



Ref. No.:

1525-06240820

Overview and Technical Data:

Wheel Disc Production Line 2 with Erfurt 400t Press & Schleicher Coil Line

SCHULER



Year of Build:

Jan 1992

Description:

For sale is a complete and compact wheel disc production line. This facility consists of a fully integrated Schleicher coil line (decoiler and straightener) and a robust 4,000 kN (approx. 400 t) press from Umformtechnik Erfurt. The entire line, including the Schleicher control unit and ejection conveyors, is designed for an automated production process directly from coil and was consistently manufactured in 1992.

This press line is ideal for the serial production of passenger car wheel discs, as well as other stamped and formed parts from strip material up to 8 mm thick.

Used wheel disc production line with 400t Erfurt press (PEZZ400) and Schleicher coil line (up to 8mm). Complete stamping line from coil, YOM 1992.

Highlights of the Line

- **Complete System Solution:** A full production line from coil to the finished part.
- **Integrated Schleicher Feed Technology:** Consisting of a decoiler and straightening machine, perfectly matched.
- **Robust Erfurt Press:** An Umformtechnik Erfurt PEZZ400 press with 4,000 kN of ram force.
- **Uniform Year of Manufacture:** All main components are from the year 1992.
- **Peripherals Included:** Comes with a control unit, ejection conveyors, and workshop equipment.

Detailed Technical Specifications

Component	Manufacturer	Type / Model	YOM	Technical Data/Notes
Coil Unwinding Device	Schleicher	HF-180-650	1992	Max. load 7.5 t, strip width 100-600 mm, strip thickness 0.8-8.0 mm, S/N 4577/1115

Hydraulic Unit	Schleicher	HP1600	1992	Oil capacity approx. 120 L
Straightening Unit	Schleicher	RMSV 6-96/160-650	1992	Strip width 150-600 mm, strip thickness 0.8-8.0 mm, S/N 4583/1145
Press	Umformtechnik Erfurt	PEZZ400/2000	1992	Max. ram force 4,000 kN (approx. 400 t), ram stroke 250 mm, adjustable ram 160 mm, S/N 49425
Control Unit	Schleicher	-	1992	For controlling the coil line
Peripherals	Garant, et al.	Workbench, cabinet, belts	-	Workbench with 6 drawers, tool cabinet, ejection conveyor belt, ejection inclined conveyor belt

Please contact us for further technical details, documents or to arrange a viewing appointment.

Technical Data:

Technical Data:

Control:

[CNC](#)

Buyer Information:

Condition:

[Very good condition](#)

Available:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

Images:







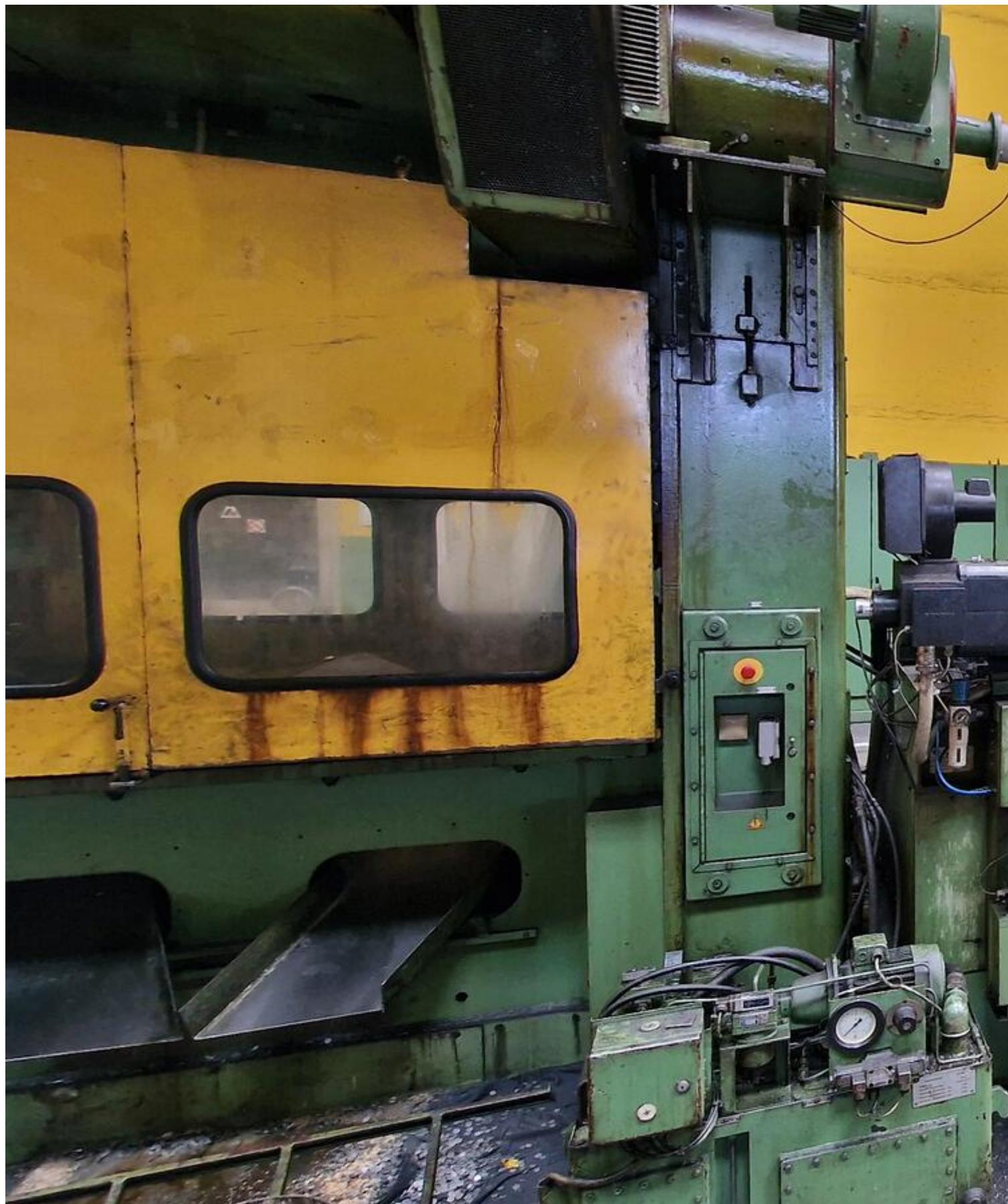








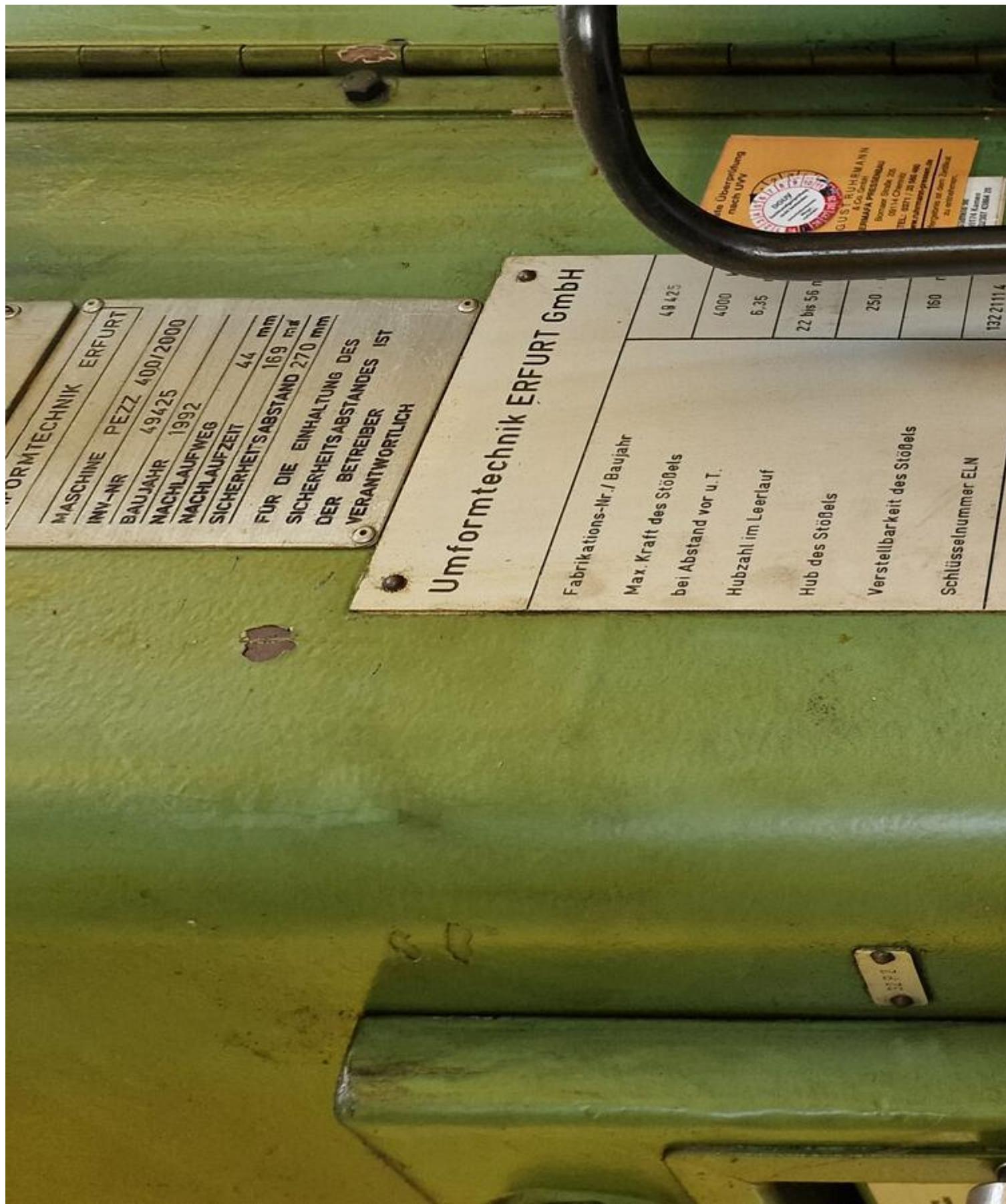












Hauptmotor Kupplung eingeschaltet	Kupplung eingeschaltet	Hauptmotor Temperatur normal
Schaltung bereit bereit	Kupplungs- steuerung bereit bereit	Prassan- sicherheit vorn
Impulsausmehrung Schaltkreis 1 bereit bereit	Impulsausmehrung Schaltkreis 2 bereit bereit	Überdruck Kupplung
Hauptmotor stillsetzen	Überdruck Kühl	Überdruck Kupplung
Hauptmotor abtrennen	Stromrichter nicht bereit bereit	Temperatur Kühl < 70°
Hydraulische Durchströmung bereit bereit	Bremsen nicht bereit bereit	Schaltung ausgleichen
Hydraulische Durchströmung bereit bereit	Überdruck bereit rechts	Stromrichter nicht bereit bereit
		Überdruck bereit bereit

