

Ref. No.: 202-1101618





# **Description:**

# Used SCHWÄBISCHE WERKZEUGMASCHINEN SW BA40 X=5850 - vertical machining center (manufacturing front axle)

Metrics and technical performance data:

- Control: SINUMERIK 840 C
- Drive power 36 KW
- Total power 50 kW
- Feed rate 25000 mm / min
- Rapid traverse speed 5000 mm / min
- Feed force X-Y-Z axis 40% ED 15000 N
- Range
  - Longitudinal X-axis 5850 mm
  - vertical Y-axis 630 mm
  - o cross traverse Z-axis 630 mm
- Tool Table 2 User Version
  - Clamping Surface (X/Y) 2640x 630 mm (I+r)
  - Table max Load each 1000. KG (500kg Table weight)
- 60 tools / tool holder IS50
- RPM 20 5000 U / min

A best seller. That require a high efficiency and extreme manufacturing quality, the vertical range of the BA class is almost unbeatable. The machine principle: single spindle with two clamping units together and a 4th CNC axis.

The machines of the vertical line of SW have become a byword for quality and process reliability.

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# **Technical Data:**

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Control: SINUMERIK 840C Spindle Speed: 5.000 rpm

Tool Holder: SK50 Tool Capacity: 60 x

### **Travels:**

X-Axis: 5.850 mm Y-Axis: 630mm Z-Axis: 630 mm

# **Dimensions and Weight:**

Height: 4.100 mm Width: 5.000 mm Length: 11.400 mm Weight: 33.000 kg

# **Buyer Information:**

Condition: Very good condition

Availability: Sold

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

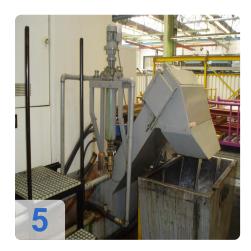
Location: Germany



# **Images:**



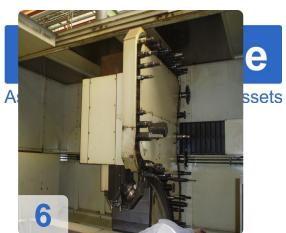














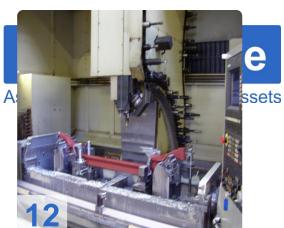










































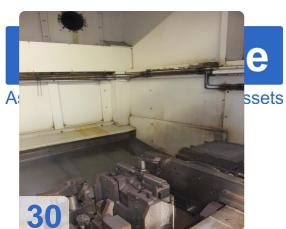






















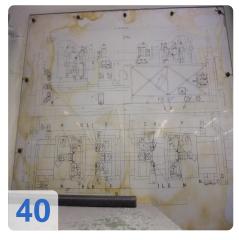








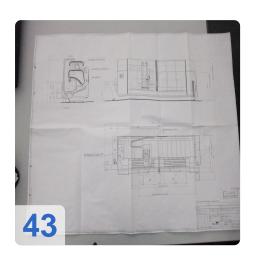


















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