



Ref. No.:

1525-06270800

Overview and Technical Data:

High-Performance Sacform AGM-line Coil Cut to Length Line (0.5-2 mm x 1600 mm)

NOT DEFINED



Multiple Makes or Not Defined

Year of Build:

Jan 2022

Description:

Used Sacform AGM-line Coil Cut to Length Line for sale.

Processes stainless steel 0.5-2mm thick, 1600mm wide. Includes 10T decoiler, straightener, servo feeder, shear, and stacking unit. High-quality, automated system

AGM-line brand by Sacform. This fully integrated system is designed for fast and accurate processing of stainless steel coils, transforming them into perfectly sized flat sheets. The line includes a 10-ton hydraulic decoiler, a motorized straightener, a high-precision servo feeder, and a guillotine shear, all seamlessly integrated and controlled via a central Siemens touch-screen panel. With a working width of up to 1600 mm and a thickness range of 0.5 mm to 2 mm, this line is a turnkey solution for demanding production

environments

Highlights of the Line :

- **Complete Turnkey System:** Includes all necessary components from a 10,000 kg hydraulic loading car and decoiler to a 4-ton stacking unit.
- **High-Quality Components:** Features premium brands like Siemens for electronics and servo motors, and Rexroth/Bucher for hydraulic valves.
- **Automated Operation:** The unique design of the routing platform and bending arm transfers the coil to the straightener without manual interference. The entire cutting process is automated and controlled by a servo motor for precise length adjustment.
- **User-Friendly Control:** Cutting length, number of cuts, and line speed are easily programmable and adjustable via a 7" Siemens touch-screen control panel.
- **Designed for Precision:** The system ensures a fast and accurate cutting process to produce the desired finished product. Double-sided lateral guides and a right/left scrolling feature on the servo feeder ensure the sheet is perfectly parallel.

Main Components:

1. **10,000 kg Hydraulic Loading Car & Decoiler:** A V-type loading car and a single-head hydraulic decoiler handle coils up to 10 tons and 1600 mm in width. The decoiler features hydraulic mandrel expansion, a motorized drum with adjustable speed, and laser sensor control for smooth operation.
2. **Hydraulic Routing Platform & Straightener:** The automated routing platform with a bending arm feeds the sheet into the straightener, which features 13 hardened steel rollers (9 for straightening) to ensure perfectly flat material.
3. **Servo Feeder & Guillotine Shear:** A Siemens-powered servo feeder provides precise length control. The guillotine shear is equipped with high-carbon, multi-edged blades for clean cuts up to 2 mm thick.
4. **Conveyor & Stacking Unit:** A Siemens-powered servo feeder provides precise length control. The guillotine shear is equipped with high-carbon, multi-edged blades for clean cuts up to 2 mm thick. Conveyor & Stacking Unit: A 3-meter motorized conveyor with PVC coating transports cut sheets to the automated stacking unit. The stacker has a 4-ton capacity and is pneumatically adjustable for finished stacks up to 1600x3000x400 mm.

Technical Data:

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Control:

[CNC](#)

Buyer Information:

Condition:

[Like New](#)

Available:

[Immediately](#)

Sold as:

[EXW \(Ex Works - Incoterm\)](#)

VAT:

19 %

Buyers Premium:

18 %

Location:

Czech Republic

Images:



1

Video:



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