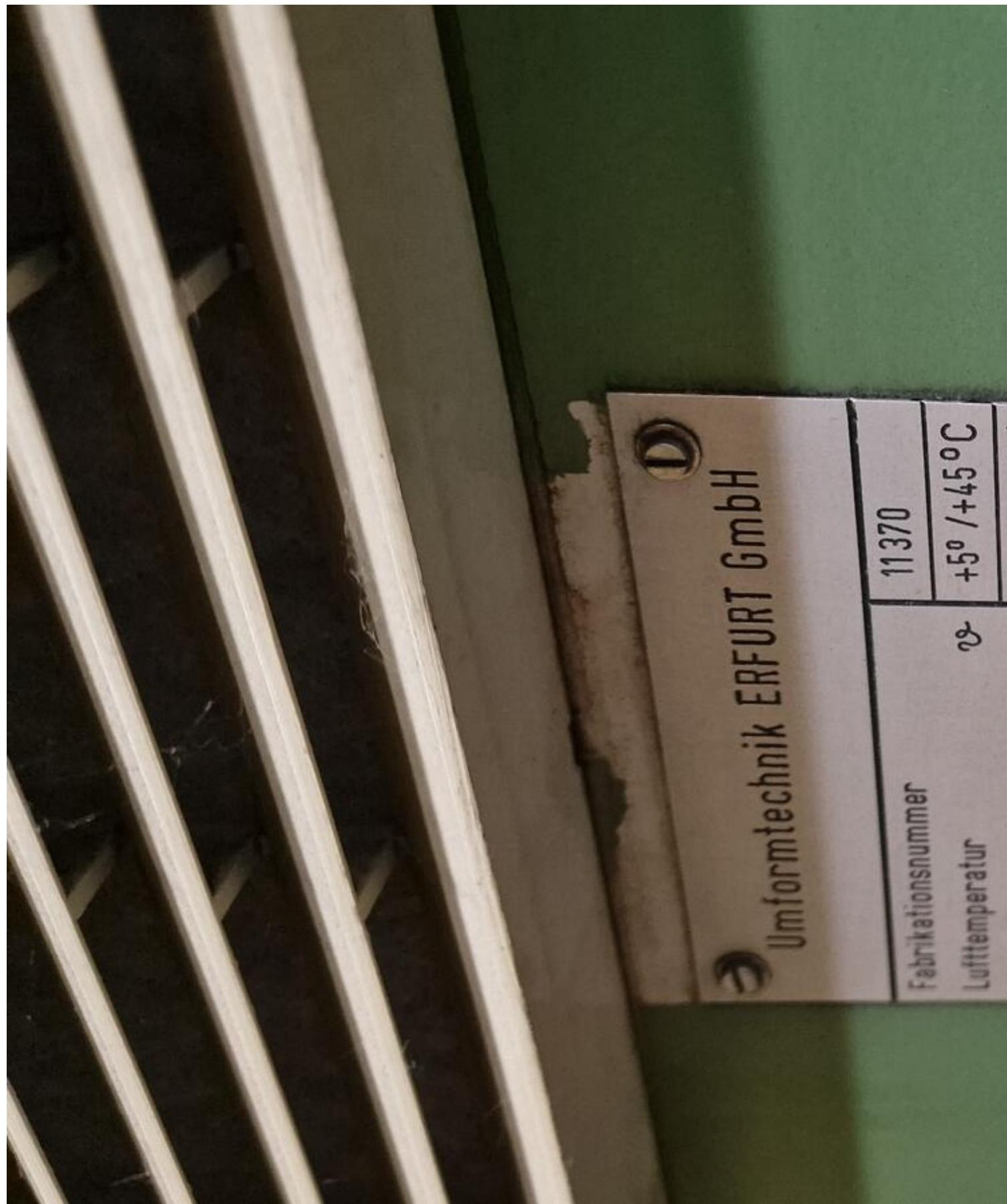
Hubzähler

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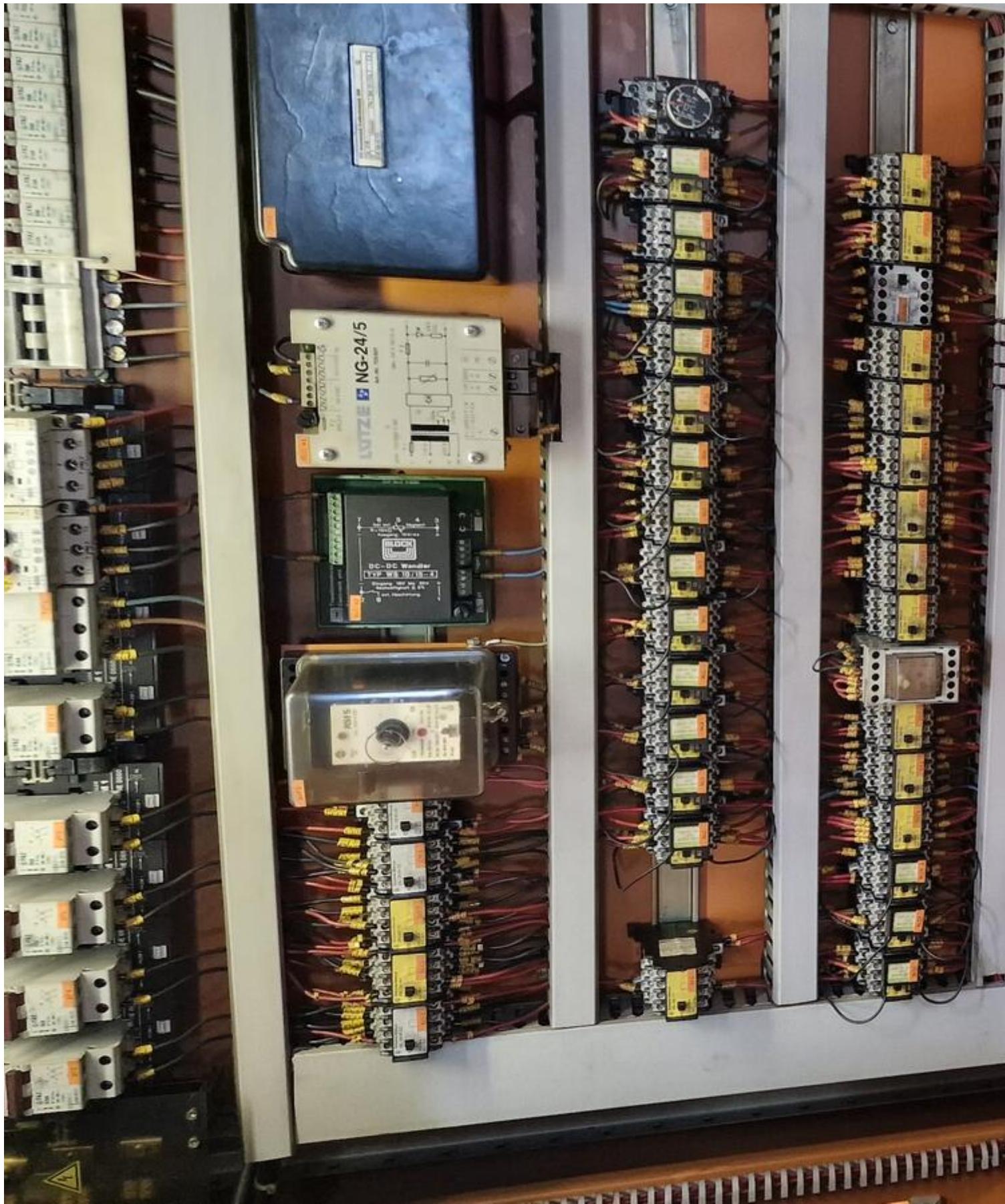
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