

Nano CNC for High-Speed, High-Accuracy Machining

FANUC

Series 30i/31i/32i/35i -MODEL B



Nano CNC for High-Speed, High-Accuracy Machining

Wide Application Range

Select the CNC model best suited for the application.

FANUC Series 30i-MODEL B

Max. number of paths : 10 - 15 paths

Max. total number of controlled axes :

96 axes (72 feed axes, 24 spindles) / 10 paths

72 axes (56 feed axes, 16 spindles) / 15 paths

Max. number of simultaneous controlled axes : 24 axes

The 30i-B is an advanced CNC for multi-axis, multi-path machine tools. Due to the high number of controlled axes and paths, various machining processes can be executed at the same time. The 5-axis machining function also allows machining of complex shapes. It has the flexibility to control various types of machine tools.

FANUC Series 31i-MODEL B

Max. number of paths : 6 paths

Max. total number of controlled axes : 34 axes (26 feed axes, 8 spindles)

Max. number of simultaneous controlled axes : 4 axes

With the world's highest level of performance, This is the core FANUC CNC model. With abundant functions and advanced control technology, it is ideal for high performance lathes and machining centers.

FANUC Series 31i-MODEL B5

Max. number of paths : 6 paths

Max. total number of controlled axes : 34 axes (26 feed axes, 8 spindles)

Max. number of simultaneous controlled axes : 5 axes

The 31i-B5 has 5-axis simultaneous machining functions and can machine complex shapes at high-speed with high accuracy and high quality. It is best suited for leading edge 5-axis machining centers.

FANUC Series 32i-MODEL B

Max. number of paths : 2 paths

Max. total number of controlled axes : 20 axes (12 feed axes, 8 spindles)

Max. number of simultaneous controlled axes : 4 axes

This is a standard model with versatile CNC functions and is designed for the control of standard lathes and machining centers.

FANUC Series 35i-MODEL B

Max. number of paths : 4 paths

Max. total number of controlled axes : 20 axes (16 feed axes, 4 spindles)

Max. number of simultaneous controlled axes : 4 axes

The 35i-B CNC is for transfer lines. It has powerful PMC functions and basic CNC functions. The 35i-B can execute simple machining at high speed.





State-of-the-Art Hardware

Ultra-thin, high-speed and high reliability is achieved by state-of-the-art hardware, including ultra high-speed processors, high-speed CNC internal bus and optical fiber cables used for high-speed data transfer.

High-Speed, High Precision and High Quality Machining

High-speed, high accuracy machining is realized by using not only a CNC that controls the machine with nanometer resolution but also servos and drive systems that accurately position the machine.

High-Speed, High Precision and Smooth simultaneous 5-Axis Machining

These models are available for 5-axis machines with various configurations. A function which enables smooth, high-speed and high precision machining and easy programming of machining complex parts with tilted plane and a function of facilitating setup are included.

Consistent support at shop floor, FANUC *i*HMI

FANUC *i*HMI provides unique user interface for all machines, and support all jobs at shop floor consistently. It enables easy understanding by the screen contents using graphical expression like intuitive icons and animations.

Various Network Functions

A management system with personal computers and a robot connected via Ethernet can be constructed easily. Various types of field networks are also supported.

High Reliability and Easy Maintainability

Highly reliable hardware allows stable operation in a harsh factory environment. Various types of enhanced diagnosis functions improve maintainability so that the cause of trouble can be identified quickly.

Easily Incorporated into Machine Tools

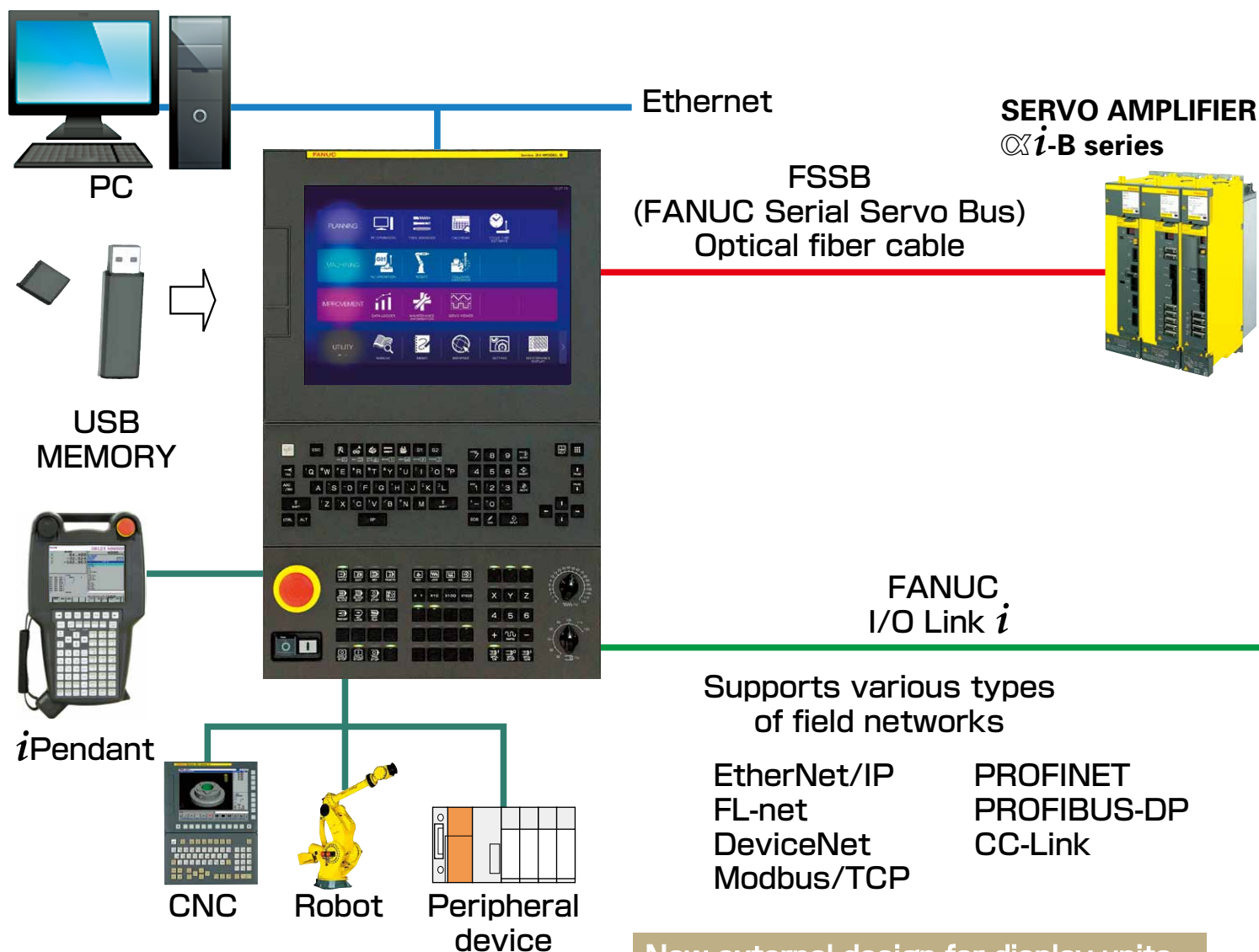
The CNC is mounted directly to the LCD panel in one unit which saves space in the power magnetics cabinet. The use of ultra high-speed serial communications reduces wiring. Powerful PMC allows flexibility of machine design, and built-in safety function helps MTB to conform safety regulation easily.

PC function with Windows® OS

FANUC PANEL *i* is an enhanced combination of a CNC and PC with a original high-speed interface. The PC function with a compact operating system for embedded use is also available.

