Press 2 SOLD</b> | <b>Umformtechnik Erfurt</b> | <b>BKZE800</b>  | <b>1981</b> | <b>2005</b> | <b>800 Mp (approx. 800 t)</b>                  | Ram stroke: 400 mm, Ram adjustability: 185 mm, S/N 463015                         |
| <b>Press 3 SOLD</b> | <b>Umformtechnik Erfurt</b> | <b>BKZE800</b>  | <b>1975</b> | <b>2005</b> | <b>800 Mp (approx. 800 t)</b>                  | Ram stroke: 400 mm, Ram adjustability: 185 mm, S/N 3463013                        |
| <b>Press 4 SOLD</b> | <b>Müller Weingarten</b>    | <b>PSS265</b>   | <b>1989</b> | <b>-</b>    | <b>7,000 kN (Nominal) / 14,000 kN (Impact)</b> | Continuous load: 11,000 kN, Ram stroke: 150-430 mm, Weight: 32,000 kg, S/N 152242 |

**Applications:** This press line is excellently suited for the serial production of wheel discs for cars and trucks, as well as for the manufacturing of other drawing, stamping, and pressing parts that require high force and robustness.

**Please contact us for further technical details, documentation or to arrange a viewing. This rim production line represents an excellent opportunity to acquire a proven and comprehensive production capacity.**

### **Technical Data:**

### **Technical Data:**

Control:

[CNC](#)

### **Buyer Information:**

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

### **Images:**







**VEB Kombinat Erfurt**  
**Umformtechnik**

Fabrikations-Nr.

Gesamtmasse

Maximale Preßkraft

Maximale Stößeltiefstellung

Arbeitsweg vor bei max. Preßkraft

Max. Ziehtiefe d. Presse u. Zieheinrichtung

Preßkraft b. Ausnutzung d. max. Ziehtiefe

Preßkraft b. Ausnutzung d. max. Ziehtiefe

39460

Mp

1250 MP

33 mm

200 mm

400 Mp

8 min<sup>-1</sup>

500 mm

# **copres** GmbH

AIDA Gruppe

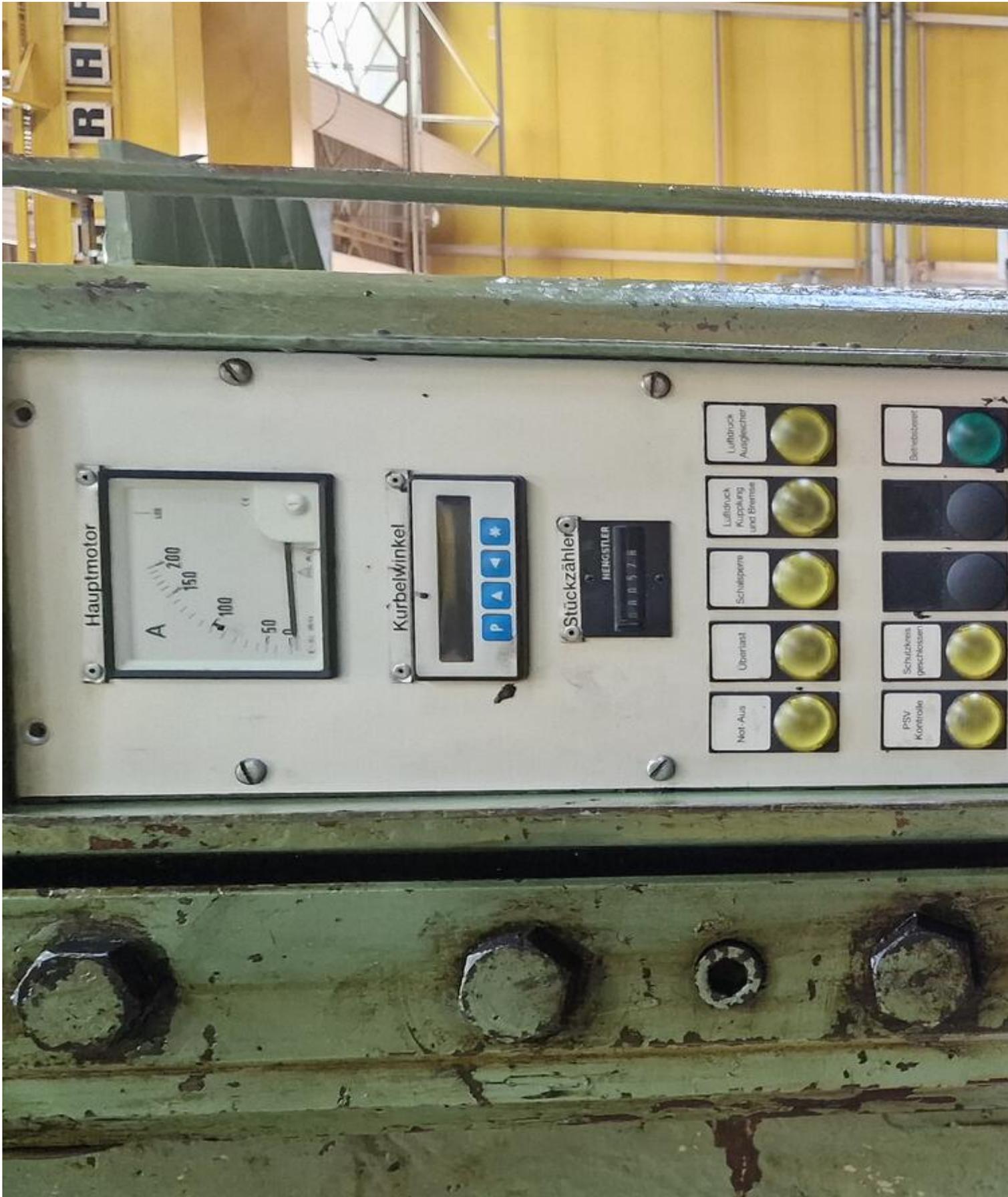
|                |           |      |
|----------------|-----------|------|
| Auftrags Nr.   | A04/0022  |      |
| Schaltplan Nr. | SP04/0022 |      |
| Baujahr        | 2004      |      |
| Netzspannung   | 400/50    | V/Hz |
| Steuerspg. 1   | 230/50    | V/Hz |
| Steuerspg. 2   | 24/DC     | V/Hz |
| Steuerspg. 3   |           | V/Hz |
| Vorsicherung   | 300       | A    |
| Leistung       | 100       | kW   |

