



Asset-Trade

Assessment & Sale of Used Assets

Ref. Nr.: 1013-03251118



MORI SEIKI

Overview and Technical Data:

**MORI SEIKI - NZ-S1500/500 2-Revolver
Wellendrehmaschine**

DMG MORI SEIKI

DMG / MORI SEIKI

Baujahr: Jan. 2008



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Description:

Gebrauchte MORI SEIKI NZ-S1500/500 CNC 2-Revolver Wellendrehmaschine

4 Maschinen verfügbar !!! von Volkswagen

Technische Daten

- Spindelgeschwindigkeit 3500 U / min / 5,5 kW
- Spindeldurchmesser 43 mm
- Revolver 6 Stationen Capto C3
- Revolver-Indizierungszeit 0,18 s
- Bettlänge 530 mm
- Reitstockhub 200 mm
- Reitstockspindel Hub 70 mm
- Verfahrtsweg X 60 mm, Z 580 mm
- Beschleunigung 0,5 g
- Verfahrgeschwindigkeit 20 m / min

Keine Späneförderer vorhanden



Technical Data:

Technical Data:

Steuerung: Series 32i
Drehlänge: 1500.00 mm
Drehdurchmesser: 500.00 mm
Spindeldrehzahl: 3500.00 U/Min
Angetriebene Werkzeuge: 5.00
Werkzeugkapazität: 5 x
Reitstock: Ja
Lünette: Nein

Dimensions and Weight:

Gewicht: 3000 kg

Buyer Information:

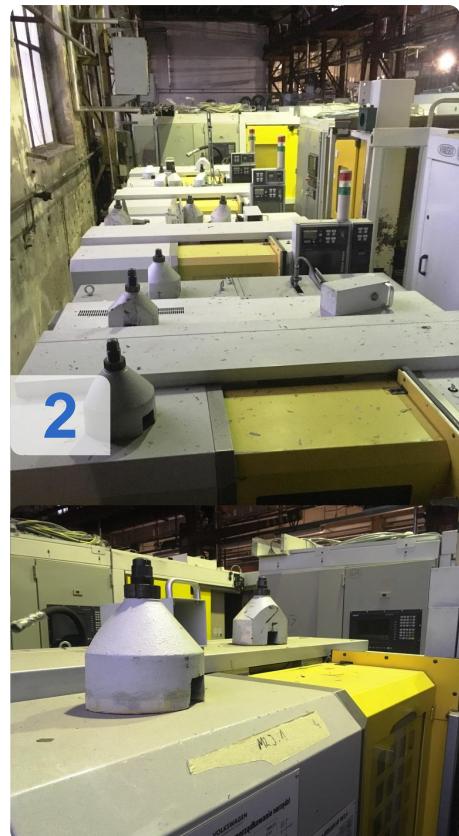
Zustand: Sehr guten Zustand
Verfügbar: Verkauft
Verkauft als:
EXW (ab Werk - Incoterm)
MwSt.: 19 %
Käuferaufgeld: 16 %
Standort: Deutschland



Images:



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ELECTRICAL RATING

MACHINE MODEL :	NZ-S1500/500
SERIAL NO. :	NZS15HH0144
PHASE :	3
FREQUENCY :	50 Hz
VOLTAGE :	AC 220 V
FULL LOAD CURRENT :	45 A
CURRENT RATING OF THE SPINDLE MOTOR :	40 A
INTERRUPTING CAPACITY :	5 kA
SHORT CIRCUIT CURRENT :	1 kA
ELECTRICAL DIAGRAM NO. :	NZS15HH0144
RATED POWER :	17 kVA
MASS OF MACHINE :	3000 kg

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ELECTRICAL RATING

MACHINE MODEL :	NZ-S1500/500
SERIAL NO. :	NZS15GG0078
PHASE :	3
FREQUENCY :	50 Hz
VOLTAGE :	AC 220 V
FULL LOAD CURRENT :	45 A
CURRENT RATING OF THE SPINDLE MOTOR :	40 A
INTERRUPTING CAPACITY :	5 kA
SHORT CIRCUIT CURRENT :	1 kA
ELECTRICAL DIAGRAM NO. :	NZS15GG0078
RATED POWER :	17 kVA
MASS OF MACHINE :	3000 kg
Factory ID is #	2
DATE :	7 M 2007 Y

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ELECTRICAL RATING

MACHINE MODEL :	NZ-S1500/500
SERIAL NO. :	NZS15HA0112
PHASE :	3
FREQUENCY :	50 Hz
VOLTAGE :	AC 200 V
FULL LOAD CURRENT :	45 A
CURRENT RATING OF THE SPINDLE MOTOR :	40 A
INTERRUPTING CAPACITY :	5 kA
SHORT CIRCUIT CURRENT :	1 kA
ELECTRICAL DIAGRAM NO. :	NZS15HA0112
RATED POWER :	17 kVA
MASS OF MACHINE :	3000 kg
Factory ID is #	1
DATE :	10 M 2008 Y