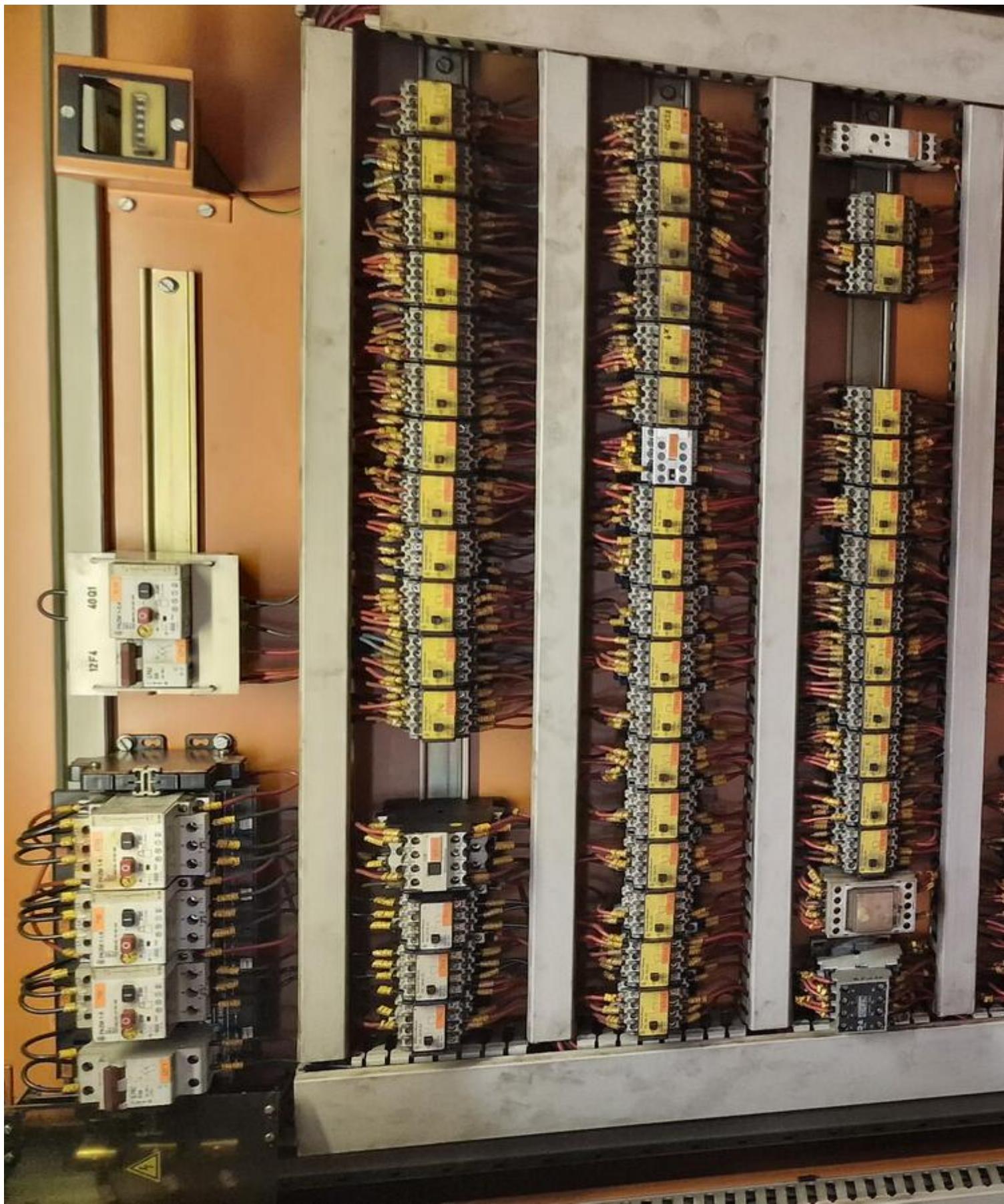




















Asset-Trade

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Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: info@asset-trade.de