State-of-the-Art High-Speed, High-Reliability Hardware

Ultra-Compact, Reduced wiring, High-Reliability



Enhanced basic performance

Leading-edge hardware has enhanced the basic performance of the CNC, servos and the PMC to support advanced CNC functionality such as 5-axis machining, multi-axis multi-path control.

Thin and compact

The LCD-mounted type CNC with all the functionality implemented behind the display greatly reduces CNC mounting space on the machine. This contributes to downsizing. Intelligent communication functions are also embedded in the ultra-thin control unit of 60mm in depth, which helps design a compact operator's panel. 19", 15", 10.4", and 8.4" color LCDs are available as a CNC display. The stand-alone type CNC, a control unit with a separate display, is also available. You can select a CNC suitable to your machine structure.

New external design for display units

The external design for FANUC iHMI display units has been renewed to a flat structure to cover the surface with one film to improve the cutting fluid resistance.

In addition, the MDI structure has been improved to improve operability and enable key input operations with few mistakes.

Leading-edge servo control with fast FSSB and high-speed DSP

CNC and amplifiers are connected with FSSB (FANUC Serial Servo Bus) using an optical fiber cable. Leading-edge DSPs and newly-designed FSSB offer advanced servo control such as multi axis control and fast current control. In addition, spindle amplifiers can be now connected to FSSB.

iPendant

iPendant is a portable operating unit. It is possible to watch the CNC screen and operate the machines at a distant point from the main operator's panel. Moreover, touch panel and the manual pulse generator can be selected as an option.

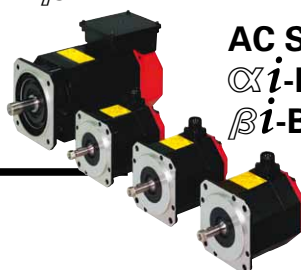
SERVO AMPLIFIER

***βi*SVSP-B series**



AC SPINDLE MOTOR

***αi*-B series,
βi-B series**



AC SERVO MOTOR

***αi*-B series,
βi-B series**



I/O Unit



I/O module for
connection panel

FANUC I/O Link *i*

FANUC I/O Link *i* is a serial I/O interface between the PMC and various I/O units. The number of DI/DO points per channel is 2048/2048, doubled from conventional FANUC I/O Link.

FANUC I/O Link *i* helps with quick recovery from trouble by making it easy to pinpoint the faulty part using various error detection capabilities such as bitwise DO ground fault detection and I/O power supply failure detection, etc. FANUC I/O Link *i* realizes Dual Check Safety with a single cable although conventional systems require two cables.

Reduced wiring

Faster FSSB and FANUC I/O Link *i* realize further reduction of wiring and lower wiring cost.

USB memory interface

A USB port is added on the front of the CNC display unit. USB memory is easily obtainable in the market and can be used to input and output various data in the CNC, so usability is enhanced.

FANUC AC SERVO MOTOR

***αi*-B, *βi*-B series**

High performance AC SERVO MOTOR for feed axis of machine tools

Smooth rotation and compact size

Quick acceleration

Excellent waterproofing

Compact size and high resolution PULSECODER

Bayonet type power connector

Reduced Backlash Brake

Line-up with both 200V input and 400V input.

FANUC AC SPINDLE MOTOR

***αi*-B, *βi*-B series**

High performance AC SPINDLE MOTOR for spindles of machine tools

High power and high torque with compact size.

High efficiency and low heat generation by SPINDLE HRV Control.

Hollow shaft models which enable center-through-coolant available.

Line-up with both 200V input and 400V input.

S6 rated output available with the same rated output of S3
The balance correction is possible at the rear of the motor after the motor is coupled to the spindle.

FANUC SERVO AMPLIFIER

***αi*-B, *βi*SVSP-B series**

Various line-up, compact and energy saving SERVO AMPLIFIER.

Smart Rigid Tapping is available. It's effective to cycle time reduction.

Insulation deterioration of motor can detect in heavy environment with cutting fluid.

Cooling fan motor is installed. And It's easy to replace fan motors from front side.

Cause of alarms can find quickly by trouble diagnosis function.

Multi-axes and all-in-one amplifier are available, too.

Machine protection at power failure is available with additional modules.

Energy consumption is saved by utilizing the latest low loss power device.

Line-up with both 200V input and 400V input.

Enhanced network functions

Enhanced network functions support various types of field networks. Embedded Ethernet of 100Mbps is also supported as a standard function.

High reliability realized by ECC

Error correcting code (ECC) is a leading-edge high reliability technology. Should an error occur during data transfer, it can be detected and corrected.

Although ECC is already being applied to various portions of the CNC, the range of applications are further expanded and the whole CNC system is protected. ECC and original low power technologies contribute to high reliability.

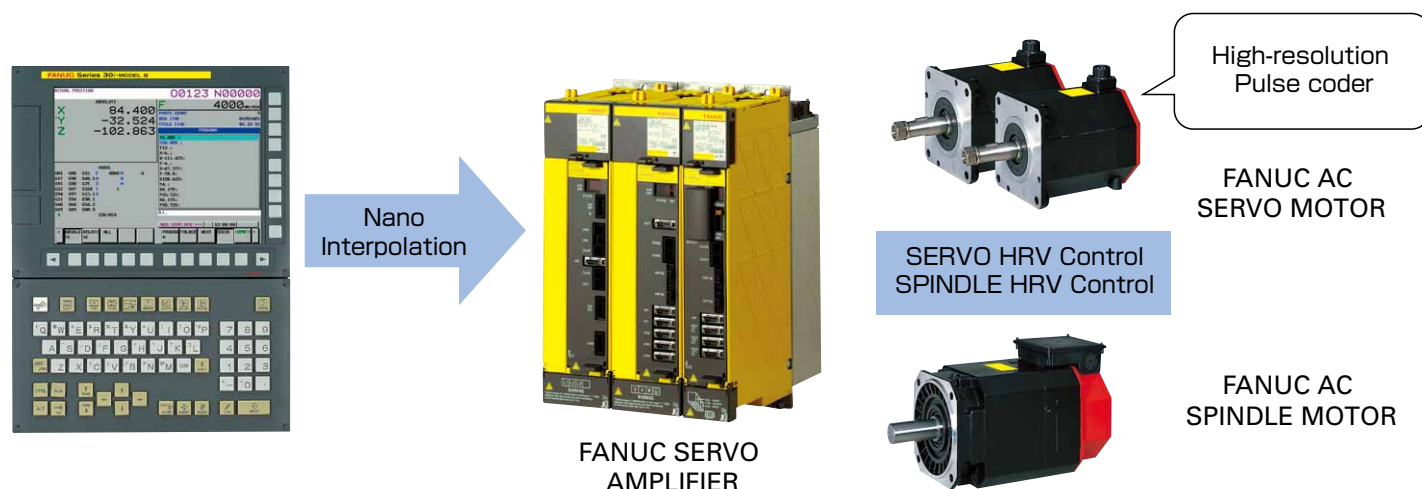
High-Speed, High-Quality Machining Machining Performance

High-Quality Machining Realized for All Types of Machining from Part Machining to Complex Die Mold Machining

Nano CNC System

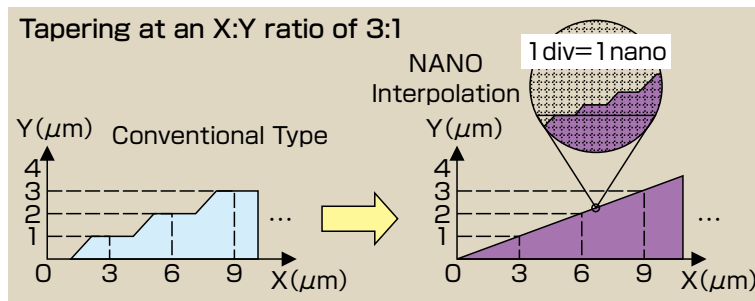
High-Quality Machining Achieved by Coordination between "High-Precision Operation in Nanometers" and "State-of-the-Art Servo Technology"

Nano interpolation that computes position commands for the digital servo control unit in nanometers, SERVO HRV Control and SPINDLE HRV Control for which the control cycle is made faster, and FANUC SERVO MOTOR with a high-resolution pulse coder are used and make up "Nano CNC System," which achieves high-speed, high-quality machining.



