

Ref. No.: 1343-24101300





## **Description:**

# Used BLM ADIGE LT651 pipe laser cutting machine with REIS linear handling for automatic destacking.

Operating hours: 103.937h

Laser: 2000 Watt CO2-Slab-Laser - (Laser cutting head was exchanged in 2015, current

operating hours 37.407h!!!!

Control: SINUMERIK 840 D

#### Technical data:

• Optical weld seam detection available

• Linear handling: REIS linear handling robot HRL26 with gripping device

Control: ROBOTstar V with teach pendant

• Dimensions: (incl. linear handling)

length: 14.940mmwidth: 5.090mm

Weight: approx. 12.900kg

#### Technical features of tube laser cutting machine (manufacturer's data)

• Pipe diameter: min. 16mm - max. 120mm

• (up to 12mm by appropriate clamping jaws)

• square tube: min. 16x16mm - max. 100x100mm

• rectangular tube: min. 30x15mm - max. 120x70mm

oval tube: min. 30x15mm - max. 120x70mm

• Tube outlet lengths: min. 3.200mm - max. 6.500mm

Magazine load capacity: 4.000kg

Maximum speed X-axis 90m/min

X-axis travel: 6.500mm
Y-axis travel: 170mm
travel Z-axis: 180mm

• Weight approx. 10.000kg

#### Technical features linear handling for destacking (manufacturer's data)

• Tube diameter: min. 15x15mm - max. 120x120mm

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- square tube: min. 15x15mm max. 120x120mm
- rectangular tube: min. 15x15mm max. 120x120mm
- oval tube: min. 15x15mm max. 120x120mm
- component weight: 7kg
- Number of stacking places (grid box/stanchion) max. 3pcs.
- Weight approx. 2.900kg

The pipe laser is functional and can be inspected if interested after prior appointment, more pictures can be provided on request.

The machine is still in use!

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## **Technical Data:**

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Control: SINUMERIK 840D Machine Hours: 37407

## **Dimensions and Weight:**

Length: 14.940 mm Width: 5.090 mm Weight: 12.900 kg

## **Buyer Information:**

Condition: Very good condition

Available: Immediately

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 18 % Location: Germany



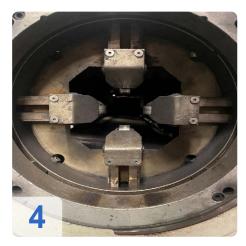
## **Images:**











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**Am Sonnenhof 16** 

47800 Krefeld

**Germany** 

Tel.: +49 2151 32500 33