

#### Ref. No.: 638-0915

## **Overview and Technical Data:**

STIERLI-BIEGER - 4000 SE/CNC joists ship bending machine and leveler

# **STIERLI-BIEGER**

Year of Build: Jan 2009



#### **Description:**

# Used STIERLI BENDER 4000 SE / CNC - joists ship bending machine and leveler

Bending and straightening machine with double-cylinder in welded design

1 central clamping system with a clamping cylinder in the middle

2 lateral clamping systems with 2 clamping cylinders laterally

Technical specifications:

- Control CNC STIERLI-BIEGER
- Pressing force 4000 kN
- Working height 1040 mm
- Stroke 0 500 mm
- Abutment distance min. / Max. 600/1550 mm
- 1x clamping force, vertically centered 800 kN
- 2x clamping force, vertical side 800 kN
- Max. Profile 430 mm
- Max. Height of profile 120 mm
- Engine output 55 kW
- Speed ??0.6 m / min.
- Clamping time for about 3 seconds.
- Voltage 3 x 400 / 230V 50Hz
- Dimensions LBH 5,000X 2.900x 2.600 mm

#### Bending and straightening machine for shipbuilding

The Stierli Bieger-joists bending machines are very powerful and compact horizontal press for bending and straightening frames -profiles (also Holland profile or Flachwulststahl). By all-steel construction a very rigid machine frame is present. The worktop guarantees a good laying of very large metal parts.

The specially lubricated and guided hydraulic cylinder is maintenance free! The working pressure and the speed can be easily adjusted continuously.



#### **Technical Data:**

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Control: CNC

#### **Dimensions and Weight:**

Weight: 29.000 kg

#### **Buyer Information:**

Condition: Very good condition Available: Immediately Sold as: EXW (Ex Works - Incoterm) VAT: 19 % Buyers Premium: 15 % Location: Germany



### Images:













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