Nano Interpolation

"Nano interpolation" is now provided as standard. Nano interpolation can calculate position commands precisely in nanometers to move the machine smoothly and improve machining precision. Using "nano interpolation" for all types of interpolation can realize high-quality nano-level machining both for milling and turning machining.

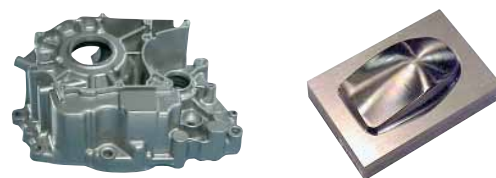


AI Contour Control I / AI Contour Control II

30i-B, 31i-B, 31i-B5, 32i-B only

Optimum the feedrate and acceleration control by reading blocks in advance

In machining of complex free-form curved surfaces of aircraft parts, automobile parts and metal dies that are specified in continuous small blocks, advanced lookahead algorithms evaluate the programmed path to determine the optimal feedrate and acceleration resulting in reduced cycle times and improved accuracy.

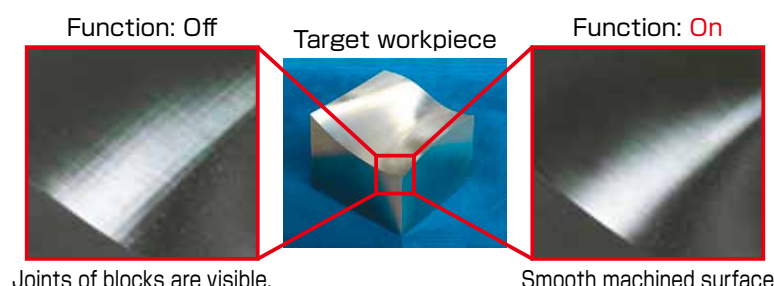


Smooth Tolerance⁺ Control

30i-B, 31i-B, 31i-B5, 32i-B only

Smoothing continuous small blocks to realize high-quality machining

Smooth tolerance⁺ control automatically generates a smooth curve for a machining path specified with continuous small blocks, for example, for mold machining within the specified tolerance. The smooth machining path reduces mechanical shock and improves the quality of the machined surface.



Advanced Digital Servo Technology Machining Performance

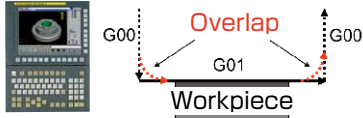
Smart Machine Control

Optimizing control in real time

Smart machine control is function group which realizes high-speed, high-precision, and high-quality machining by optimizing its control in real time according to changes of machine conditions such as load, temperature, and position.

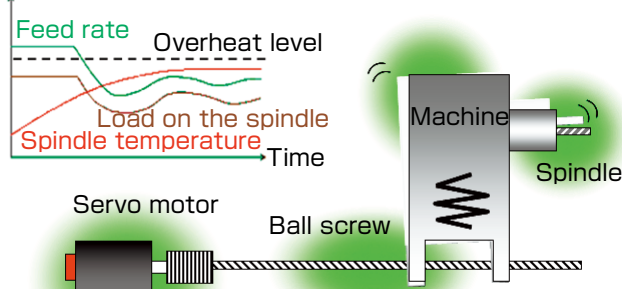
Smart overlap

Reducing cycle time



Smart adaptive control

Reducing cycle time for heavy cutting



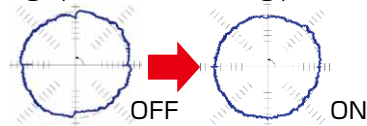
Smart load meter

Best use of spindle performance



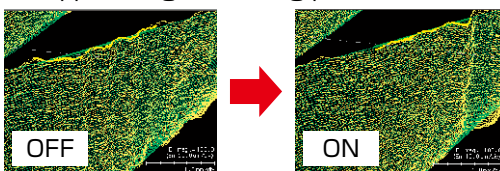
Smart backlash compensation

High-precision machining profile



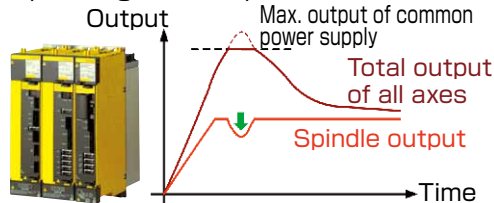
Smart machining point control

Suppressing machining point vibration



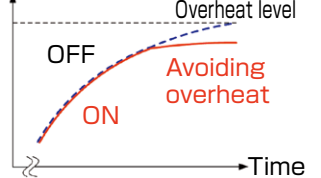
Smart spindle acceleration/deceleration

Optimizing common power selection



Smart thermal control

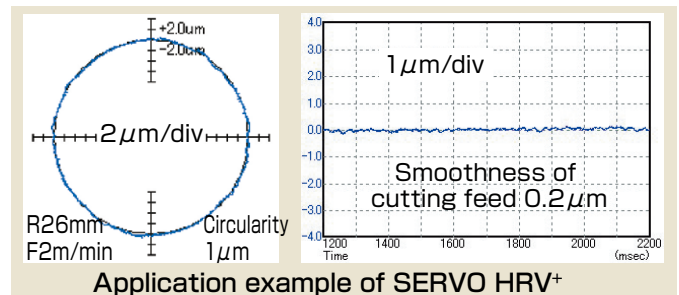
Avoiding overheating due to high-duty machining
Motor winding temperature



SERVO HRV(High Response Vector) Control

High-speed and high precision servo control

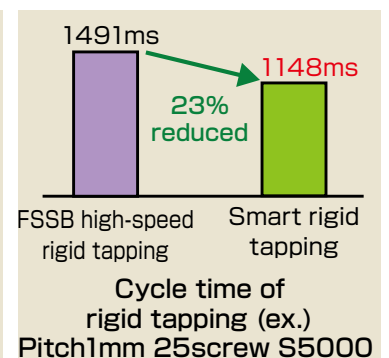
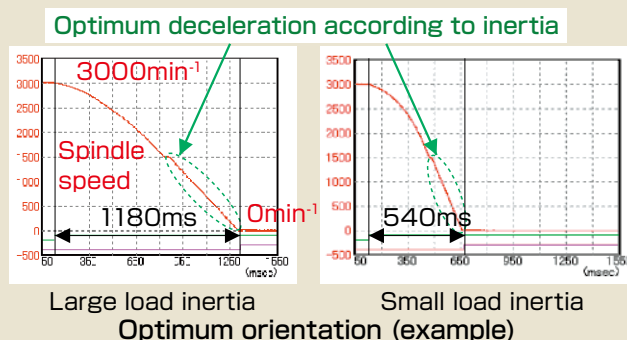
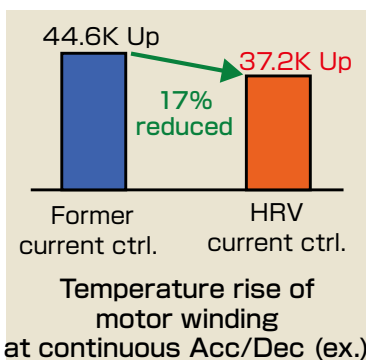
By combining hardware technology and software technology such as the latest servo control HRV⁺, high-speed and high precision control with nano-meter level is ensured. Mechanical resonance can be suppressed by automatic following HRV filter even though its frequency changes.



