



Asset-Trade

Assessment & Sale of Used Assets

Ref. Nr.: 1013-03251118

Overview and Technical Data:

**MORI SEIKI - NZ-S1500/500 2-Revolver
Wellendrehmaschine**

DMG MORI SEIKI

DMG / MORI SEIKI

Baujahr: Jan. 2008



Asset-Trade

Assessment & Sale of Used Assets



Description:

Gebrauchte MORI SEIKI NZ-S1500/500 CNC 2-Revolver Wellendrehmaschine

4 Maschinen verfügbar !!! von Volkswagen

Technische Daten

- Spindelgeschwindigkeit 3500 U / min / 5,5 kW
- Spindeldurchmesser 43 mm
- Revolver 6 Stationen Capto C3
- Revolver-Indizierungszeit 0,18 s
- Bettlänge 530 mm
- Reitstockhub 200 mm
- Reitstockspindel Hub 70 mm
- Verfahrweg X 60 mm, Z 580 mm
- Beschleunigung 0,5 g
- Verfahrgeschwindigkeit 20 m / min

Keine Späneförderer vorhanden



Technical Data:

Technical Data:

Steuerung: Series 32i
Drehlänge: 1500.00 mm
Drehdurchmesser: 500.00 mm
Spindeldrehzahl: 3500.00 U/Min
Angetriebene Werkzeuge: 5.00
Werkzeugkapazität: 5 x
Reitstock: Ja
Lünette: Nein

Dimensions and Weight:

Gewicht: 3000 kg

Buyer Information:

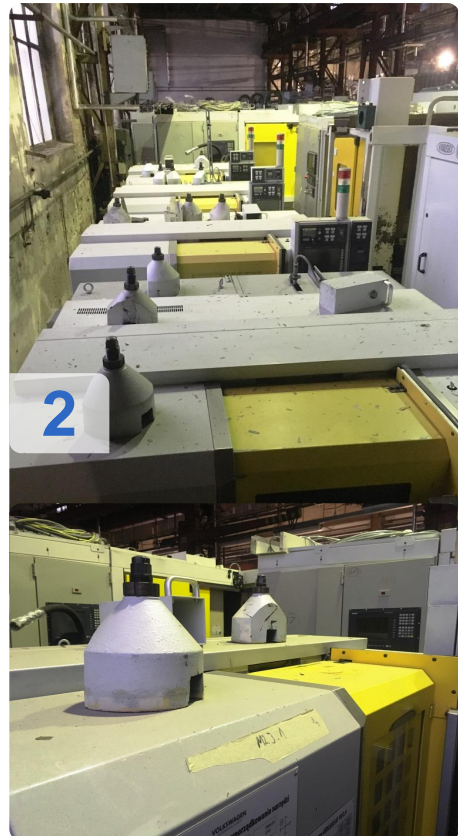
Zustand: Sehr guten Zustand
Verfügbar: Verkauft
Verkauft als:
EXW (ab Werk - Incoterm)
MwSt.: 19 %
Käuferaufgeld: 16 %
Standort: Deutschland



Images:



1



2



3



5

4



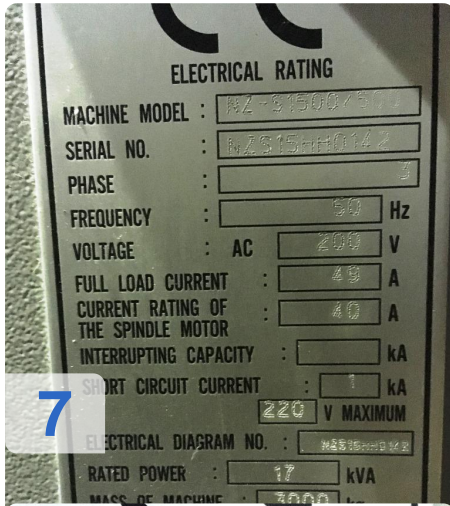
AS

e

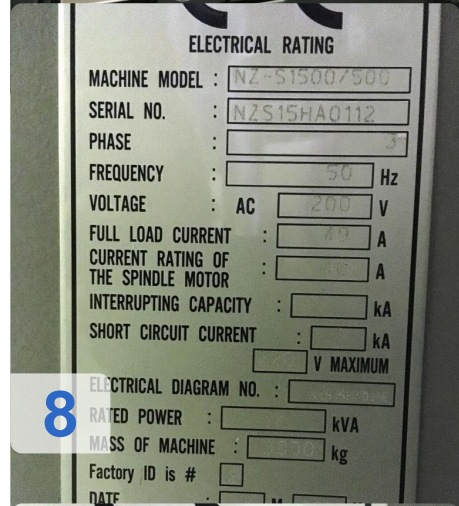
assets



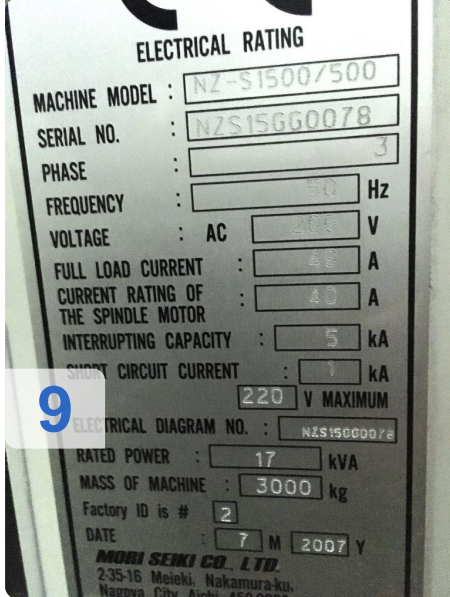
6



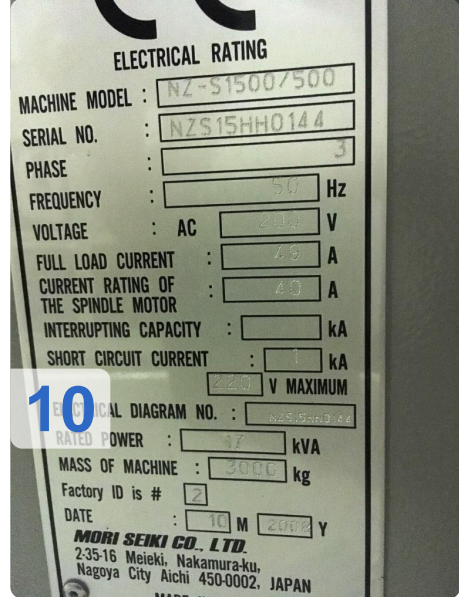
7



8



9



10



Asset-Trade

Assessment & Sale of Used Assets

ELECTRICAL RATING

MACHINE MODEL : **MZ-5150/510**

SERIAL NO. : **MAS15-00142**

PHASE : **3**

FREQUENCY : **50** Hz

VOLTAGE : AC **200** V

FULL LOAD CURRENT : **49** A

CURRENT RATING OF THE SPINDLE MOTOR : **40** A

INTERRUPTING CAPACITY : **1** kA

SHORT CIRCUIT CURRENT : **220** V MAXIMUM

ELECTRICAL DIAGRAM NO. : **MAS15-00142**

RATED POWER : **17** kVA

MASS OF MACHINE : **3000** kg

11

Model	S/No.	Control	Spec/Rev	Remarks
NC-5150/510	NZ1500070	FS-31A		
Ship Date	2007/07/25	Complete	2007/07/25	Destination: POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification	Section
01	ARM GUN	PC
02	SPINDLE (1) IN-MACHINE TOOL PRESETTER	PC
03	IN-MACHINE WORK MEASURING (TURRET 1)	PC
04	LOADER	PC
05	HYDRAULIC UNIT	PC
06	SIGNAL LIGHT	PC
07	CHUCK FOOTSWITCH	PC
08	DRY CUTTING	PC
09	NEST COLLECTOR	PC
10	STEADY REST	PC
11	AUTOMATIC CENTERING STEADY REST TYPE	PC
12	WORK REST WORKPIECE PRESENCE DETECTION	PC
13	WORK REST	PC
14	AUTOMATIC DOOR	PC
15	TALSTOCK HIGH/LOW PRESSURE SYSTEM	PC
16	SPINDLE (SPINDLE 1) CHUCK HIGH/LOW PRESSURE SYSTEM	PC