59174 Kamen · Felix-Wankel-Str. 9  
Tel. 02307/94 71-0

Made in Germany











R61SP3

UMFORMTECHNIK ERFURT

|                    |          |
|--------------------|----------|
| MASCHINE           | PKZe 800 |
| INV-NR             | 46 30 13 |
| BAUJAHR            | 1975     |
| NACHLAUFWEG        | 79 mm    |
| NACHLAUFZEIT       | 420 ms   |
| SICHERHEITSABSTAND | 672 mm   |

Gedrückt

Nächste Überprüfung  
nach UVW



AUGUSTRUHRMANN  
& Co. GmbH  
ERMAFA PRESSENBAU  
Bornaer Straße 205











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**Video:**

Press Room Accuride Ronneburg



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Assessment and Sale of Used Assets world wide

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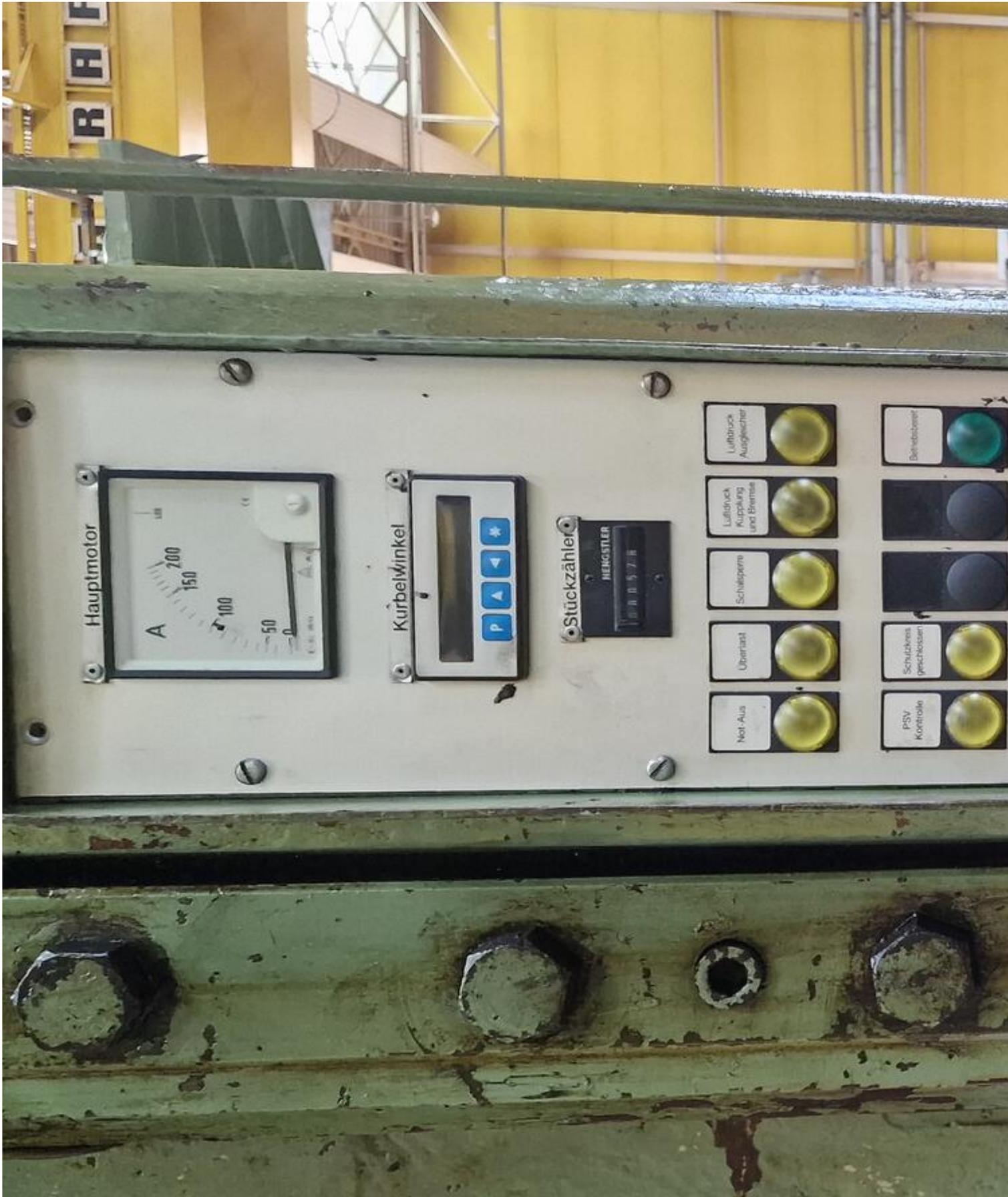
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