SPINDLE HRV(High Response Vector) Control

Spindle control realizing fast response and high precision

- Achieving high gain control and low heat generation at high-speed rotation by faster sampling time of the current control loop
- Optimum orientation using the optimum deceleration level according to the inertia of works or tools
- Supporting Nano Interpolation in position control enabling Nano CNC system for spindle as well as feed axis
- Smart rigid tapping function using maximum Acc/Dec power of spindle motor and achieving the fastest tapping with no tuning



5-axis machining functions achieve a smooth, high-speed,

Provided for a smooth, high-speed, and high-precision 5-axis machining

30i-B, 31i-B5 Only

FANUC's 5-axis machining functions achieve a smooth machining not only in a high-precision mold machining but also in a high-speed part machining.

Smooth

In the case of not only tool center point machining but also side cut machining, smooth 5-axis machining is achieved by automatic command compensation of the machining programs. It results in the reduction of machining time due to eliminating needless accelerations/decelerations.

High-speed

High-speed 5-axis machining is achieved by optimizing algorithms of CNC software.

High-precision

High-precision 5-axis machining is achieved by applying the high precision machining technology (AI contour control) that FANUC has refined for years.

Easy to use

Convenient functions for use on the shop floor are supplied.

Cooperation with CAM

The latest 5-axis machining functions are supported by major CAM makers

Conditions required for 5-axis machining

Smooth

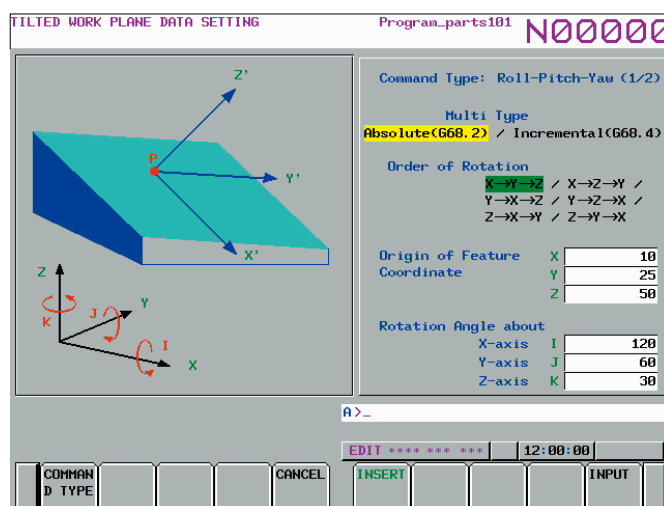
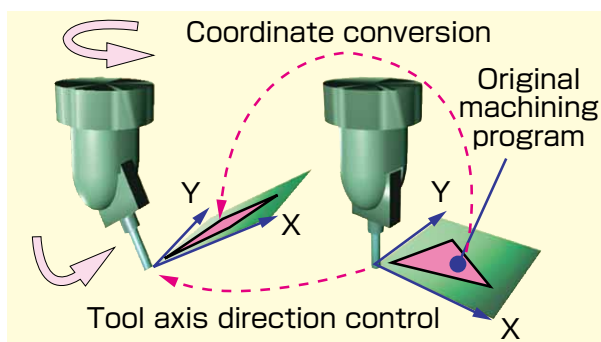
High-speed

High-precision

Tilted working plane indexing

30i-B, 31i-B, 31i-B5, 32i-B Only

For machining a hole, pocket, or another figure on a tilted plane on a workpiece, specifying the working plane with plane (X, Y) makes programming very easy. The tilted working plane indexing enables this specification and also positions the tool automatically so that the tool becomes perpendicular to the tilted working plane without specifying the tool direction.



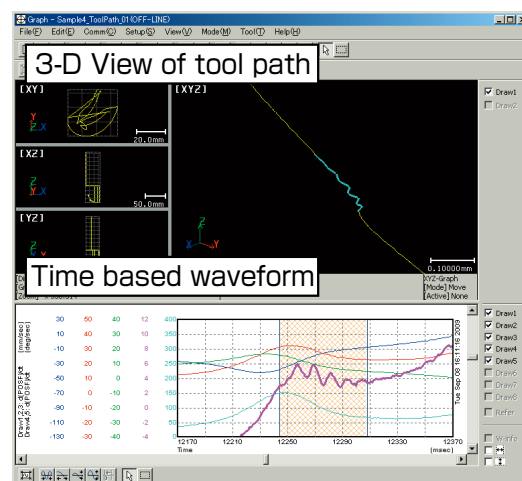
Guidance screen

FANUC SERVO GUIDE 3-D View Function

Servo tuning tool, FANUC SERVO GUIDE supports 3-D View Function.

"3-D tool path" and "Time based waveform of each servo axis" are displayed in the same window.

Enhanced display or color-coded display of path deviation makes it easy to find a point to be tuned. FANUC SERVO GUIDE is useful servo tuning tool for 5-axis machining, which saves time for tuning parameters and precision evaluation.



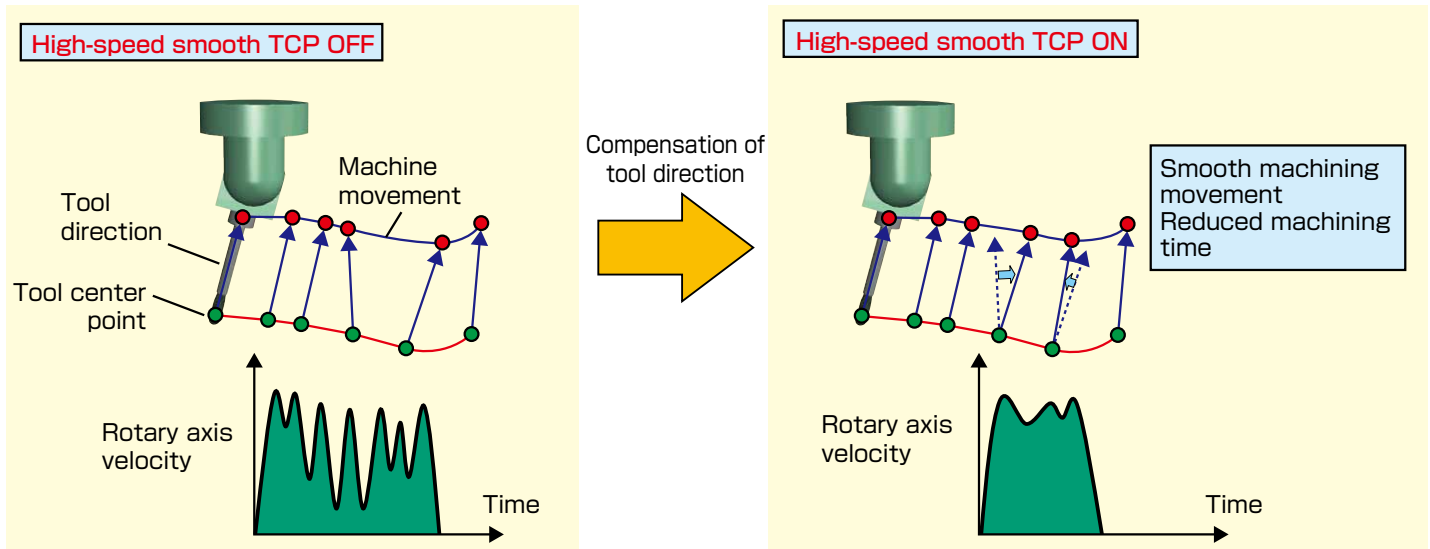
Tool path with time based waveform

High-speed Smooth TCP that achieves smooth high-speed and high-quality 5-axis machining