12

Model	S/No.	Control	Spec/Rev	Remarks
NC-5150/510	NZ1500070	FS-31A		
Ship Date	2007/07/25	Complete	2007/07/25	Destination: POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification	Section
37	TALSTOCK SPINDLE STROKE (MM)	70 MM
38	TALSTOCK SPINDLE STROKE CHECK	PROVIDED
39	TALSTOCK SPINDLE FOOTSWITCH	PC
40	CHP CONVEYOR	PC
41	CHP DISPOSAL DIRECTION	REAR DISPOSAL TYPE
42	CHP CONVEYOR TYPE	HINGE
43	OPERATION PANEL OF CHP CONVEYOR	PC
44	SLIP DETECTOR OF CHP CONVEYOR	PC
45	CHP BUCKET	PC
46	COOLANT SYSTEM	PC
47	COOLANT FLOW SWITCH	PC
48	COOLANT FLOAT SWITCH	PC
49	GEL SCHMER	PC
50	COOLANT GUN	PC
51	CHUCK UPPER SEX COOLANT SYSTEM	PC
52	CHP FLOW COOLANT SYSTEM	PC
53	SPINDLE (SPINDLE 1) CHUCK AIR BLOW	PROVIDED
54	TALSTOCK SPINDLE AIR BLOW	PROVIDED
55	TOOL TIP AIR BLOW	PC
56	AIR BLOW PIPE TYPE	COPPER PIPE

14

Model	S/No.	Control	Spec/Rev	Remarks
NC-5150/510	NZ1500070	FS-31A		
Ship Date	2007/07/25	Complete	2007/07/25	Destination: POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification	Section
73	WORK PULL OUT SYSTEM	TURRET1 & TURRET 2 CATCHING TYPE
74	SPECIFICATION FOR EXHIBITION	PC
75	NUMBER OF TOTAL COUNTERS	1
76	NUMBER OF WORK COUNTERS	1
77	NUMBER OF EXTERNAL M CODES	5
78	AUTOMATIC POWER SHUTOFF	PC
79	ACT/INW SERVICE OUTLET ON OPERATION PANEL	PC
80	STEP-DOWN TRANSFORMER	UNNECESSARY
81	STEP-DOWN TRANSFORMER CABLE	PROVIDED
82	LEAK BREAKER	PC
83	CONTROL BOX MANUFACTURE	OUTSIDE SUPPLIER
84	LANGUAGE ON H2 SCREEN	GERMAN
85	LANGUAGE ON P2 SCREEN	GERMAN
86	LANGUAGE ON WARNING SCREEN	GERMAN
87	PROGRAMMING RESOLUTION MULTIPLIED BY 10	PC
88	VARIABLE LEAD THREAD CUTTING	PC
89	FEED STOP	PC
90	PART PROGRAM STORAGE (BYTES)	128 KBYTE (320 M)
91	NUMBER OF STORED PROGRAMS	250
92	REMOTE COMMUNICATION FUNCTION	PC

