



**Asset-Trade**

Assessment & Sale of Used Assets

Ref. Nr.: 1013-03251118

**Overview and Technical Data:**

**MORI SEIKI - NZ-S1500/500 2-Revolver  
Wellendrehmaschine**

**DMG MORI SEIKI**

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Baujahr: Jan. 2008



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## Description:

### **Gebrauchte MORI SEIKI NZ-S1500/500 CNC 2-Revolver Wellendrehmaschine**

4 Maschinen verfügbar !!! von Volkswagen

#### Technische Daten

- Spindelgeschwindigkeit 3500 U / min / 5,5 kW
- Spindeldurchmesser 43 mm
- Revolver 6 Stationen Capto C3
- Revolver-Indizierungszeit 0,18 s
- Bettlänge 530 mm
- Reitstockhub 200 mm
- Reitstockspindel Hub 70 mm
- Verfahrweg X 60 mm, Z 580 mm
- Beschleunigung 0,5 g
- Verfahrgeschwindigkeit 20 m / min

Keine Späneförderer vorhanden



## Technical Data:

### Technical Data:

Steuerung: Series 32i  
Drehlänge: 1500.00 mm  
Drehdurchmesser: 500.00 mm  
Spindeldrehzahl: 3500.00 U/Min  
Angetriebene Werkzeuge: 5.00  
Werkzeugkapazität: 5 x  
Reitstock: Ja  
Lünette: Nein

### Dimensions and Weight:

Gewicht: 3000 kg

### Buyer Information:

Zustand: Sehr guten Zustand  
Verfügbar: Verkauft  
Verkauft als:  
EXW (ab Werk - Incoterm)  
MwSt.: 19 %  
Käuferaufgeld: 16 %  
Standort: Deutschland



## Images:



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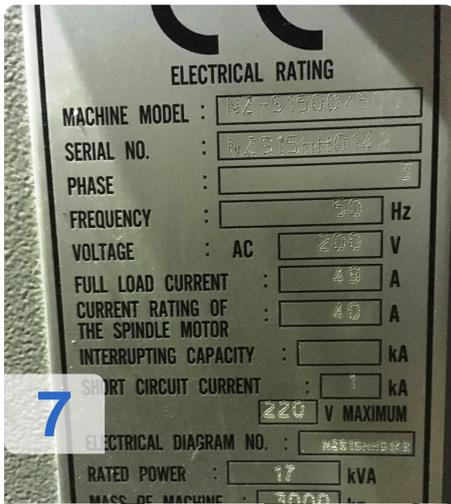
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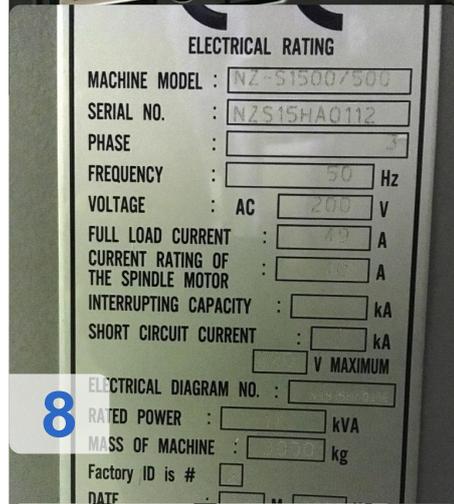
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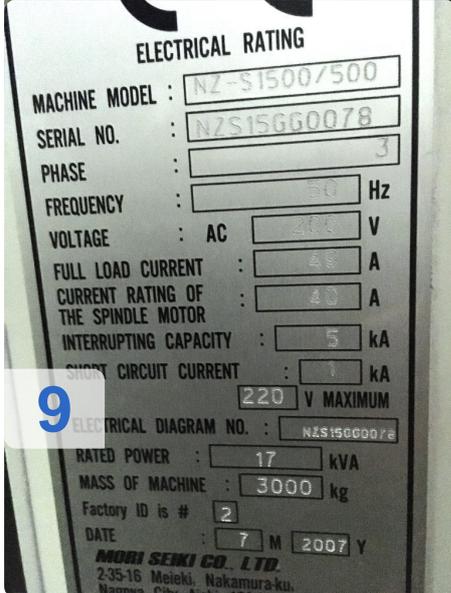
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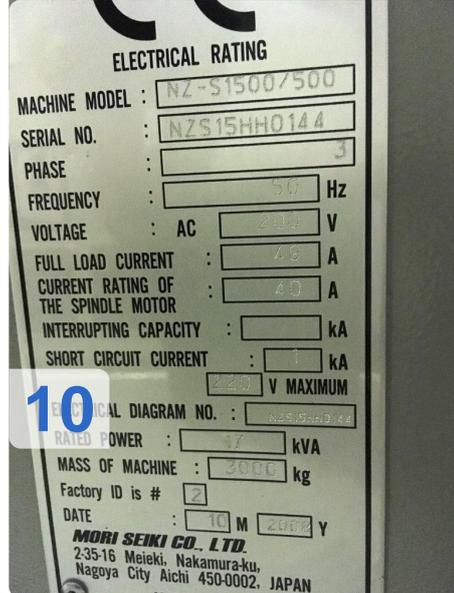
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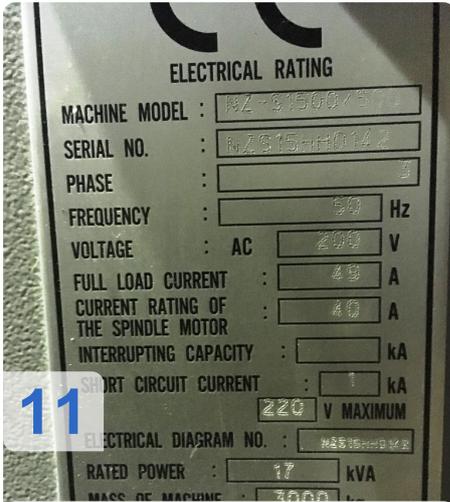
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Model	S/No.	Control	Destination	Remarks
NZ-S150/500	NZS150G070	FS-32A	POLAND	
Ship Date	2017/07/25	Completed	2017/07/25	
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL	

