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Ref. No.:

R1412-06251700

## **Overview and Technical Data:**

**Used ONA EBd-80-4-AK 800 tons hydraulic deep-drawing press for sale**

**[ONA PRES](#)**

# FAAG

Year of Build:  
Jan 2001

## Description:

# Used ONAPRES 800-Ton Hydraulic Press for sale

This technical documentation describes a hydraulic deep-drawing press manufactured by ONAPRES (Fagor Group). The machine is a single-column, double-acting hydraulic deep-drawing press, model **EBd-80-4-AK**.

## General Specifications

- **Steuerung:** Siemens
- **Pressen Abmessung (Höhe):** 8.500 mm über Flur / 1.700 mm unter Flur (Gesamthöhe: 10.200 mm)
- **Total Machine Mass:** 150,000 kg
- **Year of Manufacture:** 2001
- **Drive Power:** 190 kW

---

## 1. Main Technical Data

|                                    |   |
|------------------------------------|---|
| <b>Pressing Force (Max)</b>        | 8,000 kN (infinitely adjustable from 800 to 8,000 kN) |
| <b>Retraction Force (Max)</b>      | 1,025 kN  |
| <b>Number of Main Cylinders</b>    | 2   |
| <b>Bed &amp; Ram Dimensions</b>    | 4,000 x 2,000 mm                                      |
| <b>Die Installation Height</b>     | 1,600 mm  |
| <b>Adjustable Ram Stroke (Max)</b> | 1,200 mm  |
| <b>Min. Distance Bed-Ram</b>       | 800 mm  |
| <b>Passage Between Columns</b>     | 4,050 mm (Front) / 1,100 mm (Side)                    |
| <b>Max. Operating Pressure</b>     | 250 bar   |

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## 2. Die Cushion & Sliding Table

The press is equipped with a programmable die cushion (blank holder) and a sliding table for tool changes.

### Programmable Die Cushion

- **Max. Force:** 2,500 kN
- **Max. Stroke:** 300 mm
- **Effective Area:** 3,050 x 1,600 mm

### Sliding Table

- **Max. Loading Capacity:** 60,000 kg
- **Dimensions:** 4,000 x 2,000 mm

- **Travel Distance:** 3,000 mm (moving to the front)

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### 3. Operating Speeds

| Movement Type                | Speed              |
|------------------------------|--------------------|
| Ram Approach                 | 400 mm/s           |
| Working Speed (up to 500 t)  | 38 mm/s            |
| Working Speed (500–800 t)    | 24–38 mm/s         |
| Ram Return (Rapid)           | 400 mm/s           |
| Cushion Lifting              | 80 mm/s            |
| Sliding Table (Rapid / Slow) | 100 mm/s / 25 mm/s |

### 4. Safety & Standards

- **Emergency Stop Time:** 290 ms
- **Safety Distance:** 600 mm
- **Number of Operators:** 4 (2 at the front, 2 at the rear)
- **Compliance:** Built according to EN Standard 1023

### Technical Data:

### Technical Data:

Control:  
[SIEMENS](#)

### Dimensions and Weight:

Height:  
4.000 mm  
Length:  
3.050 mm  
Width:  
1.600 mm  
Weight:  
60.000 kg

### Buyer Information:

Condition:  
[Very good condition](#)  
Available:  
[Immediately](#)  
Sold as:  
[EXW \(Ex Works - Incoterm\)](#)  
VAT:

19 %

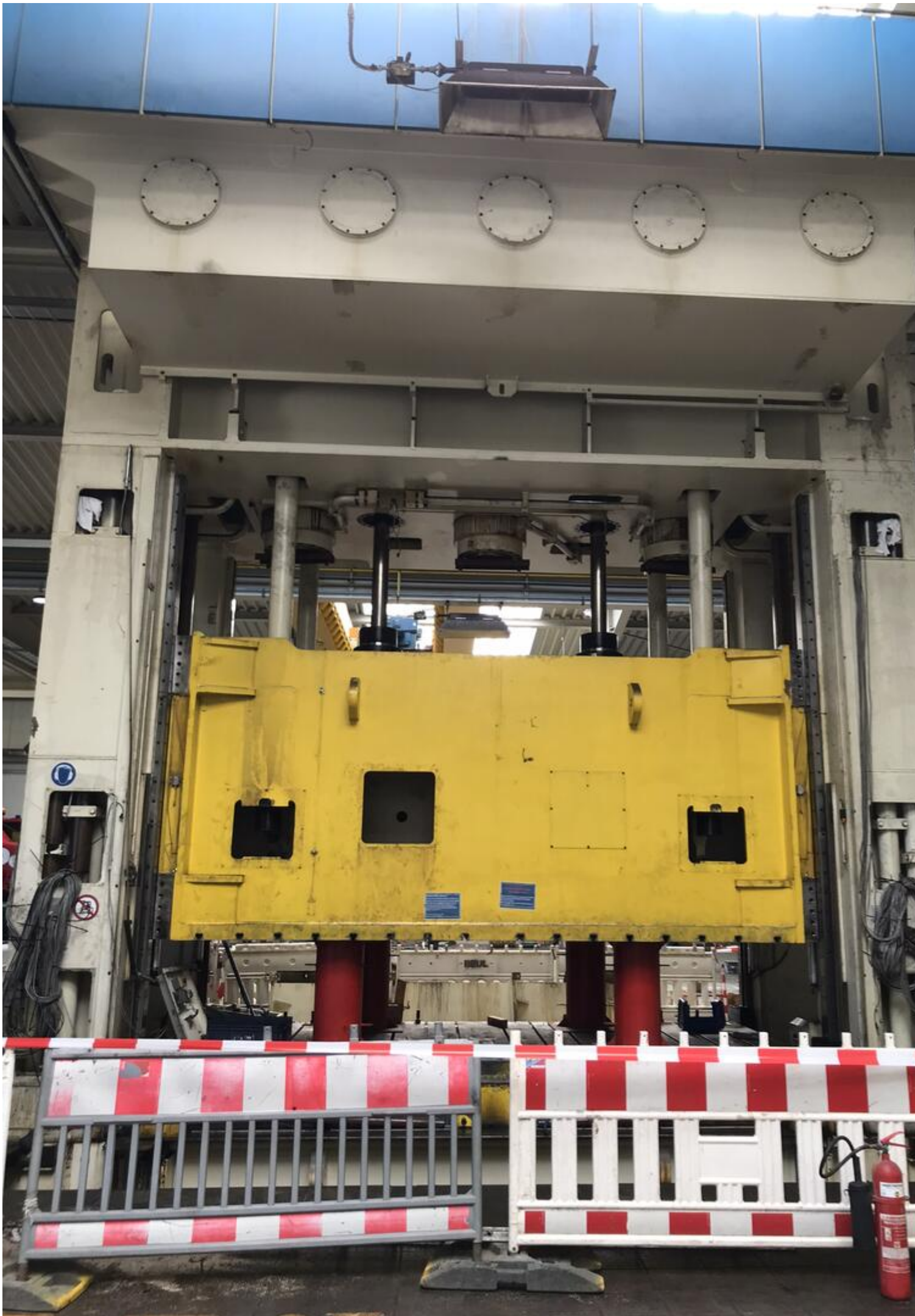
Buyers Premium:

18 %

Location:

Germany

**Images:**







HBSU 0805495

|            |        |        |
|------------|--------|--------|
| MAX. GROSS | 6,000  | KG     |
|            | 13,230 | LB     |
| TARE       | 950    | KG     |
|            | 2,100  | LB     |
| MAX. CARGO | 5,050  | KG     |
|            | 11,130 | LB     |
| U. CAP     | 9.95   | CU M.  |
|            | 351.2  | CU FT. |

ONAPRES























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Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33

Fax.: +49 2151 65 29 22

Email: [info@asset-trade.de](mailto:info@asset-trade.de)