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ELECTRICAL RATING

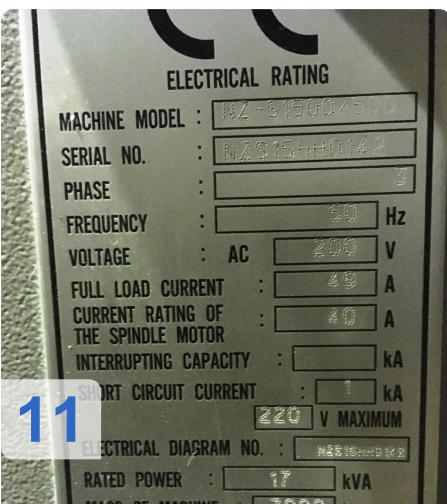
MACHINE MODEL :	NZ-S1500/500
SERIAL NO. :	NZS15HH0144
PHASE :	3
FREQUENCY :	50 Hz
VOLTAGE :	AC 220 V
FULL LOAD CURRENT :	45 A
CURRENT RATING OF THE SPINDLE MOTOR :	40 A
INTERRUPTING CAPACITY :	5 kA
SHORT CIRCUIT CURRENT :	1 kA
ELECTRICAL DIAGRAM NO. :	NZS15HH0144
RATED POWER :	17 kVA
MASS OF MACHINE :	3000 kg
Factory ID is #	2
DATE :	10 M 2008 Y

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Technical Data Specification - Inquiry			
Model	S/N.	Control	Remarks
NZ-S1500/500	NZS190001078	FS-120A	
Ship. Date	2017/07/25	Complete/2017/07/25	Destination/Poland
Factory	NARA PLANT	Customer/VOLKSWAGEN MOTOR POL	
		Specifical	Remarks
93	TAILESTOCK SPINDLE STROKE (MM)	76 MM	PC
94	TAILESTOCK SPINDLE STROKE CHECK	PROVIDED	PC
95	TAILESTOCK SPINDLE FOOTSWITCH		PC
40	CHIP CONVEYOR	PROVIDED	PC
41	CHIP DISPOSAL DIRECTION	REAR DISPOSAL TYPE	PC
42	CHUCK	HINGE	PC
43	OPERATION PANEL OF CHIP CONVEYOR		PC
44	SLIP DETECTOR OF CHIP CONVEYOR		PC
45	CHIP BUCKET		PC
46	COOLANT SYSTEM		PC
47	COOLANT FLOW SWITCH		PC
48	COOLANT FLOAT SWITCH		PC
49	OIL SIGHT GLASS		PC
50	SPINDLE COOLANT PUMP		PC
51	CHUCK UPPER SIDE COOLANT SYSTEM		PC
52	CHUCK FLOW COOLANT SYSTEM		PC
53	SPINDLE (SPINDLE 0) CHUCK AIR BLOW	PROVIDED	PC
54	TAILESTOCK SPINDLE AIR BLOW	PROVIDED	PC
55	TOOL TIP AIR BLOW		PC
56	AIR BLOW PIPE TYPE	COPPER PIPE	PC

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Technical Data Specification - Inquiry			
Model	S/N.	Control	Remarks
NZ-S1500/500	NZS190001078	FS-120A	
Ship. Date	2017/07/25	Complete/2017/07/25	Destination/Poland
Factory	NARA PLANT	Customer/VOLKSWAGEN MOTOR POL	
		Specifical	Remarks
73	WORK PULL OUT SYSTEM	TURRET1 & TURRET2 CATCHING TYPE	PC
74	SPECIFICATION FOR EXISTING		PC
75	NUMBER OF WORK COUNTERS	1	PC
76	NUMBER OF WORK COUNTERS	1	PC
77	NUMBER OF EXTERNAL M CODES	5	PC
78	AUTOMATIC POWER CUTOFF		PC
79	WORK PULL OUT SYSTEM OPERATION PANEL		PC
80	STEP-DOWN TRANSFORMER	UNNECESSARY	PC
81	STEP-DOWN TRANSFORMER CABLE	PROVIDED	PC
82	LEAD BREAKER		PC
83	CONTROLLER MANUFACTURE	OUTSIDE SUPPLIER	PC
84	LANGUAGE ON NC SCREEN	GERMAN	PC
85	LANGUAGE ON PC SCREEN	GERMAN	PC
86	LANGUAGE ON MONITOR SCREEN	GERMAN	PC
87	WORKING RESOLUTION MULTIPLIED BY 10	PC	PC
88	VARIABLE LEAD THREAD CUTTING		PC
89	FEED STOP		PC
90	PART PROGRAM STORAGE (BYTE)	128 KBYTE (512 M)	PC
91	NUMBER OF STORED PROGRAMS	250	PC
92	REMOTE COMMUNICATION FUNCTION		PC