Web.: <https://www.asset-trade.de/en>

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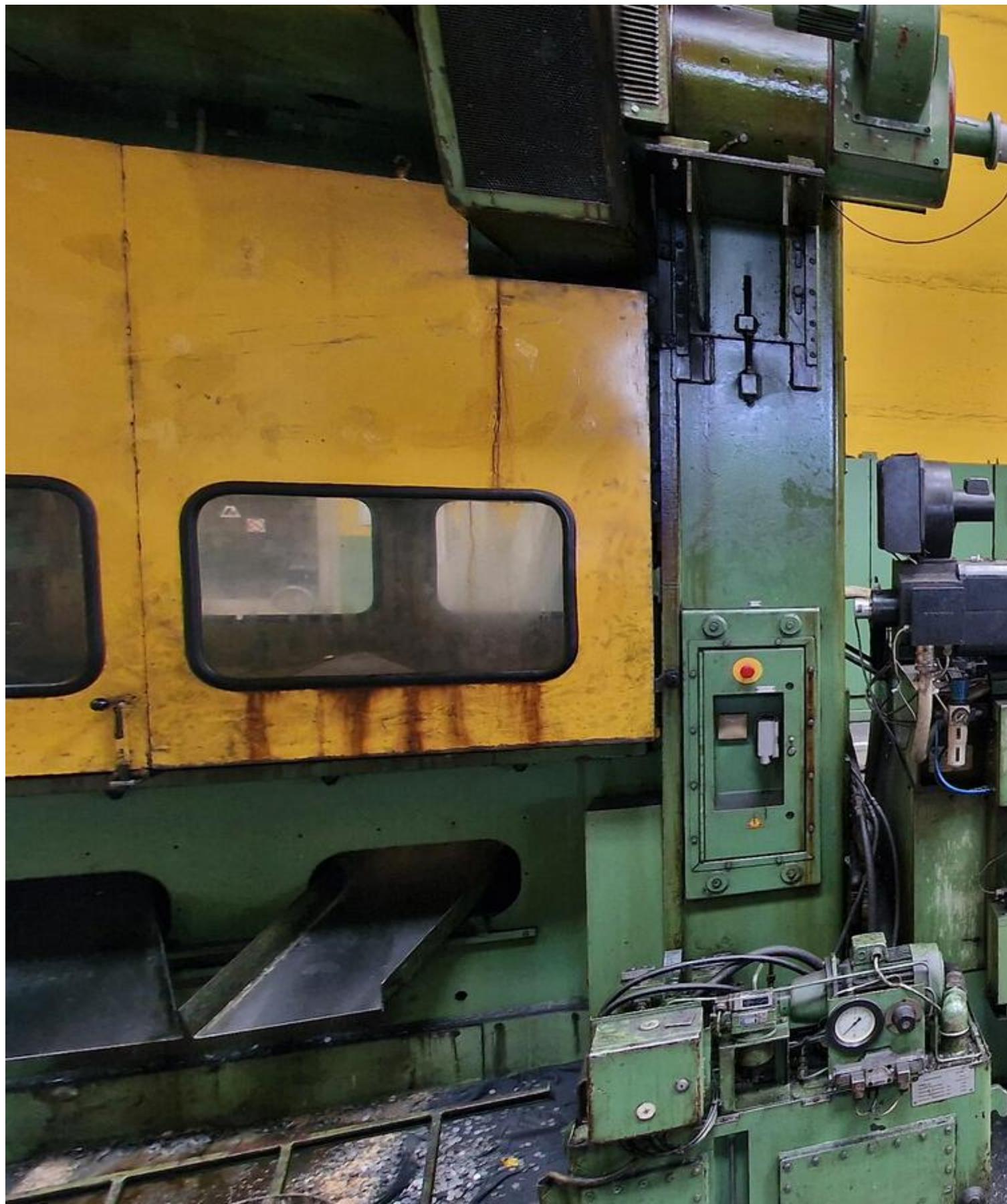