30i-B, 31i-B, 31i-B5 Only

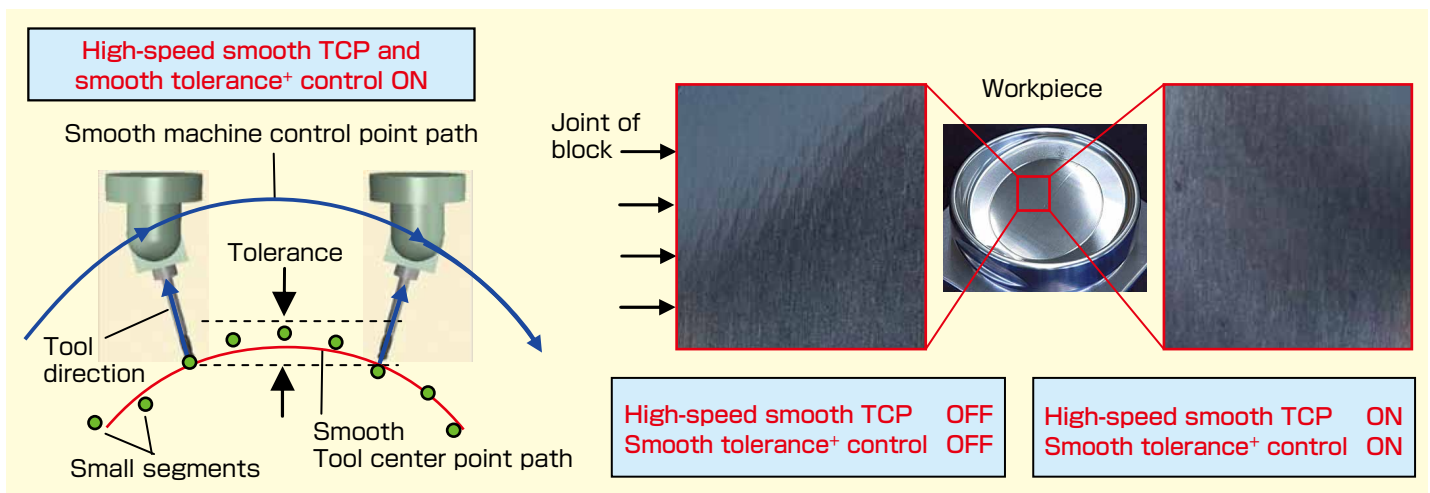
High-speed and smooth simultaneous 5-axis machining

Smooth TCP makes the machining movement smooth by compensating tool direction to decrease the unevenness, and improves the quality of the machined surface and reduce machining time.



High-precision simultaneous 5-axis machining using Smooth tolerance⁺ control

High-speed smooth TCP are used together with smooth tolerance⁺ control, then the quality of the surface is improved greatly by smoothing tool center point path even if NC program consists of continuous small points.



Package for 5-axis machining and tilted working plane indexing

High-speed smooth TCP which achieves high-speed, high-precision and smooth simultaneous 5-axis machining and Tilted working plane indexing which makes programming easy, these functions which are necessary for 5-axis machining are packaged.

Cooperation with CAM

With the cooperation of major CAM makers(*), the NC programs can be made using the latest 5-axis machining functions.

(*) C&G System, CNC software, Dassault Systems, DELCAM, DP Technology, Gibbs and Associates, OPEN MIND, Sescioi KK, Tebis AG, Vero International (Alphabetical order)

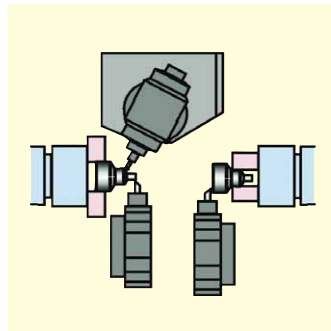
Flexible Support of Various Mechanical Configurations Ease of Use

Expanded multi-axis and multi-path functions

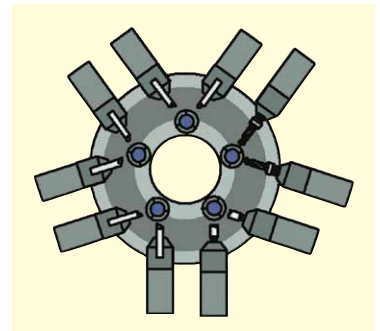
30i-B, 31i-B, 31i-B5, 32i-B Only

Multiple functions for multi-axis and multi-path control

- A single CNC can achieve complex control of a multi-path lathe with many turrets, compound machine tool with a milling head, or automatic lathe requiring many axes and command systems.
- This CNC provide many functions required for multi-path control, such as synchronous/ composite control, superimposed control, flexible axis assignment, waiting function, and interference check.
- A combination of high-speed, high precision control technology that FANUC has cultivated for years and multi-axis multi-path control technology further promotes improvements in precision and efficiency of lathes and automatic lathes.



Compound machine



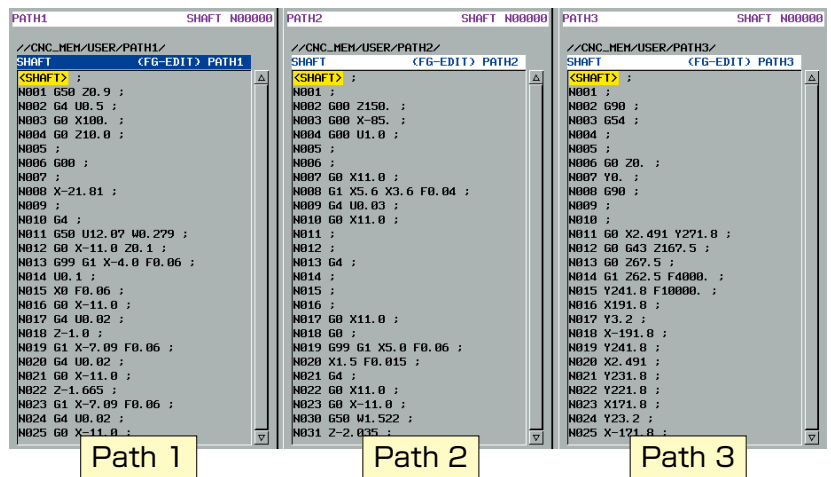
Automatic lathe

Multi-path program management function

30i-B, 31i-B, 31i-B5, 32i-B Only

Program management function is suitable for machining by multi-path programs.

- All part programs for machining can be created and selected by one operation easily.
- These programs can be displayed and edited on one screen simultaneously (maximum 3 programs).
- These multi-path programs for one machining can be input or output to as one file.



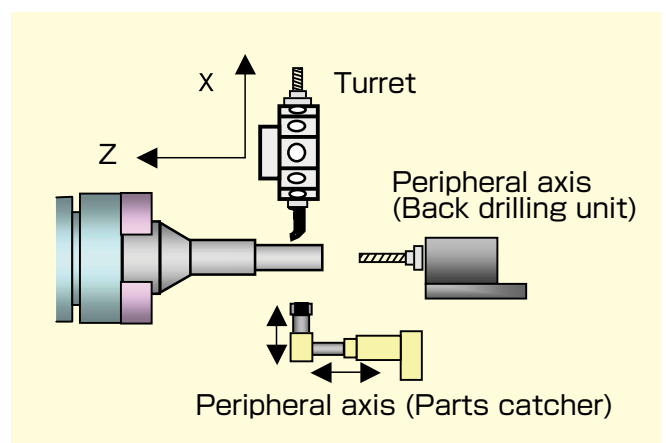
Editing all programs on one screen

Peripheral axis control

30i-B, 31i-B, 31i-B5, 32i-B Only

Easy control of peripheral axes by an NC program

- This function provides an operator an easy way to control a peripheral axes close in proximity to machining, such as a back drilling unit or a parts catcher, only by using an NC program.
- A peripheral axis controlling program can work with an NC program for machining and run concurrently.
- A ladder program is no longer necessary to control a peripheral axis.