13

Model	S/No.	Control	Spec/Rev	Remarks
NC-5150/510	NZ1500070	FS-31A		
Ship Date	2007/07/25	Complete	2007/07/25	Destination: POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification	Section
93	PART PROGRAM STORAGE (BYTES)	128 KBYTE (320 M)
94	NUMBER OF STORED PROGRAMS	250
95	REMOTE COMMUNICATION FUNCTION	PC
96	NUMBER OF TOOL OFFSET PARS	52
97	FLOATING ZERO RETURN	PC
98	ADDITION OF OPTIONAL BLOCK SKIP	PC
99	HANDLE FEED INTERRUPTION	PC
100	PROGRAM RESTART	PC
101	SEQUENCE NUMBER COLLATION AND STOP	PC
102	INTERUPTION TYPE CUSTOM MACRO	PC
103	CUSTOM MACRO	PROVIDED
104	PROGRAMMABLE DATA INPUT	PROVIDED
105	NUMBER OF CUSTOM MACRO COMMON VARIABLES	100
106	EXTERNAL HIGH-SPEED SKIP	PC
107	TOOL LIFE MANAGEMENT	PC
108	NUMBER OF TOOL LIFE MANAGEMENT (NO. OF)	MAX 14 PARS * 10
109	LOAD MONITOR	PC
110	STORED STROKE CHECK 2.5	PC
111	BARBER (CHUCK/TALSTOCK)	PC

16

Model	S/No.	Control	Spec/Rev	Remarks
NC-5150/510	NZ1500070	FS-31A		
Ship Date	2007/07/25	Complete	2007/07/25	Destination: POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification	Section
18	SPLASH GUARD TYPE	STANDARD TYPE
19	SPINDLE (SPINDLE 1) OUTPUT (KW)	HIGH-TORQUE (11/75 KW)
20	SPINDLE (SPINDLE 1) SPEED (MIN-1)	2500 MIN-1
21	SPINDLE (SPINDLE 1) THROUGH-SPINDLE HOLE DIA (MM)	41 MM DIA
22	SPINDLE (SPINDLE 1) CHUCK TYPE	PC
23	SPINDLE (SPINDLE 1) CHUCK CYLINDER TYPE	PC
24	SPINDLE (SPINDLE 1) ORIENTATION	PROVIDED (WITHOUT LOCK)
25	SPINDLE AIR PURGE	PROVIDED
26	SPINDLE 2	PC
27	TURRET (TURRET 1) TYPE OF TURRET	8 STATIONS
28	TURRET (TURRET 1) HELING FUNCTION	PC
29	TURRET (TURRET 1) TOOL MOUNTING METHOD	CAPTO C3
30	TYPE OF TURRET 2	8 STATIONS
31	TURRET 2 HELING FUNCTION	PC
32	TURRET 2 TOOL MOUNTING METHOD	CAPTO C3
33	TALSTOCK	PROVIDED
34	MOVEMENT OF TALSTOCK	MANUAL TYPE
35	TALSTOCK STROKE (MM)	280 MM
36	TALSTOCK SPINDLE	BUILT-IN CENTER MT3

17

Model	S/No.	Control	Spec/Rev	Remarks
NC-5150/510	NZ1500070	FS-31A		
Ship Date	2007/07/25	Complete	2007/07/25	Destination: POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification	Section
1	NC SYSTEM	FS-31A
2	VOLTAGE OF CUSTOMERS FACTORY (V)	380 V - 480 V
3	FREQUENCY (HZ)	50 HZ
4	SETTING UNIT	MM
5	DESTINATION	EUROPE
6	STANDARD	EN-COMPATIBLE
7	UL LABEL	PC
8	EXPORT TRADE CONTROL ORDER	APPLIED
9	RELOCATED MACHINE SECURITY FUNCTION	PC
10	PART COLOR	DESIGNATED COLOR (PLAT)
11	LANGUAGE ON NAME PLATES	POLESH
12	LANGUAGE OF INSTRUCTION MANUAL	GERMAN
13	NC MANUAL AS BOOKLETS	PC
14	SPECIAL PURPOSE MACHINE	PC
15	NOMINAL BED LENGTH	510 MM
16	RASING (MM)	100 MM
17	ANY-ONE	PC



Asset-Trade

Assessment & Sale of Used Assets



Asset-Trade

Assessment & Sale of Used Assets



Asset-Trade

**Bewertung & Vermarktung von
Industrieanlagen weltweit**

Am Sonnenhof 16

47800 Krefeld

Deutschland

Tel.: +49 2151 32500 33