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Ref. No.:  
1525-06260900

## Overview and Technical Data:

# **Keppler 3-Axis Automated Manufacturing Cell**

**KEPPLER**



Year of Build:  
Jan 2005

## Description:

### **Used Keppler manufacturing cell / 3-axis machining center (2005). With Siemens control, integrated handling, HSK63, double fixture, and Kelch tool presetter.**

For sale is a complete, automated manufacturing cell built around a 3-axis special purpose machining center from the manufacturer Keppler. The system is designed for highly productive serial manufacturing and features a double, rotatable workpiece fixture, an integrated Keppler handling system with gripper arms, and a full set of peripherals. Equipped with a Siemens Transline control and modern HSK63 tool holders, this cell is a turnkey solution for automated machining.

This manufacturing cell is ideally suited for the serial production of specific components where high volumes and short cycle times are required.

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## Highlights of the System

- **Complete Manufacturing Cell:** Machine with a fully integrated Keppler handling system.
- **Optimized for Serial Production:** Featuring 4 stations for drilling heads and a double, rotatable fixture for loading/unloading during machine operation.
- **Modern HSK63 Tool Taper:** Ensures high precision and rigidity.
- **Extensive Accessory Package:** Includes a Ruez chip conveyor, filter unit, and a high-quality **Kelch tool presetter**.
- **Low Spindle Hours:** The recorded operating hours of the individual drilling heads are very low in relation to the total machine hours.

## Technical Data at a Glance

Area	Feature	Specification
<b>Main Machine</b>	<b>Manufacturer</b>	Keppler
	<b>Type</b>	000830.08
	<b>YOM</b>	2005
	<b>Control System</b>	Siemens Transline 2000HMI Winpro
	<b>Tool Holder</b>	HSK63
	<b>Stations</b>	4 stations for drilling heads, double rotatable workpiece fixture
	<b>Dimensions (L x W x H)</b>	approx. 7,750 x 7,140 x 3,930 mm
	<b>Weight</b>	approx. 12 t
	<b>Operating Hours</b>	Total: 19,045 h, Drilling Head 1: 2,875 h, Drilling Head 3: 4,677 h, Drilling Head 4: 4,623 h (as read)
<b>Automation</b>	<b>Handling System</b>	Keppler, with 2 gripper arms
	<b>Tool Stations</b>	Separate loading and unloading station
<b>Peripherals</b>	<b>Chip Conveyor</b>	Ruez (YOM 2004)
	<b>Hydraulic Unit</b>	GKS
	<b>Filter Unit</b>	Ruez (YOM 2004)

Area	Feature	Specification
	Tool Presetter	Kelch
	Accessories	Clamping fixture, workbench (8 drawers), tool cabinet

### Technical Data:

### Technical Data:

Control:  
[SIEMENS](#)

### Buyer Information:

Condition:  
[Very good condition](#)

Availability:

[Sold](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

[19 %](#)

Buyers Premium:

[18 %](#)

Location:

