



**Asset-Trade**

Assessment & Sale of Used Assets

Ref. Nr.: 1013-03251118

**Overview and Technical Data:**

**MORI SEIKI - NZ-S1500/500 2-Revolver  
Wellendrehmaschine**

**DMG MORI SEIKI**

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Baujahr: Jan. 2008



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## Description:

### **Gebrauchte MORI SEIKI NZ-S1500/500 CNC 2-Revolver Wellendrehmaschine**

4 Maschinen verfügbar !!! von Volkswagen

#### Technische Daten

- Spindelgeschwindigkeit 3500 U / min / 5,5 kW
- Spindeldurchmesser 43 mm
- Revolver 6 Stationen Capto C3
- Revolver-Indizierungszeit 0,18 s
- Bettlänge 530 mm
- Reitstockhub 200 mm
- Reitstockspindel Hub 70 mm
- Verfahrweg X 60 mm, Z 580 mm
- Beschleunigung 0,5 g
- Verfahrgeschwindigkeit 20 m / min

Keine Späneförderer vorhanden



## Technical Data:

### Technical Data:

Steuerung: Series 32i  
Drehlänge: 1500.00 mm  
Drehdurchmesser: 500.00 mm  
Spindeldrehzahl: 3500.00 U/Min  
Angetriebene Werkzeuge: 5.00  
Werkzeugkapazität: 5 x  
Reitstock: Ja  
Lünette: Nein

### Dimensions and Weight:

Gewicht: 3000 kg

### Buyer Information:

Zustand: Sehr guten Zustand  
Verfügbar: Verkauft  
Verkauft als:  
EXW (ab Werk - Incoterm)  
MwSt.: 19 %  
Käuferaufgeld: 16 %  
Standort: Deutschland



## Images:



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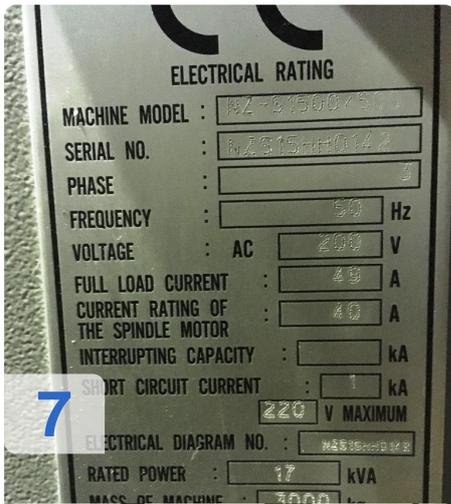
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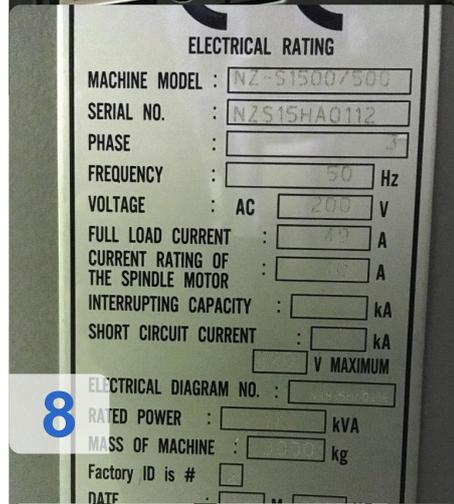
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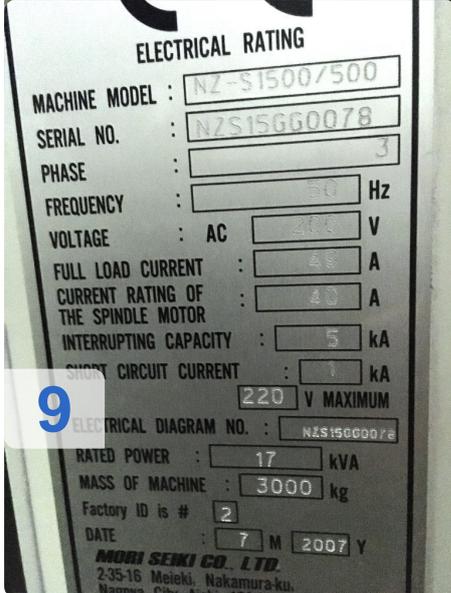
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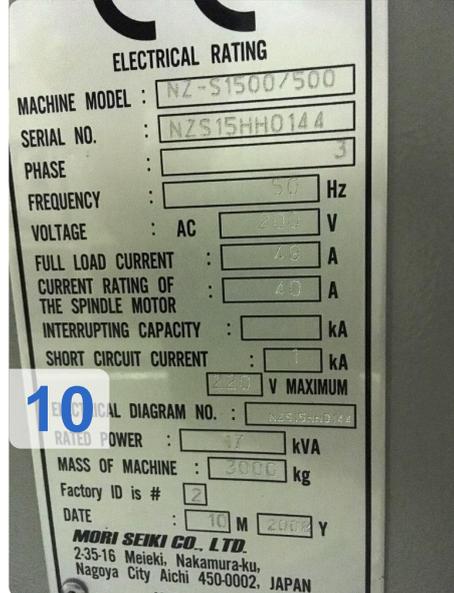
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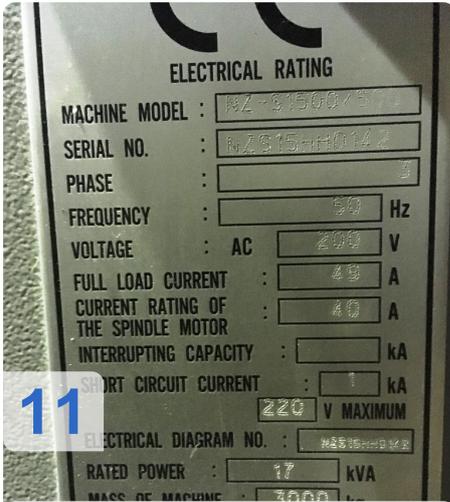
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Model	S/No.	Control	Destination	Specification	Remarks
NC-S150/500	NZS1950070	FS-32A	POLAND		
Ship. Date	2017/07/25	Completed	2017/07/25	Destination	POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL		
67	ARM GUN				PC
68	SPINDLE (I) IN-MACHINE TOOL PRESETTER	AUTOMATIC			PC
69	IN-MACHINE WORK MEASURING (TURRET I)				PC
70	LOADER				PC
71	HYDRAULIC UNIT	HYDRAULIC UNIT WITHOUT MAGNETIC DUST COLLECTOR			PC
72	SIGNAL LIGHT	3-TIER TOWER (RED, YELLOW, WHITE, GREEN)			PC
73	CHUCK FOOTSWITCH	7MM			PC
74	DRY CUTTING	PROVIDED			PC
75	NEST COLLECTOR	INTERFACE (125 MM DIA. DUCT ONLY)			PC
76	STEADY REST	AUTOMATIC CENTERING STEADY REST (PROGRAMMABLE)			PC
77	AUTOMATIC CENTERING STEADY REST TYPE	GRASP RANGE 19 MM - 32 MM, ARM WIDTH 16 MM, FOR CAMESHAFT			PC
78	WORK REST	WORKPIECE PRESENCE DETECTION			PC
79	WORK REST				PC
80	AUTOMATIC DOOR				PC
81	TALSTOCK HIGH/LOW PRESSURE SYSTEM				PC
82	SPINDLE (SPINDLE I) CHUCK HIGH/LOW PRESSURE SYSTEM				PC