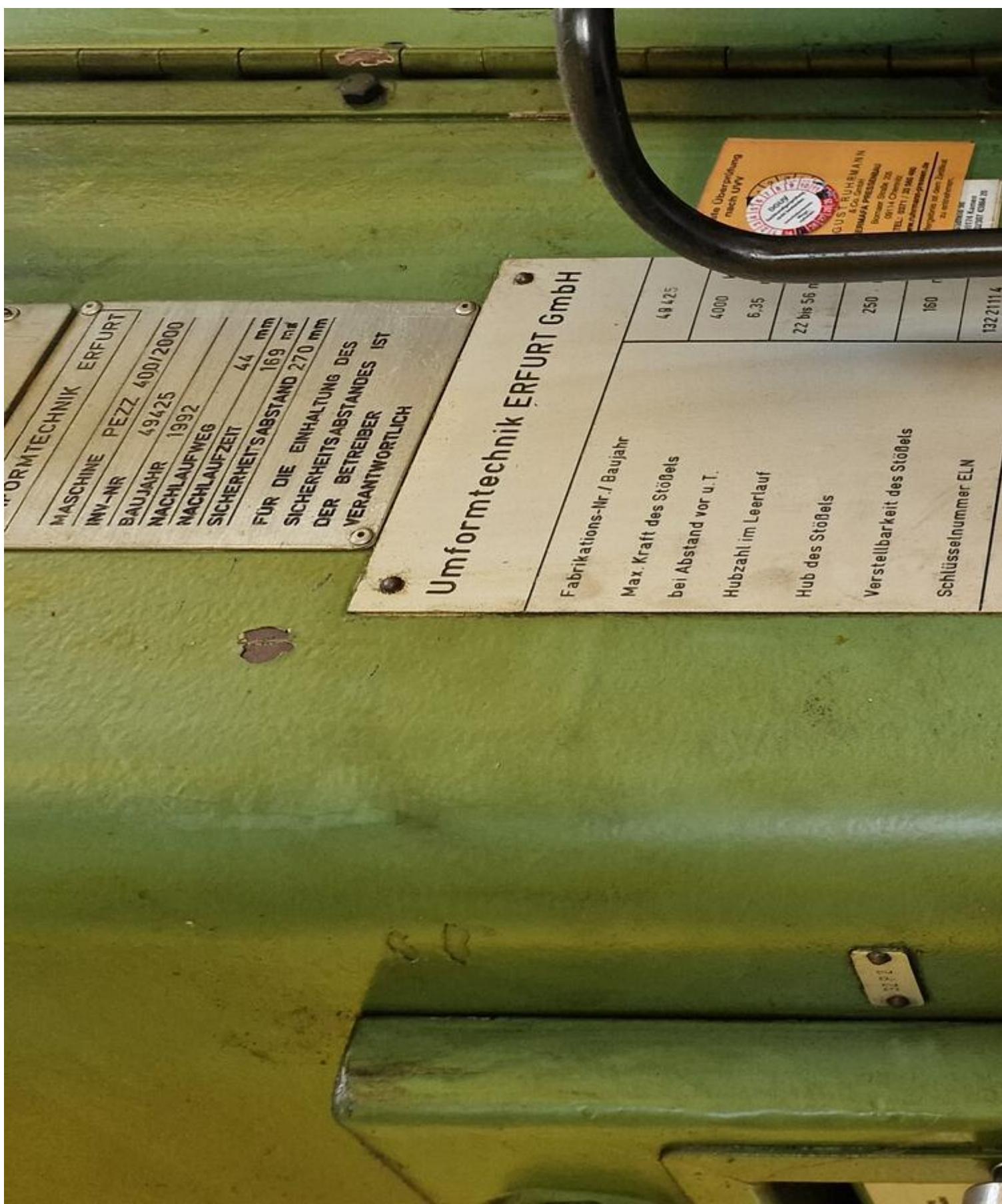












Hauptmotor Kupplung eingeschaltet	Schaltung beidseitig bereit	Impulsschaltung Schaltwerts 1 beidseitig bereit	Impulsschaltung Schaltwerts 2 beidseitig bereit	Kupplungs- steuerung beidseitig bereit	Prassan- sicherheit vorn	Kupplung eingeschaltet	Hauptmotor Temperatur normal

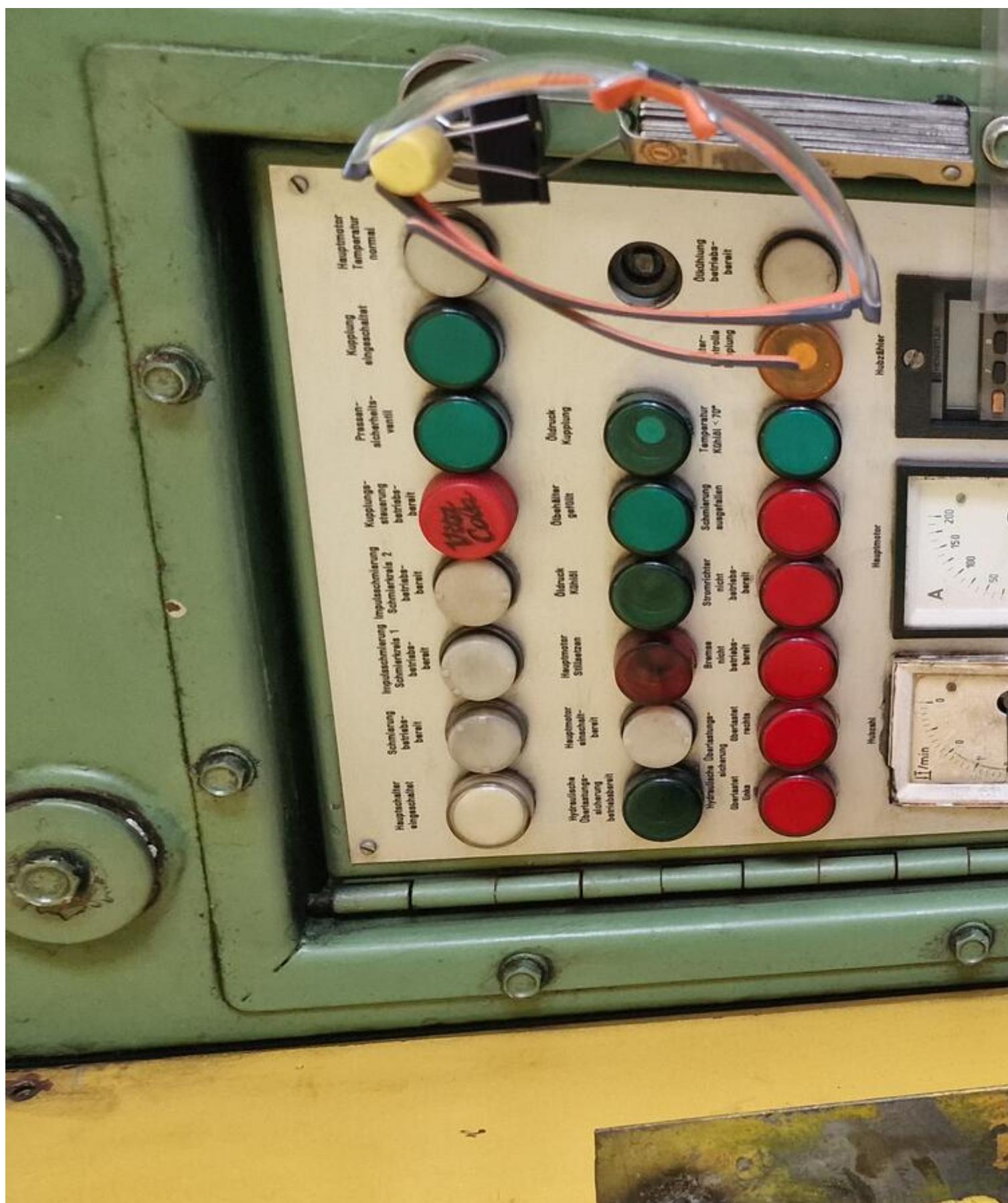
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bereit
bereit