Web.: <https://www.asset-trade.de/en>

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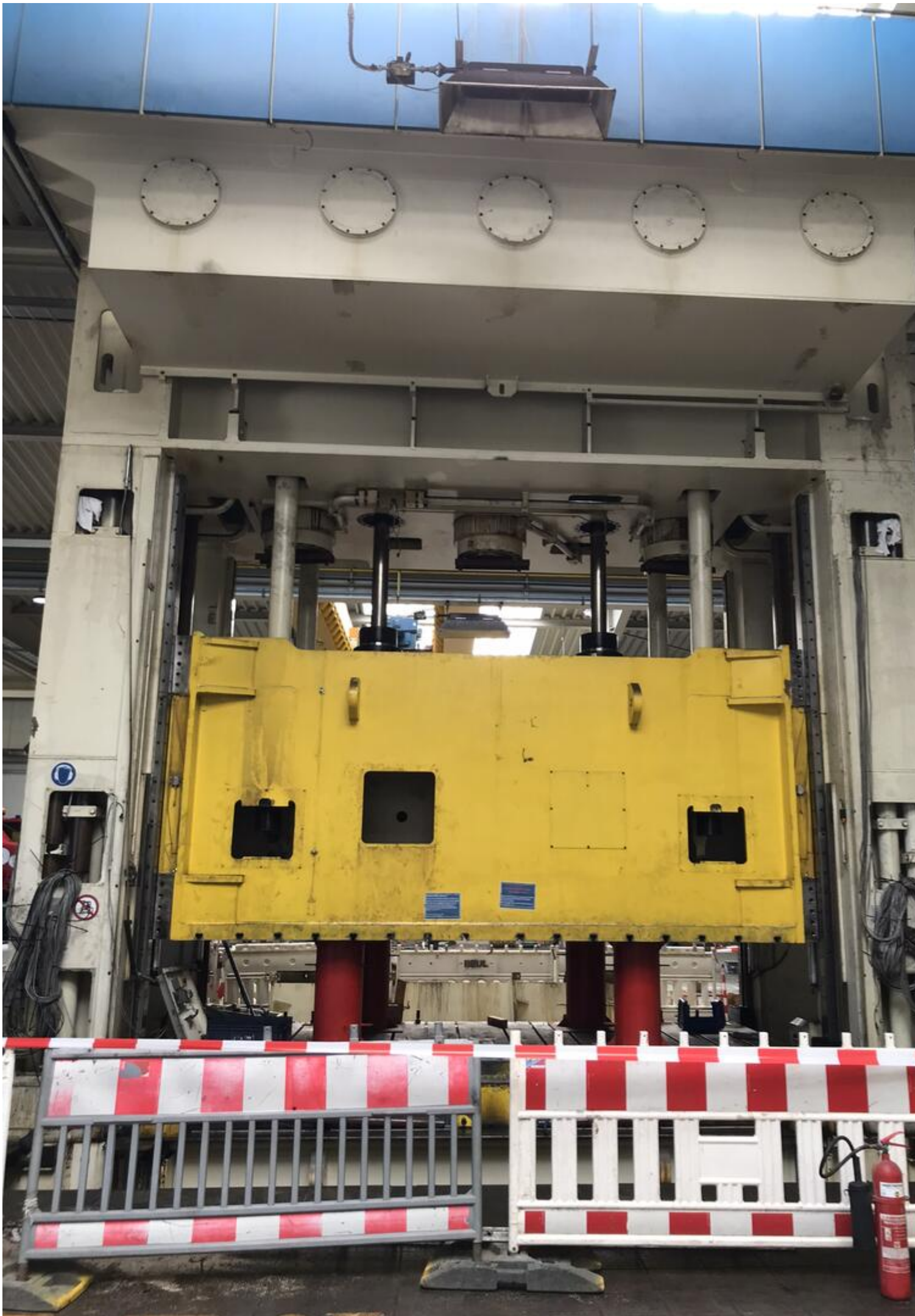
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