

Ref. No.: 1525-06260900





Description:

Used Keppler manufacturing cell / 3-axis machining center (2005). With Siemens control, integrated handling, HSK63, double fixture, and Kelch tool presetter.

For sale is a complete, automated manufacturing cell built around a 3-axis special purpose machining center from the manufacturer Keppler. The system is designed for highly productive serial manufacturing and features a double, rotatable workpiece fixture, an integrated Keppler handling system with gripper arms, and a full set of peripherals. Equipped with a Siemens Transline control and modern HSK63 tool holders, this cell is a turnkey solution for automated machining.

This manufacturing cell is ideally suited for the serial production of specific components where high volumes and short cycle times are required.

Highlights of the System

- Complete Manufacturing Cell: Machine with a fully integrated Keppler handling system.
- Optimized for Serial Production: Featuring 4 stations for drilling heads and a double, rotatable fixture for loading/unloading during machine operation.
- Modern HSK63 Tool Taper: Ensures high precision and rigidity.
- Extensive Accessory Package: Includes a Ruez chip conveyor, filter unit, and a high-quality Kelch tool presetter.
- Low Spindle Hours: The recorded operating hours of the individual drilling heads are very low in relation to the total machine hours.

Technical Data at a Glance

Area	Feature	Specification
Main Machine	Manufacturer	Keppler
	Туре	000830.08



Area Feature Specification

YOM 2005

Control System Siemens Transline 2000HMI Winpro

Tool Holder HSK63

Stations 4 stations for drilling heads, double

rotatable workpiece fixture

Dimensions (L x

WxH)

approx. 7,750 x 7,140 x 3,930 mm

Weight approx. 12 t

Total: 19,045 h, Drilling Head 1: 2,875 h,

Operating Hours Drilling Head 3: 4,677 h, Drilling Head 4:

4,623 h (as read)

Automation Handling

System

Keppler, with 2 gripper arms

Tool Stations Separate loading and unloading station

Peripherals Chip Conveyor Ruez (YOM 2004)

Hydraulic Unit GKS

Filter Unit Ruez (YOM 2004)

Tool Presetter Kelch

Accessories Clamping fixture, workbench (8 drawers),

tool cabinet



Technical Data:

Technical Data:

Control: SIEMENS

Buyer Information:

Condition: Very good condition

Availability: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 18 % Location: Germany

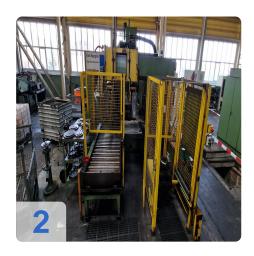


Images:











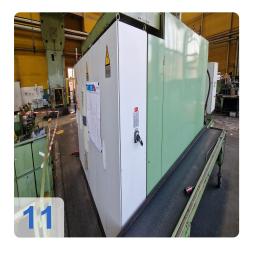
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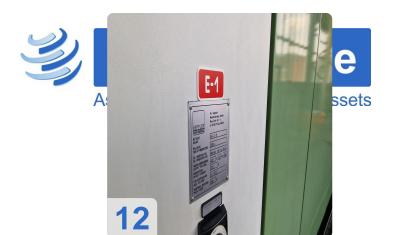














Video:



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