Ter-
strolle
plung

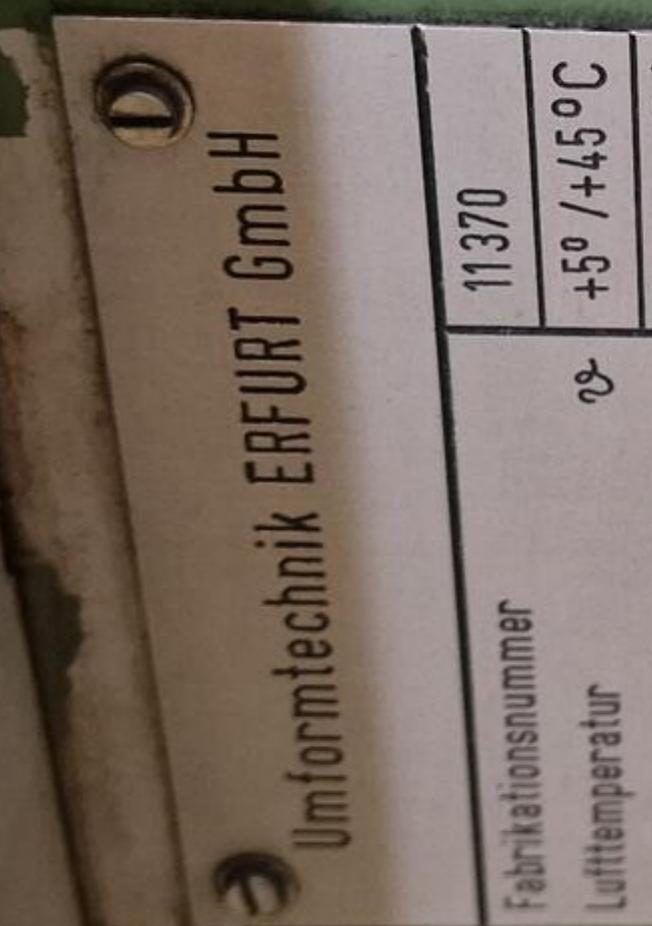
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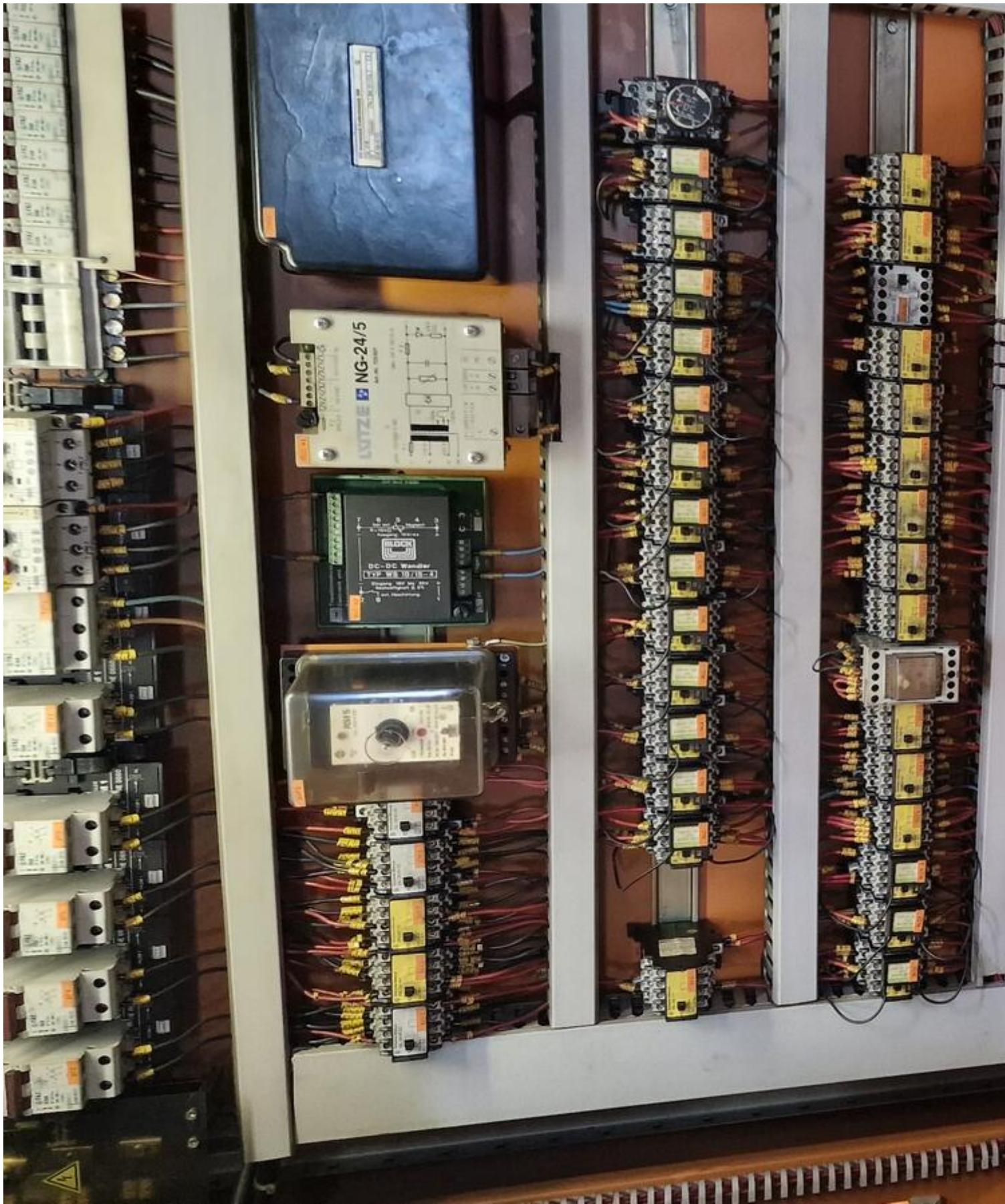
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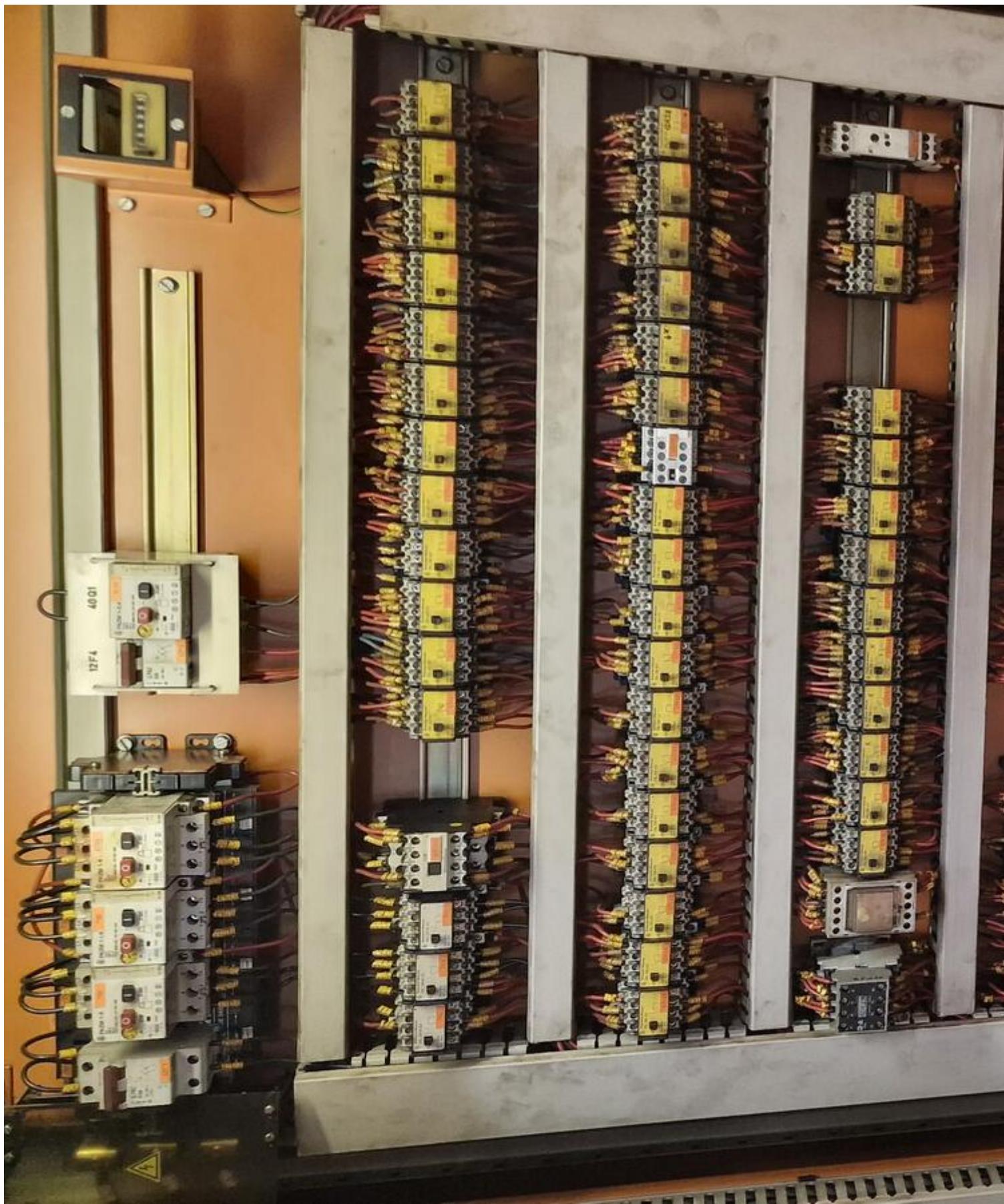