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Ship. Date	2017/07/25	Completed	2017/07/25	Destination	POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL		
83	PART PROGRAM STORAGE (BYTES)	128 KIBYTE (32K M)			PC
84	NUMBER OF STORED PROGRAMS	250			PC
85	REMOTE COMMUNICATION FUNCTION				PC
86	NUMBER OF TOOL OFFSET PAIRS	92			PC
87	FLOATING ZERO RETURN				PC
88	ADDITION OF OPTIONAL BLOCK SKIP				PC
89	HANDLE FEED INTERRUPTION				PC
90	PROGRAM RESTART				PC
91	SEQUENCE NUMBER COLLATION AND STOP				PC
92	INTERLUCTION TYPE CUSTOM MACRO	PROVIDED			PC
93	CUSTOM MACRO	PROVIDED			PC
94	PROGRAMMABLE DATA INPUT	PROVIDED			PC
95	NUMBER OF CUSTOM MACRO COMMON VARIABLES	100			PC
96	EXTERNAL HIGH-SPEED SKIP				PC
97	TOOL LIFE MANAGEMENT	8			PC
98	NUMBER OF TOOL LIFE MANAGEMENT (OK/NO)	MARK 14 PAIRS + 10			PC
99	LOAD MONITOR	B			PC
100	STORED STROKE CHECK 2S				PC
101	BARRIER (CHUCK/TALSTOCK)				PC

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Item	Specification	Specification/Product#	Qty.	Section
1	NC SYSTEM	FS-32A		PC
2	VOLTAGE OF CUSTOMERS FACTORY (V)	380 V - 480 V		PC
3	FREQUENCY (HZ)	50 HZ		PC
4	SETTING UNIT	MM		PC
5	DESTINATION	EUROPE		PC
6	STANDARD	EN-COMPATIBLE		PC
7	UL LABEL			PC
8	EXPORT TRADE CONTROL ORDER	APPLIED		PC
9	PROGRAMMABLE SECURITY FUNCTION			PC
10	PAINT COLOR	DESIGNATED COLOR (PLAT)		PC
11	LANGUAGE ON NAME PLATES	POLISH		PC
12	LANGUAGE OF INSTRUCTION MANUAL	GERMAN		PC
13	NC MANUAL AS BOOKLETS			PC
14	SPECIAL PURPOSE MACHINE			PC
15	MINIMAL BED LENGTH	510 MM		PC
16	RASING (MM)	100 MM		PC
17	ANY-ONE			PC

