

Ref. No.: 1249





Description:

Used MTE BF4200 Bed Milling machine for sale.

CNC Controller: Heidenhain iTNC 530

Technical Data:

3+2 Axis

Travels:

X-axis (longitudinal): 4.000 mm

Y-axis (cross): 1.200 mm Z-axis (vertical): 2.000 mm

Clamping table:

clamping surface: 4.200 x 1.000 max.workpiece weight: 13.000 kg

Feeds:

X-, Y- and Z-axis, stepless: 2-12.000 mm/min

feeds:

X-, Y- and Z-axis, stepless 2-12.000 mm/min rapid feed X/Y/Z 15 m/min

Universal milling head:

swivelling area front/back level: 2,5/1°

power on 100% ED: 30 kW speed, stepless: 40-4.000 min-1

gear steps: 3

tool taper: SK 50 - DIN 69871-B automatic tool changer ATC:

tool places: 40 places

tool diam. max: 125/240 mm tool length max.: 350 mm tool weight max.: 20 kg

changing positions: horizontal/vertical



guides, drive and measuring systems

- All axis drives with digital drives manufacturer HEIDENHAIN
- •Direct measuring systems for X,Y, and Z axis manufacturer HEIDENHAIN
- •X-, Y- and Z-axis guidance using high-precision linear guides for maximum precision and dynamics, counter guide coated with Turcite B
- •Precision ball screw with preloaded nuts in X-, Y- and Z-axis coolant equipment with chip conveyor
- •Coolant outlet, switchable from coolant to air, at the front of the milling head via manually swivelling nozzles
- •Internal coolant supply through the spindle centre.
- •Tank volume approx. 400 l
- •Normal coolant supply 25l/min 5 bar
- •High pressure pump for internal cooling 20 l/min 20 bar
- •Coolant tank incl. paper-belt filter system
- •Hinged belt chip conveyor, 2 longitudinal conveyors in the machine, 1 cross conveyor on the right side

CNC-control HEIDENHAIN iTNC 530M

Digital numerical sequence control, including digital drive control, hard disk memory, TFT - color screen,

machining cycles:

Standard drilling and milling cycles, deep drilling, tapping with and without compensation chuck, milling of slots, rectangular and circular pockets, rectangular and circular tenons, boring, drilling-milling (helical path), line-off, drilling patterns, head tilting, backward tilting, shifting and/or rotation of the coordinate system, mirroring, dimensional factor also axis-specific, Linear interpolation on 3 axes, circular interpolation on 2 axes and on 3 axes with rotated working plane, tilt working plane.

HR 410 - Electronic handwheel for operation of all axes

More data shortly

Generated on 18.05.2024 Page 3



Technical Data:

Technical Data:

Control: TNC 530

Spindle Speed: 4.000 rpm

Tool Holder: BT50 Tool Capacity: 40 x

Travels:

X-Axis: 4.000 mm Y-Axis: 1.300mm Z-Axis: 2.000 mm

Dimensions and Weight:

Height: 4.200 mm Width: 5.800 mm Length: 10.200 mm Weight: 21.500 kg

Buyer Information:

Condition: Very good condition

Availability: Immediately

Sold as:

EXW (Ex Works - Incoterm)

VAT: 19 %

Buyers Premium: 18 %

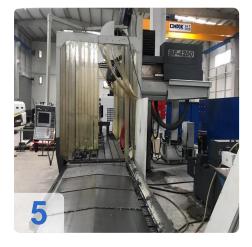
Location: Turkey



Images:



















Generated on 18.05.2024 Page 6



Video:



Generated on 18.05.2024 Page 7



ΑВ		Au bithat	//www.asset-trad	0 0 0 0 0	m w m t / w	
						 4///S
	. Oude i		/ W W Widoot tide			,,,,,,

Asset-Trade

Assessment and Sale of Used Assets world wide

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33