Germany

### Images:



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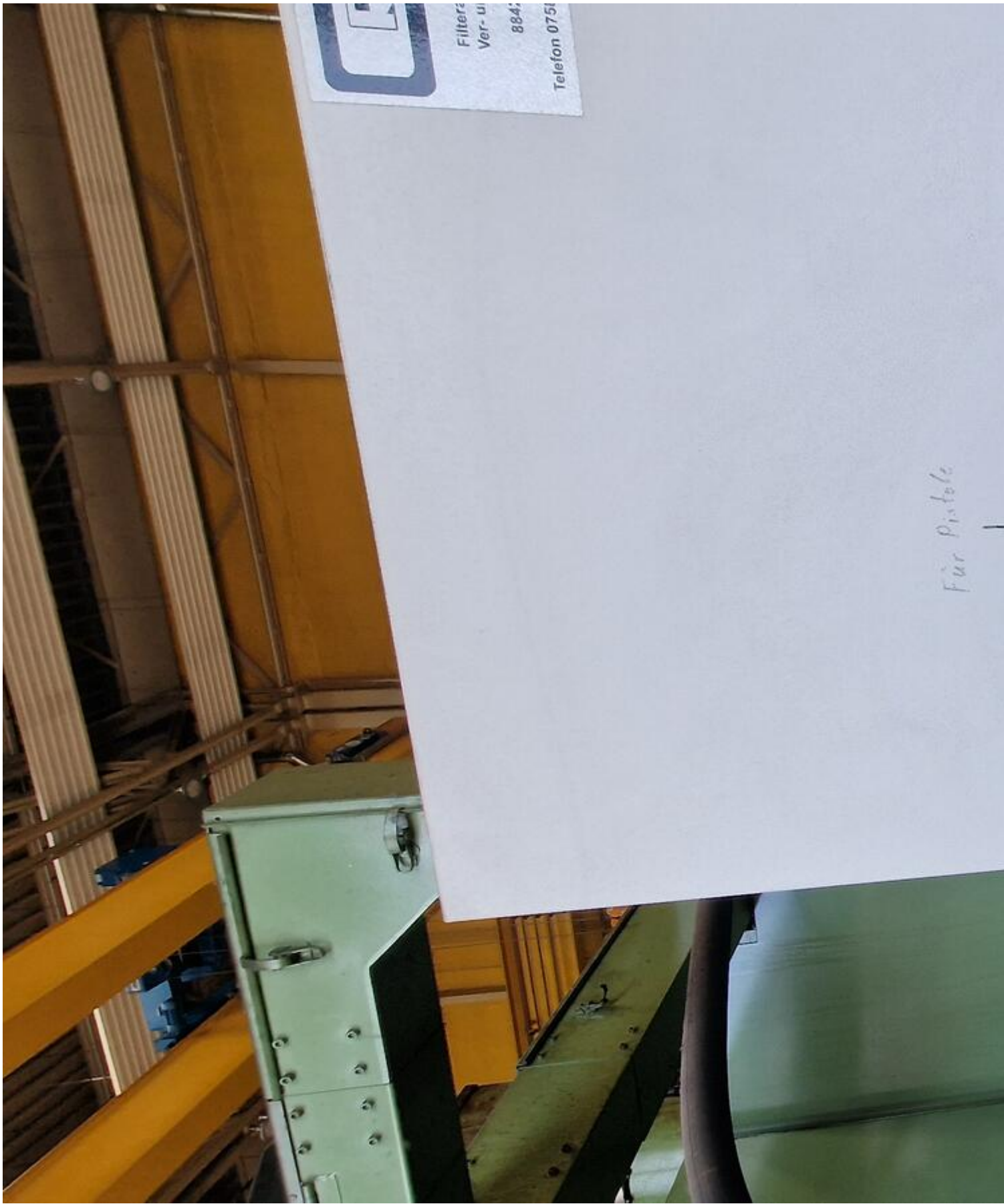






