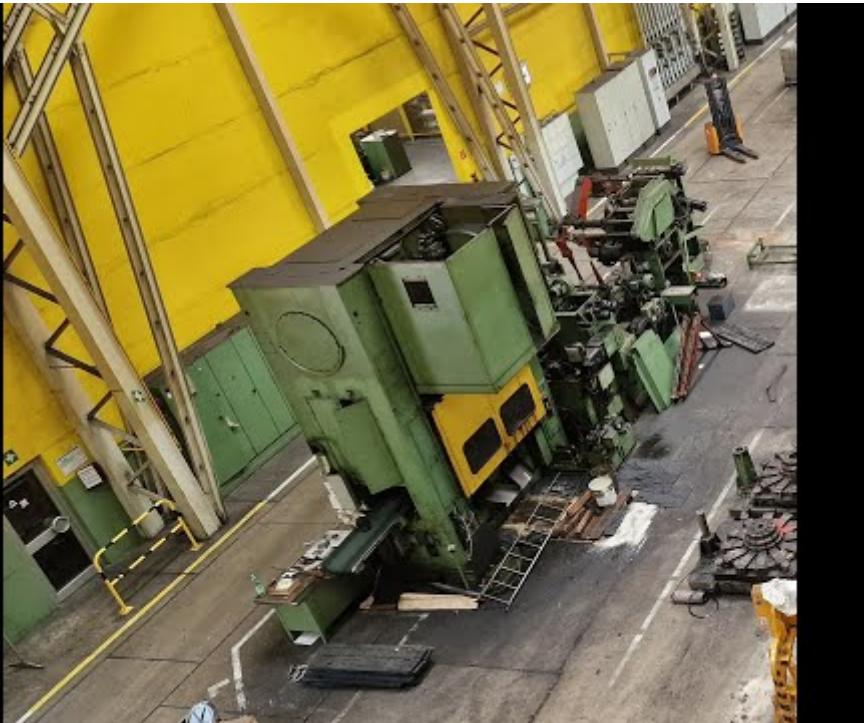












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