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Technical Data Specification - Inquiry			
Model	S/N.	Control	Remarks
NZ-S1500/600	NZS190001078	FS-120A	
Ship. Date	2017/07/25	Complete/2017/07/25	Destination/Poland
Factory	NARA PLANT	Customer/VOLKSWAGEN MOTOR POL	
		Specifical	Remarks
109	PART PROGRAM STORAGE (BYTE)	128 KBYTE (320 M)	PC
110	NUMBER OF STORED PROGRAMS	250	PC
111	REMOTE COMMUNICATION FUNCTION		PC
112	NUMBER OF TOOL OFFSET PAIRS	92	PC
113	FLOATING ZERO RETURN		PC
114	TOOL OFFSET BLOCK SKIP		PC
115	HANDLE FEED INTERRUPT		PC
116	PROGRAM RESTART		PC
117	SEQUENCE NUMBER COLLATION AND STOP		PC
118	NUMBER OF CUSTOM MACRO	10	PC
119	NUMBER OF CUSTOM MACRO	10	PC
120	CUSTOM MACRO	PROVIDED	PC
121	PROGRAMMABLE DATA INPUT	PROVIDED	PC
122	NUMBER OF CUSTOM MACRO COMMON VARIABLES	800	PC
123	TOOL CHUCK SPEED STEP		PC
124	TOOL LIFE MANAGEMENT	B	PC
125	NUMBER OF TOOL LIFE MANAGEMENT (WORD)	MAX 14 PAIRS * 16	PC
126	LOCK COUNTER	B	PC
127	FORCED OVERFEED CHECK	23	PC
128	BARREL (CHUCK/TAILESTOCK)		PC

Technical Data Specification - Inquiry			
Model	S/N.	Control	Remarks
NZ-S1500/600	NZS190001078	FS-120A	
Ship. Date	2017/07/25	Complete/2017/07/25	Destination/Poland
Factory	NARA PLANT	Customer/VOLKSWAGEN MOTOR POL	
		Specifical	Remarks
18	SPLASH GUARD TYPE	STANDARD TYPE	PC
19	SPINDLE (SPINDLE 0) OUTPUT (MM)	HIGH TORQUE (11/75 KW)	PC
20	SPINDLE (SPINDLE 0) SPEED (MM-1)	9800 MM-1	PC
21	SPINDLE (SPINDLE 0) THROUGH-SPINDLE HOLE DIA (MM)	40 MM DIA	PC
22	SPINDLE (SPINDLE 0) CHUCK TYPE		PC
23	SPINDLE (SPINDLE 0) CHUCK CYLINDER TYPE		PC
24	SPINDLE (SPINDLE 0) CHUCK ORIENTATION	PROVIDED (WITHOUT LOCK)	PC
25	SPINDLE AIR PURPOSE	PROVIDED	PC
26	SPINDLE 2		PC
27	TURRET (TURRET 1) TYPE OF TURRET	6 STATIONS	PC
28	SPINDLE (SPINDLE 0) MILLING FUNCTION		PC
29	TURRET (TURRET 1) TOOL MOUNTING METHOD	CAPTO C3	PC
30	TYPE OF TURRET 2	6 STATIONS	PC
31	TURRET 2 MILLING FUNCTION		PC
32	TURRET 2 TOOL MOUNTING METHOD	CAPTO C3	PC
33	TAILESTOCK	PROVIDED	PC
34	MOVEMENT OF TAILESTOCK	MANUAL TYPE	PC
35	TAILESTOCK STROKE (MM)	200 MM	PC
36	TAILESTOCK SPINDLE	BUILT-IN CENTER MT3	PC

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Model	S/N.	Control	Remarks
NZ-S1500/600	NZS190001078	FS-120A	
Ship. Date	2017/07/25	Complete/2017/07/25	Destination/Poland
Factory	NARA PLANT	Customer/VOLKSWAGEN MOTOR POL	
		Specifical	Remarks
Specification			
Item	Specification/Product#	Qty.	Section
1	NC SYSTEM	FS-120A	PC
2	VOLTAGE OF CUSTOMERS FACTORY (V)	380 V - 480 V	PC
3	FREQUENCY (HZ)	50 HZ	PC
4	PHASE	3	PC
5	DESTINATION	EUROPE	PC
6	STANDARD	EN COMPATIBLE	PC
7	PROGRAMMING	APPLIED	PC
8	EXPORT TRADE CONTROL ORDER	APPLIED	PC
9	RELOCATED MACHINE SECURITY FUNCTION		PC
10	PAINT COLOR	DESIGNATED COLOR (FLAT)	PC
11	NAMEPLATE/NAME PLATES	POLEH	PC
12	LANGUAGE OF INSTRUCTION MANUAL	GERMAN	PC
13	NO MANUAL AS BOOKLETS		PC
14	NO SPARE PARTS LIST		PC
15	NON-MADE TO ORDER MACHINE		PC
16	NON-MADE TO ORDER		PC
17	NON-MADE TO ORDER BED LENGTH	510 MM	PC
18	RASING (MM)	180 MM	PC
19	ANCHOR		PC

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**Bewertung & Vermarktung von
Industrieanlagen weltweit**

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