Item	Specification/Product#	Qty.	Section
67	ARM GUN	1	PC
68	SPINDLE (I) IN-MACHINE TOOL PRESETTER	AUTOMATIC	PC
69	IN-MACHINE WORK MEASURING (TURRET I)		PC
70	LOADER		PC
71	HYDRAULIC UNIT	HYDRAULIC UNIT WITHOUT MAGNETIC DUST COLLECTOR	PC
72	SIGNAL LIGHT	3-TIER TOWER (RED, YELLOW, WHITE, GREEN)	PC
73	CHUCK FEED SWITCH	7MM	PC
74	DRY CUTTING	PROVIDED	PC
75	NEST COLLECTOR	INTERFACE (125 MM DIA. DUCT ONLY)	PC
76	STEADY REST	AUTOMATIC CENTERING STEADY REST (PROGRAMMABLE)	PC
77	AUTOMATIC CENTERING STEADY REST TYPE	GRASP RANGE 15 MM - 32 MM, ARM WIDTH 16 MM, FOR CAMESHAFT	PC
78	WORK REST	WORKPIECE PRESENCE DETECTION	PC
79	WORK REST		PC
80	AUTOMATIC DOOR		PC
81	TALSTOCK HIGH/LOW PRESSURE SYSTEM		PC
82	SPINDLE (SPINDLE I) CHUCK HIGH/LOW PRESSURE SYSTEM		PC

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Item	Specification/Product#	Qty.	Section
83	PART PROGRAM STORAGE (BYTES)	128 KIBYTE (32K M)	PC
84	NUMBER OF STORED PROGRAMS	250	PC
85	REMOTE COMMUNICATION FUNCTION		PC
86	NUMBER OF TOOL OFFSET PAIRS	92	PC
87	FLOATING ZERO RETURN		PC
88	ADDITION OF OPTIONAL BLOCK SKIP		PC
89	HANDLE FEED INTERRUPTION		PC
90	PROGRAM RESTART		PC
91	SEQUENCE NUMBER COLLATION AND STOP		PC
92	INTERLUCK TYPE CUSTOM MACRO	PROVIDED	PC
93	CUSTOM MACRO	PROVIDED	PC
94	PROGRAMMABLE DATA INPUT	PROVIDED	PC
95	NUMBER OF CUSTOM MACRO COMMON VARIABLES	100	PC
96	EXTERNAL HIGH-SPEED SKIP		PC
97	TOOL LIFE MANAGEMENT	8	PC
98	NUMBER OF TOOL LIFE MANAGEMENT (OK/NO)	MARK 14 PAIRS + 10	PC
99	LOAD MONITOR	B	PC
100	STORED STROKE CHECK 2S		PC
101	BARRIER (CHUCK/TALSTOCK)		PC

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Item	Specification/Product#	Qty.	Section
1	NC SYSTEM	FS-32A	PC
2	VOLTAGE OF CUSTOMERS FACTORY (V)	380 V - 480 V	PC
3	FREQUENCY (HZ)	50 HZ	PC
4	SETTING UNIT	MM	PC
5	DESTINATION	EUROPE	PC
6	STANDARD	EN-COMPATIBLE	PC
7	UL LABEL		PC
8	EXPORT TRADE CONTROL ORDER	APPLIED	PC
9	PROGRAMMABLE SECURITY FUNCTION		PC
10	PAINT COLOR	DESIGNATED COLOR (PLAT)	PC
11	LANGUAGE ON NAME PLATES	POLISH	PC
12	LANGUAGE OF INSTRUCTION MANUAL	GERMAN	PC
13	NC MANUAL AS BOOKLETS		PC
14	SPECIAL PURPOSE MACHINE		PC
15	NOMINAL BED LENGTH	510 MM	PC
16	RASING (MM)	100 MM	PC
17	ANY-ONE		PC