Consistent support at shop floor

Ease of Use

FANUC *i*HMI

30i-B, 31i-B, 31i-B5, 32i-B Only

FANUC *i*HMI supports all jobs at shop floor consistently, exceeding a limit of conventional CNC operation. In FANUC *i*HMI, the functions required for each of processes, "plan", "machining", and "improvement", performed in a shop floor are put into an integration screen called home. The functions can operate in cooperation with one another.

FANUC *i*HMI provides not only functions related to display and other operations, but also performance as a thin client including a function which uploads various types of information related to machining to the upper-level system in the network and a function which shares information accumulated in the database in the upper-level system. FANUC *i*HMI will act as a platform which plays core roles in the IoT introduced for machine tools.

Tool manager

- Tool manager consolidates tool information required by a shop floor.
- This function reads tool data provided by tool manufacturers. The data can be used for CNC machining and FANUC *i*HMI applications.
- The data corresponds to model numbers, dimensions, and machining conditions in catalog data for management.

Cycle time estimation

- Cycle time estimation strongly supports complex mold machining.
- The difference between the cycle time of actual machining and estimated cycle time is $\pm 5\%$.
- This function estimates the machining time in a short time.

Conversational function for lathes

- The conversational function for lathes allows you to perform programming for lathes easily without considering G codes.
- This function supports milling also for a tilted plane as well as turning machining.
- The function remarkably reduces the programming time by automatic process determination.

CNC operation

- CNC operations are consolidated into the three screens for "programming", "set up", and "machining" to drastically improve operability.
- The operation system along the flow of operations enables easy-to-understand operation.
- The help, troubleshooting, and other functions are available to solve problems at a time if you have difficulty.

Data logger

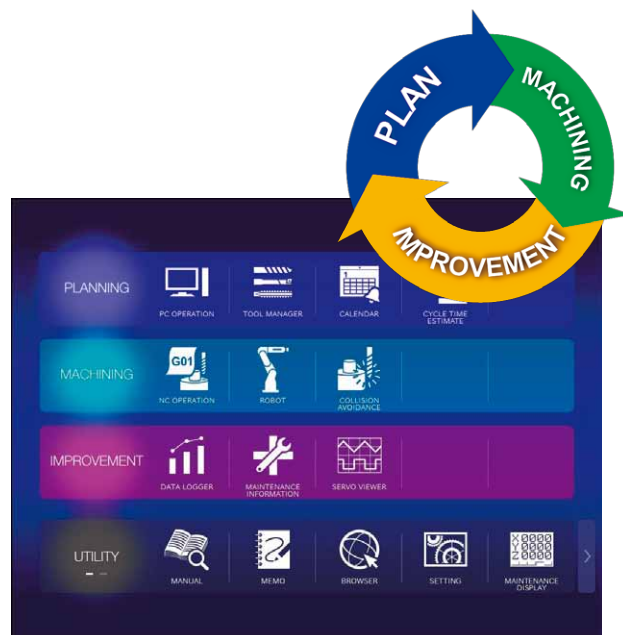
- Data logger periodically collects various types of CNC data.
- The collected data can be used by FANUC *i*HMI applications.
- The data can also be accessed via a network.

Maintenance manager

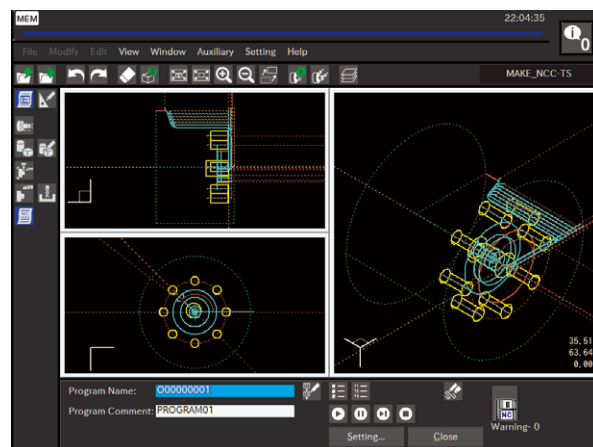
- Maintenance manager monitors the status of each service part and notifies you of an alarm before the part gets out of order.
- This function supports inspection and replacement with manual display.
- In addition to CNC parts, the function can also monitor mechanical parts.

SERVO Viewer

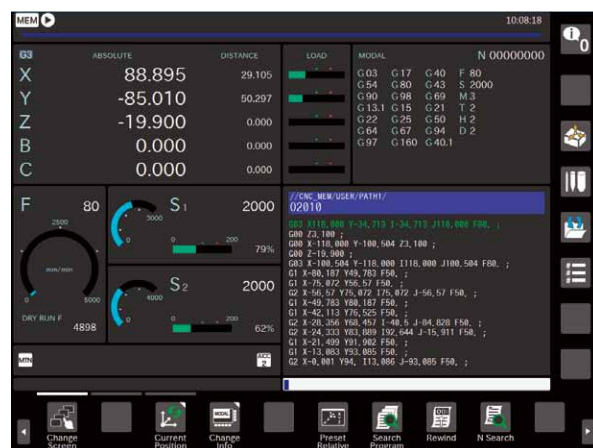
- Servo viewer displays waveforms indicating machine operation according to the position of each feed axis, spindle torque, and others.
- This function can also observe PMC signals and sequence numbers simultaneously.
- The function can be used to reduce the cycle time and improve cutting conditions.



HOME screen



Conversational screen for lathes



High-Speed, Large-Capacity, and Multi-path PMC

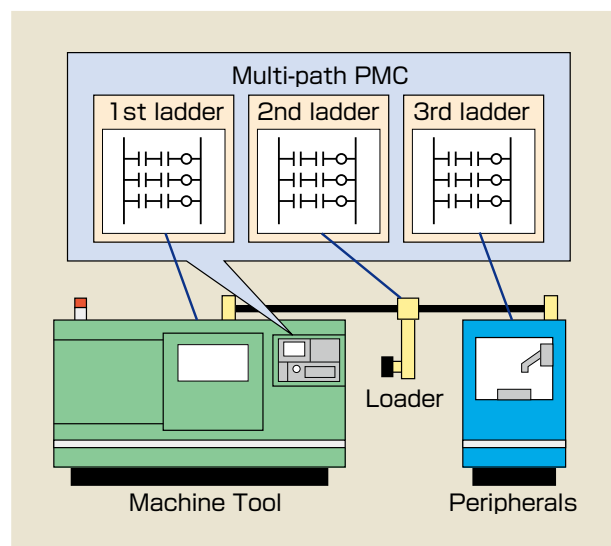
High-Speed and Large-Capacity

The built-in PMC function is made much faster and many different types of instructions including floating-point operations are now available. The PMC, which consists of a powerful dedicated processor and latest custom LSI, processes a large sequence of programs at a high speed.