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**Video:**



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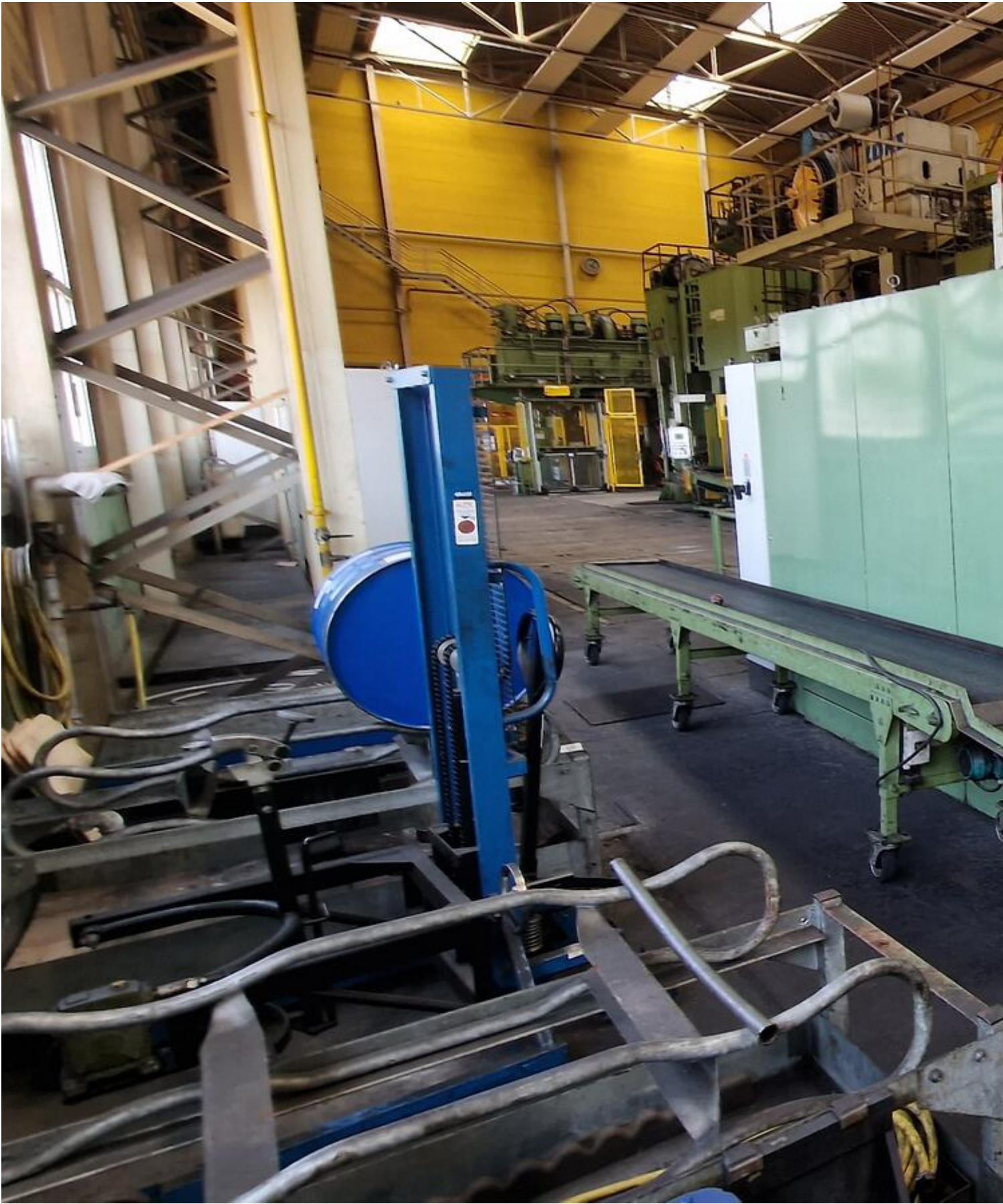
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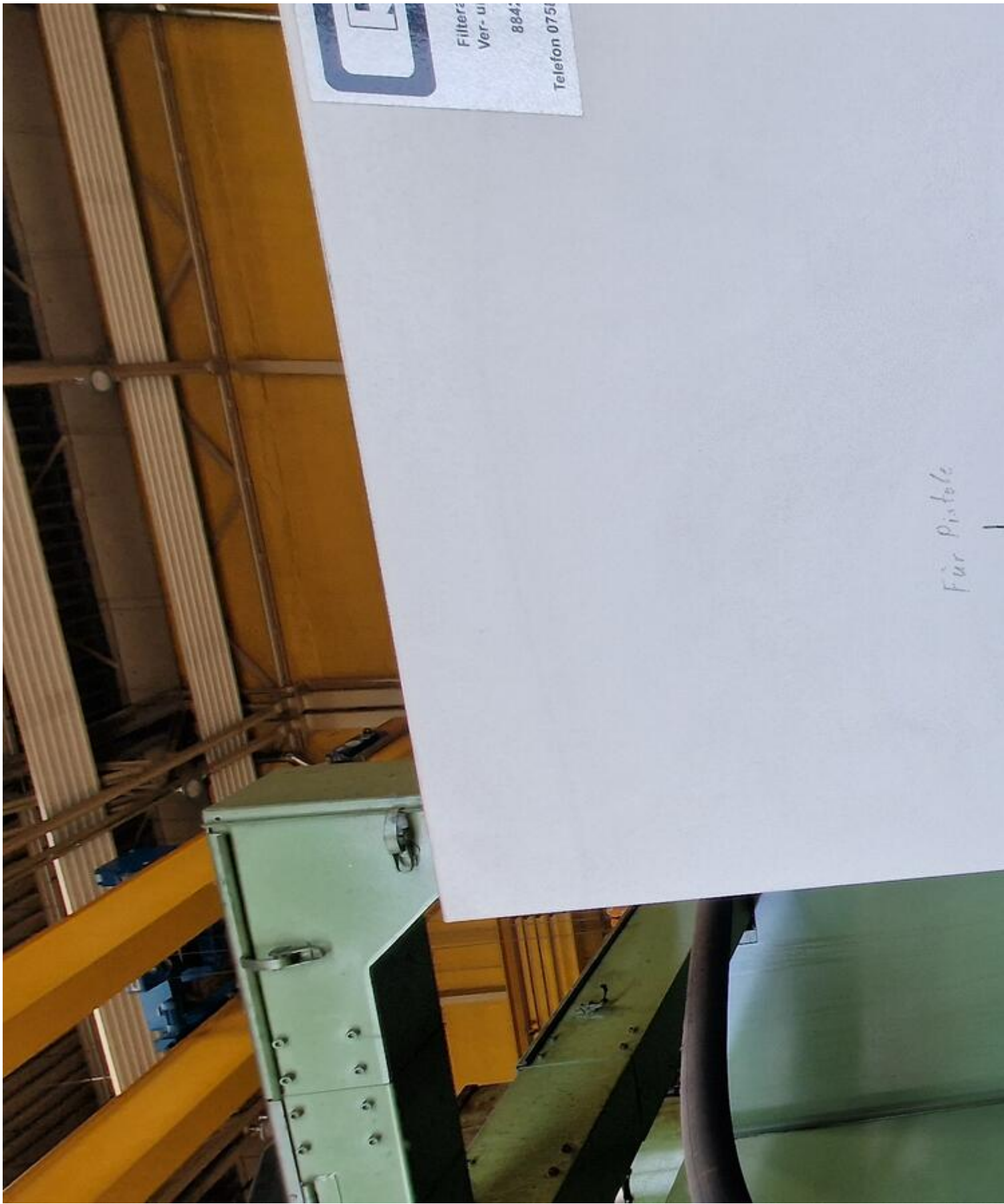






















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