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Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL		
37	TALSTOCK SPINDLE STROKE (MM)	70 MM			PC
38	TALSTOCK SPINDLE STROKE CHECK	PROVIDED			PC
39	TALSTOCK SPINDLE FOOTSWITCH				PC
40	CHP CONVEYOR	PROVIDED			PC
41	CHP DISPOSAL DIRECTION	REAR DISPOSAL TYPE			PC
42	CHP CONVEYOR TYPE	HINGE			PC
43	OPERATION PANEL OF CHP CONVEYOR				PC
44	SLIP DETECTOR OF CHP CONVEYOR				PC
45	CHP BUCKET				PC
46	COOLANT SYSTEM				PC
47	COOLANT FLOW SWITCH				PC
48	COOLANT FLOAT SWITCH				PC
49	Oil SUMMER				PC
50	COOLANT GUN				PC
51	CHUCK UPPER SIDE COOLANT SYSTEM				PC
52	CHP FLOW COOLANT SYSTEM				PC
53	SPINDLE (SPINDLE I) CHUCK AIR BLOW	PROVIDED			PC
54	TALSTOCK SPINDLE AIR BLOW	PROVIDED			PC
55	TOOL TIP AIR BLOW				PC
56	AIR BLOW PIPE TYPE	COPPER PIPE			PC

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Ship. Date	2017/07/25	Completed	2017/07/25	Destination	POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL		
71	WORK PULL OUT SYSTEM	TURRET1 & TURRET 2 CATCHING TYPE			PC
74	SPECIFICATION FOR EXHIBITION				PC
75	NUMBER OF TOTAL COUNTERS	1			PC
76	NUMBER OF WORK COUNTERS	1			PC
77	NUMBER OF EXTERNAL M CODES	5			PC
78	AUTOMATIC POWER SAUTOFF				PC
79	AC/DC SERVICE OUTLET ON OPERATION PANEL				PC
80	STEP-DOWN TRANSFORMER	UNNECESSARY			PC
81	STEP-DOWN TRANSFORMER CABLE	PROVIDED			PC
82	LEAK BREAKER				PC
83	CONTROL BOX MANUFACTURE	OUTSIDE SUPPLIER			PC
84	LANGUAGE ON NC SCREEN	GERMAN			PC
85	LANGUAGE ON PC SCREEN	GERMAN			PC
86	LANGUAGE ON WARNING SCREEN	GERMAN			PC
87	PROGRAMMING RESOLUTION MULTIPLIED BY 10				PC
88	VARIABLE LEAD THREAD CUTTING				PC
89	FEED STOP				PC
90	PART PROGRAM STORAGE (BYTES)	128 KIBYTE (32K M)			PC
91	NUMBER OF STORED PROGRAMS	250			PC
92	REMOTE COMMUNICATION FUNCTION				PC

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NC-S150/500	NZS1950070	FS-32A	POLAND		
Ship. Date	2017/07/25	Completed	2017/07/25	Destination	POLAND
Factory	NARA PLANT	Customer	VOLKSWAGEN MOTOR POL		
18	SPLASH GUARD TYPE	STANDARD TYPE			PC
19	SPINDLE (SPINDLE I) OUTPUT (KW)	HIGH-TORQUE (11/75 KW)			PC
20	SPINDLE (SPINDLE I) SPEED (MIN-1)	2500 MIN-1			PC
21	SPINDLE (SPINDLE I) THROUGH-SPINDLE HOLE DIA. (MM)	Ø1 MM DIA.			PC
22	SPINDLE (SPINDLE I) CHUCK TYPE				PC
23	SPINDLE (SPINDLE I) CHUCK CYLINDER TYPE	PROVIDED (WITHOUT LOCK)			PC
24	SPINDLE (SPINDLE I) ORIENTATION	PROVIDED			PC
25	SPINDLE AIR PURGE	PROVIDED			PC
26	SPINDLE ?				PC
27	TURRET (TURRET I) TYPE OF TURRET	8 STATIONS			PC
28	TURRET (TURRET I) MELTING FUNCTION				PC
29	TURRET (TURRET I) TOOL MOUNTING METHOD	CAPTO C3			PC
30	TYPE OF TURRET 2	8 STATIONS			PC
31	TURRET 2 MELTING FUNCTION				PC
32	TURRET 2 TOOL MOUNTING METHOD	CAPTO C3			PC
33	TALSTOCK	PROVIDED			PC
34	MOVEMENT OF TALSTOCK	MANUAL TYPE			PC
35	TALSTOCK STROKE (MM)	200 MM			PC
36	TALSTOCK SPINDLE	BUILT-IN CENTER MTS			PC

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