- Program capacity Max. 300,000 steps (Total of all PMC paths)
- Internal relay (R) Max. 60,000 bytes
- Data table (D) Max. 60,000 bytes
- PMC paths Max. 5 paths (Max. 40 ladder programs)

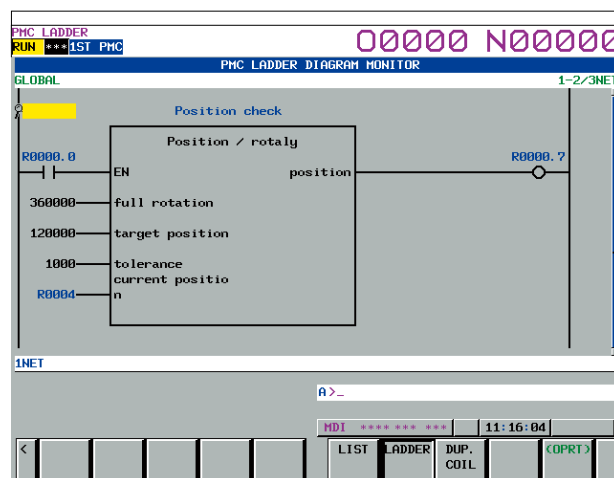
Multi-path PMC

One PMC can execute up to 5 independent ladder programs. Each ladder program has an independent data area, which enables programs to be developed as independent modules. Ladder programs for loader and peripheral control can be created, added and modified separately. Ladder programs can easily be developed and the machine can easily be systematized according to each user's machine configuration. External PLC or other devices for peripheral control becomes unnecessary, which reduces system costs.



Function Block function

- This function is used to call up repeatedly used ladder circuit patterns in blocks.
- By combining multiple Function Blocks, machine tool builders can create complex ladder programs more efficiently, as if assembling components, with fewer steps for ladder program development and fewer ladder diagram drawings for maintenance.
- Many functions, such as PMC axis control and peripheral equipment control, are provided by customizable function blocks as PMC Function Library in FANUC LADDER-III's CD.



Function Block function

Safety Function

Dual Check Safety + Servo STO

Dual Check Safety is a safety function that conforms to the international safety standard (ISO 13849-1 PL d). This function offers a high level safety by redundant monitor, and by providing duplicate paths of breaking power for the servo/spindle amplifier. Safety functions built into the CNC make it easier to conform to the safety standards for machine tools.

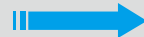
- Cost can be reduced by significantly simplifying additional circuits for adherence to the safety standard.
- Two PMC functions have been incorporated into the CNC to duplicate sequence control for safety-related input/output signals.
- Safety-related input/output that is defined by a MTB allows redundant monitoring for controlling peripheral devices.
- By using FANUC I/O Link $\hat{i}$, 1 channel I/O Link cable can configure safety function.
- The safety machine operator's panel which can make the key signals a safety-related signal is prepared.
- STO (Safe Torque Off function) is equipped in the servo amplifier. Power lines for the motor can be shut off without using the electro-magnetic conductor.

Many Customizable Functions

Ease of Use

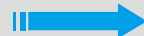
Customizable functions are available, which allow machine tool builders to customize their own machine tools

• Customizing operation screens



C Language Executor / FANUC PICTURE

• Make the machine tool intelligent by using PC technology



PC function with Windows® OS

C Language Executor

Machine tool builders can create their own operation screens, which enables unique CNC display and operation.

- C language is used for programming.
- Multi window display enables creation of pop-up menus.
- Operation screens using the touch panel can be created.
- In addition to standard ANSI functions, many functions are available for CNCs and PMCs.
- High-level tasks to which high execution priority is assigned can monitor signal and position information.



FANUC PICTURE

FANUC PICTURE enables you to create a machine operation screen only by pasting screen components such as buttons and lamps on the PC without programming, for example, with C language.

- You can create a screen available on a display unit with or without a touch panel.
- Easy-to-use interface unique to FANUC

You can also create a screen available on an FANUC iHMI display unit that can effectively use the performance of the display unit.

- You can display the font for each language of any desired size.
- You can display buttons, lamps, and high precision images in full color.



PC function with Windows® OS

Ease of Use

The best combination between a CNC and PC is realized by transferring bulk data via an original high-speed interface. Unique dedicated applications can be achieved easily using a PC, and the machine tools can meet special needs for machine tool customers. PC functions bring a lot of enhancement through up-to-date computer and information technology for intelligent machine tools.

PC functions are maintained long-term by FANUC worldwide service network.

FANUC PANEL iH Pro

30i-B, 31i-B, 31i-B5, 32i-B only

FANUC PANEL iH Pro is a display unit built-in PC functions suitable for high-end FANUC iHMI applications. PANEL iH Pro can be connected to a stand-alone CNC to implement sophisticated PC functions supporting Windows® Embedded Standard. Supports the use of commercially available Windows applications.

Features:

Various commercial applications and hardware components are available. Requests from individual customers can flexibly be satisfied.

Application:

Best fit for flexibility with computer applications, such as tool file management by using database software

OS:

Windows® Embedded Standard 7



FANUC PANEL iH Pro
(15" LCD type)

FANUC PANEL iH

30i-B, 31i-B, 31i-B5, 32i-B only

FANUC PANEL iH is a standard display unit for FANUC iHMI application execution. It supports Windows® Embedded Compact 7, a compact operating system for embedded use, and is best for embedding applications using an HMI unique to a machine tool builder and/or OS real-time property.

Features:

- The use of a highly safe file system (TexFAT) ensures high reliability.
- Windows® Embedded Compact 7 is used.
- TexFAT: Transaction-safe extended FAT

Application:

Best fit for applications dedicated to a machine tool builder such as a machine operator's panel, simple conversational system, and production monitoring and management

OS:

Windows® Embedded Compact 7



FANUC PANEL iH
(15" LCD type)

Network Support Functions

Ease of Use

With plenty of network functions, you can construct an optimum system for machine tools

Ethernet / Industrial Ethernet / Field network

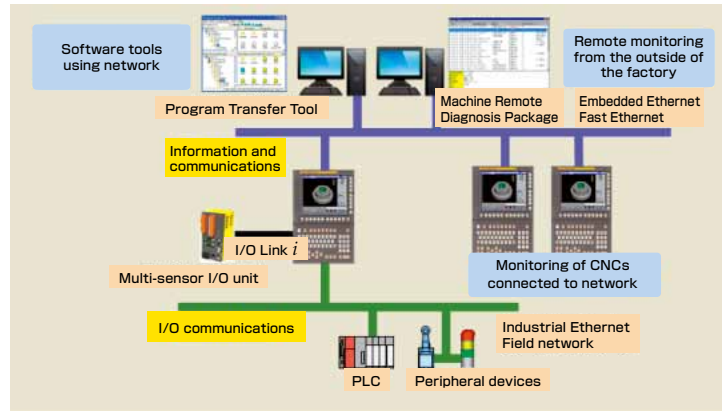
You can use embedded Ethernet provided as standard and Fast Ethernet with a communication dedicated processor for NC program transfer and remote maintenance.

Various types of industrial Ethernet and field networks are supported to enable various types of peripheral devices to be connected for controlling peripheral devices such as waterproof I/O devices and collecting sensor information.

Supporting industrial Ethernet/field network

- FL-net
- EtherNet/IP (master/slave)
- PROFINET (master/slave)
- PROFIBUS-DP (master/slave)
- DeviceNet (master/slave)
- CC-Link (slave)
- Modbus/TCP (slave)

Via a multi-sensor I/O unit or other devices, information of impact, temperature, and other sensors can also be read.



FANUC MT-LINK *i* (Operation Management software) / FANUC OPC Server

MT-LINK *i*

MT-LINK *i* is a PC software product that can collect and manage various information of machines in the factory connected via Ethernet. You can collect not only information of machine tools with FANUC CNCs, but also information of other devices such as a PLC supporting OPC communication with MT-LINK *i*.

MT-LINK *i* can manage the operation results and perform other processing based on the collected information. It also has a function for transferring machining programs, which contributes to the centralized management of machine tools in the factory and improvement of minimizing downtime by checking the operating status.

The collected data including operation results can be read from a third-party upper host system such as MES (Manufacturing Execution System) and user applications.