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Item	Specification/Product#	Qty.	Section
37	TALSTOCK SPINDLE STROKE (MM)	70 MM	PC
38	TALSTOCK SPINDLE STROKE CHECK	PROVIDED	PC
39	TALSTOCK SPINDLE FEED SWITCH		PC
40	CHP CONVEYOR	PROVIDED	PC
41	CHP DISPOSAL DIRECTION	REAR DISPOSAL TYPE	PC
42	CHP CONVEYOR TYPE	HINGE	PC
43	OPERATION PANEL OF CHP CONVEYOR		PC
44	SLIP DETECTOR OF CHP CONVEYOR		PC
45	CHP BUCKET		PC
46	COOLANT SYSTEM		PC
47	COOLANT FLOW SWITCH		PC
48	COOLANT FLOAT SWITCH		PC
49	OLE SOUPPER		PC
50	COOLANT GUN		PC
51	CHUCK UPPER SIDE COOLANT SYSTEM		PC
52	CHP FLOW COOLANT SYSTEM		PC
53	SPINDLE (SPINDLE I) CHUCK AIR BLOW	PROVIDED	PC
54	TALSTOCK SPINDLE AIR BLOW	PROVIDED	PC
55	TOOL TIP AIR BLOW		PC
56	AIR BLOW PIPE TYPE	COPPER PIPE	PC

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Item	Specification/Product#	Qty.	Section
71	WORK PULL OUT SYSTEM	TURRET1 & TURRET 2 CATCHING TYPE	PC
72	SPECIFICATION FOR EXHIBITION		PC
73	NUMBER OF TOTAL COUNTERS	1	PC
74	NUMBER OF WORK COUNTERS	1	PC
75	NUMBER OF EXTERNAL M CODES	5	PC
76	AUTOMATIC POWER SAUTOFF		PC
77	AC/DC SERVICE OUTLET ON OPERATION PANEL		PC
78	STEP-DOWN TRANSFORMER	UNNECESSARY	PC
79	STEP-DOWN TRANSFORMER CABLE	PROVIDED	PC
80	LEAK BREAKER		PC
81	CONTROL BOX MANUFACTURE	OUTSIDE SUPPLIER	PC
82	LANGUAGE ON NC SCREEN	GERMAN	PC
83	LANGUAGE ON PC SCREEN	GERMAN	PC
84	LANGUAGE ON WARNING SCREEN	GERMAN	PC
85	PROGRAMMING RESOLUTION MULTIPLIED BY 10		PC
86	VARIABLE LEAD THREAD CUTTING		PC
87	FEED STOP		PC
88	PART PROGRAM STORAGE (BYTES)	128 KIBYTE (32K M)	PC
89	NUMBER OF STORED PROGRAMS	250	PC
90	REMOTE COMMUNICATION FUNCTION		PC

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18	SPLASH GUARD TYPE	STANDARD TYPE	PC
19	SPINDLE (SPINDLE I) OUTPUT (KW)	HIGH-TORQUE (11/75 KW)	PC
20	SPINDLE (SPINDLE I) SPEED (MIN-1)	2500 MIN-1	PC
21	SPINDLE (SPINDLE I) THROUGH-SPINDLE HOLE DIA. (MM)	Ø1 MM DIA.	PC
22	SPINDLE (SPINDLE I) CHUCK TYPE		PC
23	SPINDLE (SPINDLE I) CHUCK CYLINDER TYPE	PROVIDED (WITHOUT LOCK)	PC
24	SPINDLE (SPINDLE I) ORIENTATION	PROVIDED	PC
25	SPINDLE AIR PURGE	PROVIDED	PC
26	SPINDLE ?		PC
27	TURRET (TURRET I) TYPE OF TURRET	8 STATIONS	PC
28	TURRET (TURRET I) MELTING FUNCTION		PC
29	TURRET (TURRET I) TOOL MOUNTING METHOD	CAPTO C3	PC
30	TYPE OF TURRET 2	8 STATIONS	PC
31	TURRET 2 MELTING FUNCTION		PC
32	TURRET 2 TOOL MOUNTING METHOD	CAPTO C3	PC
33	TALSTOCK	PROVIDED	PC
34	MOVEMENT OF TALSTOCK	MANUAL TYPE	PC
35	TALSTOCK STROKE (MM)	200 MM	PC
36	TALSTOCK SPINDLE	BUILT-IN CENTER MTS	PC

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**Bewertung & Vermarktung von  
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