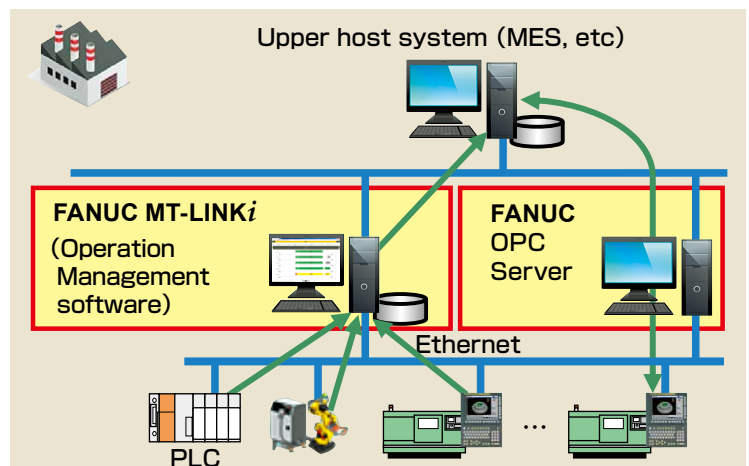
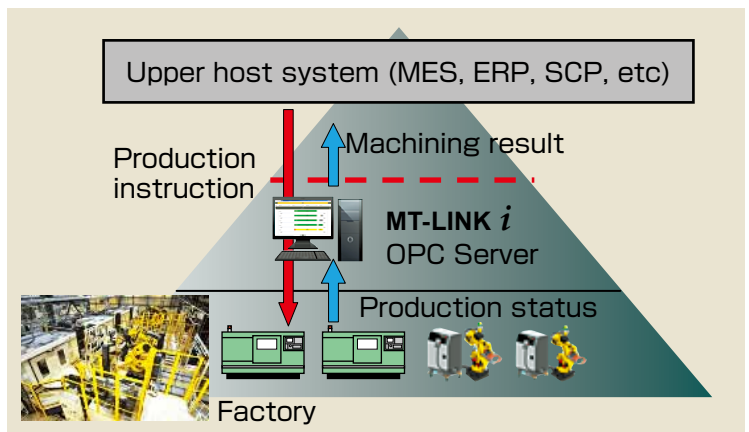
OPC Server

This is a PC software that converts the OPC communication to FOCAS communication.

This software runs as the OPC server and can read and write the variable data between machine tools and the MES system with the OPC client function.

The machine tools can be connected with the upper host system such as MES by using these software.

Machine tools can be connected to the upper host system such as MES by collecting machine information with MT-LINK *i* and using the information and these software products.



Easy Maintenance

Minimizing
Downtime

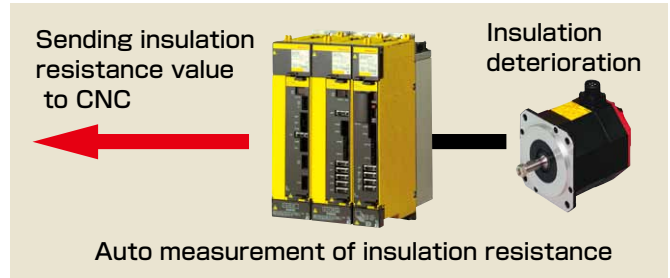
Functions for minimizing downtime

Preventive maintenance

Leakage Detection Function

Insulation deterioration sometimes causes machine to stop due to cutting fluid infiltrating the motor, especially in a severe machining environment.

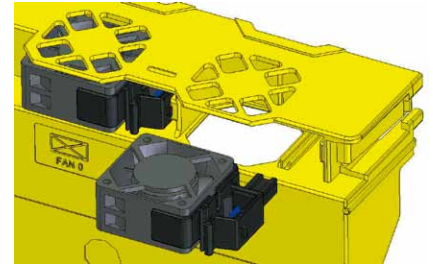
The leakage detection function built-in amplifier automatically measures insulation resistance of the motor, and detects insulation deterioration when it comes to an abnormal level, this function contributes to preventive maintenance.



Cooling fan Warning Function

A decrease in rotational speed of each cooling fan motor of the CNC and the amplifier is detected as warning. This function contributes to preventive maintenance.

Fans are stored in a cartridge and can be replaced quite easily, so maintainability is enhanced.



Failure Part Detection

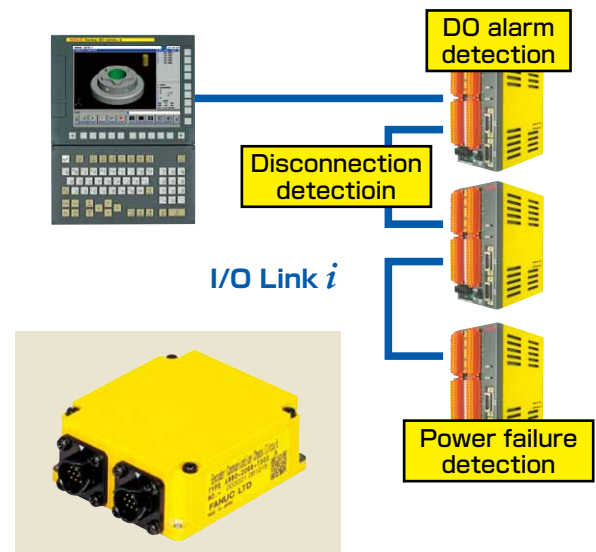
Trouble Diagnostic Function

If a power failure or disconnection of the communication cable happened on the I/O modules and servo amplifiers, it would be detected from a warning alarm from detection functions embedded in the I/O Link *i* and FSSB. It can specify at which point the failure happens. In addition to that, I/O link *i* can detect the ground fault of each DO.

Encoder Communication Check Circuit

When Pulsecoder communication alarm occurs, it is sometimes time consuming to identify the failing part because there are three possibilities: detector, feedback cable, or servo amplifier. It might cause long machine downtime.

Encoder Communication Check Circuit outputs the dummy feedback signal, which makes it easier to identify the failing part quickly.



Protecting Machine at Power Failure

Machine Protection at Power Failure

Damage of workpieces and tools at power failure is prevented where a stable power supply cannot be expected.

- Gravity-axis drop prevention

Motor brake is activated quickly by detecting the power failure using power failure detection method in the standard α PS-B.

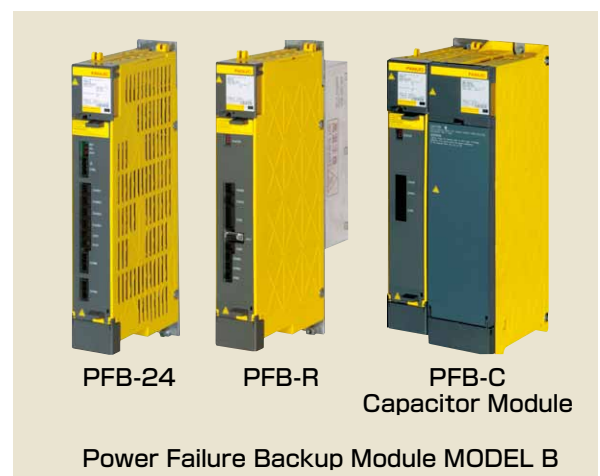
- Stop distance reduction*¹⁾

Feed axes are decelerated to stop in order to prevent feed axes crashing with high-speed machine tools.

- Retract*²⁾

Tool is retracted from workpiece keeping synchronization with gear cutting machine.

*1), *2) "Power Failure Backup Module (Hardware)" or "Power Failure Backup Function (Software)" shall be applied.



Maintenance and Customer Support

Worldwide Customer Service and Support

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World Wide Support Over 250 Offices



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